

2027 86 Pre-Delivery Service (PDS)

Service Category General

Section Pre-Delivery Service

Market USA

Toyota Supports
ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2027	86	

Introduction

Pre-Delivery Service (PDS) is a critical step in satisfying our new car customers. Customer feedback indicates the following areas deserve special attention when performing PDS:

- Careful inspection for paint chips/scratches and body dents/dings.
- Proper operation of electrical accessories (including interior light, clock, and radio reset).
- Interior cleanliness.
- Proper function of mechanical systems.

The PDS process helps identify potential vehicle concerns before customer delivery. After completing the PDS process, maintain accurate PDS records by ensuring the required documents listed below are completed and recorded in accordance with Toyota Warranty Policy.

- GTS+ Health Check
- Completed PDS Check Sheet
- Battery Charge Test Print Out
- GTS+ Tire Pressure Information

Customer retention and proper maintenance of vehicles are and have always been a major focus for Toyota. To help remind customers that regular service is essential to the proper maintenance of the vehicle, dealers are required to install a service reminder sticker before delivery. By doing this, customers will be reminded to return to your dealership for service. Your current service reminder sticker may be used.

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Introduction (continued)

This bulletin contains the PDS procedures that apply specifically to 2027 model year 86 vehicles.

Refer to [T-SB-0024-26](#), the universal *Check Sheet* that contains PDS steps that apply to all 2027 model year Toyota vehicles. To properly perform a complete PDS, you must complete all procedures contained in this TSB as well as the universal PDS *Check Sheet*. In addition, if the vehicle is stored for over 30 days, refer to [T-SB-0012-26](#), *Long-Term Vehicle Storage Guidelines*.

Refer to the table below for a definition of terms that may be used in this bulletin.

Table 1.

TERM	ACRONYM	DEFINITION
Conventional Vehicle	CV	A vehicle with only a gasoline engine for propulsion
Electrified Vehicle	EV	A vehicle that utilizes a hybrid, plug-in hybrid, fuel cell, or battery electric system for propulsion
Hybrid Electric Vehicle	HEV	A vehicle with both a gasoline engine and an HV battery
Plug-in Hybrid Electric Vehicle	PHEV	A vehicle with both a gasoline engine and an HV battery that can be charged externally
Battery Electric Vehicle	BEV	A vehicle with only an HV battery that can be charged externally
Fuel Cell Electric Vehicle	FCEV	A vehicle with both a hydrogen fuel cell and an HV battery
State of Charge	SOC	The remaining capacity available in a battery
12-Volt	12V	Standard 12V battery used to power electrical systems separate from high voltage components
High Voltage	HV	HV battery used to power the electrified vehicle

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*If applicable.

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Warranty Policy

If the need for additional repairs or adjustment is noted during PDS, the required service should be performed under warranty. Reimbursement will be managed under the warranty policy.

The Warranty Policy and Procedures Manual requires that you maintain the completed Check Sheet in the customer's file. If you cannot produce a completed form for each retailed vehicle upon TMS and/or Region/Distributor audit, the PDS payment amount will be subject to debit.

An additional Repair Order completed in conjunction with normal PDS MUST have time punch/flags for service. If multiple repairs are performed, separate time flags MUST be punched for each repair.

Warranty Information

OP CODE	DESCRIPTION	MODEL	TIME	OFP	T1	T2
001013	Pre-Delivery Service (PDS)	86	1.0	–	–	–

Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream ADVi*	ADE	TSADVUNITECP	1
Techstream Lite		TSLP3DLR01	
Techstream Lite (Green Cable)		TSLP2DLR01	
TPWS TESTER		11717-00012	

*Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- GTS+ software version 2026.03.001.02 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787 or by visiting *TIS – Diagnostics – Tools & Equipment – Techstream Order Portal*.

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DCC Fuse Installation

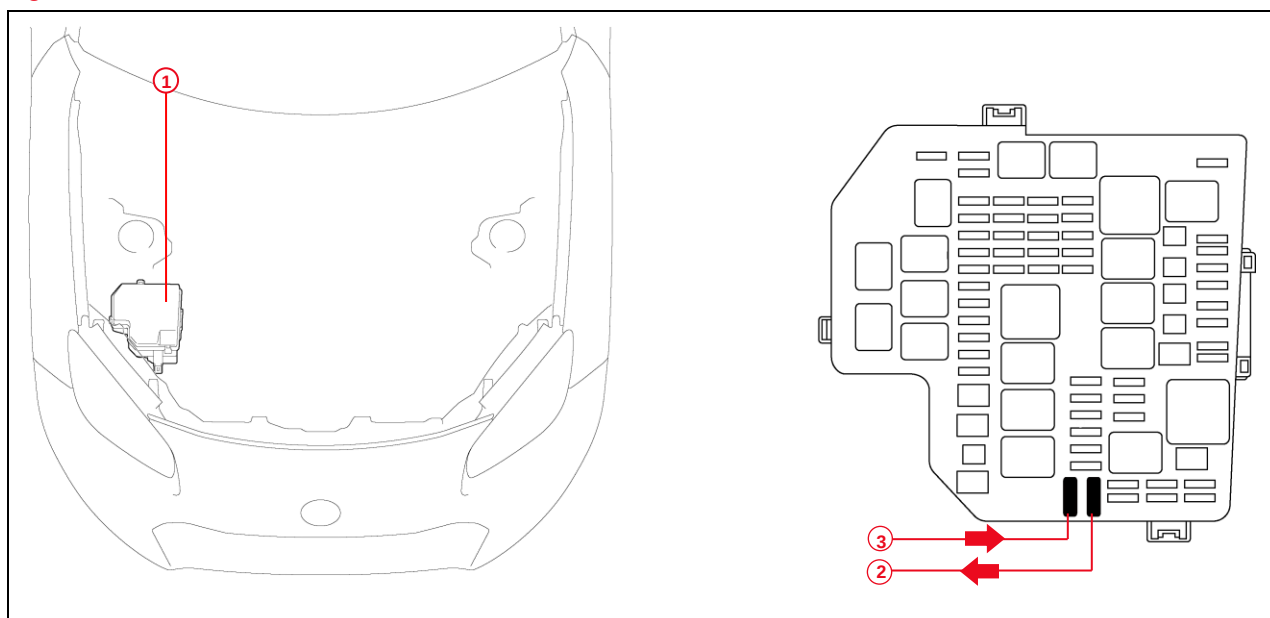
Check the location of the DCC fuse (30A). It may have been removed at the assembly plant and temporarily stored in the blank space of the relay block in the engine compartment to minimize battery discharge during transportation and storage.

- If the DCC fuse (30A) is still in its original location in the relay block, proceed with performing a Health Check using GTS+.
- If the DCC fuse (30A) is NOT in its original location, it is necessary to remove the DCC fuse (30A) from the blank space in the relay block and reinstall it to its original location as shown. After installation, confirm ALL related DTCs are cleared.

NOTE

Park the vehicle on level ground before performing this procedure.

Figure 1.



1	Relay Block
2	Remove the DCC Fuse (30A) (Blank Space)

3	Install the DCC Fuse (30A) (Original Location)
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NOTE

- With the DCC fuse (30A) removed, if ANY DTCs are detected when the ignition is turned ON during transportation, use GTS+ to clear ALL DTCs after ensuring that there are NO malfunctions.
- While the vehicle is stored at the dealership, disconnect the negative (-) battery terminal to prevent battery discharge. Refer to [T-SB-0017-26](#), *Battery Inspection and Maintenance During PDS*, for battery maintenance information.

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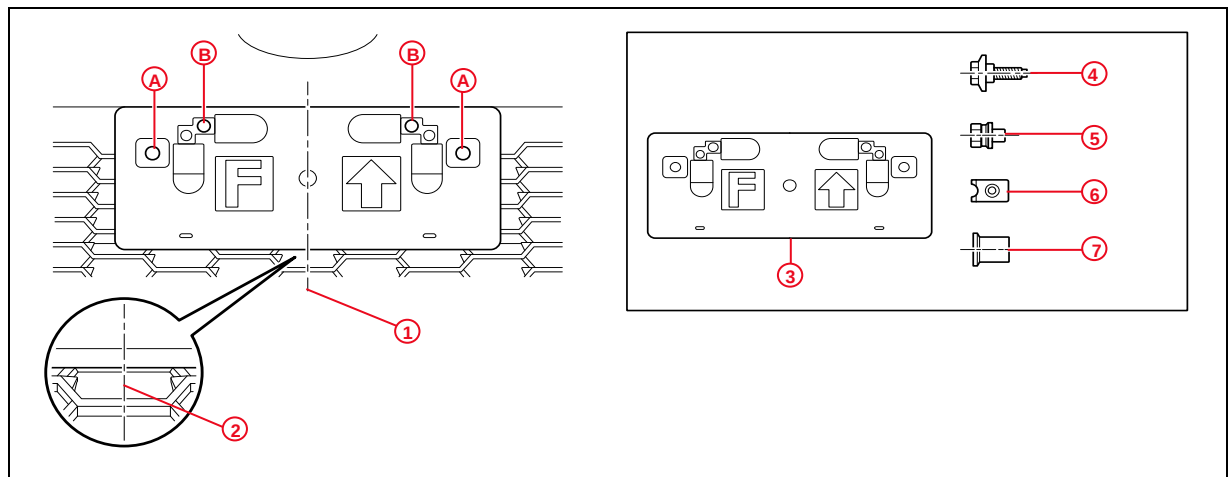
Front License Plate and Mounting Bracket Installation

The front license plate mounting bracket set (front license plate mounting bracket, two bolts 1, two bolts 2, two J-nuts and two well nuts) is loaded in the luggage compartment at the assembly plant. Follow this procedure to install the front license plate bracket and front license plate in states where it is required by law.

Drilling Procedure

1. Set the center of the front license plate mounting bracket to the center of the intake cover, as shown in Figure 2.
2. Using the front license plate mounting bracket as a guide, make marks A and B on the front bumper cover as shown in Figure 2.

Figure 2.



A	Mark A
B	Mark B
1	Front License Plate Mounting Bracket Center
2	Intake Cover Center
3	Front License Plate Mounting Bracket

4	Bolt 1
5	Bolt 2
6	J-Nut
7	Well Nut

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Front License Plate and Mounting Bracket Installation (continued)

Drilling Procedure (continued)

3. Remove the license plate mounting bracket and drill a hole with a diameter of 13 mm (0.51 in.) at each of the A marks in the front bumper cover.

NOTE

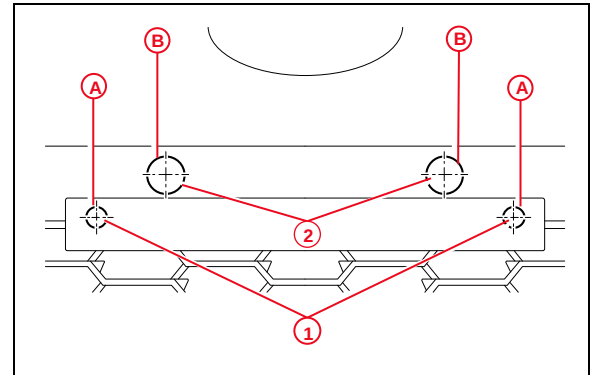
Attachment point A is used to install the well nuts and the front license plate mounting bracket to the front bumper cover.

4. Drill a hole with 23 mm (0.91 in.) in diameter at each of the B marks in the front bumper cover.

NOTE

Relief opening B is designed to prevent contact between the front bumper cover and the license plate mounting bolts.

Figure 3.



A	Mark A
B	Mark B
1	13 mm (0.51 in) in Diameter
2	23 mm (0.91 in) in Diameter

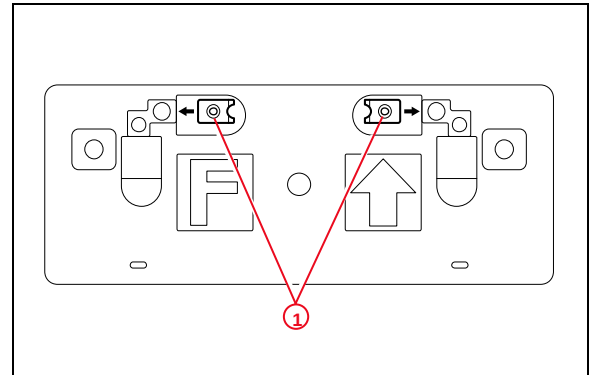
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Front License Plate and Mounting Bracket Installation (continued)

Installation Procedure

1. Install the two J-nuts to the front license plate mounting bracket as shown in Figure 4.

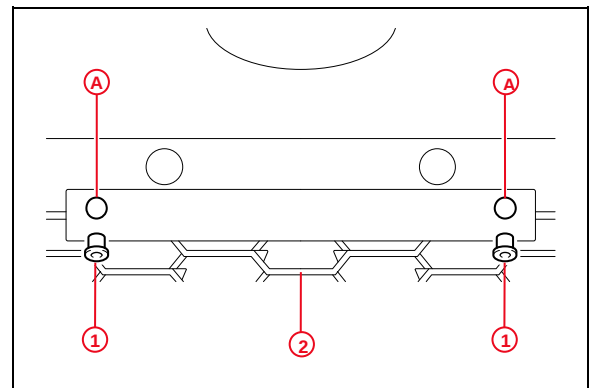
Figure 4.



1	J-nuts
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2. Install the two well nuts to attachment point A in the front bumper cover and then fit the two hooks at the bottom of the front license plate mounting bracket on the intake cover as shown in Figure 5.

Figure 5.



A	Attachment point A
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1	Well Nuts
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2	Intake Cover
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Front License Plate and Mounting Bracket Installation (continued)

Installation Procedure (continued)

3. Align attachment point A in the front license plate mounting bracket with the well nuts and then install the front license plate mounting bracket with the two bolts 1.

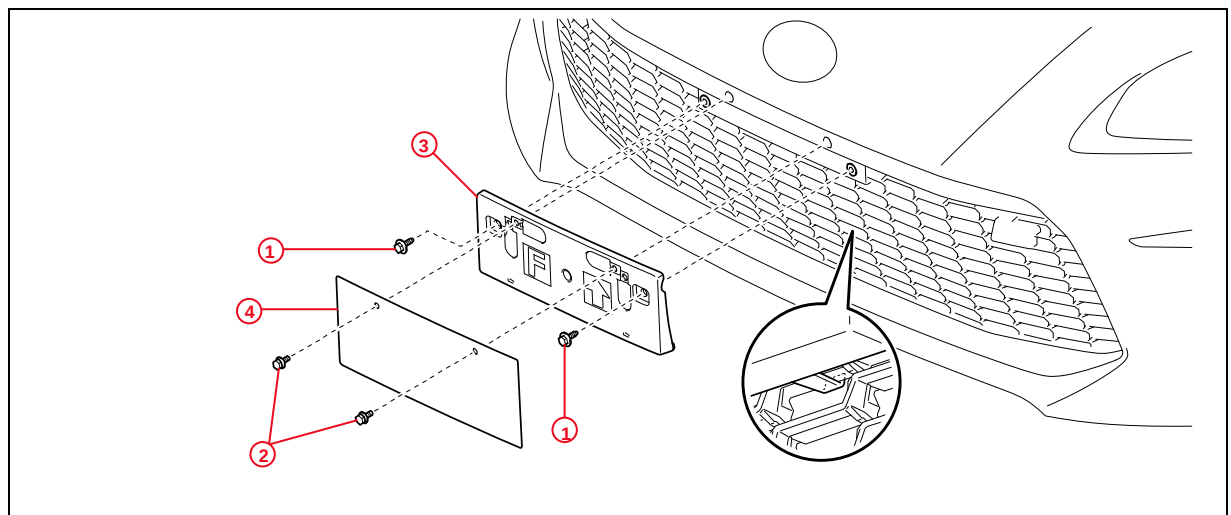
Torque: 1.1 N*m (11 kgf*cm, 10 in*lbft)

NOTICE

Do NOT overtighten the bolts.

4. Install the front license plate to the front license plate mounting bracket using two bolts 2, as shown in Figure 6.

Figure 6.



1	Bolt 1
2	Bolt 2

3	Front License Plate Mounting Bracket
4	Front License Plate

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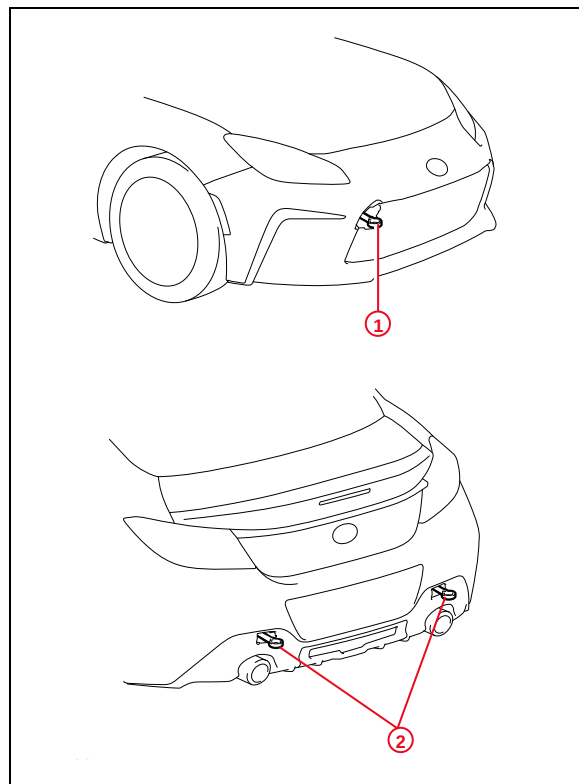
Front and Rear Emergency Towing Eyelet Removal and Hole Cover Installation

1. Remove the front and rear emergency towing eyelets from the front and rear bumpers by turning them counterclockwise.

NOTE

If it is difficult to loosen the front emergency towing eyelet, use a steel bar.

Figure 7.



1	Front Emergency Towing Eyelet
2	Rear Emergency Towing Eyelets

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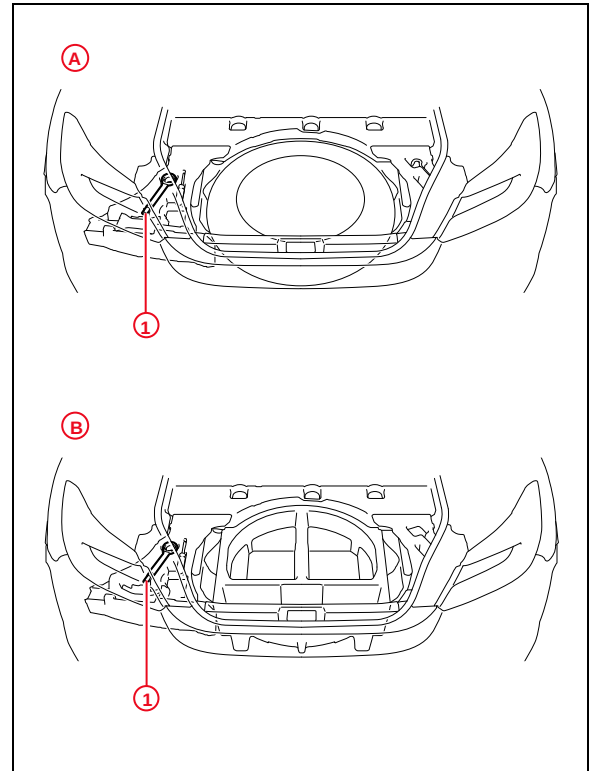
Front and Rear Emergency Towing Eyelet Removal and Hole Cover Installation (continued)

2. Place one of the removed rear emergency towing eyelets into the tool tray in the luggage compartment.

NOTE

Dispose of the other removed emergency towing eyelets.

Figure 8.



1	Emergency Towing Eyelet
A	Type A
B	Type B

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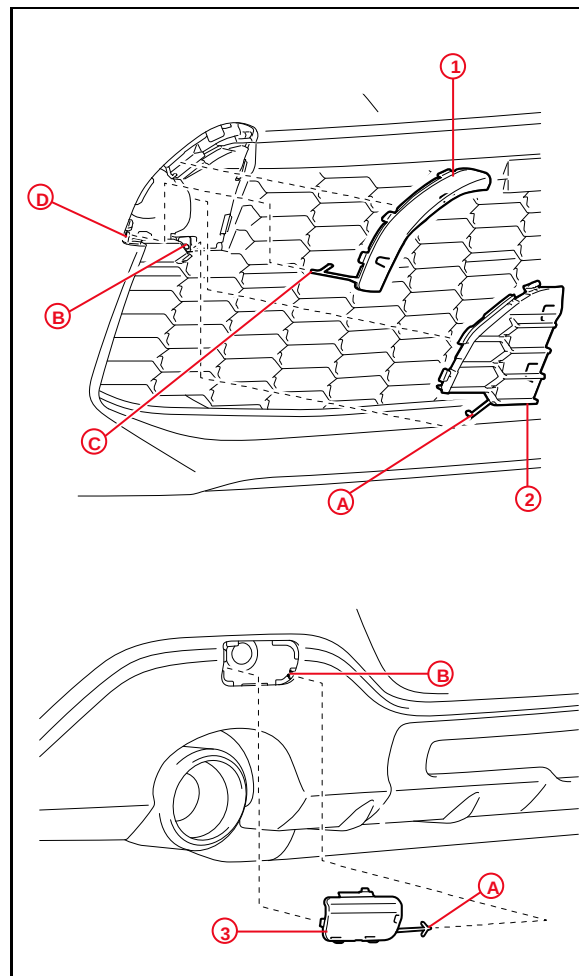
Front and Rear Emergency Towing Eyelet Removal and Hole Cover Installation (continued)

3. Install the front and rear emergency towing eyelet hole covers, which are stored in the glove box, onto the front and rear bumpers.
 - A. Insert the arrow-shaped part A of the front emergency towing eyelet hole cover (lower side) into the eyelet hole B as shown. Seat the tabs to secure the hole cover to the front bumper.
 - B. Insert the arrow-shaped part C of the front emergency towing eyelet hole cover (upper side) into the eyelet hole D as shown. Seat the tabs to secure the hole cover to the front bumper.
 - C. Insert the arrow-shaped part A of the rear emergency towing eyelet hole cover into the eyelet hole B as shown. Seat the tabs to secure hole cover to the rear bumper.

NOTE

Make sure the front emergency towing eyelet cover is installed in the front, and the rear emergency towing eyelet cover is installed in the rear.

Figure 9.



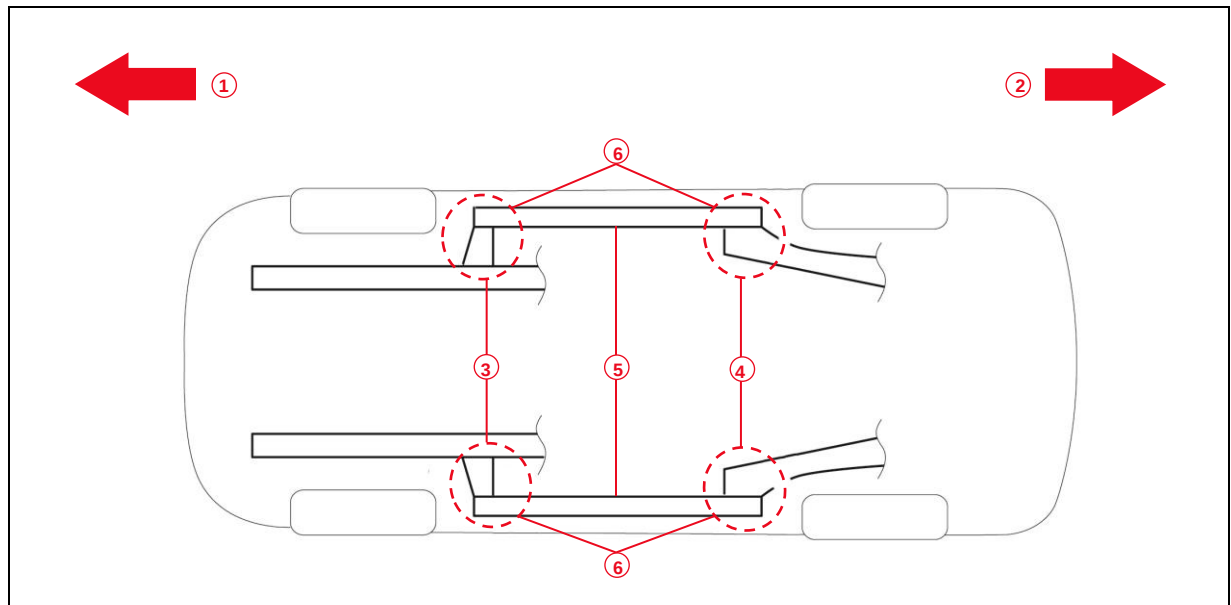
1	Front Emergency Towing Eyelet Hole Cover (Upper Side)
2	Front Emergency Towing Eyelet Hole Cover (Lower Side)
3	Rear Emergency Towing Eyelet Hole Cover
A	Arrow-shaped Part
B	Eyelet Hole
C	Arrow-shaped Part
D	Eyelet Hole

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Installation of Rubber Body Plugs

1. Confirm the number of plugs in the glove box. If two plugs are present, perform substep 2A ONLY. If four plugs are present, perform substep 2A AND substep 2B.
2. Install the plugs according to the instructions below by confirming the number of plugs in the glove box.
 - A. Install two plugs in the rear side member hole or rocker inner hole as shown.
 - B. Install two plugs in the torque box hole or rocker inner hole as shown.

Figure 10.



1	Front Side
2	Rear Side
3	Torque Box Hole or Rocker Inner Hole

4	Rear Side Member Hole or Rocker Inner Hole
5	Rocker Inner
6	Install Plug Here (if Applicable)

NOTICE

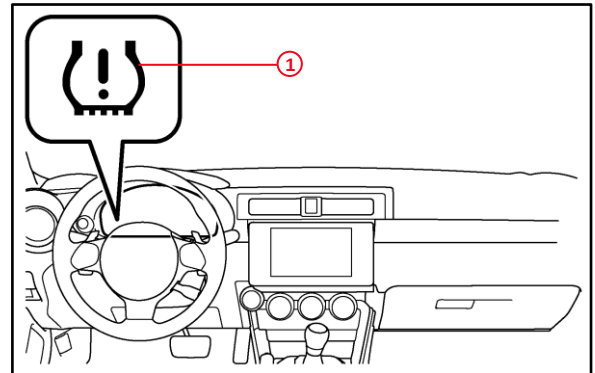
- The installation of these plugs is required to prevent rust.
- These plugs are stored in the glove box.
- The number of plugs may vary according to production locations in the same vehicle model.

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Tire Pressure Warning System (TPWS) Registration and Initialization

1. Check the tire pressure warning light operation. After the ignition switch is turned to ON, verify that the light illuminates and then turns off.

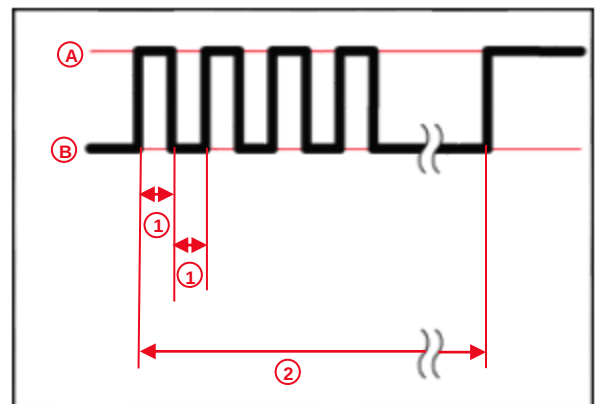
Figure 11.



1	Tire Pressure Warning Light
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2. Allow one minute to ensure the light does not blink. If the indicator blinks as shown in Figure 12, use the TPWS TESTER to perform ID registration for each tire pressure sensor. After completion, confirm that no blinking pattern remains.

Figure 12.



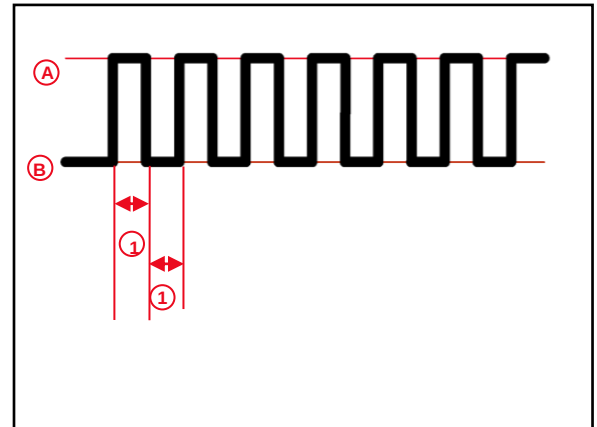
1	0.5 seconds
2	1 minute
A	ON
B	OFF

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Tire Pressure Warning System (TPWS) Registration and Initialization (continued)

3. If ID registration is necessary and the blinking pattern changes as shown in Figure 13, repeat step 2.

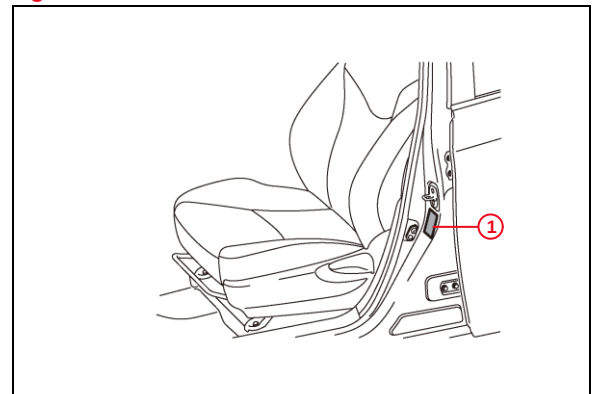
Figure 13.



1	0.5 seconds
A	ON
B	OFF

4. Confirm the specified tire air pressure using the tire and loading information label.

Figure 13.



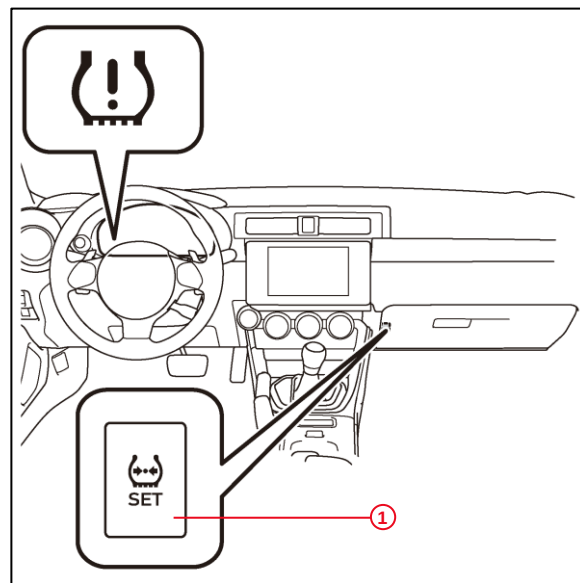
1	Tire and Loading Information Label
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Tire Pressure Warning System (TPWS) Registration and Initialization (continued)

5. Set the tire air pressure to the specified value. **Figure 14.**

6. With the engine switch ON, press and hold the tire pressure warning reset switch until the tire pressure warning light blinks slowly three times.



1 Tire Pressure Warning Reset Switch

NOTE

- When the outside temperature is significantly colder than the shop's temperature, or there is a significant ambient temperature change overnight, use GTS+ to determine the proper tire pressure.
- From the Health Check Result Status pane, select the refresh button within the Compensation Pressure data display.
- This model has four TPWS sensors.

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DCM Activation (if applicable)

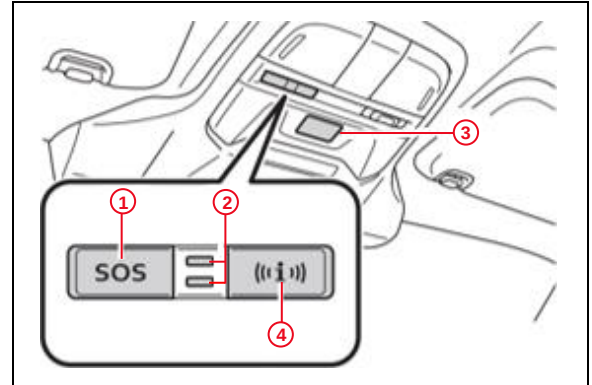
During shipping, the DCM (Data Communication Module) activation is different for 86 vehicles than for other Toyota model vehicles. A lit green LED may NOT be used to indicate the system's operation upon arrival at the dealership, and this function **MUST** be confirmed.

1. Press and hold the “i” button for 30 – 60 seconds.
2. If the DCM has NOT previously been activated, the following will occur.
 - The LED light indicators will begin blinking red and green.
 - The LED light indicators will turn OFF.
 - The LED light indicators will turn green, **ONLY** if successfully activated.

NOTE

If there are ANY DTCs present and/or other conditions present, refer to the applicable model and model year Repair Manual.

Figure 16.



1	“SOS” Button
2	LED Light Indicators
3	Microphone
4	“i” Button

3. If the DCM has previously been activated, a visual indicator on the head unit will display “Roadside Assistance ...Connecting” along with a voice prompt indicating “Connecting to safety connect roadside assistance.”

NOTE

- If this occurs, press the “i” button again or the End Call icon on the head unit.
- No further action is necessary.