

### PARTS/ITEMS NEEDED:

1. 500-094 ICS LOWER BELT BUCKLE w/ LABEL
2. CUSHION KEY, #600-640
3. FLAT HEAD SCREWDRIVER
4. WEDGE OR CLOTH, (INSTALLER PREFERENCE)
5. VISE GRIPS OR CLAMP w/ RUBBER ENDS, (INSTALLER PREFERENCE)

### STEPS TO REPLACE BELT:

1. FIRST CHECK WHETHER ICS LOWER BELT BUCKLE NEEDS REPLACED. IF CURRENT ICS BELT DOES NOT HAVE LABEL, PROCEED WITH REPLACING BELT.
2. ASSURE ALL NEEDED PARTS/ITEMS ARE AVAILABLE.
3. UNLOCK CUSHION AND PLACE IN UPWARD POSITION. TO UNLOCK PLACE KEY IN PLUNGER, TWIST TO SET AND PULL OUT TO DISENGAGE. SEE ILL #5  
NOTE: CAN KEEP CUSHION UNLOCKED TO ALLOW FOR QUICKER REPLACEMENT, (INSTALLER PREFERENCE).
4. TO ACCESS #500-094 ICS LOWER BELT BUCKLE ATTACHMENT POINT, OPEN BOTTOM OF CUSHION COVER BY UNFASTENING HOOK AND ARROW ON SIDE OF CUSHION WHERE ICS BELT IS LOCATED. SEE ILL #2.  
NOTE: LOOSEN SIDE ONLY WHERE ICS BELT IS TO AVOID HAVING TO CLOSE ENTIRE CUSHION COVER. USE VISE GRIPS/CLAMP w/ RUBBER ENDS TO KEEP CUSHION COVER FROM FULLY OPENING. WHEN (2) ICS POSITIONS, INSTALL ONE AT A TIME. SEE ILL #6 (INSTALLER PREFERENCE)
5. LOCATE ICS BELT CLIP AND UNHOOK. WHEN (2) ICS POSITIONS, INSTALL ONE AT A TIME. SEE ILL #2.
6. ROTATE CUSHION INTO DOWNWARD POSITION.
7. PULL BUCKLE END OF BELT, THE PULLING MOTION MAY LOOSEN GROMMET FILLER PART AND ALLOW ENTIRE BELT TO BE REMOVED.  
NOTE: IF GROMMET FILLER PART DOES NOT LOOSEN, A FLAT HEAD SCREWDRIVER CAN BE USED IN AID TO REMOVE GROMMET FILLER PART.
8. LOCATE REPLACEMENT ICS BELT 500-094 w/ LABEL.
9. GUIDE ICS BELT CLIP FIRST THROUGH GROMMET, ASSURE BELT ORIENTATION IS CORRECT.
10. ROTATE CUSHION IN UPWARD POSITION.
11. ATTACH ICS BELT CLIP INTO CUSHION FRAME ICS ROD, ASSURE BELT AND BELT CLIP ARE ON BOTTOM SIDE OF CUSHION FOAM AND FLEXMAT.
12. TO CLOSE CUSHION COVER LOCK HOOK AND ARROW. WHEN (2) ICS POSITIONS, CLOSE COVER AND REPEAT ON OPPOSITE SIDE STARTING WITH STEP #1.
13. ROTATE CUSHION INTO DOWNWARD POSITION.
14. PLACE GROMMET FILLER PART BACK INTO GROMMET, ASSURE FILLER PART IS FLUSH WITH REMAINING GROMMET ASSY.
15. ASSURE CUSHION IS LOCKED IN THE DOWNWARD POSITION.



#500-094, ICS LOWER BELT CLIP  
CUSHION FRAME ICS ROD



#500-094, ICS LOWER BELT BUCKLE  
GROMMET



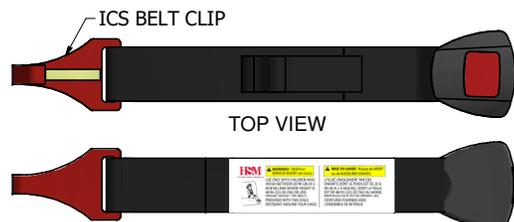
#600-640, CUSHION KEY



#600-640, CUSHION KEY  
PLUNGER



GROMMET FILLER PART  
GROMMET ASSY



TOP VIEW  
BOTTOM VIEW  
#500-094, ICS LOWER BELT BUCKLE  
(w/ REQUIRED LABEL)

B	CM0638	ADDED RECALL #18E-083	9/6/2018	ALN
A	CM0623	NEW RELEASE	8/20/2018	ALN
REV	ECN	DESCRIPTION	DATE	DRN BY
<b>REVISION HISTORY</b>				
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THIRD ANGLE	TOLERANCES UNLESS OTHERWISE SPECIFIED	DIAMETER	SOFT GOODS	SCALE
	.X = ± .XX = ± .XXX = ± ANGLES ±	0-.500 +.010	±.12	DESCRIPTION NEXTGEN ICS BELT REPLACEMENT INSTRUCTIONS
		-.501+ -.012	SEAT ASSEMBLIES ±.36	
WEIGHT/LBS	REF USED ON: .006	SIZE	DRAWN BY: alnims	DATE: 5/11/2017
MATERIAL SPEC:	FINISH SPEC:	CHK/APPR BY: TAR 8/20/18	DATE:	SHEET 1 of 1
PART NUMBER			REV	
INS-167			B	