



# Service Bulletin

American Honda Motor Co., Inc.

CRF1000L #1  
ISSUED: August 2018

## SAFETY RECALL

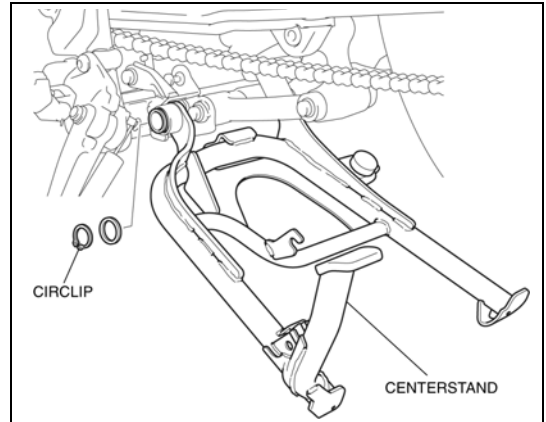
### ACCESSORY CENTERSTAND REPAIR, 2016-2018 CRF1000L/LD

#### BACKGROUND

Honda is launching a SAFETY RECALL on the **Honda Genuine Accessory Centerstand** for **2016-2018 CRF1000L/LD** motorcycles for a potential defect that may allow the centerstand to detach from the motorcycle. The circlip that secures the centerstand to the motorcycle received improper heat treatment during manufacturing, which increased its hardness and makes it susceptible to breakage. An updated circlip is available to correct this condition.

#### Safety Consequence

A detached centerstand increases the risk of a crash and can create a road hazard to other roadway users, or may cause a motorcycle parked on the centerstand to fall over.



#### AFFECTED UNITS

<b>2016-2018</b> CRF1000L/LD	Any with Honda Genuine Accessory Centerstand installed
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#### AFFECTED ACCESSORY, DEALER INVENTORY

**08M70-MJP-G50** - Centerstand

All dealers with affected accessory inventory must not sell or install the affected part. Make sure to remove the affected part number from any internet parts advertising by your dealership.

Return all affected parts in your inventory, see the Parts Operations **iN** message dated 8/7/2018: **ACCESSORY SAFETY RECALL: Centerstand, '16-'18 CRF1000L/LD Parts Return Request**

#### REMEDY PARTS INFORMATION

A centerstand repair kit is available to remedy an affected centerstand already installed on a motorcycle. Repair parts are available on open order.

#### Circlip Kit (1)

P/N 06945-MKK-305

Kit Contents
Circlip, 25 mm (1)
Washer (1)

#### WARRANTY CLAIM INFORMATION

After completing the Service Bulletin repair procedure, submit one warranty claim per unit with the following template number:

Claim Template	Flat Rate Time
KJ5A	0.3 hour

#### DEALER REPAIR RESPONSIBILITY

- Safety Recall repairs must be performed by a qualified technician.
- Installing the remedy parts exactly as shown in Repair Procedure instructions is critical for the recall remedy to be effective. Carefully follow all instructions.
- Service Management should inspect and confirm the repair.
- Dealer submission of a warranty claim affirms this safety recall was properly performed.

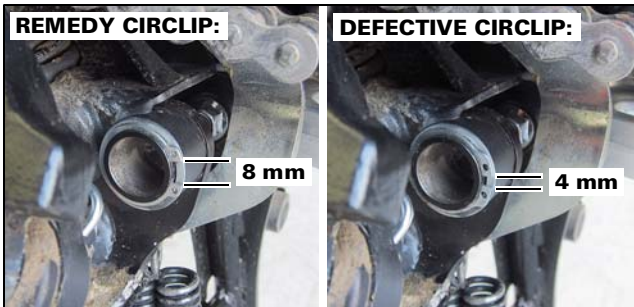
**CUSTOMER INFORMATION:** The information in this bulletin is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely maintain your Honda. These procedures should not be attempted by "do-it-yourselfers," and you should not assume this bulletin applies to your Honda, or that your Honda has the condition described. To determine whether this information applies, contact an authorized Honda dealer.

**CUSTOMER NOTIFICATION**

American Honda is sending a letter to owners of 2016–2018 CRF1000L/LD motorcycles, informing them that their motorcycle may have an installed accessory that is under recall to replace the mounting circlip with an updated part. The letter will advise them to have a Honda dealer repair the affected accessory. For your reference, a copy of the Customer Letter is reproduced on page 3 of this bulletin.

**REPAIR VERIFICATION**

Before you begin the repair procedure, examine the centerstand left pivot area to determine if the recall remedy part is installed. Measure the circlip end gap as shown.



- If the circlip end gap is about **8 mm**:
  - The remedy circlip is installed, no further action is necessary.
- If the circlip end gap is about **4 mm**:
  - Proceed with the **REPAIR PROCEDURE** section of this Service Bulletin.

**DEALER SUPPORT**

**TECHNICAL QUESTIONS**

If you have any technical questions relating to repair verification, repair procedure, or parts information please contact:

Motorcycle TechLine Online:  
**iN > Service > TechLine > TechLine Connect**  
Or call (800) 421-1900, option 9

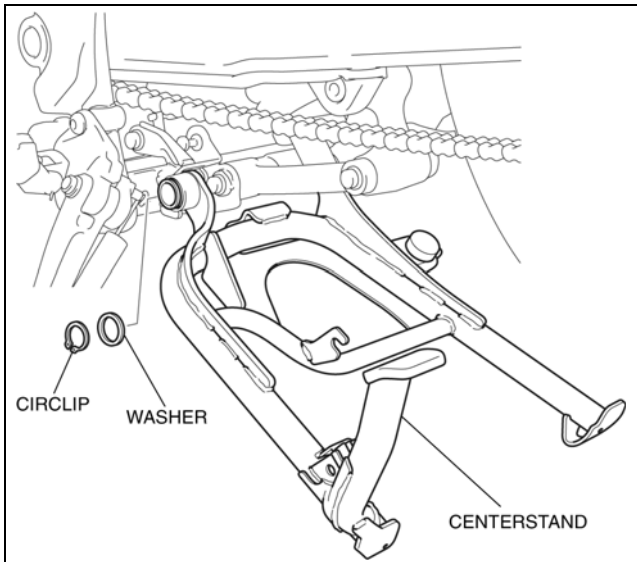
**WARRANTY QUESTIONS**

If you have any warranty administration questions relating to warranty claim templates, and claim filing procedures, please contact:

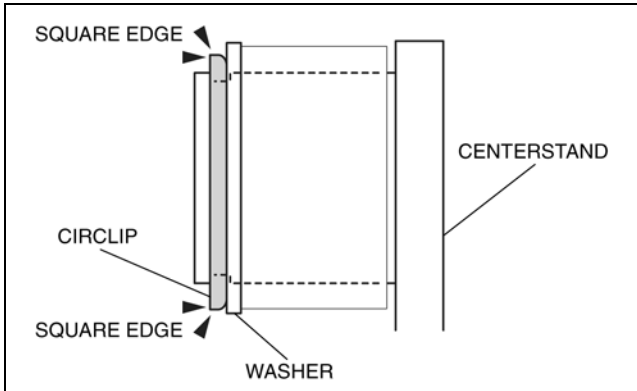
Motorcycle Warranty Online:  
**iN > Service > Warranty & HondaCare > Warranty Connect**  
Or call (800) 421-1900, option 7

**REPAIR PROCEDURE**

1. Remove the circlip and washer from the centerstand left pivot as shown.



2. Install the remedy washer and circlip as shown.
  - Make sure to install the circlip with its square edge facing out.



3. Confirm that the centerstand operates smoothly.

**TEXT OF CUSTOMER LETTER**

**TEXT OF CUSTOMER LETTER IS FORTHCOMING**