

Title: Headlamp Alignment

Applicability: MY25 Revero, Revero GT and GTS, GS-6 vehicles

Market Region: All

Type: Service Bulletin

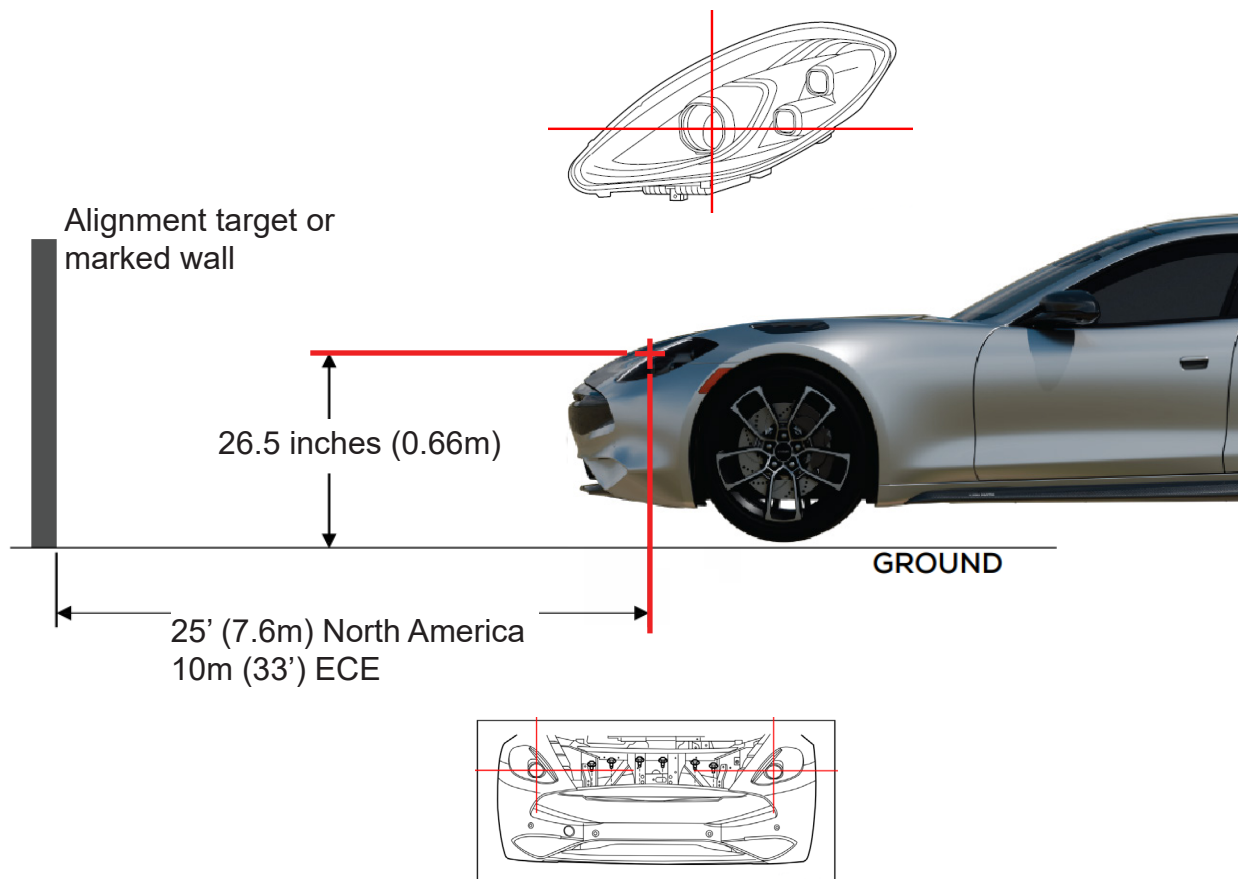
Year: 2026

System: Electrical (90)

Sequence: 01

Purpose: Headlamp alignment procedure

Headlamp aiming is required to prevent glare to oncoming traffic, while providing optimally lit viewing as far down the road as possible. The Headlamp alignment, while available in the workshop manual, is presented here with more detail. Before this is performed, prepare the area and the vehicle. the headlamp needs to be 25 feet from the target wall, and the headlamp beam main projector must be 26.5 inches from the ground. Create a TSS case before adjustments, and be ready to supply images of a before and after adjustments.



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Per the manual, make sure:

1. Make sure working area is level- both front tires are the same size and equal wear.
2. A “full tank of gas” is required for aiming, which is approximated by a 60 lbs. (27kg) weight placed in the trunk
3. A driver is seated in the vehicle or the approximated using the given specification of 165 lbs. (75kg) weight placed on the driver seat during aiming
4. Make sure all tire pressures are correct
5. Make sure headlamp lenses are clean, headlamps are at room temperature and headlamps are turned off
6. Bounce front of vehicle to settle suspension
7. Position headlamp alignment screen in working area
8. Locate optical center of both headlamps, (marked with red “+” marks in images above)

The light beam pattern on the wall or a target area should appear as shown in the image below. the tape on the wall is set at 26.5 inches from the floor. In this image, Fig.2, the right side is low and needs adjusting.



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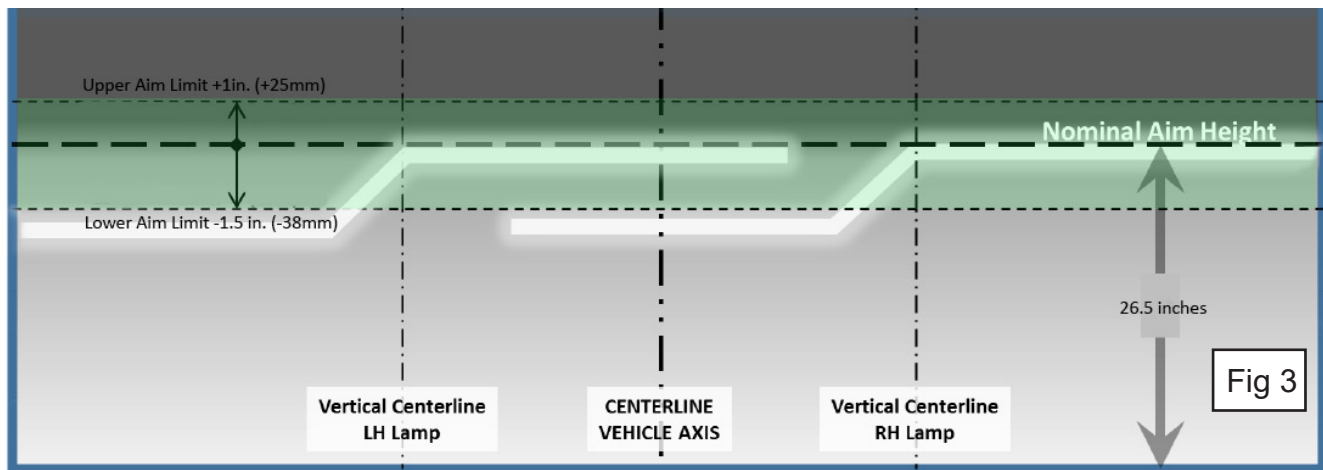
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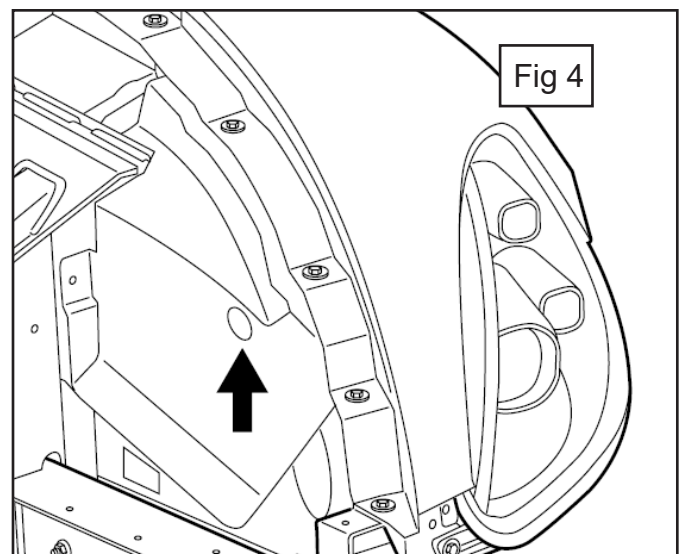
This image (Fig 3) displays the more specific light pattern of a Karma vehicle (Revero GT, GS-6, and MY25 Revero). This is shown for North American vehicle setting. Record your observed light pattern and adjust accordingly to bring it to the target line center green area as shown, and both light centers should be at the 26.5" line. Alignment of headlamps is performed in the normal driving lamp position only (or "low beams").



Note that different tires will affect the height of the headlamp centerline, and it should be noted that mid-line target corresponds to the standard 22" wheel package, 21" and winter tires and 21" all-season tires will lower the target center line accordingly. Aftermarket wheel sizes will still need to be aligned to this line 26.5 inch mark, with manual adjustments made to the lamp.

To correct the beam aim:

1. Adjust aiming line on alignment screen to height recorded on previous step
2. Make sure headlamps are on
3. Open hood
4. Place cover over RH headlamp (to aim LH first)
5. Using a small screwdriver, access the headlamp adjuster by inserting the screwdriver through the access point in fender (Fig 4)
6. Turn adjuster to achieve proper alignment
7. Repeat above procedure for RH headlamp adjustment
8. If performed, remove any added weight to vehicle
6. Close hood, recheck alignment



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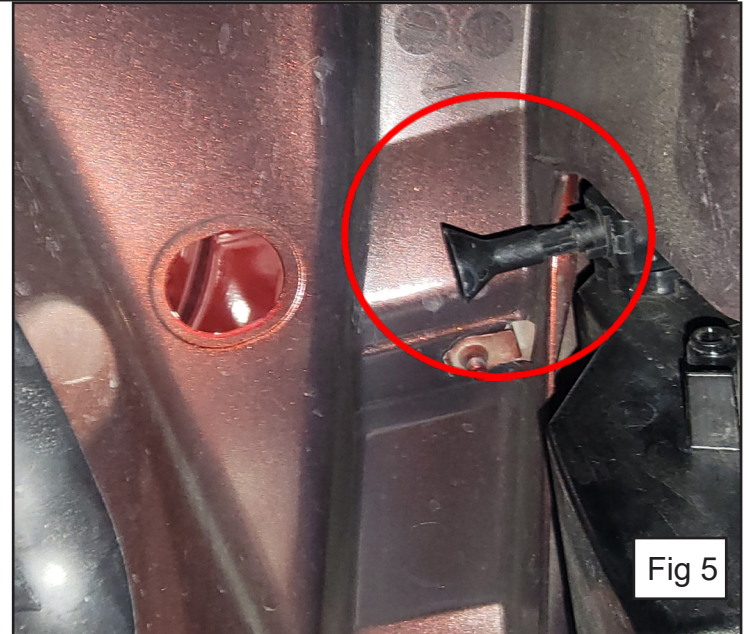
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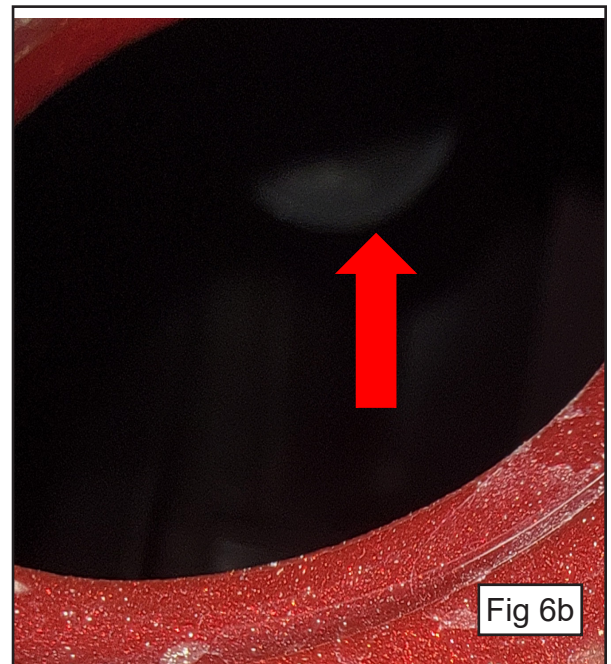
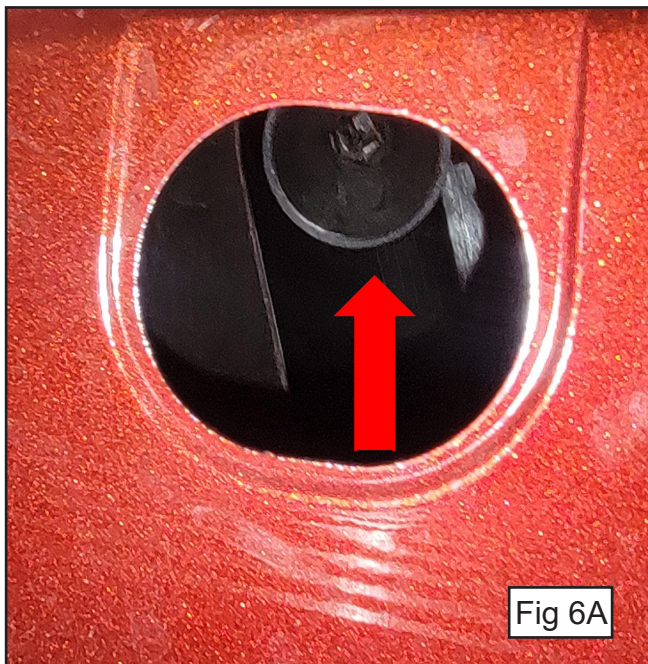
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Headlamp adjuster view from under the vehicle (Fig 5).



The adjusters may be difficult to see (Fig 6a and Fig 6b) both can be felt through the access holes, and adjusted as required (see below Fig. 7). Use a philips style screw driver.



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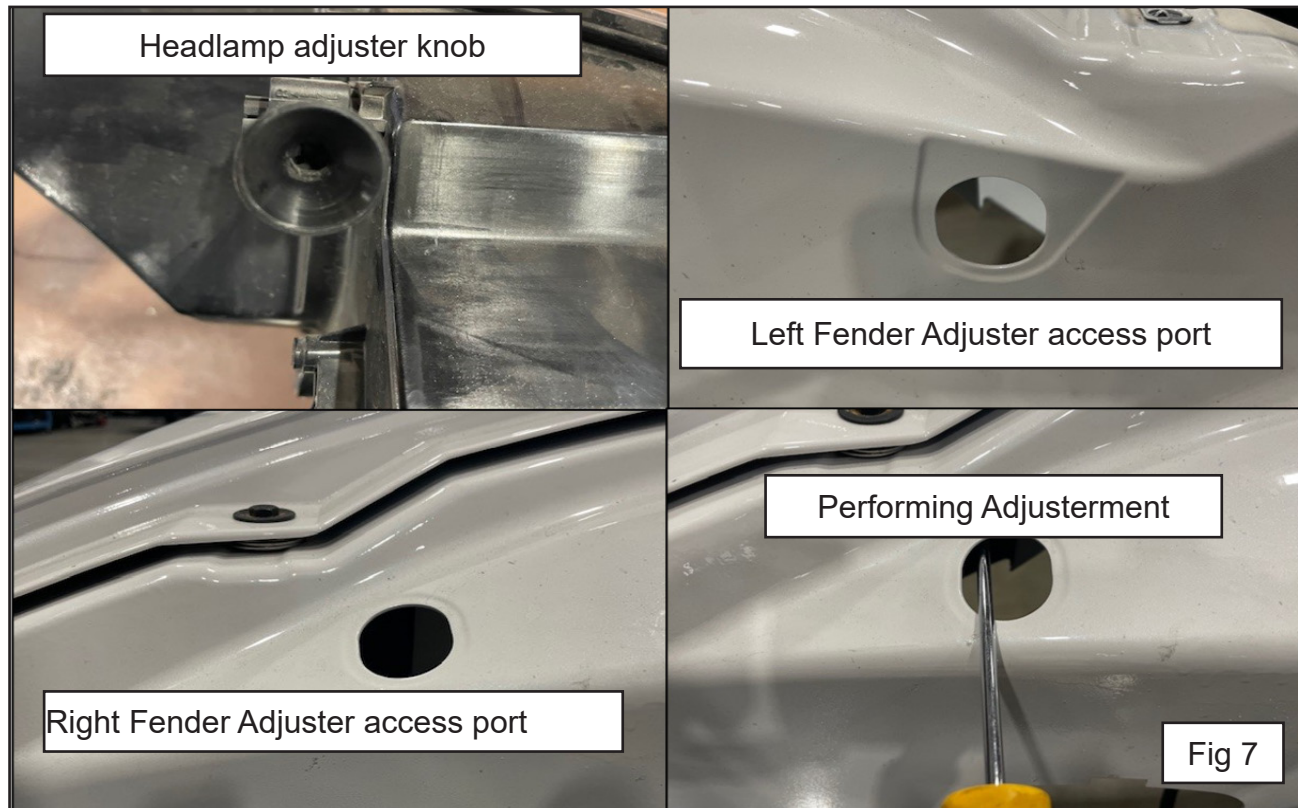
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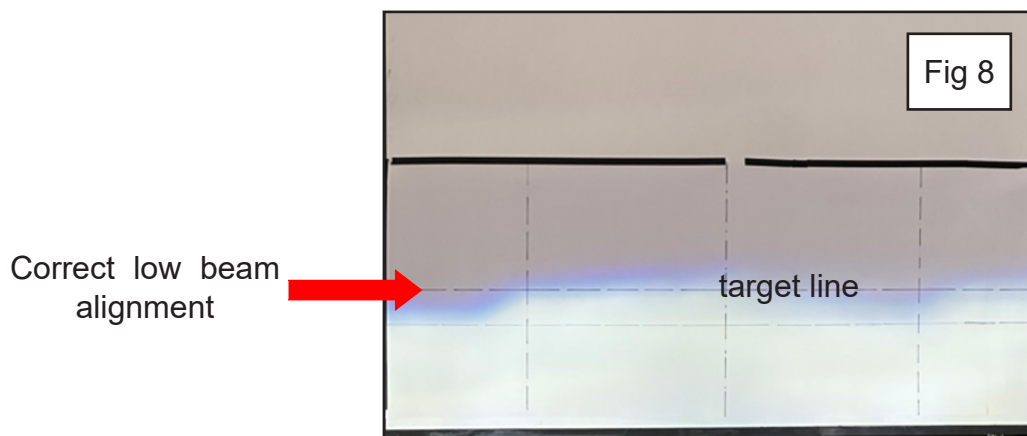
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Adjust as required (Fig 7). Use a philips style screw driver.



The low beam adjustment is shown on a target wall, below the 26.5" or (0.66m) line (Fig.8). Again - High beam alignment will follow as adjustment is completed on the low beam.



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PARTS REQUIRED:

PART NUMBER	DESCRIPTION	QUANTITY
N/A		

Please contact the parts department (parts@karmaautomotive.com) and order this part by email if not available in on-line at time of repair.

SHOP SUPPLIES:

DESCRIPTION
N/A

SPECIAL TOOLS:

DESCRIPTION
N/A

CAUSAL PART: (use one of the parts for the complaint)

PART NUMBER	DESCRIPTION
C131176102506VA	Headlamp Assembly - LH (MY25)

LABOR CODES: (use one appropriate for the part(s) replaced)

CODE	DESCRIPTION	TIME	DEFECT CODE
90-80-03-01	Headlamp Adjustment	1.0	90-80-03-13

SUBLET:

CODE	DESCRIPTION	AMOUNT
N/A		

WARRANTY DISPOSITION: This repair is covered under the New Vehicle Limited Warranty, in effect for four (4) years from the in-service date or 50,000 miles for Model Year 2025 Revero, please see each model year warranty manual for warranty details.

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