

SIL 15-EP-26
August 20, 2026
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SUBJECT: New Breather Part Number (P/N) Change on eGen Flex® and H 40/50 EP™

MODELS AFFECTED: eGen Flex and H 40/50 EP

Introduction

Allison's eGen Flex and H 40/50 EP product lines have adopted the breather from the 3000 Series™ and 4000 Series™ transmissions to commonize part numbers.

The former P/N 23047102 Breather will be cancelled. On Drive Unit S/N's 7110010815 and forward, former and current parts are completely interchangeable. On Drive Units prior to S/N 7110010815, the new breather is not backwards compatible, and P/N 23016745 Washer needs to be installed between the breather and the housing.

Table 1. Breather Part Numbers

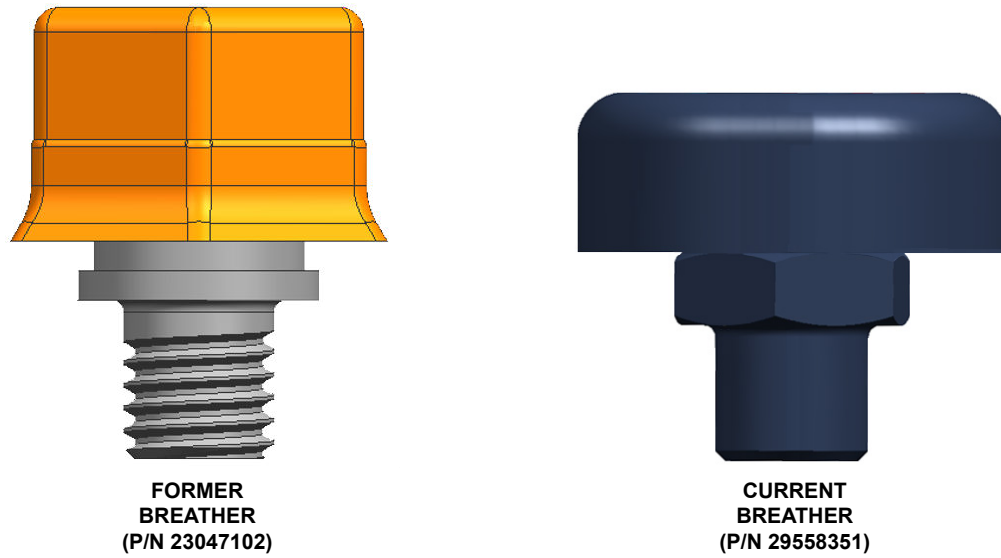
Former Breather	Current Breather
P/N 23047102	P/N 29558351

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Figure 1. Former Breather and Current Breather

Service Action Requirements

For Drive Units prior to S/N 7110010815, remove the former breather and install P/N 23016745 Washer. Install the current breather. Tighten the breather to 12-16 N·m (9-12 lb ft).