



BULLETIN

Subject: Truck Bodies

Date: January 10, 2018

Rev. FR

No: B18001

Re: Truck Body Vertical Leg Support Inspection/Repair **Type:** Safety

Priority: As soon as practical

Units Affected: See attached List



CAUTION

- Wear appropriate personal protective equipment [PPE] like gloves, safety glasses and hard hat for example, when carrying out the following procedure.
- Should welding or cutting be needed, do so in a well ventilated area and wear appropriate head/face/eye protection, welding gloves and clothing.
- Refer to adhesive manufacturer's MSDS for safe use and handling instructions if applicable.
- Follow your company's safety procedures in addition to these recommendations.
- Follow industry standards for installation and tightening of all fasteners where torque values are not called out.

Background:

On certain dry truck body rear frames manufactured in 2017, a weld may not have been completed during final assembly. The weld is present on R.I.G. equipped units only, and does not affect other product types such as lift gate or special equipment products. MSCT, MSC, or non-sub frame mount R.I.G. (chassis frame connection) units are not included.

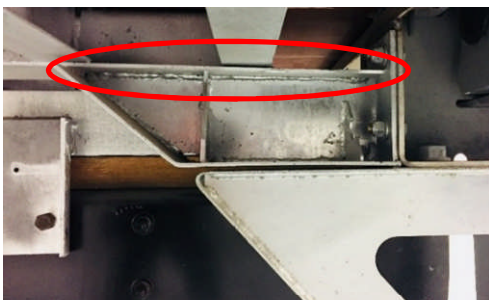


Figure 1

Figure 1 is an example of a completed weld. This weld may be on either side of the center flange.

On affected units the horizontal full length weld at the joint of the center flange and top plate will not be present.

Before weld application, remove the galvanizing or paint coating in the area that is to be welded. Weld the joint according to the welds in Figure 2. After the weld is complete a re-application of a "cold" galvanizing paint or protective coating must be applied to the area.

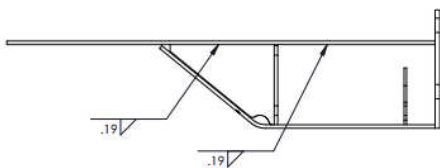


Figure 2

Standard repair time: 1.5 man hours