

Service

Chassis ID	Path
	260/Parts/Technical service bulletins/Service
Model	Identity
MD7 BE	198114621
Publish date	ID/Operation
8/6/2026	M-261-009

Bracket, Cooling Box, Modification

M-261-009

(Aug 2026)

Valid for

All Mack MD electric trucks

Case description

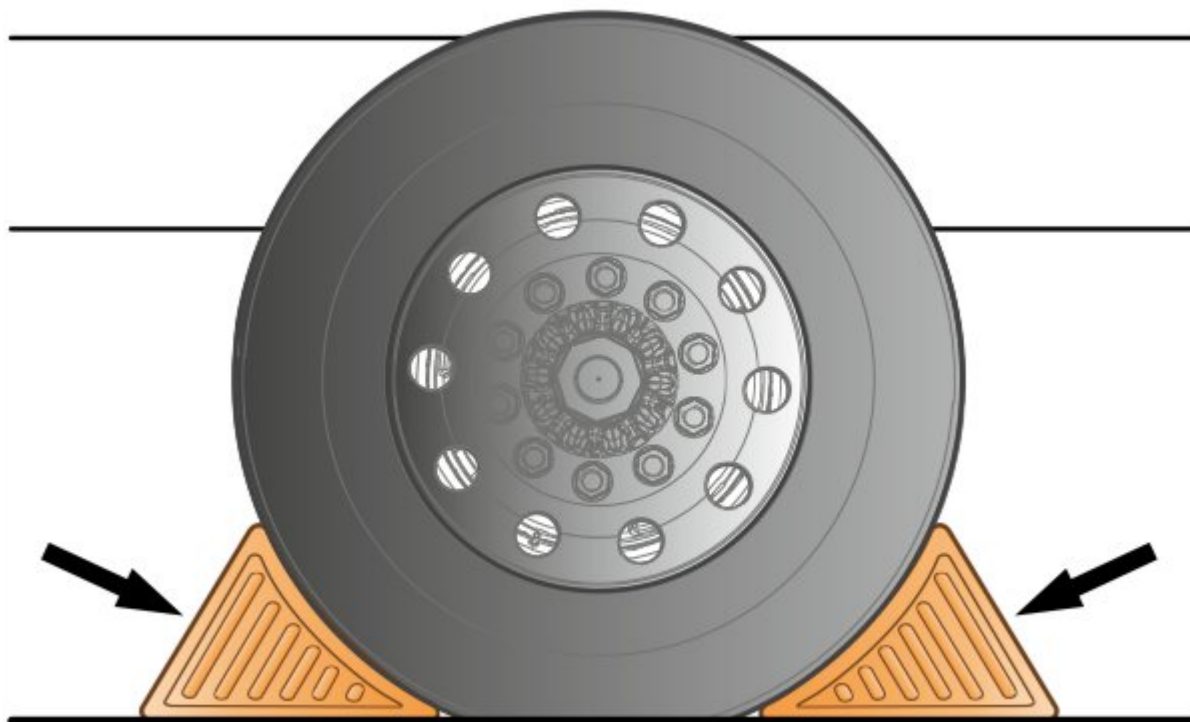
The current MD electric cooling box mounting blocks access to the radiator drain. This procedure gives the instructions to gain access to the radiator drain.

Repair Procedure

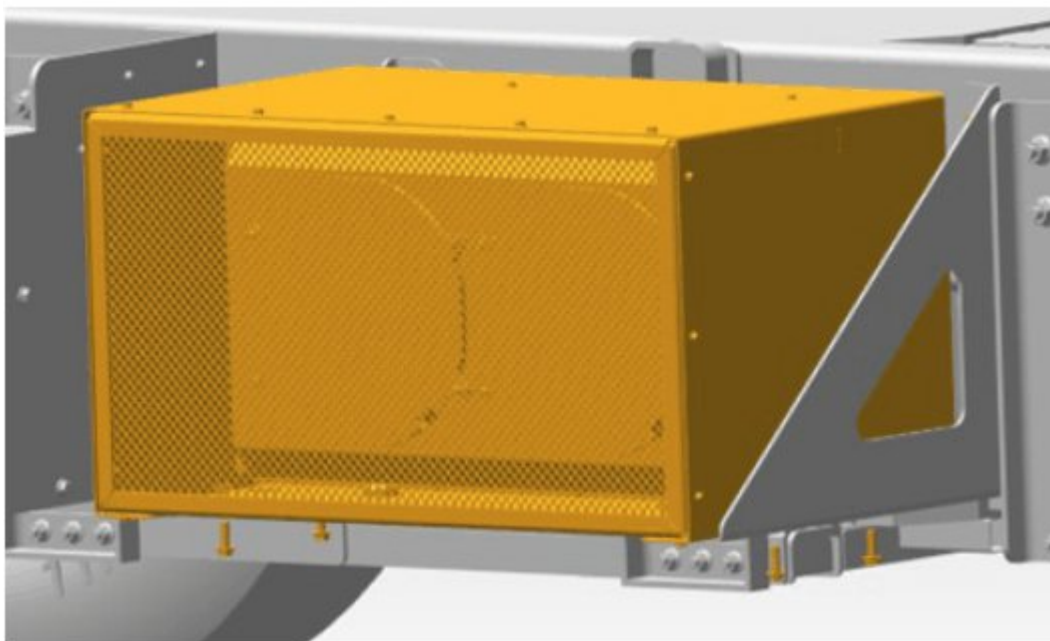
Illustrations may differ slightly from the actual vehicle being serviced. However, the key components addressed in this information are represented as accurately as possible.

All threaded fasteners that do not have a tightening torque specification in the information are tightened to a standard torque. Standard torques are available in the following specification. [Standard Tightening Torques](#)

1. Park the vehicle on a level surface.
2. Apply the parking brake.
3. Place the gearbox in neutral.
4. Install the wheel chocks.



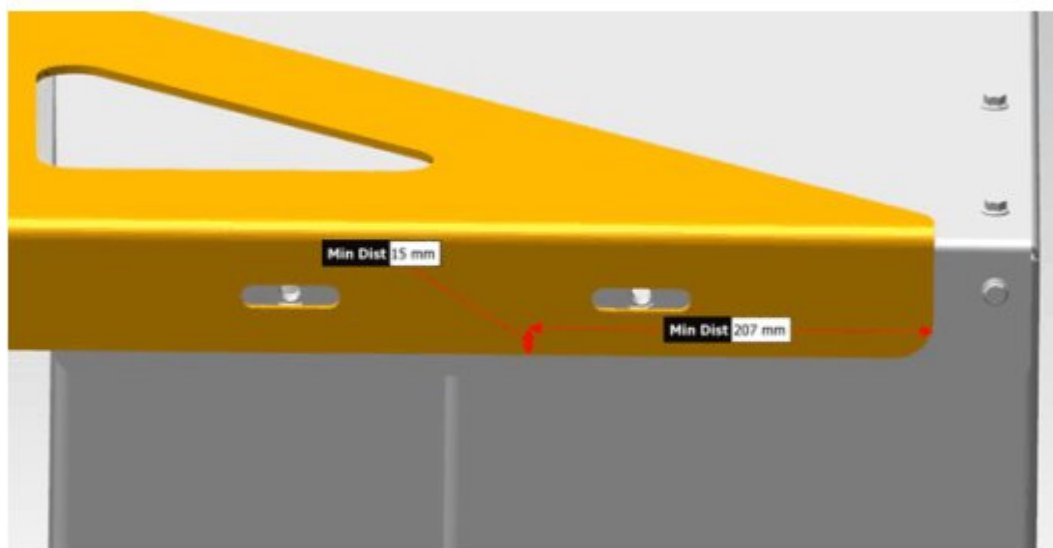
5. Disconnect the low voltage batteries.
6. Remove cooling box fasteners.
7. Raise and support the cooling box high enough for clearance to prevent damage from cutting tools.



8. Cut a 40 mm diameter access hole at the location specified below.

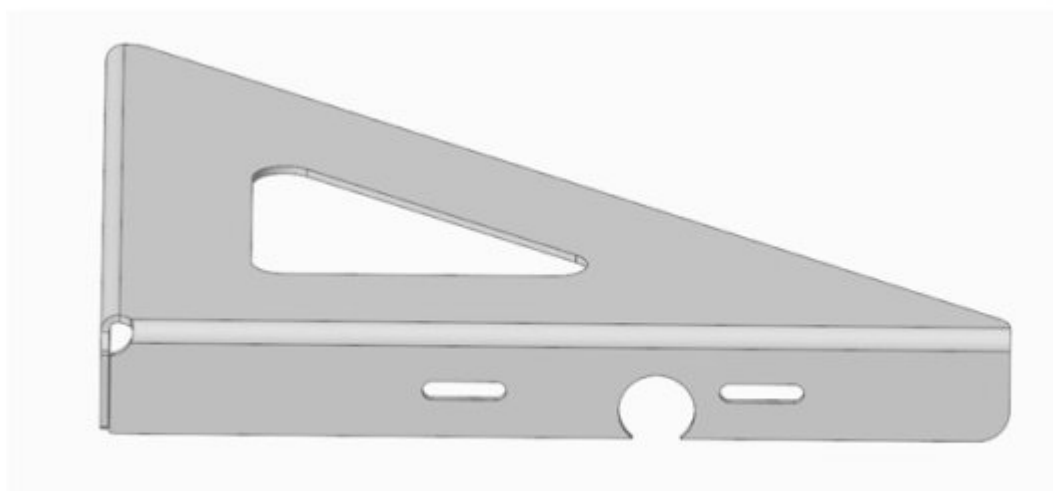
Note: Measurements are approximate as cooling box location can differ due to production variances. Ensure the hole cut corresponds with the hole in the cooling box for drain access.

Note: A square notch ending no more than 40 mm from the edge of the flange is acceptable.

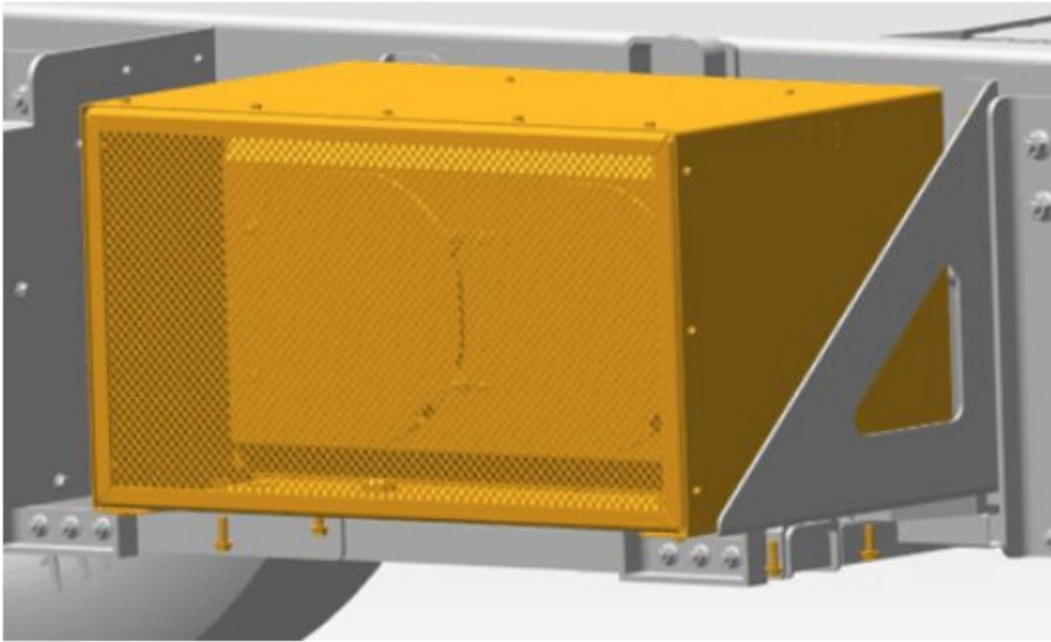


Note: Measure 207 mm from the outboard bottom edge of the bracket toward the inboard side of the truck. From this point, measure 15 mm toward the front of the truck. Mark this point as the pilot mark.

Bracket after modification:

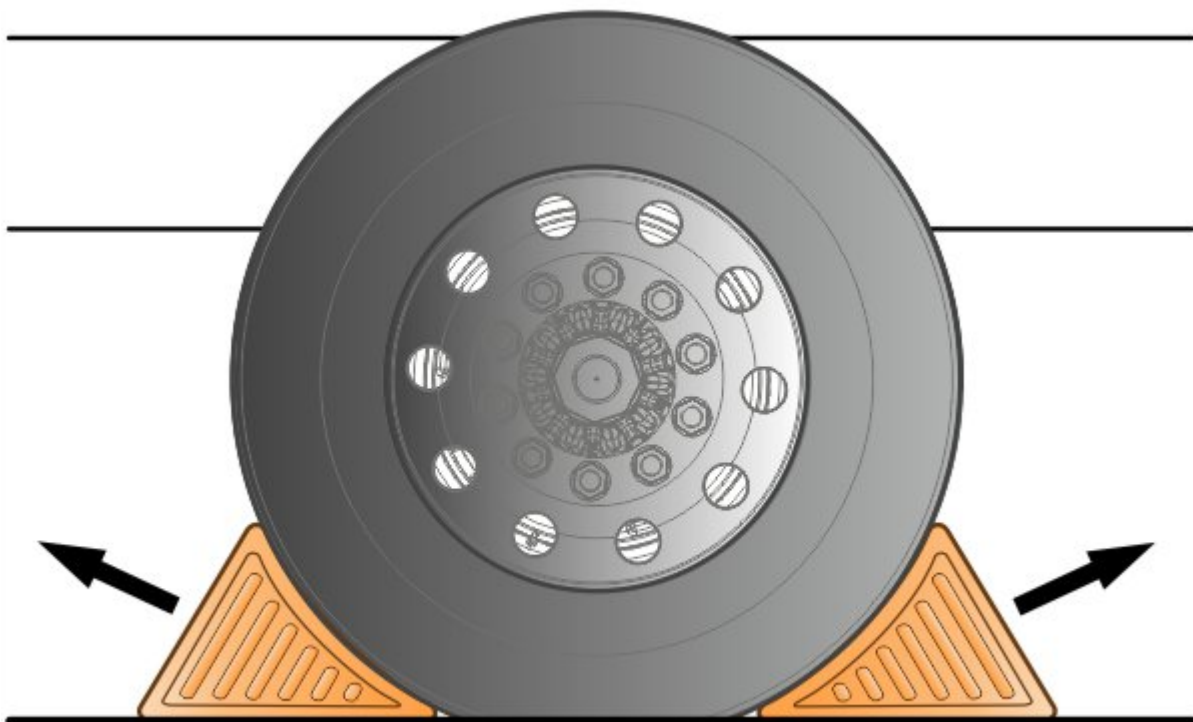


10. Reposition the cooling box ensuring access holes are aligned. Install Fasteners.



11. Connect the low voltage batteries.

12. Remove the wheel chocks.



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