



TECHNICAL SERVICE BULLETIN

Various Driver Assistance System Warning Messages - DTCs C1001:31, U3000:89, And/Or U3000:49 Stored In The IPMA

26-2391

01 September
2026

This bulletin supersedes 26-2206. Reason for update: update the Service Procedure to revise Steps 19-21, adding Step 22, and adding Figures 15 and 16 to clarify connector C316 location.

Model:

Ford
2021-2023 F-150

Markets: North American markets only

Issue: Some of the vehicles listed in the Model statement above may exhibit DTCs C1001:31, U3000:89, and/or U3000:49 stored in the IPMA and at least one of the following conditions:

- "Front Camera Fault Service Required" message.
- Pre-collision assist inoperative.
- Adaptive cruise control inoperative.
- Front windshield camera alignment routine fails to complete.

This may be due to the coaxial cable between the IPMA camera and the IPMA.

Action: For vehicles that meet all of the criteria in the Issue and Model statements, follow the Service Procedure to repair the connection and reset the IPMA.

Parts

Service Part Number	Package Order Quantity	Description	Note
TA-31	As Needed	Motorcraft® RTV Silicone Sealant	
164-R9343	As Needed	3M™ Film Tape 9343	Rotunda Part Number
Obtain Locally	As Needed	Zip Ties	

Parts - Parts To Inspect And Replace Only If Needed

Service Part Number	Claim Quantity	Description
ML3Z-10E929-ABA	Only If Necessary (Up To 1)	Image Processing Module A (IPMA) Camera to A-Pillar Coaxial Cable (Built With Minor Feature Code CHAAA)
ML3Z-10E929-ACA	Only If Necessary (Up To 1)	Image Processing Module A (IPMA) Camera to A-Pillar Coaxial Cable (Built With Minor Feature Code CHAA1)
ML3Z-10E929-AAA	Only If Necessary (Up To 1)	A-Pillar to IPMA Coaxial Cable (Built With Minor Feature Code J3KAR)
ML3Z-10E929-BKA	Only If Necessary (Up To 1)	A-Pillar to IPMA Coaxial Cable (Built With Minor Feature Code J3KAB And HJGAJ)
ML3Z-10E929-BLA	Only If Necessary (Up To 1)	A-Pillar to IPMA Coaxial Cable (Built With Minor Feature Code J3KAB And HJGAX)
ML3Z-10E929-FAA	Only If Necessary (Up To 1)	A-Pillar to IPMA Coaxial Cable (Built With Minor Feature Code J3KAH)
ML3Z-19H406-B	Only If Necessary (Up To 1)	Image Processing Module A (IPMA) Camera

14G647	Only If Necessary (Up To 1)	Image Processing Module A (IPMA) - Refer To The Parts Catalog For The VIN Specific Application
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NOTE: All other parts/lubricants/fluids required by the WSM or instructed by the WSM to inspect and replace as necessary should be claimed outside of this article.

Claim Quantity refers to the total number of individual pieces required to repair the vehicle. This may differ from the number of service part number packages due to the unit of issue (UOI).

As Needed indicates the part is necessary but amount of the part may vary and/or is not a whole number. Parts can be billed out as non-whole numbers, including less than 1.

Only If Necessary indicates the part is not mandatory. Refer to the Service Procedure to determine the inspection/inclusion criteria.

Labor Times

Description	Operation No.	Time
2021-2023 F-150: Retrieve DTCs Inspect And Repair Following The Service Procedure (Do Not Use With Any Other Labor Operations)	MT262391A	Actual Time Up To 3.5 Hrs

Repair/Claim Coding

Causal Part:	10E929
Condition Code:	B4

Service Procedure

NOTE: This article does not remove any RVC, Prior Approval or Warranty and Policy requirements for component replacement.

- Are DTCs C1001:31 and/or U3000:89 stored in the IPMA or were recently stored in the vehicle's 60-Day vehicle health alert (VHA)/ DTC History? The vehicle's 60-Day VHA/ DTC History (if applicable) can be found in PTS > Connected Vehicle > Connected Vehicle Home.
 - Yes - inspect the coaxial cables between the IPMA and the IPMA camera for loose connections. Perform a wiggle test to check C900 and C9128 connectors for loose connections. If no loose connections are present, proceed to Step 2. If loose connections are present, reconnect and proceed to Step 3.
 - No - proceed to Step 21.
- Start the vehicle and wait 30 seconds. Clear and retrieve DTCs. Are DTCs C1001:31 and/or U3000:89 present in the IPMA?
 - Yes - proceed to Step 4.
 - No - the issue is intermittent. Replace both sections of coaxial cable running from the IPMA camera to the IPMA following Steps 4-6 and Steps 8-18, then proceed to Step 19.
- Start the vehicle and wait 30 seconds. Clear and retrieve DTCs. Are DTCs C1001:31 and/or U3000:89 present in the IPMA?
 - Yes - proceed to Step 4.
 - No - proceed to Step 21.
- Replace the coaxial cable running from the IPMA camera to the A-pillar by overlaying the new coaxial cable next to the existing coaxial cable and cutting off the existing coaxial cable connectors. To do so, begin by lowering the headliner (Figure 1). Refer to the WSM, Section 501-05 Interior Trim and Ornamentation > Headliner > Lowering.

Figure 1



5. Overlay the replacement coaxial cable into the headliner behind the headliner harness and overlay the new coaxial cable next to the existing coaxial cable (Figures 2-6). Use 3M™ film tape (not zip ties) to overlay the cable in the A-pillar, as using zip ties with sharp cuts near the side curtain airbag may impede the airbag's performance once installed. Small zip ties may be used in the headliner and near the IPMA camera.

NOTE: Do not kink or route the cable in such a way that it bends greater than 90 degrees over 30 mm (1.2 in). Sharp bends could damage the cable. Press the 3M™ film tape firmly to the headliner to make sure the tape adheres adequately to the headliner.

Figure 2

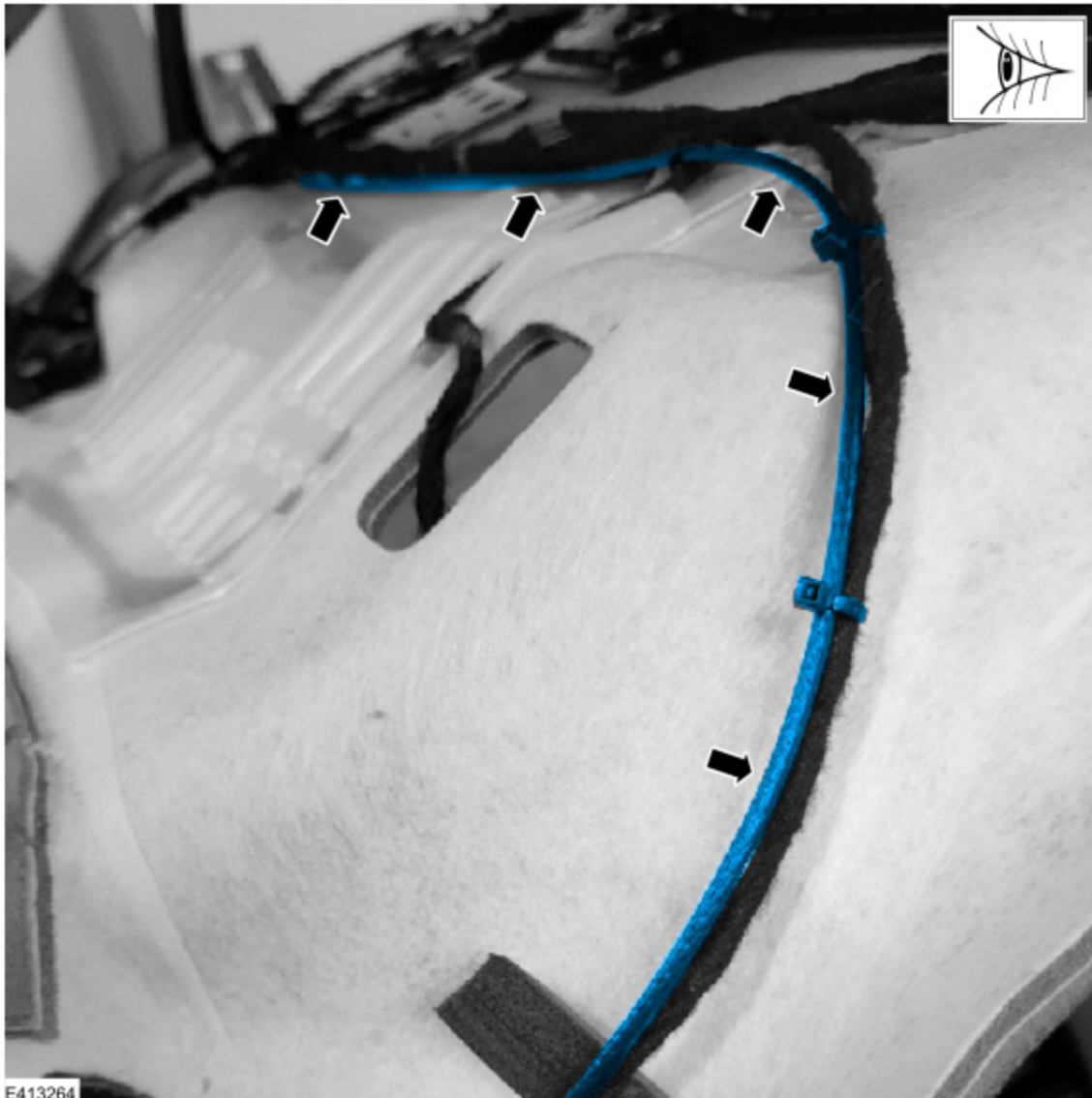


Figure 3

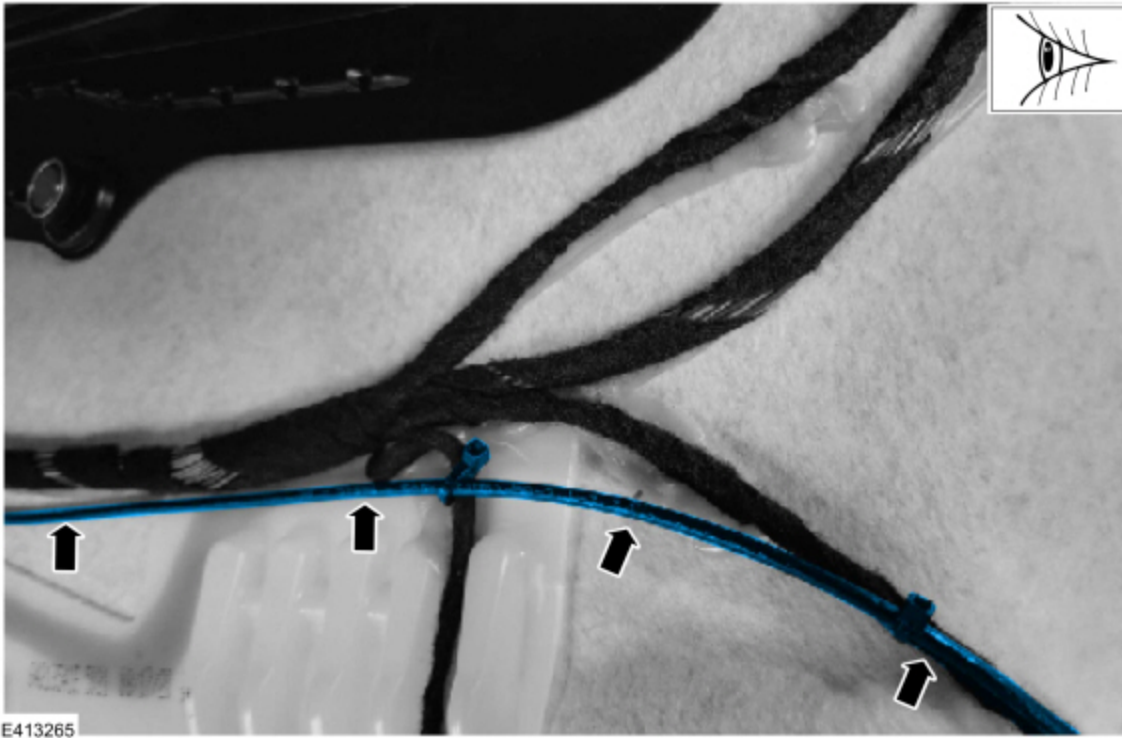


Figure 4

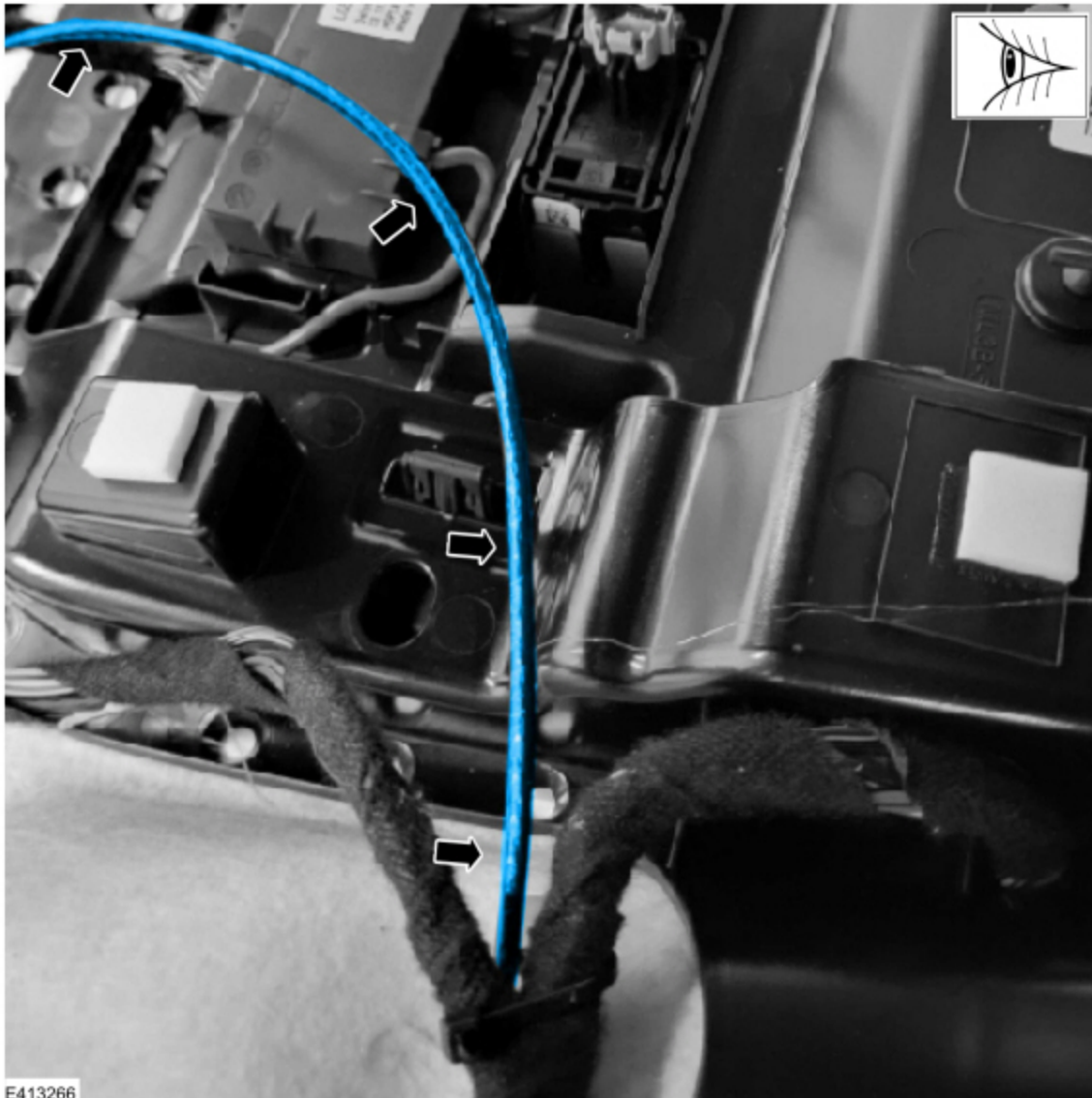


Figure 5

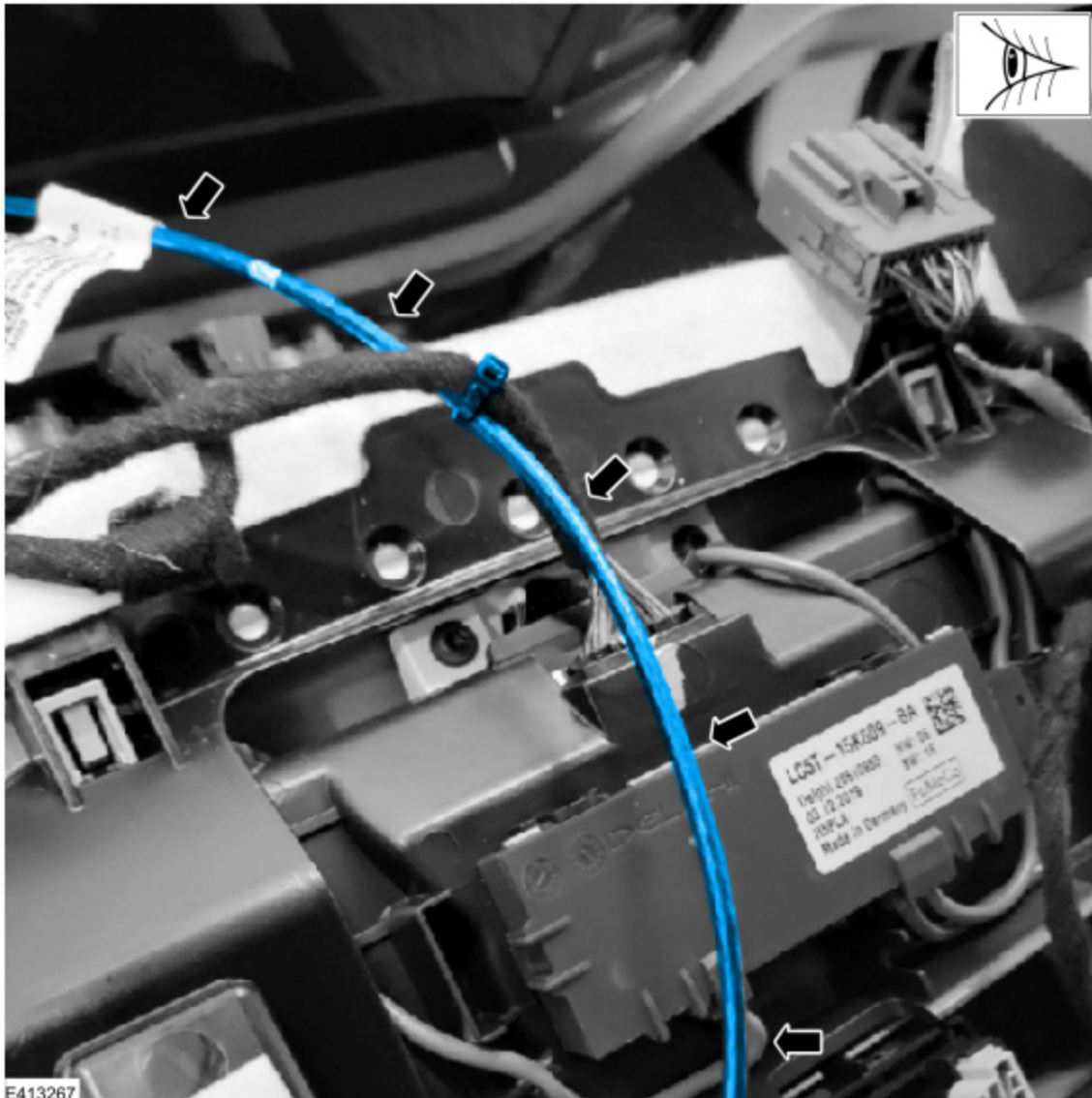


Figure 6



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6. Reattach the headliner to the roof using the headliner magnets and install a new C9128 connector to the IPMA camera and reconnect the headliner wiring harness C900 electrical connector in the A-Pillar. Refer to Figures 7-8.
- (1). Cut off the existing coaxial cable connectors to make sure the original cable is not used again.

Figure 7

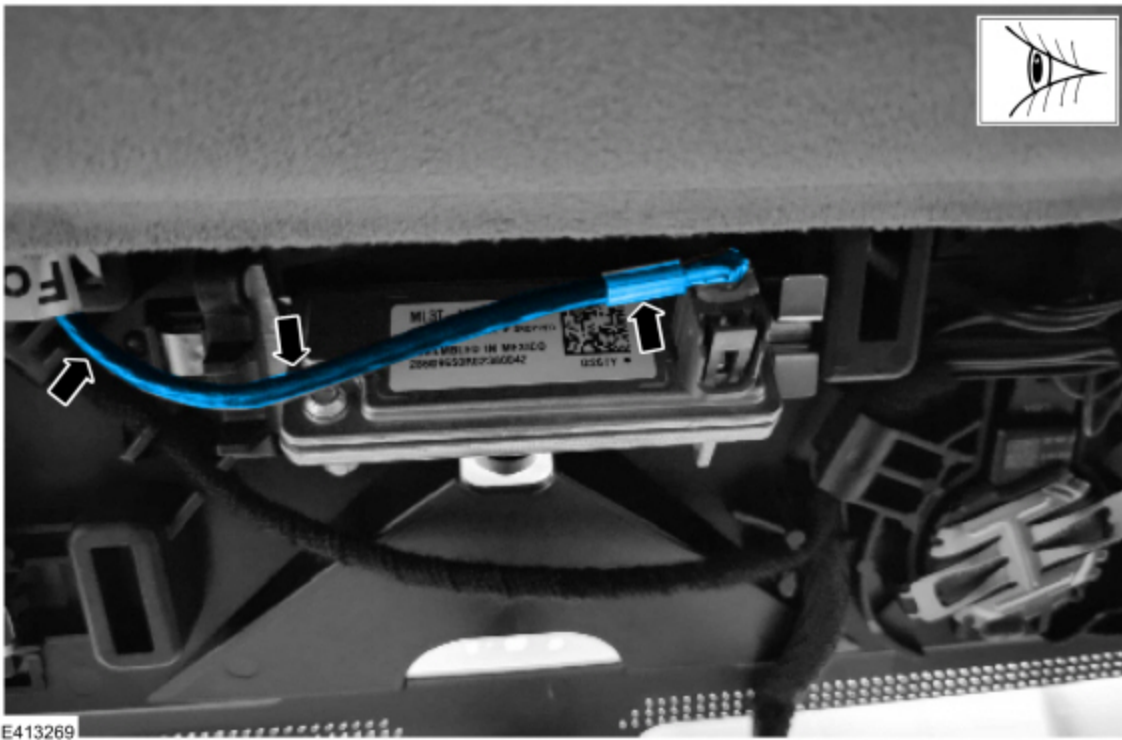
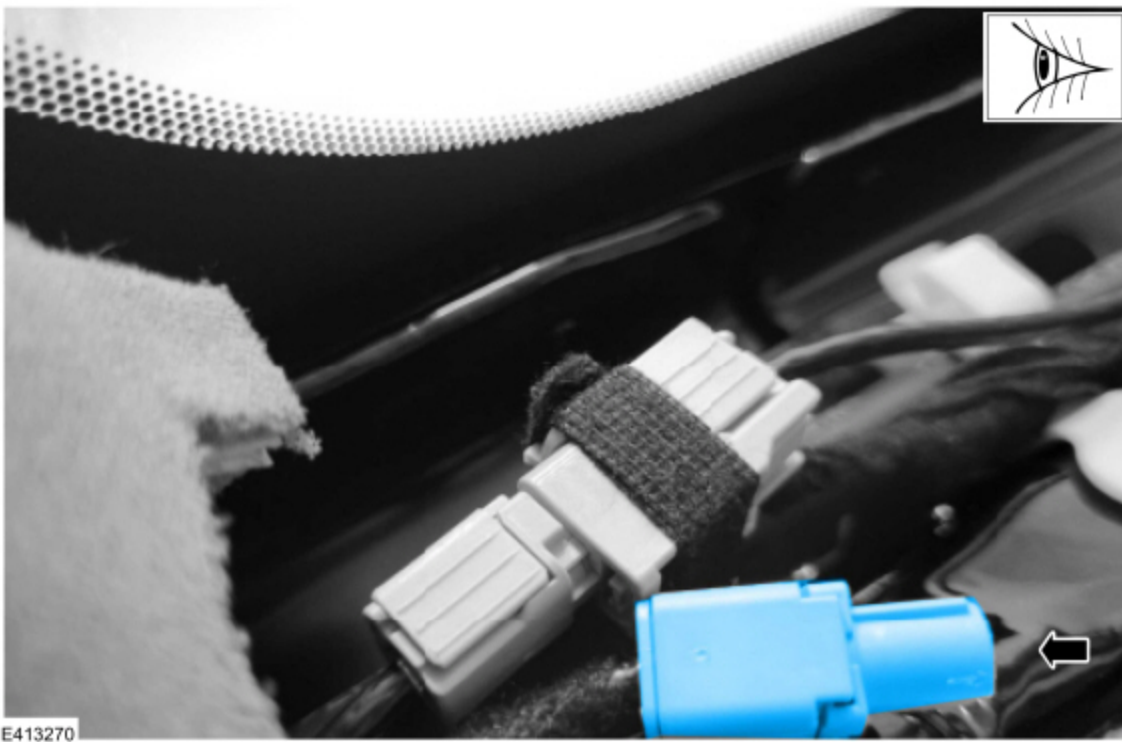
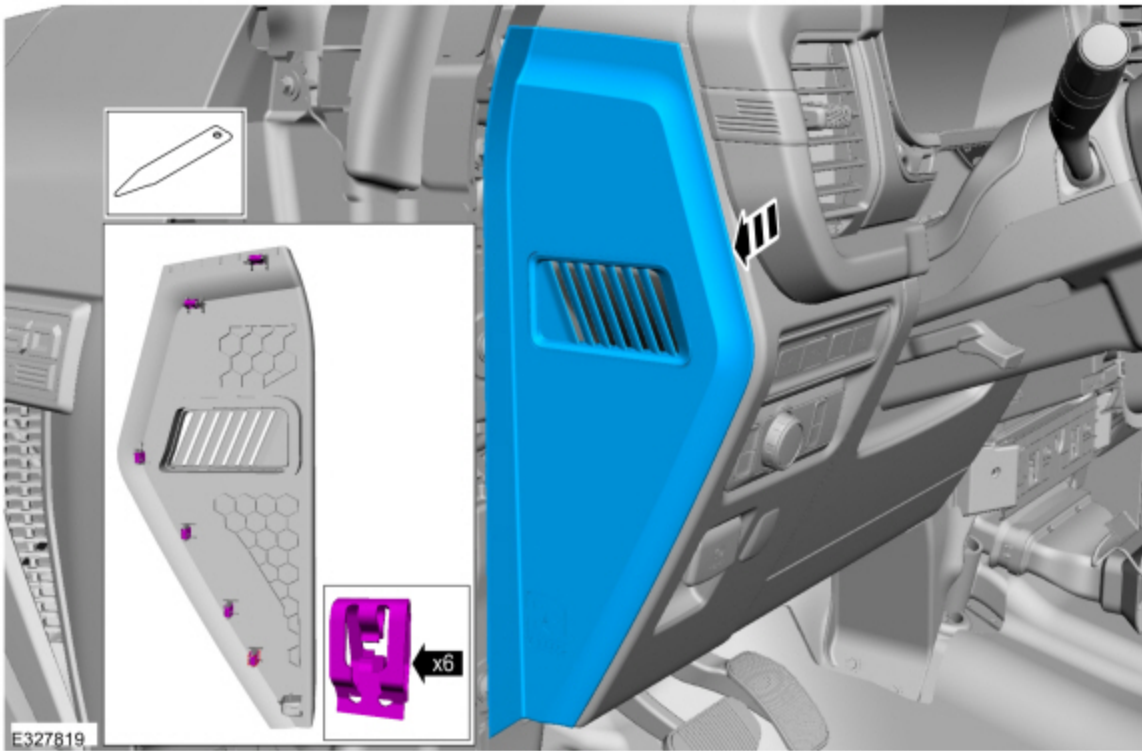


Figure 8



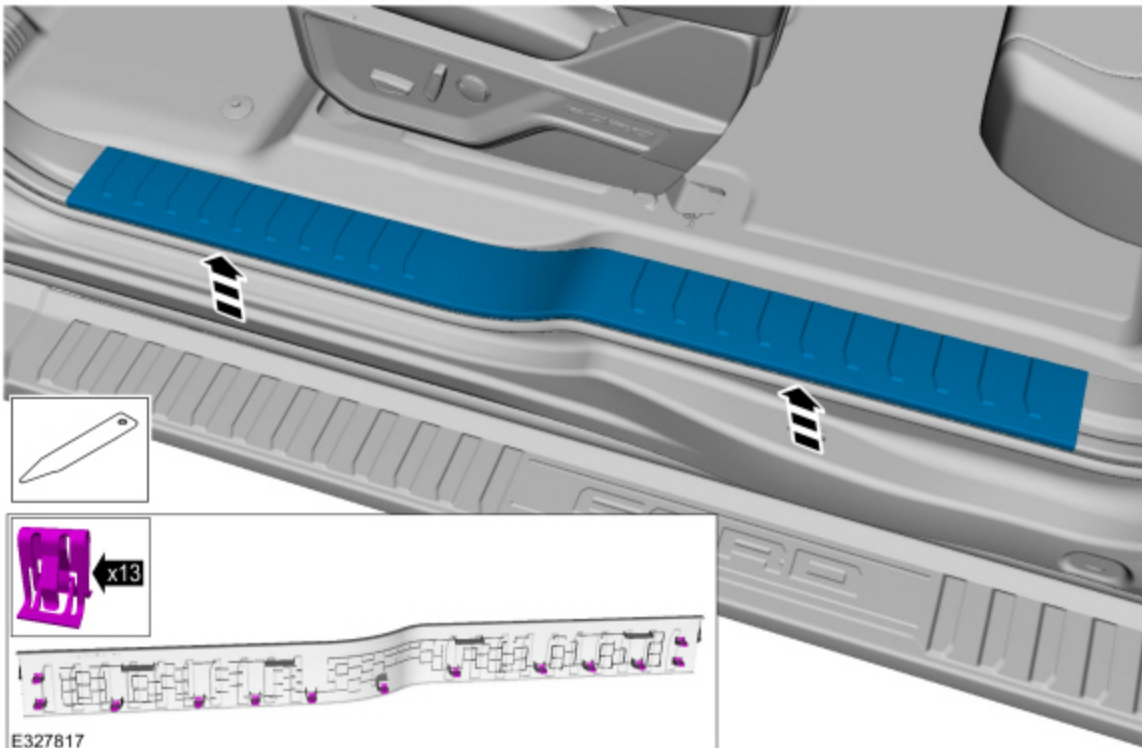
7. Start the vehicle and wait 30 seconds. Clear and retrieve the DTCs. Are DTCs C1001:31 and/or U3000:89 present in the IPMA?
 - (1). Yes - proceed to Step 8 to replace the coaxial cable running from A-pillar to IPMA by overlaying the new coaxial cable next to the existing coaxial cable and cutting off the existing coaxial cable connectors.
 - (2). No - proceed to Step 21.
8. Release the clips and remove the left instrument panel trim panel. Refer to the WSM, Section 501-12 Instrument Panel and Console > Removal and Installation > Instrument Panel. (Figure 9)

Figure 9



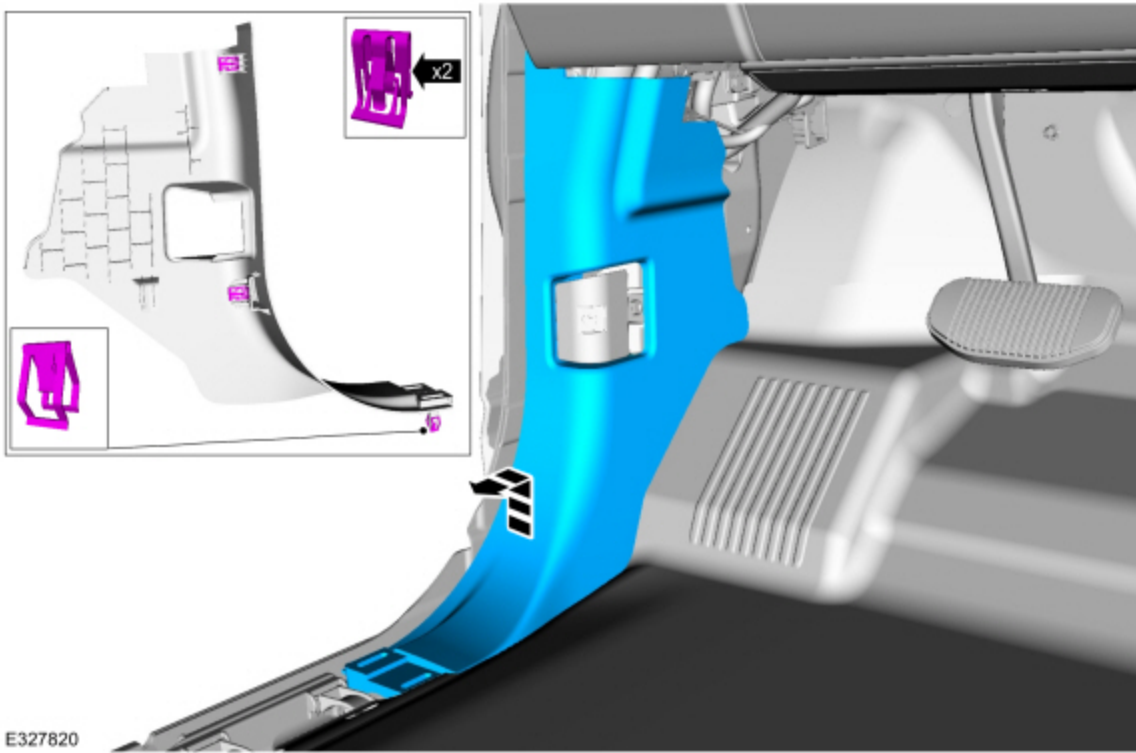
9. Release the clips and remove the left front scuff plate. Refer to the WSM, Section 501-12 Instrument Panel and Console > Removal and Installation > Instrument Panel. (Figure 10)

Figure 10



10. Release the clips and remove the left lower cowl trim panel. Refer to the WSM, Section 501-12 Instrument Panel and Console > Removal and Installation > Instrument Panel. (Figure 11)

Figure 11



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11. Remove insulation between A-pillar and dash. (Figure 12)
Figure 12

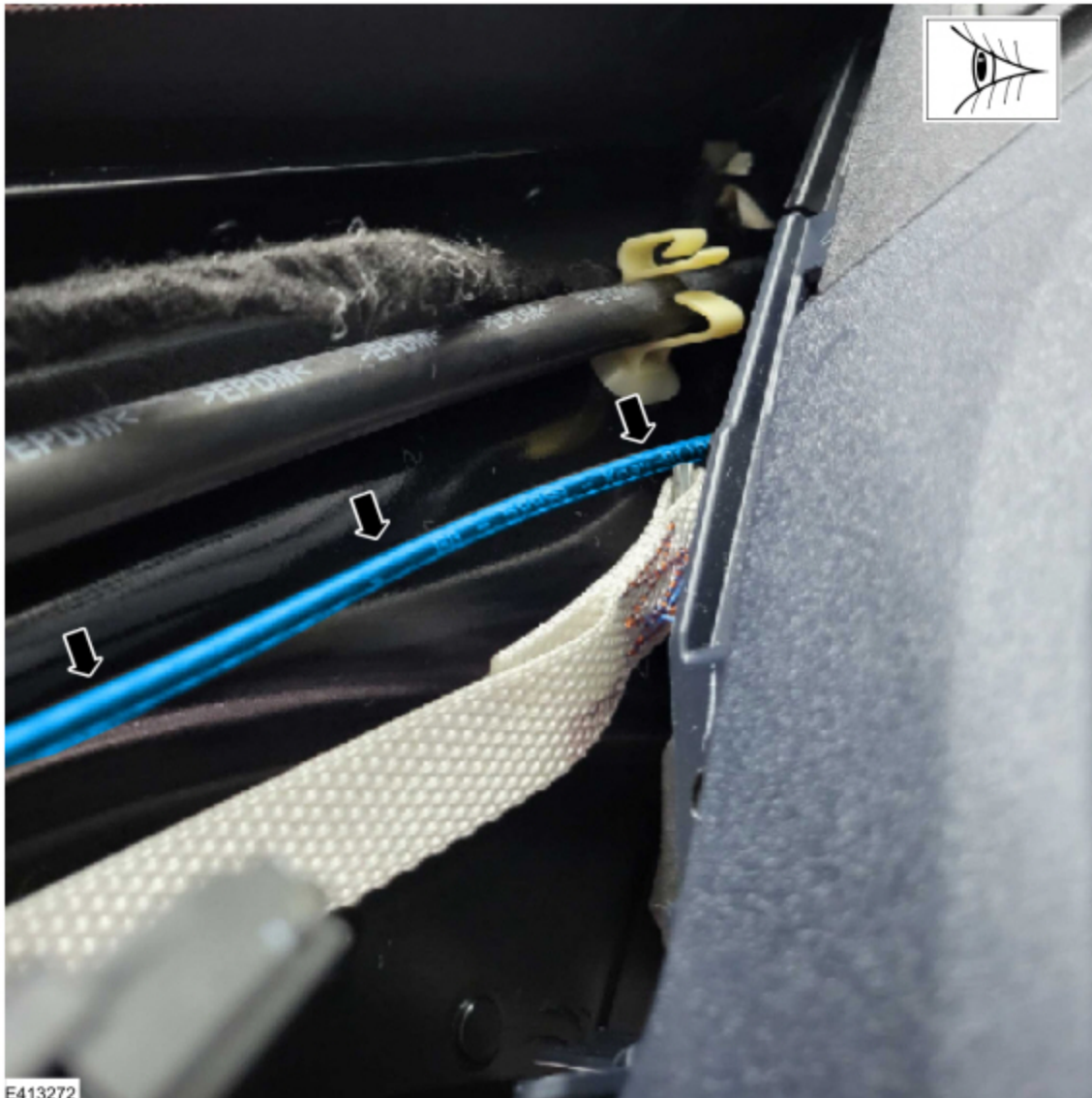


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12. Using small zip ties, overlay the new coaxial cable with the existing coaxial cable going from the C900 connector in the A-pillar to the C242F connector at the IPMA, going through the gap previously covered by insulation (Figure 13). Make sure the coaxial cable is secured via the mounting clips in the A-pillar.

NOTE: Do not kink or route the cable in such a way that it bends greater than 90 degrees over 30 mm (1.2 in). Sharp bends could damage the cable.

Figure 13



13. Is the vehicle equipped with minor feature codes HJGAX or J3KAH?

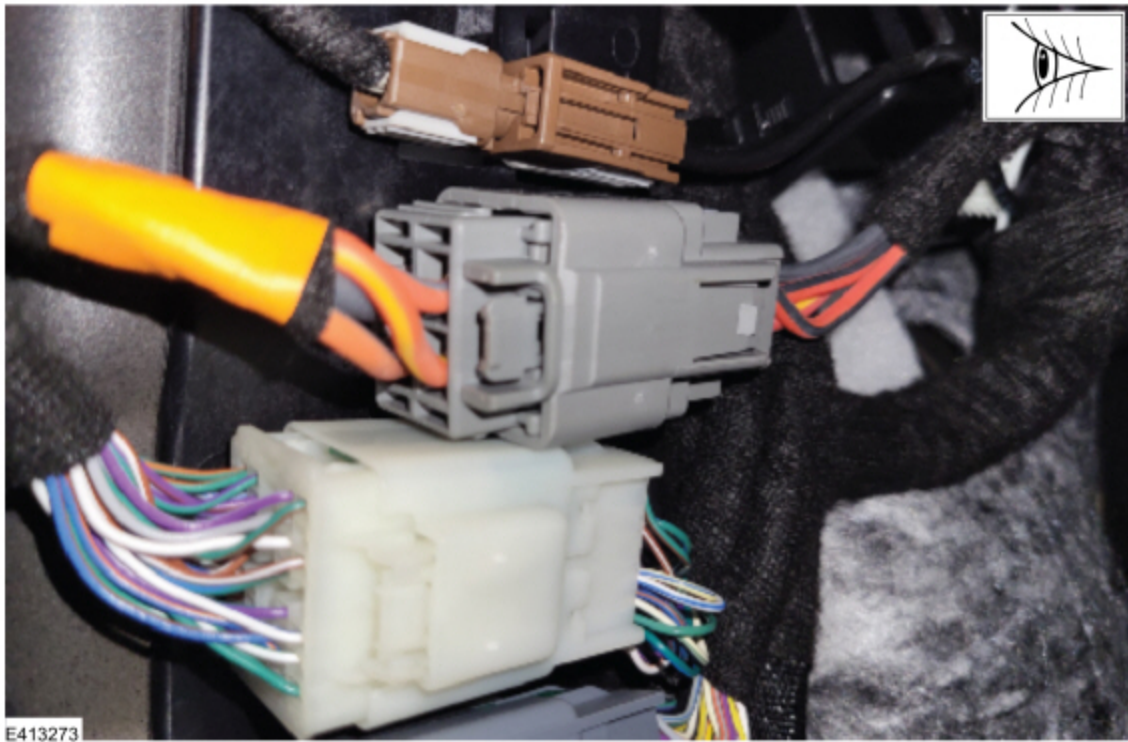
NOTE: To confirm a vehicle is built with minor feature code HJGAX or J3KAH, review the build information by double-clicking the VIN in the upper left-hand corner in PTS.

(1). Yes - proceed to Step 14.

(2). No - proceed to Step 16.

14. The replacement coaxial cable comes with an additional jumper that goes from pin 1 in the C242F connector at the IPMA to a female C2563 connector at the APIM (Figure 14). Overlay the jumper using small zip ties from the IPMA to the C2563 connector located in the left footwell. Refer to the Wiring Diagram, Cell 150 > Connector Views.

Figure 14



15. Once the new connectors are installed, cut off the existing coaxial cable connectors to make sure the original cable is not used again.

16. Is the vehicle equipped with minor feature code J3KAB?

NOTE: To confirm a vehicle is built with minor feature code J3KAB, review the build information by double-clicking the VIN in the upper left-hand corner in PTS.

(1). Yes - proceed to Step 17.

(2). No - proceed to Step 19.

17. The replacement coaxial cable comes with an additional jumper that goes from pin 2 in the C242F connector at the IPMA to pin 5 of the grey male C316 connector found in the rear left side of the engine compartment (Figures 15-17). Refer to the Wiring Diagram, Cell 150 > Connector Views > C316. For these vehicles, overlay this jumper using small zip ties from the IPMA to pin 5 of the male C316 connector by going through the service access port of the left side grommet to pass through the firewall (Figure 18).

Figure 15

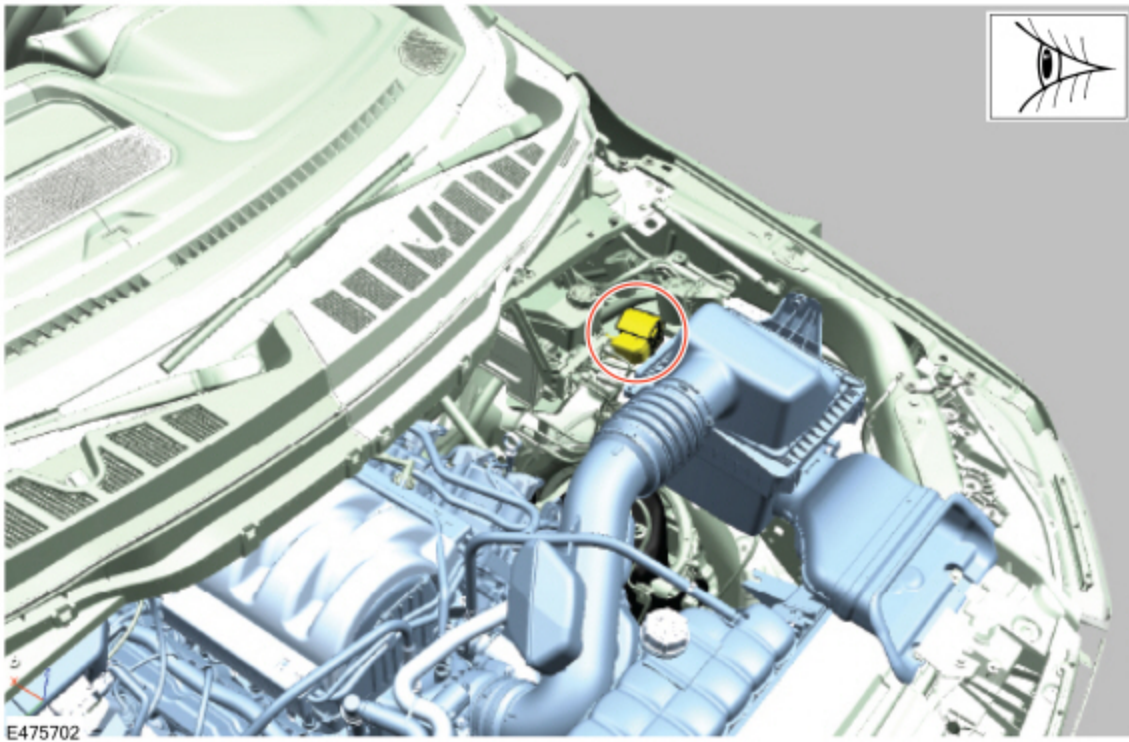


Figure 16

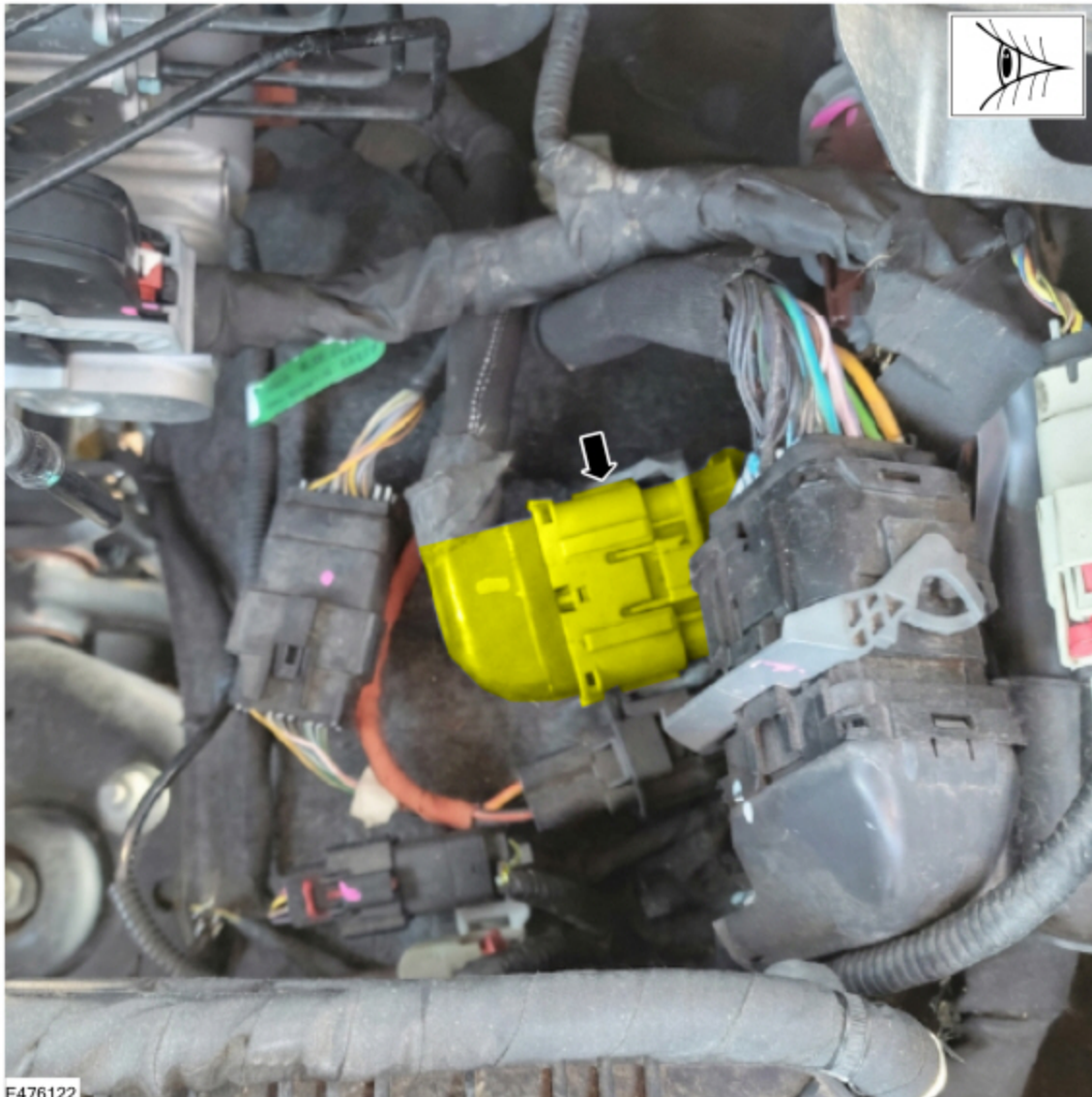
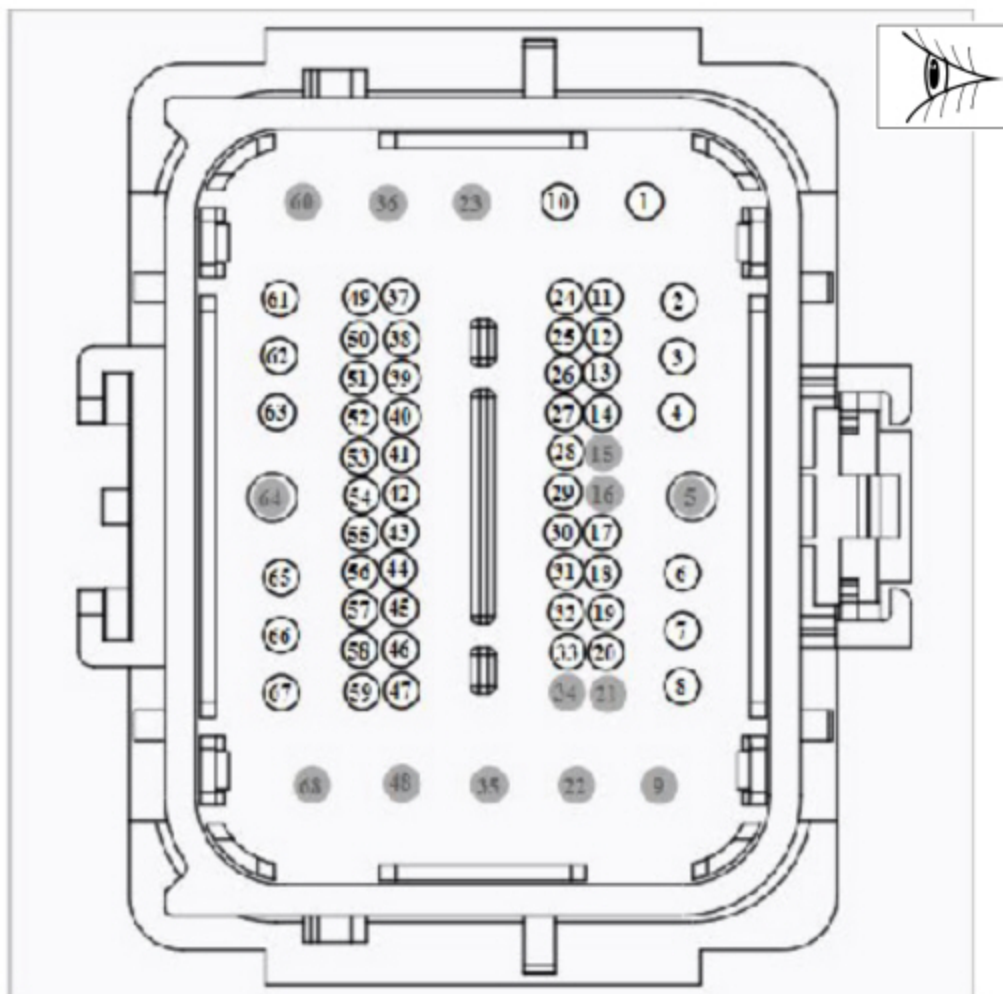
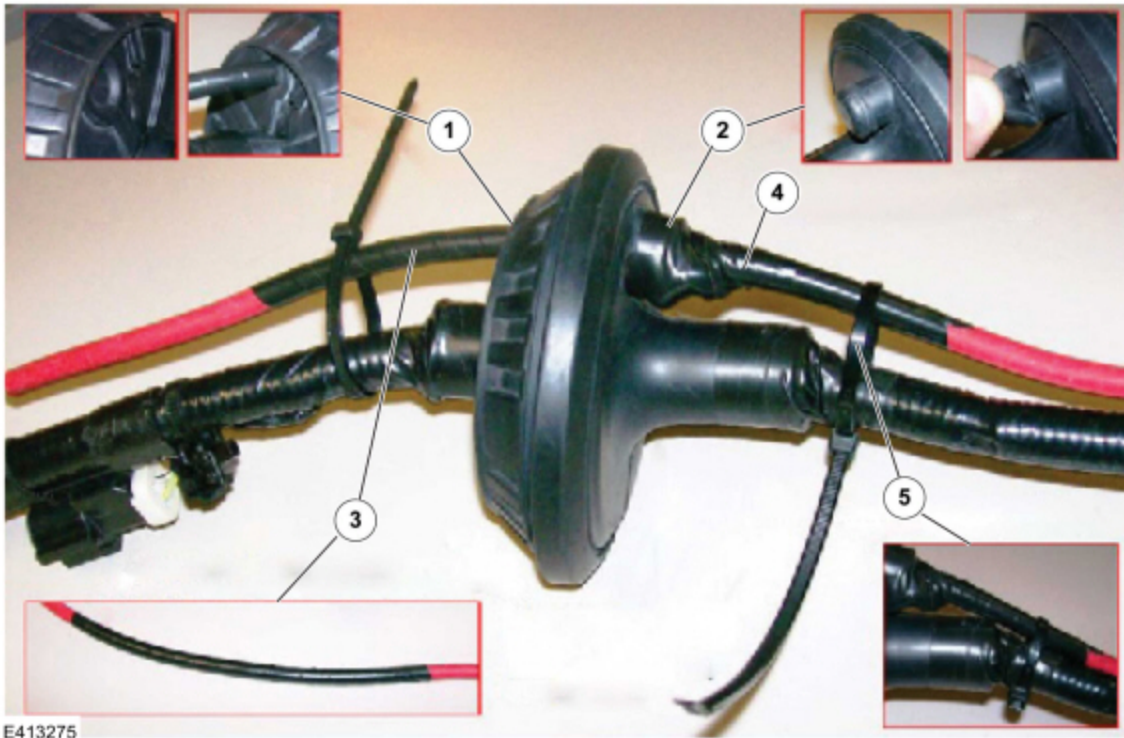


Figure 17



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Figure 18



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- (1). Carefully cut a slit into the interior access port face to allow the jumper cable to pass through (Figure 18, Callout 1).
 - (2). Carefully cut a slit into the exterior access port face to allow the jumper cable to pass through (Figure 18, Callout 2).
 - (3). Make sure the cable is completely taped to help seal the interface (Figure 18, Callout 3).
 - (4). Completely tape the cable to the exterior port or use Motorcraft® RTV Silicone Sealant to seal exterior port (Figure 18, Callout 4).
 - (5). Use zip ties on both sides of the grommet to secure the cable and avoid damage to RTV seal (if applicable). (Figure 18, Callout 5)
- 18.** Once the new pin is installed, cut off the existing coaxial cable for pin 5 to make sure the original cable is not used again.
- 19.** Start the vehicle and wait 30 seconds. Clear and retrieve DTCs. Are DTCs C1001:31 and/or U3000:89 present in the IPMA?
- (1). Yes - replace the IPMA. Refer to the WSM, Section 419-07 Lane Keeping System > Removal and Installation > Image Processing Module A (IPMA) Camera. Proceed to Step 20.
 - (2). No - proceed to Step 21.
- 20.** Start the vehicle and wait 30 seconds. Clear and retrieve DTCs. Are DTCs C1001:31 and/or U3000:89 still present in the IPMA?
- (1). Yes - replace the IPMA. Refer to the WSM, Section 419-07 Lane Keeping System > Removal and Installation > Image Processing Module A (IPMA). Repair is complete.
 - (2). No - proceed to Step 21.
- NOTE:** This article does not remove any RVC, Prior Approval or Warranty and Policy requirements for component replacement.
- 21.** Is DTC U3000:49 present in the IPMA?
- (1). Yes - download and run the "IPMA - Reset the Image Processing Module A (IPMA) Learned Values" application in the EDRS, followed by the "IPMA - Image Processing Module A (IPMA) Alignment" application. Then clear and retrieve DTCs. Proceed to Step 22.
 - (2). No - repair is complete.
- 22.** Is DTC U3000:49 still present in the IPMA?

(1). Yes - replace the IPMA. Refer to the WSM, Section 419-07 Lane Keeping System > Removal and Installation > Image Processing Module A (IPMA).

(2). No - repair is complete.

NOTE: This article does not remove any RVC, Prior Approval or Warranty and Policy requirements for component replacement.

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