

# Recall Bulletin 171102REV



**RECALL BULLETIN:**  
171102REV

**YEAR(S) AFFECTED:**  
2017-2018

**PRODUCT(S) AFFECTED:**

Fleetwood Jamboree, manufactured June 7, 2016 through October 3, 2017  
Holiday Rambler Vesta, manufactured June 6, 2016 through September 22, 2017

**MODEL(S) AFFECTED:**  
All

**SUBJECT:**

Inspection/ Correction of Leveling System Hydraulic Line Routing

**KEYWORDS:**  
Hydraulic, hydraulic lines, levelers

**ISSUE DATE:**  
December 2017

The purpose of this Recall Service Bulletin is to inform REV Recreation Group dealers of the need to secure the leveling system's hydraulic lines on certain model year 2017-2018 Holiday Rambler Vesta and Fleetwood Jamboree, Class C motorhomes. A list of affected vehicles appears at the end of this Bulletin.

**CONDITION:**

On motorhomes affected by this recall, the hydraulic lines for the leveling system were not properly secured, potentially allowing them to come into contact with the axle or chassis drive train components. A damaged hydraulic line may leak or spray fluid, increasing the risk of a fire, crash and/or personal injury.

**INSPECTION:**

Follow the steps below to inspect the leveling system's hydraulic lines, and if necessary, install insulated loop clamps to properly secure the hydraulic lines to the chassis frame. Read the entire procedure carefully and heed all safety precautions. Contact REV Dealer Technical Support with any questions before beginning any work.

**Fleetwood Dealer Technical Support: (800) 816-9825**  
**Holiday Rambler Dealer Technical Support (877) 332-9239**

1. Park the motorhome on dry, level pavement. Place the transmission into PARK and set the parking brake. Turn off the ignition and remove the ignition key. Maintain control of keys while work is performed.
2. Block wheels to prevent movement.

**⚠ WARNING**

- KEEP CLEAR OF ALL PINCH POINTS WHEN WORKING UNDER A MOTOR HOME.
- THE LEVELING JACKS SHOULD NOT SUPPORT ANY WEIGHT OF THE MOTORHOME WHILE WORK IS PERFORMED. FAILURE TO FOLLOW THIS WARNING MAY RESULT IN PERSONAL INJURY.
- DO NOT WORK UNDER AN ELEVATED MOTORHOME UNLESS IT IS SUPPORTED BY A HOIST OR WITH JACK STANDS CAPABLE OF SUPPORTING ITS WEIGHT.

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*This bulletin is supplied for technical information only and is not an authorization for repairs.*

Federal law (section 154 of the national traffic and motor vehicle safety act of 1966) requires that: If you have received a notice of recall or failure to comply from REV Recreation Group or any component Manufacturer, you must repair or otherwise correct the defects on vehicles remaining in your inventory, according to the notification, before selling or leasing the vehicles. Any vehicle lessor receiving this recall notice must forward a copy of the notice to the lessee within ten days.

"It is impossible to know, evaluate and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Accordingly, anyone who uses a service procedure or tool must first assure that neither personal safety nor vehicle safety will be jeopardized by the selected service methods."

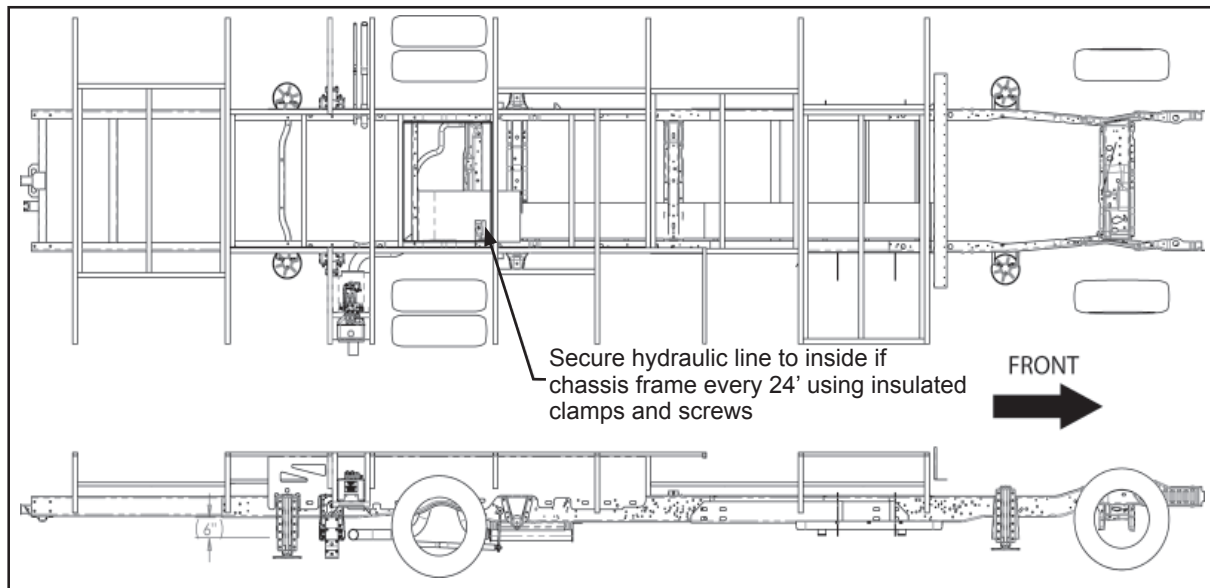
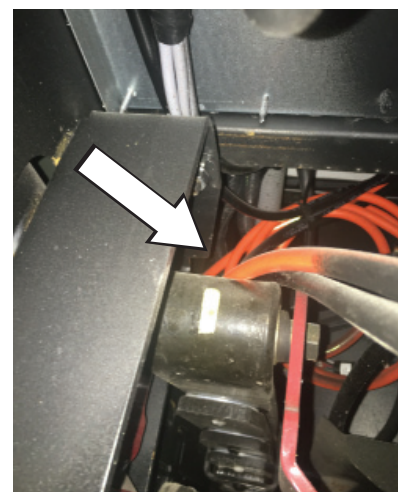


Figure 1

### **INSPECTION PROCEDURE**

3. Referring to Figure 1, inspect the hydraulic lines for the leveling system:

- a. Ensure hydraulic lines are properly routed and secured to avoid chafing, sharp edges, and/or moving parts (e.g., axle, driveline, routing through sheet steel, etc.). Refer to Figure 2.  
**NOTE: If there are any visible signs of damage to the hydraulic hoses, contact Dealer Technical Support at (800) 816-9825 before proceeding.**
- b. Hose fittings must be accessible from the underside of the unit.
- c. Hydraulic hoses must be routed a minimum of 6" away from any heat source.
- d. Plastic loom should be in place to prevent contact with metal edges.
- e. If any components other than properly sized insulated clamps were used to secure hydraulic hoses, and/or if hoses were improperly routed or inadequately protected, proceed to the Correction Procedure (Step 4).



**Figure 2**  
*Hydraulic hoses must not contact any moving component or be routed near a component that has the potential to crush the hose.*

If the hydraulic hoses are properly routed and secured, take photos to submit with the repair claim.



**Photo Requirement for non-defective units: Take photos that clearly show that the hydraulic lines are properly secured. Submit a claim for Inspected/Not Defective (Flat Rate Code 6068-11). No additional work is required.**

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## **CORRECTION**

4. If the inspection determines that the hydraulic lines are inadequately secured, proceed with following steps:
  - a. Install insulated clamp(s) as required, using the screw(s) provided with the repair kit(s) to secure the hydraulic hoses inside the chassis frame rail. Install new clamps every 24" as required, for the entire length of the hydraulic hoses.  
**NOTE: Each kit consists of 1 insulated clamp and 1 screw – refer to Parts list below.**
  - b. Ensure hydraulic lines are routed to avoid chafing, sharp edges, and/or moving parts (e.g., axle, driveline, routing through sheet steel, etc.).
  - c. Plastic loom should be used to prevent contact with metal edges.

When the repair has been completed, take photos to submit with the repair claim.



**Photo Requirement for defective units: Take photos that clearly show that the hydraulic lines have been properly secured. Submit a claim for Inspected/Defective/Repaired (Flat Rate Code 6068-12).**

## **PARTS**

10503718 Kit, Recall 171102REV

**Kit includes (1) insulated loop clamp and (1) screw. Order additional kits as required.**

### **Kit Contents:**

Insulated loop clamp, 3/4" (qty. 1)

Screw, tek, #10 x 3/4", plated (qty. 1)

**Note:** Insulated loop clamp(s) and plated #10 x 3/4" tek screw(s) may be purchased locally in lieu of ordering recall kit(s) from REV, provided they meet the part specifications.

### **Obtain locally:**

Plastic auto loom As required

## **TOOLS**

Wheel chocks

Driver with bit

## **WARRANTY LABOR ALLOWANCE:**

Recall 171102REV, Leveling System Hydraulic Line Routing

Use flat rate codes:

6068 - 11 Inspected/Not Defective PHOTOS REQUIRED 0.20 hr.

6068 - 12 Inspected/Defective/Repaired PHOTOS REQUIRED 0.50 hr.

*If you have any questions concerning this bulletin, contact Dealer Technical Support:*

**Fleetwood Dealer Technical Support: (800) 816-9825**

*Service Literature is available at: <http://www.revrdealers.com>*

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