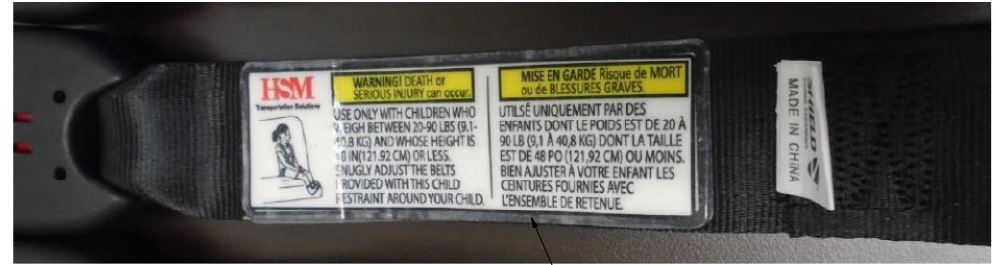




500-094 ICS LOWER BELT BUCKLE

ILL #1



ILL #3 LABEL #800-651-HT



HAIR STRAIGHTENER

LABEL (HEAT TRANSFER NOT ACTIVATED)  
EXAMPLE OF HEAT TRANSFER CLEAR LABEL (NOT 800-651-HT)

ILL #2

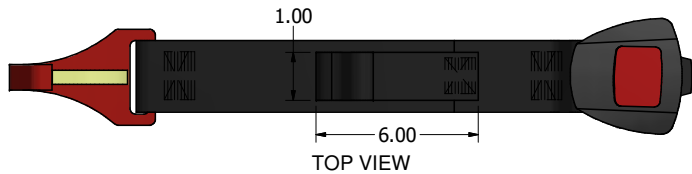
LABEL (HEAT TRANSFER ACTIVATED)

**PARTS/ITEMS NEEDED:**

1. HAIR STRAIGHTENER
2. EXTENSION CORD
3. CUSHION KEY, #600-640 (ONLY NEEDED IF CUSHIONS ARE IN UPRIGHT POSITION)

**STEPS TO REPLACE BELT:**

1. FIRST CHECK WHETHER ICS LOWER BELT BUCKLE NEEDS REPLACED. IF CURRENT ICS BELT DOES NOT HAVE LABEL, PROCEED WITH THE ADDITION OF LABEL 800-651-HT.
2. LOCATE LABEL AS SHOWN ON BELT 500-094 BOTTOM VIEW. ASSURE LABEL IS LOCATED ON BOTTOM OF BELT.
3. USE HEATED HAIR STRAIGHTENER OVER BELT AND LABEL. GLIDE HAIR STRAIGHTENER BACK AND FORTH SLOWLY AS NEEDED TO ACTIVATE LABEL HEAT TRANSFER. NOTE! SEE ILL #2 TO SEE VISUAL DIFFERENCE OF ACTIVATED HEAT TRANSFER ON LABEL. NOTE! USE CAUTION TO NOT KEEP HAIR STRAIGHTENER IN ONE AREA TOO LONG. THIS WILL AVOID OVERHEATING THE LABEL THAT COULD CAUSE DAMAGE/LEGIBILITY.
4. ASSURE LABEL DOES NOT MOVE WHILE ACTIVATING HEAT TRANSFER.
5. CHECK THAT LABEL HEAT TRANSFER IS FULLY ACTIVATED ON WEBBING. ANY QUESTIONABLE AREAS REPEAT STEPS 2 - 5.

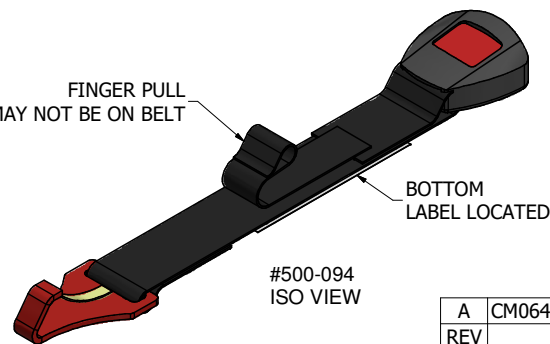


TOP VIEW



BOTTOM VIEW

#500-094, ICS LOWER BELT BUCKLE (w/ REQUIRED LABEL)



FINGER PULL MAY OR MAY NOT BE ON BELT

BOTTOM LABEL LOCATED

#500-094 ISO VIEW



HAIR STRAIGHTENER



#600-640, CUSHION KEY

A	CM0645	NEW RELEASE	9/10/2018	ALN
REV	ECN	DESCRIPTION	DATE	DRN BY
<b>REVISION HISTORY</b>				
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			The C.E. White Co. New Washington, Ohio 44854 417 Kibler St., P.O. Box 308 ph 419.492.2157 fax 419.492.2544 www.cewhite.com	
THIRD ANGLE	TOLERANCES UNLESS OTHERWISE SPECIFIED	DIAMETER	SOFT GOODS	SCALE
	.X = ± .XX = ± .XXX = ± ANGLES ±	0-.500 +.010	±.12	DESCRIPTION NEXTGEN ICS BELT LABEL ADDITION INSTRUCTIONS
		-.501+ +.012	SEAT ASSEMBLIES ±.36	
WEIGHT/LBS	REF USED ON:	SIZE		DRAWN BY: jakrallman DATE: 6/1/2017 CHK/APPR BY: TAR 8/20/18 DATE:
N/A	FINISH SPEC:	C		
MATERIAL SPEC:	Steel, Milg	PART NUMBER		REV
		INS-168		A