

**TECHNICAL SERVICE BULLETIN, VIN:
SB-81 Allegro Bus 45 BP, Opening in D/S Wheel Well**

August 31, 2026

Dear Tiffin Motorhome Owner,

It has come to our attention that on certain 2026 & 2027 Allegro Bus Motorhomes, 45BP floorplans only, there may be an opening in the driver's side rear wheel well. If the access has not been covered, Tiffin Motorhomes will install a cover for the opening.

Please take your motorhome to a service center of your choice to have the correction completed. This repair should take **30 minutes** or less and will be completed at no charge to you.

A list of Tiffin Motorhomes authorized dealers is available online at <https://tiffinmotorhomes.com/service-center-locations>. If you are using a service center that is not a Tiffin Motorhomes authorized repair facility, please make sure that they contact Tiffin Motorhomes at 256-356-0261 or service@tiffinmotorhomes.com for the required instructions and time allowed for the repair. Tiffin Motorhomes will not pay over the allowed time unless the repair facility receives prior authorization. For authorization, contact Tiffin Motorhomes at 256-356-0261 or service@tiffinmotorhomes.com.

This technical service bulletin will expire November 1, 2027. Please make sure that the repair is completed prior to this date. Work completed after this date will be done at the customer's expense.

You may be liable for any progressive damage that results from your failure to complete this technical service bulletin within a reasonable time after receiving notification.

We regret any inconvenience this action may cause but feel certain you understand our interest in your continued use and enjoyment of your coach.

Tiffin Motorhomes Compliance Department

Technical Service Bulletin SB-81 Repair Instructions

Models Involved: 2026 & 2027 45 BP Allegro Bus Motorhomes

Purpose: To cover an opening in the drivers' side rear wheel well.

FLAT RATE CODE & TIME ALLOWED *To file the warranty claim for payment, please use the following flat rate code.*

Inspected, no repair needed - 998BSB00 for 0.15 hours

Repaired - 9981SB00 for 0.50 hours, plus shop supplies

No additional authorization is needed for work completed at the flat-rate times stated on the work instructions.

Use "**SB-80**" as the authorization on claim for payment.

Tools needed:

Screw Gun with bit

Parts Needed:

1 of 5198384, CVR FLR BUS 27

6-8, 1" self-tapping wood screws (shop supplies)

Quad or Silicon Caulk (shop supplies)

Inspection Instructions

1. Inspect driver's side wheel well. See Figure 1A & 1B.



Figure 1A - D/S wheel well

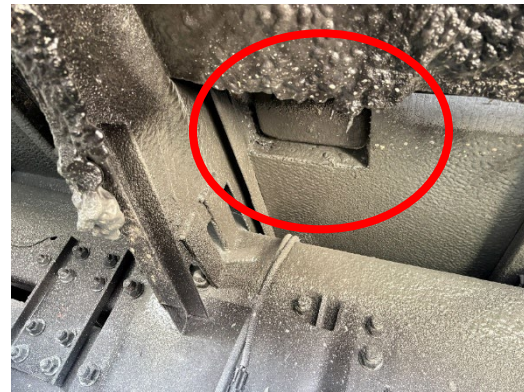


Figure 1B needs plate installed

2. If there is an opening, proceed with the repair instructions below.

Repair Instructions

1. Install part #5197384 to cover the hole. Install with at least 6, 1" self-tapping wood screws, but use more if needed. Make sure to install a screw in each corner.
2. Use Quad or Silicon caulk to seal the edges, see Figure 2 for repaired wheel well.



Figure 2