

## Technical Information

Service

**76/26**

ENU

6440

**6**

### Replacement Requirement for Left Door Window Pane - Change of Supplier: Using the Door Window Panes of the 911 (992 PA) (76/26)

Model Line: **911 (992 I)**

Model Year: **from 2020 to 2025**

Equipment: Lightweight glazing (**M No. VW4**)  
Side and rear windows (**M No. VW7**)

Concerns: **Replacement requirement for left door window pane**

Information: **Due to a product change of the door window panes at the start of production (SOP) 992 PA and the associated change of supplier, the lightweight glazing on the left (VW4/VW7) is no longer available.**

Action: If you need to replace the lightweight door window pane on the left, replace both front door window panes with the door window panes of the **911 (992 PA)**.  
Also write the control number (S9K) in the vehicle order.



#### Information

The right door window pane is still available in sufficient quantities and can be replaced without any additional actions. This TI will be updated if there are changes in availability.



#### Information

The minimum requirement for adapting the vehicle order is the Porsche Tester Software Version: **44.300.010** (or higher).

### Affected part numbers

Parts Info:

| Affected part no.:                  | Required part no.<br>- point of use                            | Quantity |
|-------------------------------------|----------------------------------------------------------------|----------|
| 992845019H<br>Door window<br>- left | > <u>1 x left door window</u><br><u>992845019P</u><br>- left   | 1 piece  |
|                                     | <b>and</b>                                                     |          |
|                                     | > <u>1 x right door window</u><br><u>992845020P</u><br>- right | 1 piece  |

## Required tools

Tools:

- > [P90999](#) – Porsche Tester, 4th generation
- Battery charger with a current rating of **at least 90 A** and a **current- and voltage-controlled charging characteristic** for lithium starter batteries, e.g. > [VAS 5908](#) – battery charger 90 A. For further information about the battery chargers to be used, see the corresponding Workshop Manual. **270689 Charging the vehicle electrical system battery**
- Torque wrench 2-10 Nm (1.5-7.5 ft. lb.) e.g. > [V.A.G. 1783](#) – Torque wrench 2-10 Nm (1.5-7.5 ft. lb.)
- Torque wrench, 0.4-2 Nm (0.3-1.5 ft. lb.), e.g. > [VAS 6253A](#) – Torque wrench, 0.4-2 Nm (0.3-1.5 ft. lb.)
- > [9842/2](#) – Hook wrench

## Replacing the door window panes and writing the control number in the vehicle order

Work Procedure:

- 1 Replace the left and right door window panes.  
For procedure see: **644019A1 Removing and installing a door window pane**
- 2 Connect and switch on the battery charger.  
**270689 Charging the vehicle electrical system battery**
- 3 Place the original remote control in the emergency start tray.
- 4 Connect the > [P90999](#) Porsche Tester 4th generation, switch on the ignition and start the diagnostic application.
- 5 Add the control number **S9K - Retrofitting** to the vehicle order.



### Information

The vehicle data is maintained via a guided Tester procedure.

Pay particular attention to the following:

- A connection to the Internet is required for the Tester procedure.
- Depending on the changes made to the vehicle data, automatic coding and backup documentation of the affected control units is performed after saving these changes.
- Observe and follow the **information and instructions on the Porsche Tester** during the guided procedure.
- Do not interrupt the coding process. When coding is complete, the message "Coding has been completed successfully" is displayed and a tick is set accordingly in the "Status" field.

**5.1** In the control unit selection (**Overview** menu) press **F7** to call up the Additional menu.

**5.2** Select the **Vehicle data maintenance with PIWIS ONLINE** function and press **F12** ('Next') to confirm.

**5.3** Press **F12** (Next) to skip the displays containing information about vehicle description, colors/materials and X numbers.

- 5.4 Add the coding value **S9K - Retrofitting** to the vehicle data on the second page of M numbers. To do this, click in the Installed field for the relevant coding value to select the value. Make sure that the Installed column is then **ticked** and that the pen symbol appears in the Changed column.  
Then press **F12** (Next) to exit the PR numbers display.
- 5.5 Press **F8** in the overview that is then displayed to save the changed vehicle data.
- 5.6 Once you have saved the vehicle data, press **F11** (Back) to return to the control unit selection.
- 6 End the diagnostic application, switch off the ignition and disconnect the **> P90999 Porsche Tester, 4th generation** from the vehicle.
- 7 Switch off and disconnect the battery charger.  
**270689 Charging the vehicle electrical system battery**

## Labor position and PCSS encryption

Labor position:

Replacing the left and right door window pane

PCSS encryption:

Door window pane

Part not available

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