

		MODEL Ix WALL RE-SECURING INSTRUCTIONS		2	4 3 2 1 0	Difficulty Level
WI:	WI-110-2026 Model Ix Wall Re-Securing Instructions					
PRODUCT:	Model Ix	VIN Range:	001775 - 004215	REVISION:	REV-A	
DATE:	August 5, 2026	LABOR RATE:	0.5 Hours / FRC 80100A			

Applies To:

Model Ix units with an off-door side SlimRack slide-out included in the VIN ranges above.

Condition:

Brinkley RV has determined that under certain conditions on the Model Ix, there is the potential for the unit sidewall around the slide-out to bow in and out during operation of the slide-out. Brinkley RV will, at no charge to the customer, provide lag screws to address the concern and provide extra stability to the sidewall.

Safety:

Safety is and should always be observed when performing any type of repair. ANSI (American National Standards Institute) has created a standardized labeling system for different levels of safety and danger. The label below provides information regarding those levels of danger, and should be observed and adhered to at all times.

⚠ CAUTION

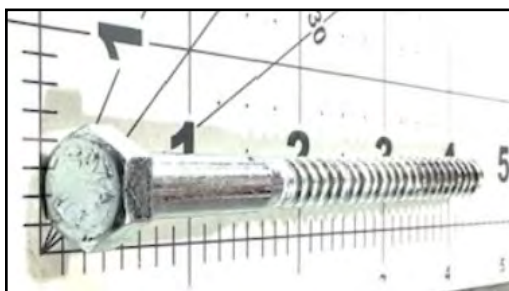
The “CAUTION” symbol above is a sign that a procedure has a safety risk involved and may cause personal injury, product, and/or property damage if not performed safely and within the parameters set forth in this document.

⚠ CAUTION

Always wear Personal Protection Equipment (PPE), such as eye protection, ear protection, gloves, and possibly a full face shield depending on the nature of the task to be performed.

PARTS INFORMATION

Part #	Description	Qty
101806	FASTENER BOLT 5/16 X 4 ZINC HEX LAG BOLT	5 or 6



NOTE: READ AND UNDERSTAND ALL INSTRUCTIONS PRIOR TO BEGINNING WORK.

NOTE: All images in this instruction are to illustrate the process. Your specific unit may vary slightly, but the process remains the same.

INSPECTION

1. Inspect the wall of the unit for evidence that the base of the wall has moved away from the floor. Check for separated seals on the interior and exterior of the unit. This may be easiest to see while running the slide room in or out. Figure 1 shows the floor and wall of the unit with the slide-out not moving. Figure 2 shows the same floor and wall of the same unit during operation of the slide-out. Figure 2A shows the sealant separation at the floor line.

NOTE: IF YOU SEE EVIDENCE OF MOVEMENT, STOP AND CONTACT BRINKLEY RV CUSTOMER CARE. DO NOT COMPLETE THE RE-SECURING PROCEDURE.

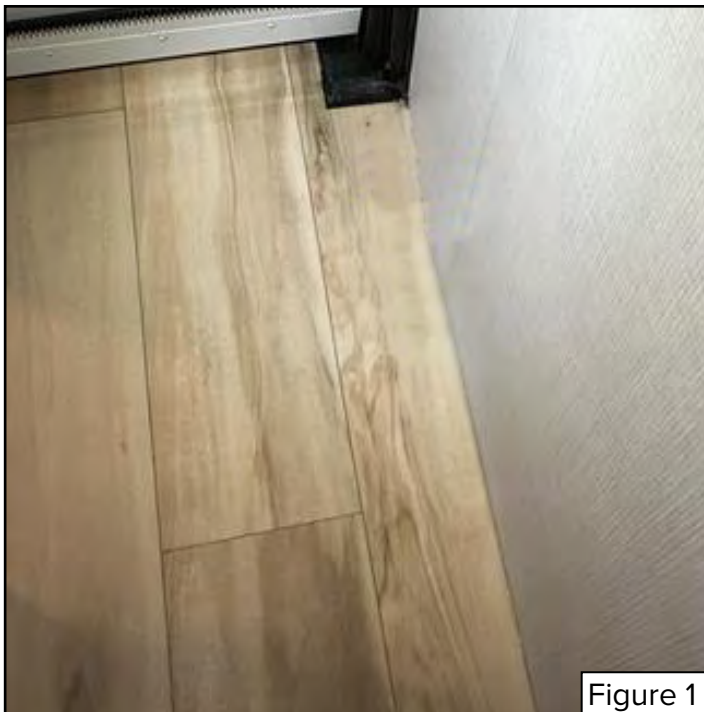


Figure 1



Figure 2

2. If there is no evidence of movement and all seals appear to remain intact, continue with the re-securing procedure.

Tools Required:

1. Drill/Screw Gun
2. Right Angle Screw Gun or Adapter
3. #2 Square Drive Bit
4. 3/8" Nut Driver Bit
5. Safety Glasses (Not Pictured)
6. Gloves (Not Pictured)



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WORK INSTRUCTIONS

1. Park the unit on a flat and level surface.
2. Chock the wheels of the unit and make sure the front end of the unit is properly supported with jack stands or the equivalent.
3. On the off-door side of the unit, there will be five (5) or six (6) screws securing the length of the sidewall to the floor of the unit. The number of screws depends on the length of the unit. There will be three (3) to the front (Figure 3A) of the slide-out (Figure 3B) and either two (2) or three (3) to the rear (Figure 3C) of the slide-out, again depending on floor plan.

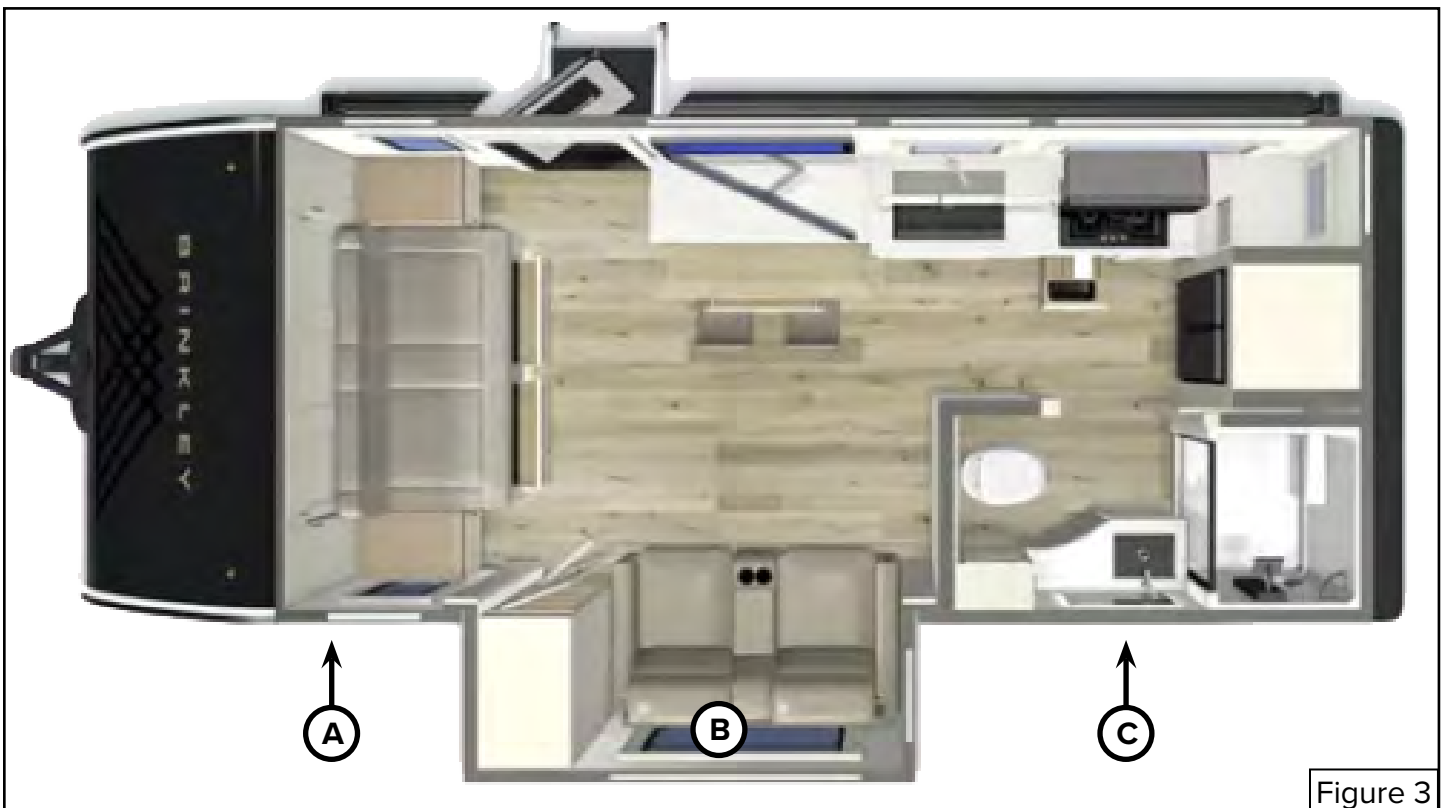
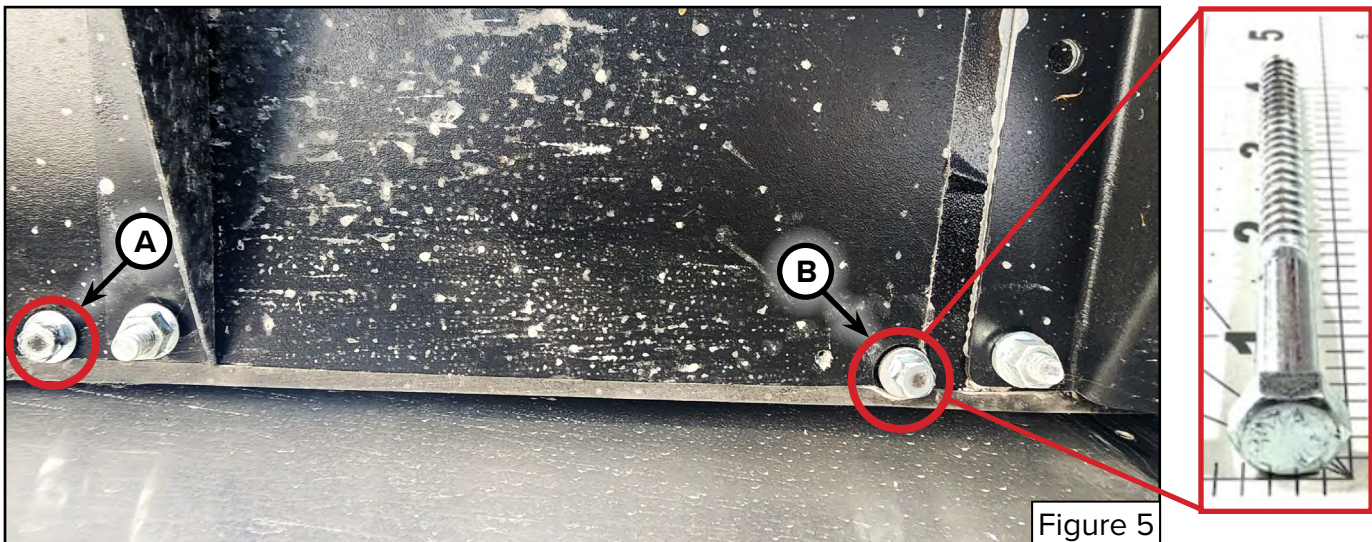


Figure 3

4. Using the screw gun and the #2 square drive bit, remove the sidewall securing screws and washers (Figure 4A, 4B) one at a time and replace each one with a 5/16 x 4" Lag Screw (P/N 101806) (Figure 5A, 5B). You may need to use a right angle screw gun or adapter to access some of the screws.
- NOTE: Remove and replace each screw as you go. DO NOT remove all the screws at one time. This could cause the wall to shift.**
- NOTE: Ensure all lag screws are installed straight up into the wall. Installing them at an angle could cause the lag screws to pierce through the inner or outer faces of the sidewall.**



5. Sidewall re-securing complete.