

August 26, 2026

Version 1

Warranty Extension: 2025–26 Civic 2.0L Non-Turbo Cylinder Head Gasket

APPLIES TO

Year	Model	Trim Level	VIN Range
2025–26	Civic 2.0L non-turbo	ALL	Check iN VIN status for eligibility

BACKGROUND

Under certain conditions, the cylinder head gasket effectiveness may be reduced which may cause vehicles to experience overheating, coolant loss, misfire and/or DTCs P0300 thru P0304 stored.

American Honda is extending the warranty coverage on the cylinder head gasket, related to this condition, to **10 years from the original date of purchase or 150,000 miles**, whichever comes first.

OWNER NOTIFICATION

Owners of affected vehicles will be sent a notification of this campaign.

Do an iN VIN status inquiry to make sure the vehicle is shown as eligible.

CORRECTIVE ACTION

Replace the cylinder head gasket if coolant is leaking into the combustion chamber. In addition, if cylinder head or engine block warpage is detected, replace the cylinder head and/or the engine short block as dictated by the inspection process.

CUSTOMER INFORMATION: The information in this bulletin is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely maintain your vehicle. These procedures should not be attempted by “do-it-yourselfers,” and you should not assume this bulletin applies to your vehicle, or that your vehicle has the condition described. To determine whether this information applies, contact an authorized Honda automobile dealer.

WARRANTY CLAIM INFORMATION

NOTE: Each warranty claim must include the following documentation from the Head Gasket Inspection Procedure, submitted in PDF format:

- ALL DTC Check printout from step 2.
- Borescope image from Step 9.3 with VIN, Repair Order Number, Date, and Engine Number.

Repair Procedure #1 – Head Gasket Only

Operation Number	Description	Flat Rate Time	Defect Code	Symptom Code	Template ID	Failed Part Number
1105E2	Inspect for coolant leaks. Remove cylinder head and check head and engine block for warpage. Replace head gasket (includes DTC clear)	9.3 hr	6H200	MPE00	A26012A	12251-6MA-J01

Repair Procedure #2 – Head Gasket and Cylinder Head Replacement

1105E3	Inspect for coolant leaks. Remove cylinder head and check head and engine block for warpage. Replace head gasket and cylinder head (includes DTC clear, completing Job Aid, and contacting the Repair Verification Team)	9.9 hr	6H200	MPE00	A26012B	12251-6MA-J01
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Repair Procedure #3 – Head Gasket and Short Block Replacement

1105E4	Inspect for coolant leaks. Remove cylinder head and check head and engine block for warpage. Replace head gasket and short block (includes DTC clear, completing Job Aid, contacting the Repair Verification Team, and align)	13.0 hr	6H200	MPE00	A26012C	12251-6MA-J01
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Repair Procedures #2 & #3 – Head Gasket, Cylinder Head and Short Block Replacement

1105E5	Inspect for coolant leaks. Remove cylinder head and check head and engine block for warpage. Replace head gasket, cylinder head and short block (includes DTC clear, completing Job Aid, contacting the Repair Verification Team, and align)	13.2 hr	6H200	MPE00	A26012D	12251-6MA-J01
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PARTS INFORMATION

Repair Procedure #1 – Head Gasket Only

Part Name	Part Number	Quantity
GASKET, CYLINDER HEAD	12251-6MA-A01	1
GASKET A, HEAD COVER	12341-6MA-J01	1
GASKET B, HEAD COVER	12342-6MA-J01	1
FILTER, OIL	15400-PLM-A02	1
PIPE SET, FUEL JOINT	16012-6MA-305	1
GASKET, IN. PORT	17105-6MA-J01	4
GASKET, EGR PORT	17106-6MA-J01	1
GASKET, CONVERTER	18115-6MA-J01	1
GASKET, EX. PIPE	18302-SP0-003	1
GASKET, EGR PASSAGE	18713-6MA-J01	1
GASKET, EGR PIPE	18719-5R1-004	2
GASKET, EGR COOLER OUTLET	18721-6MA-J01	1
O-RING, DRAIN (TOYO)	19012-PD2-004	1
GASKET, THERMOSTAT CASE	19322-6MA-J01	1
BOLT, FLANGE (12X45) (SIDE MOUNT)	90160-TZA-000	2
BOLT, FLANGE (14X64) (SIDE MOUNT)	90166-TBA-A00	2
BOLT, FLANGE (10X30) (SIDE MOUNT)	90171-TBA-A00	3
NUT, SELF-LOCK (10MM) (EXHAUST)	90212-SA5-003	3
NUT, FLANGE (14MM) (SIDE MOUNT)	90371-SJD-003	1
OIL SEAL (43X58X7) (CRANK SEAL)	91212-59B-003	1
O-RING (92.4X2.8) (CRANK SEAL)	91306-5K0-A01	1
HPFP O-RING	91311-5R1-J01	1
O-RING (37.2X4.25) (CONNECTING PIPE)	91314-PR7-A00	2
WASHER, DRAIN PLUG	94109-14000	1

Repair Procedure #2 – Cylinder Head Replacement

THERMOSTAT ASSY.	06193-6MD-305	1
GENERAL ASSY., CYLINDER HEAD	10003-6MD-A01	1
O-RING	15832-RPY-003	1
CLIP, INJECTOR (INJECTOR CLIP)	16451-6MA-J01	4
SEAL SET, INJECTOR	16453-6MA-J00	1
GASKET, IN. MANIFOLD PLATE	17146-6MD-A01	1
GASKET, EGR PASSAGE	18713-6MA-J01	1

Repair Procedure #3 – Short Block Replacement

GENERAL ASSY., CYLINDER BLOCK	10002-6MD-A02	1
GASKET, EX. PIPE	18303-TR0-A01	1
O-RING, WATER PASSAGE (OIL)	19412-6MA-J01	1
SET-RING (26X1.8)	44319-SR1-003	1
NUT, FLANGE (10MM) (SWAY BAR LINK)	90002-S10-000	1
BOLT-WASHER (14X85) (TORQUE ROD)	90130-T20-A00	1
BOLT, FLANGE (14X33) (TORQUE ROD)	90164-T20-A00	2
BOLT, FLANGE (10X30) (SIDE MOUNT)	90171-TBA-A00	3
BOLT, FLANGE (14X105) (TORQUE ROD)	90175-TRW-A00	1
NUT, SELF-LOCK (10MM) (EXHAUST)	90212-SA5-003	3
NUT, SELF-LOCK (12MM) (KNUCKLE)	90215-SB0-003	3
NUT, SPINDLE (24MM)	90305-SD4-003	1
GASKET (10MM)	90471-59C-000	1
O-RING, WATER PASSAGE (WATER)	91306-59B-003	1
O-RING (23X3.1) (WATER PASSAGE)	91308-R9L-003	1
CKP SENSOR O-RING	91333-PNC-006	1
WASHER, DRAIN PLUG (20MM)	94109-20000	1
WASHER, SEALING (28MM) (only needed on vehicles with Honda block heater accessory)	90401-PR4-000	1

REQUIRED MATERIALS

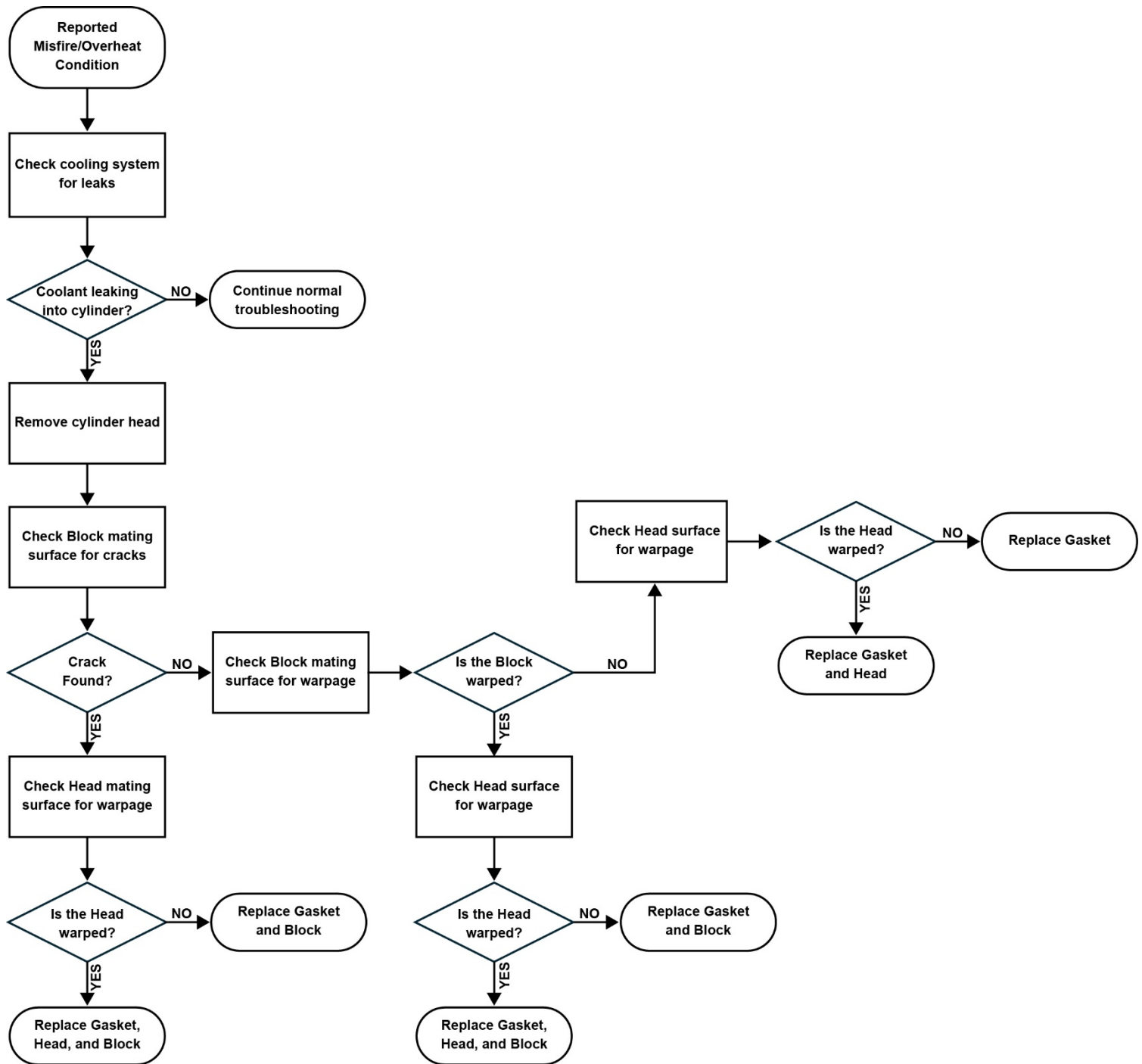
Part Name	Part Number	Quantity
Hondabond HT	08718-0004	1
Brake Cleaner (Restricted for CA, CO, CT, DE, MD, NH, NY, RI, UT, and NJ)	08700-9200	1
Brake Cleaner 10% VOC	08700-9222	1
Brake Cleaner SCAQMD Compliant	08700-SBPCA	1
Long Life Antifreeze/Coolant Type 2	08CLA-P99-0F0A8	2
Honda CVT Fluid HCF-2	08200-HCF2	3
Honda 0W-20 Motor Oil	08798-9163	3.7 US qt. (4.2 US qt. with short block replacement)
Red Scotch-Brite® or equivalent	Commercially available	1

TOOL INFORMATION

Tool Name	Part Number	Quantity
Cooling System Pressure Tester	SVTS272A	1
Snap-on 5.5 mm Borescope	BK5700	1
Engine Support Hanger Tool	AART1256	1
Universal Lift Eyelet *	07AAK-SNAA600	1
Support Eyelet *	07AAK-SNAA120	2
Spacer 4X.375 *	07AAB-59BA110	2
Bolt M10x1.25 – 30MM (10.9) *		1
Bolt M10x1.25 – 20MM (10.9) *		1
Bolt M8x1.25 – 30MM (10.9) *		1
Bolt M8x1.25 – 20MM (10.9) *		1
Straight Edge 18" *	07AAJ-59BA110	1
Feeler Gauge *	07AAJ-59BA120	1
Torque Angle Gauge	TA360 or Commercially Available	1

* Delivered to all dealers in the Warpage Inspection Kit 07AAJ-59BA100

REPAIR FLOW



HEAD GASKET INSPECTION PROCEDURE

1. Begin the inspection procedure when the engine is cold.
2. Run the ALL DTC Check with i-HDS and document all stored PGM-FI DTCs.
NOTE: Print the ALL DTC check results in PDF format to submit with the warranty claim. Claims submitted without the ALL DTC attachment will be denied.
3. Remove the radiator cap, top off the coolant if low, then install the cooling system pressure tester.
4. Buckle the driver's seat belt.
5. With the cooling system pressure tester installed and the climate control OFF, start the engine and let it run until it reaches normal operating temperature (indicated by the radiator cooling fan cycling on or ECT1 reaches **194°F [90°C]**).
6. Turn the engine OFF once it reaches normal operating temperature.
7. Check the cooling system pressure. If the pressure is below **18 psi**, use the pressure tester to bring the cooling system pressure to **18 psi**.
NOTE: The cooling system pressure could be higher than **18 psi** when vehicle reaches normal operating temperature, which is acceptable.
8. Remove all 4 spark plugs.

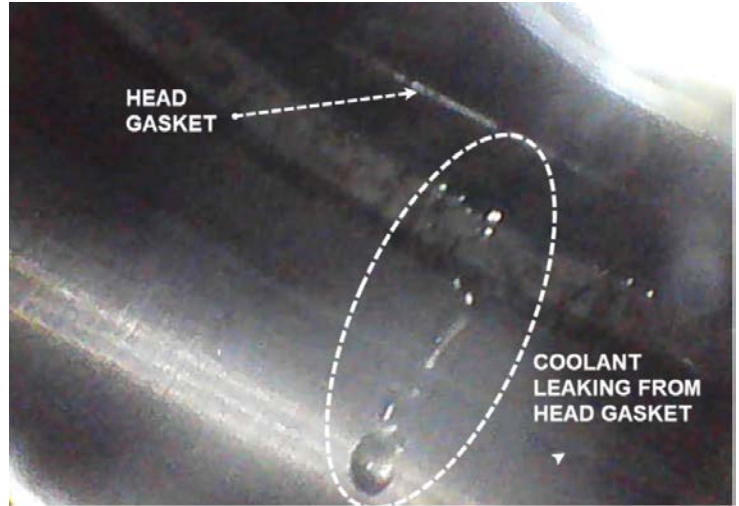
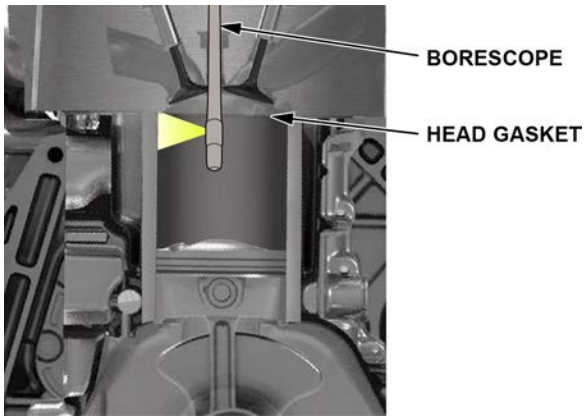
9. Use the Snap-on BK5700 Borescope to inspect all cylinders for coolant entering at the head gasket.

▶ PLAY VIDEO

Click here to view the video of coolant leak in cylinder:

9.1 Write the VIN, repair order number, and current date on a yellow sticky note.

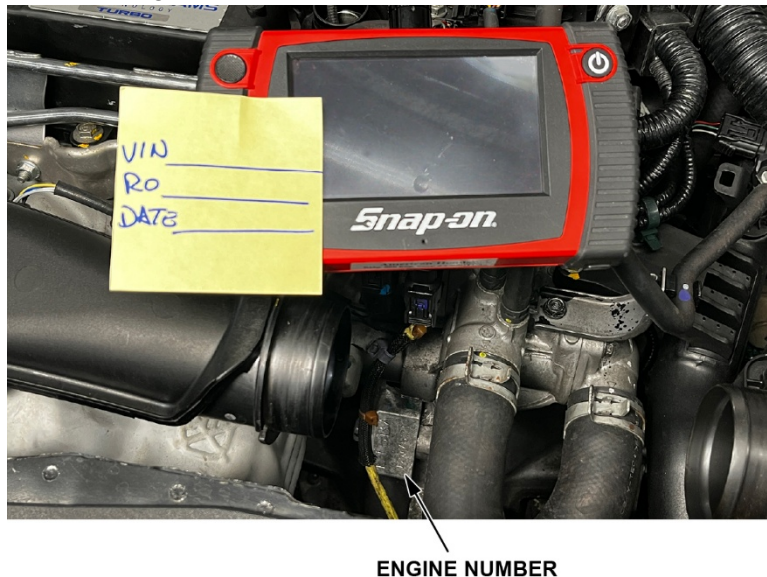
9.2 Insert the borescope through the spark plug hole to inspect for coolant entering the cylinders. Using the **90°** camera to capture a side view, focus on the area where the cylinder head meets the block and scan completely **360°** around the cylinder.



9.3 If coolant is observed, place the yellow sticky note to the side of the borescope screen. Then, take a picture that includes the borescope, the yellow sticky note, the image of the leak in the cylinder, and the engine number (as shown below).

NOTE:

- This image needs to be submitted with the warranty claim. Claims submitted without this image may be denied.
- The image must be saved in PDF format.



9.4 Repeat for all cylinders.

Is coolant leaking into the cylinders?

YES – Reinstall the spark plugs and ignition coils, then proceed to DETERMINING NECESSARY REPAIRS section on next page.

NO – This bulletin **does not** apply. Continue with normal troubleshooting.

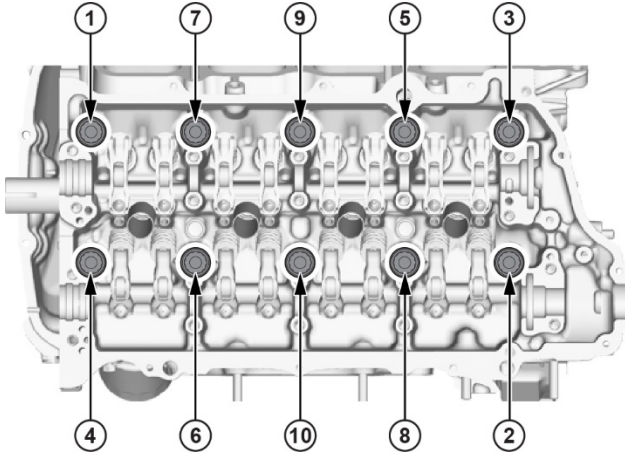
DETERMINING NECESSARY REPAIRS

1. Relieve the fuel pressure, [Fuel Pressure Relieving](#).
2. Disconnect the 12-volt battery, [12 Volt Battery Terminal Disconnection and Reconnection](#).
3. Remove the cylinder head by doing the Removal steps 4-18 in [Cylinder Head Removal and Installation](#).



Do not do step 15 – Fuel Rail and Injector Removal at this time.

NOTE: To prevent warpage, loosen the bolts in sequence, **1/3 turn** at a time. Repeat the sequence until all bolts are loosened.



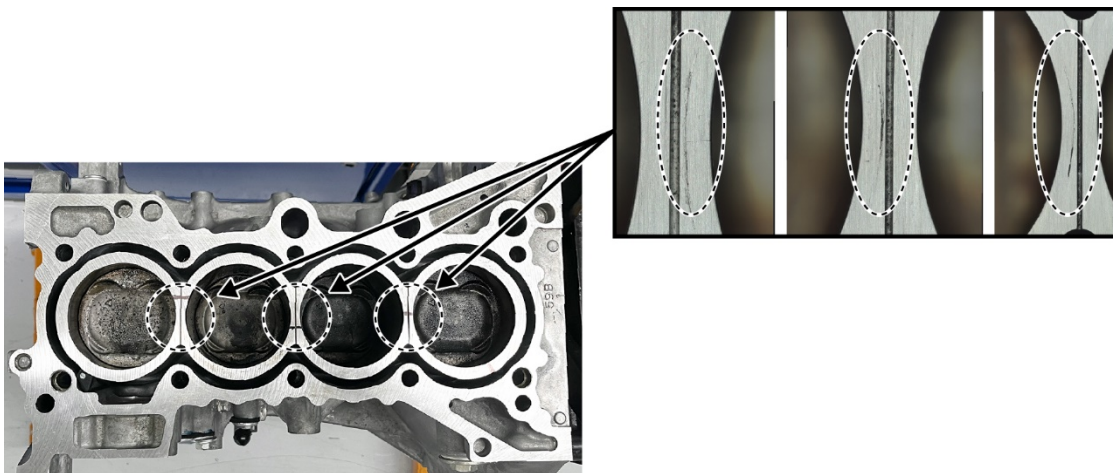
4. Remove all gasket material and carbon from the head gasket mating surface on the engine block and the cylinder head with brake cleaner and a clean shop towel.

NOTE:

- Place a clean shop towel in each cylinder to collect and remove any debris that falls into the cylinders.
- If necessary, use red Scotch-Brite® **by hand** to remove any gasket material or residue that remains on the mating surface, then clean again with brake cleaner.
- **Do not** use power tools which can damage the cylinder head and block.

5. Visually inspect the engine block or cracks around the cylinders.

Examples of cracks:



6. Follow the instructions in Job Aid [AJA31119 Inspecting Cylinder Head and Engine Block for Warpage](#) to check the cylinder head and engine block mating surfaces for warpage. Contact the Repair Verification Team for approval if either component is outside of specifications.

IMPORTANT: Replacement of the cylinder head or short block requires prior approval from the Repair Verification Team as outlined in the Job Aid. Warranty claims that include cylinder head or short block replacement which have not received approval from the Repair Verification Team will be denied.

7. Determine the repair direction:

Is the cylinder head warped?	Is the engine block warped?	Repair action
No	No	Repair Procedure #1 -Replace the cylinder head gasket
Yes	No	Repair Procedure #2 - Replace the cylinder head
No	Yes	Repair Procedure #3 - Replace the short block
Yes	Yes	Repair Procedures #3, then Repair Procedure #2 - Replace the short block and the cylinder head

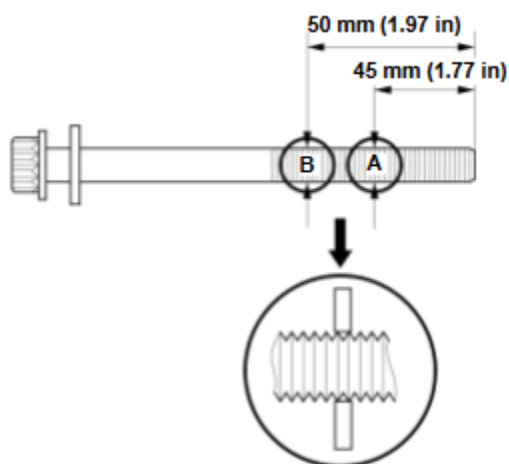
REPAIR PROCEDURE

Repair Procedure #1 - Head Gasket Only

1. Measure the diameter of each cylinder head bolt at point A and point B, and if any are below the service limit, replace **all** of the cylinder head bolts.

NOTICE

If either diameter is below **10.6 mm (0.417 in)** minimum, replace **all** of the cylinder head bolts.



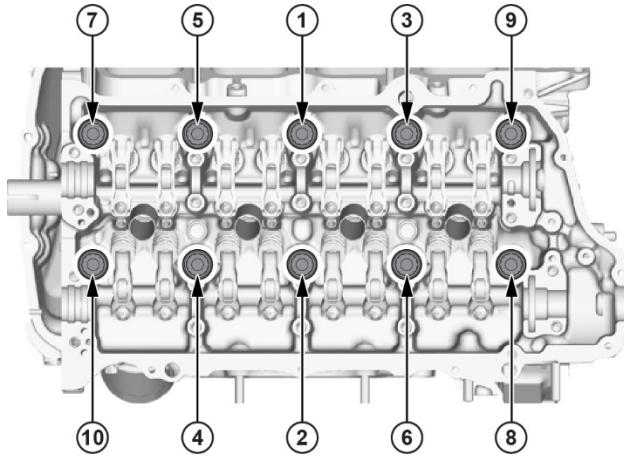
2. Install the cylinder head with a new head gasket:

2.1 Install the new head gasket and dowel pins on the engine block.

2.2 Install the cylinder head on the engine block.

2.3 Apply engine oil to the threads and washer on the cylinder head bolts.

2.4 Torque the cylinder head bolts in sequence to **40 N·m (30 lb-ft)** with a beam-type torque wrench if possible. When using a click-type torque wrench, be sure to tighten slowly and do not overtighten. If a bolt makes any noise while torquing, loosen the bolt and go back to step 1.



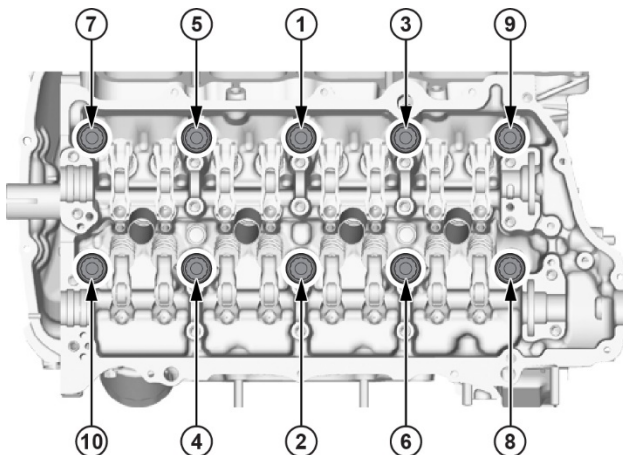
2.5 **IMPORTANT:** Once all cylinder head bolts have been initially torqued, repeat the torque process in sequence to ensure all cylinder head bolts are at **40 N·m (30 lb-ft)** before beginning the angle torque process.

2.6 Use a torque angle gauge to tighten all cylinder head bolts to the specified angle, following the recommended torque sequence:

- When **new** cylinder head bolts are installed – torque an additional **200°**.
- When the cylinder head bolts are **reused** – torque an additional **160°**.

NOTE:

- Tighten the cylinder head bolts to the specified angle using a commercially available angle gauge.
- Remove the cylinder head bolt if you tightened it beyond the specified angle and go back to step 1 of the procedure. Do not loosen it back to the specified angle.



3. Install the remaining parts in the reverse order of removal.

NOTE: Once the side engine mount has been installed, do the [Engine Mount Tightening Procedure \(25-26 2.0L Engine Without Turbocharger\)](#).

4. Refill the transmission (if drained during short block replacement), [Transmission Fluid \(HCF-2\) Level Check and Replacement](#).

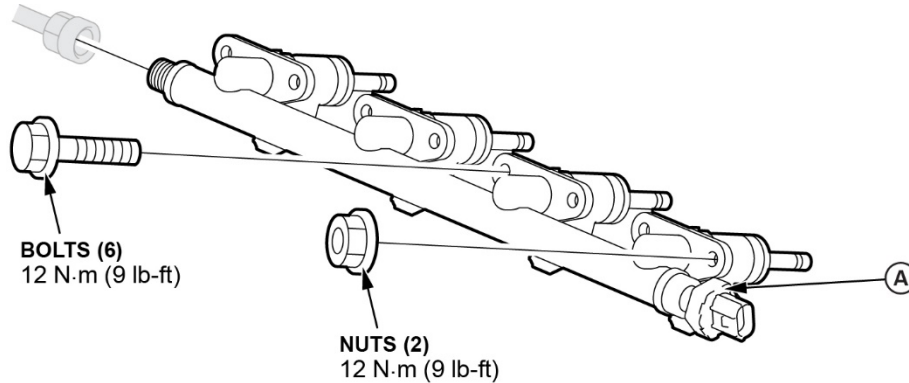
- Drain the engine oil.

5. Install a new oil filter and fill the engine with recommended oil, [Engine Oil Replacement](#).
Including oil filter: 3.5 L (3.7 US qt)
Including engine replacement: 4.0 L (4.2 US qt)
6. Refill the engine coolant, [Coolant Replacement](#).
 - Connect the 12-volt battery, [12 Volt Battery Terminal disconnection and Reconnection](#).
7. Do the [CKP Pattern Clear/CKP Pattern Learn Procedure](#).
 - Do the [Idle Speed Inspection](#).
8. Do the [IN-VTC Test](#).
 - Do the [Ignition Timing Inspection](#).
9. Reset the Maintenance Minder for engine oil, coolant and, if applicable, transmission fluid, [Maintenance Minder General Information](#)
 - Do an alignment (Only if the short block was replaced).

Repair Procedure #2 - Cylinder Head Replacement

NOTE: Install a new thermostat with cylinder head replacement.

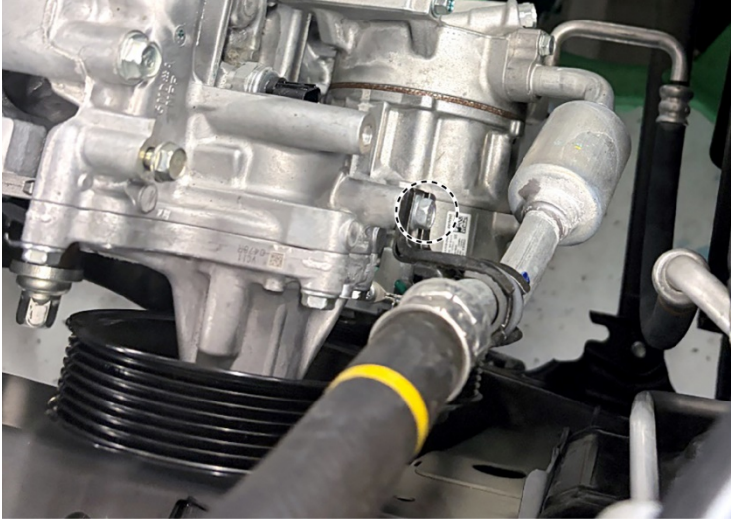
1. Transfer the following parts from the old cylinder head to the new cylinder head:
 - 1.1 VTC Oil Control Solenoid Valve.
 - 1.2 Fuel rail and fuel injectors (A)



2. Go to [Repair Procedure #1 – Head Gasket Only](#), to install the cylinder head and complete the repair.

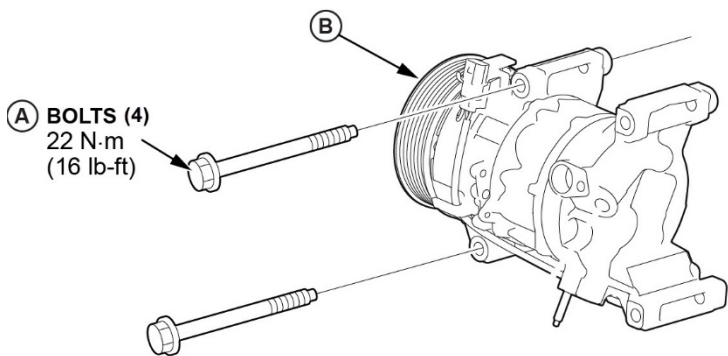
Repair Procedure #3 - Short Block Replacement

1. The floor jack should still be supporting the engine.
2. Remove the bolt for the suction hose support bracket from the water pump passage.
During installation, torque the bolt to **12 N·m (9 lb-ft)**.

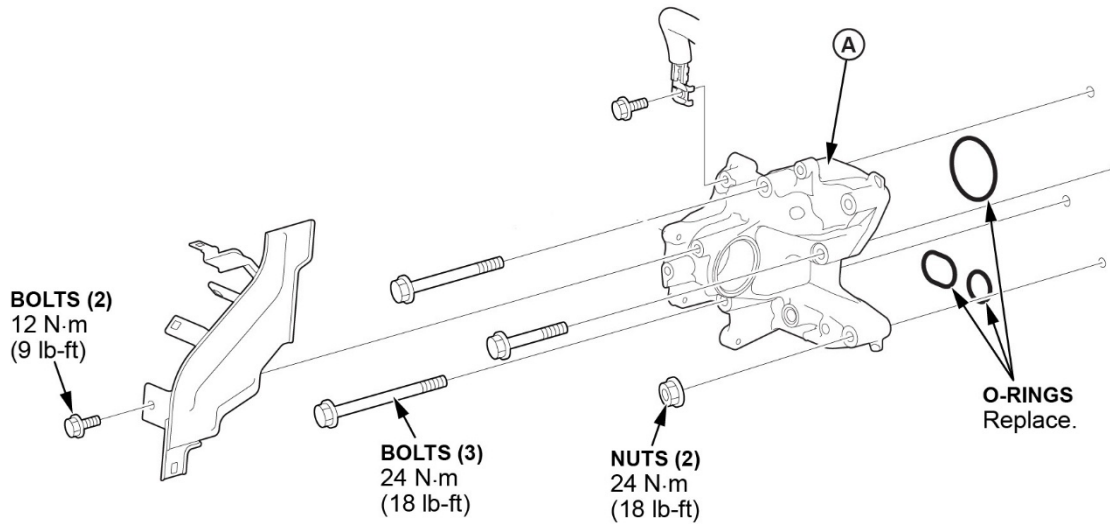


3. Disconnect the A/C compressor.
4. Remove the 4 mounting bolts (A) securing the A/C compressor (B) to the engine block, then shift it toward the radiator fan and secure it with a strap to the front bulkhead area.

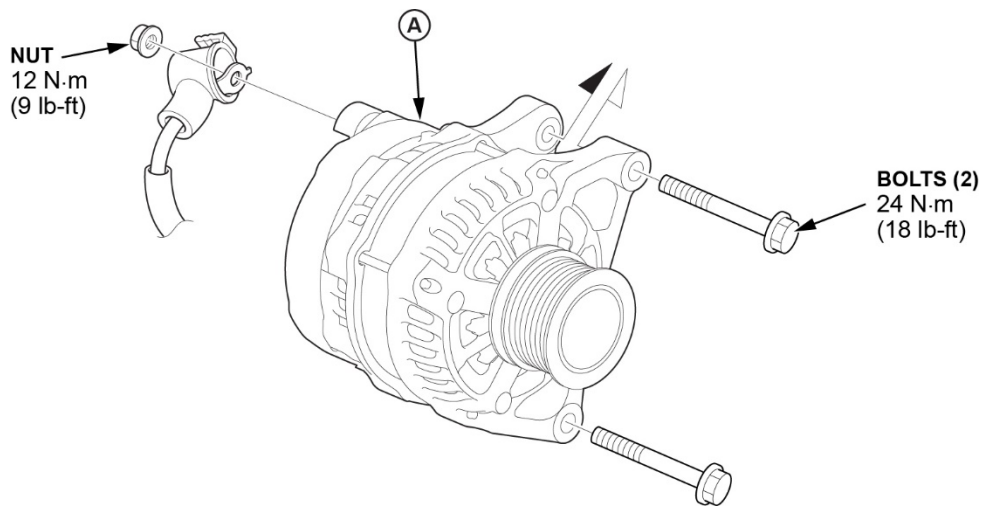
NOTE: **Do not** disconnect the A/C hoses.



5. Leaving the water pump attached, remove the water passage housing (A) and water pump as an assembly.

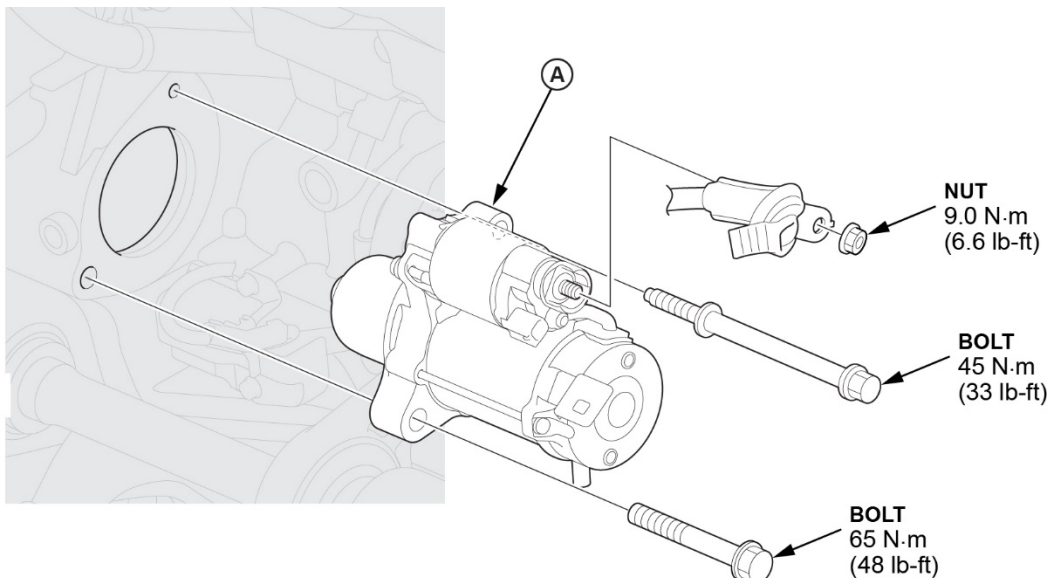


6. Remove the alternator (A).

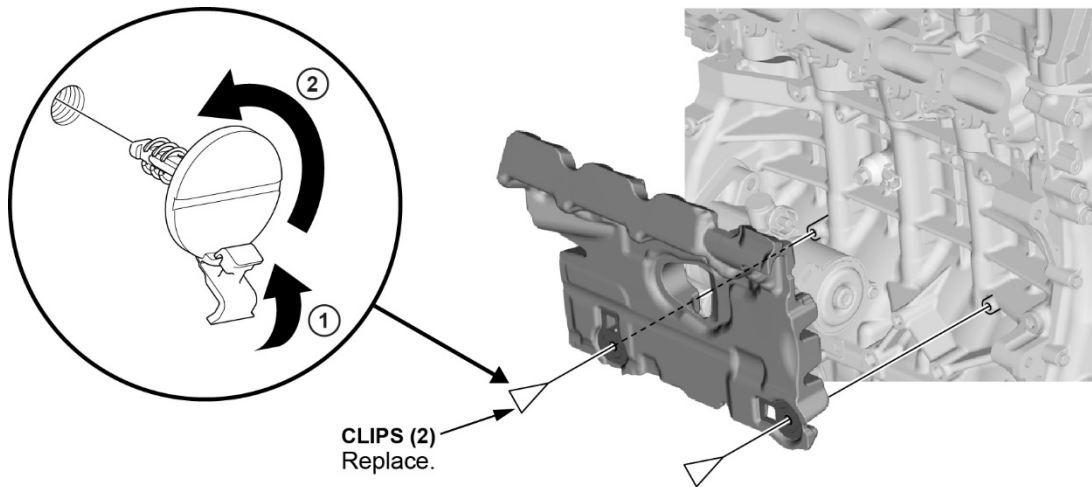


7. Disconnect the knock sensor.

8. Disconnect and remove the starter motor (A).

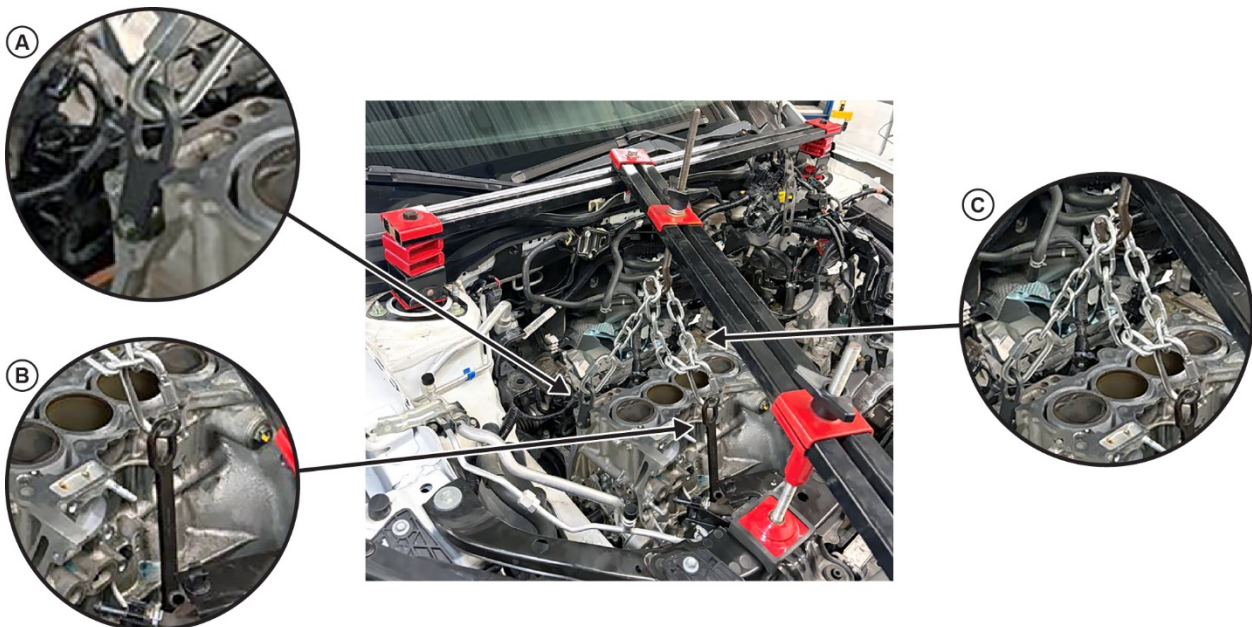


9. Remove the engine block cover (Noise Insulator).



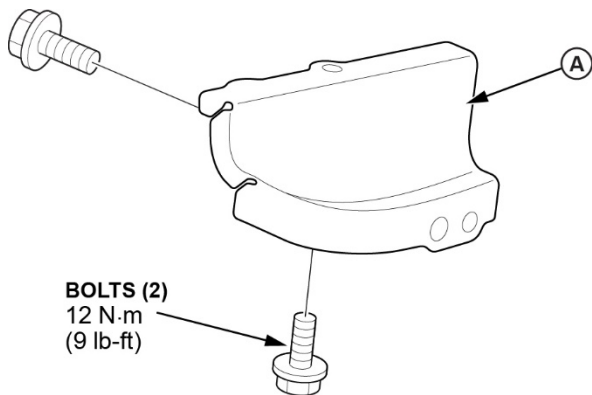
10. Install the lifting eyelets and engine support hanger to support the engine.

- 10.1 Install the lifting eyelet special tool (T/N 07AAK-SNAA120) (A) to the timing chain cover upper rear bolt location using a **20 mm** bolt from the kit, then tighten until the lifting eyelet is snug to the block.
- 10.2 Install the long support eyelet special tool (T/N 07AAK-SNAA600) (B) to the Three-Way Catalytic Converter bracket mounting hole in the block using the **20 mm** bolt from the kit, then tighten until the lifting eyelet is snug to the block.
- 10.3 Position the engine hanger tool (T/N AART1256) as shown (D), then attach a chain to the support eyelets (C) and tighten to support the weight of the engine.



11. Remove the floor jack, then raise the vehicle.
12. Drain the engine oil.
13. Drain the transmission fluid.

14. Remove the torque converter cover (A).

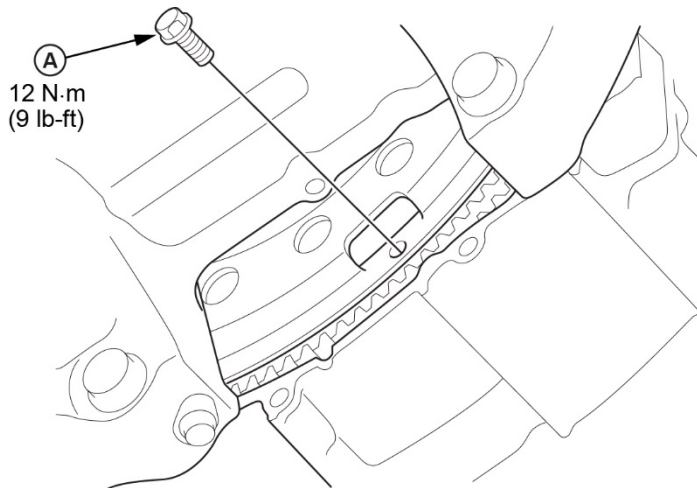


15. Remove the eight drive plate bolts (A) while rotating the crankshaft pulley.

During installation:

15.1 Rotate the crankshaft pulley as necessary to tighten the drive plate bolts (A) to half of the specified torque, then do the final torque of **12 N·m (9 lb-ft)** in a crisscross pattern.

15.2 Check that the crankshaft rotates freely.

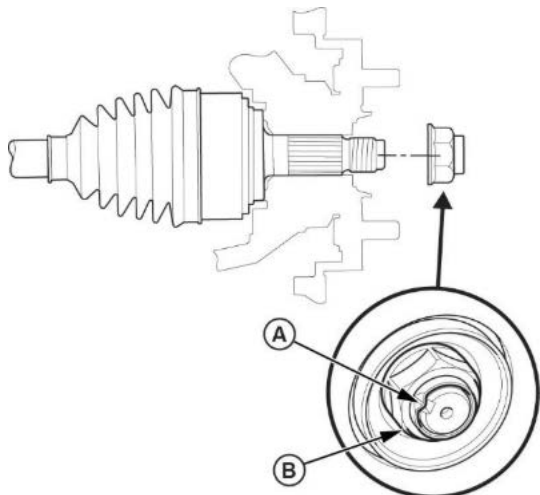


16. Remove the 4 lower transmission mounting bolts (the bolt by the starter is not shown).



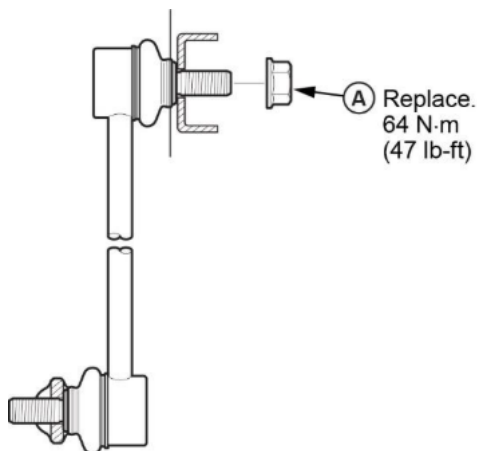
17. Remove the right front spindle nut. Pry up the stake (A), then remove the spindle nut (B).

During installation, install a new spindle nut and apply oil to the threads, then torque to **245 N·m (181 lb-ft)**. Once torqued, use a drift to stake the spindle nut shoulder (A) to the driveshaft.



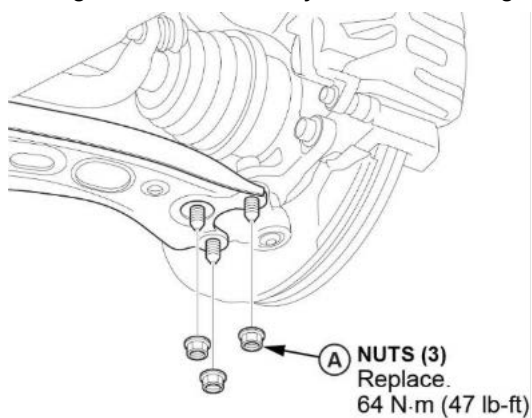
18. Remove the upper sway bar link nut (A) and pull the sway bar link free.

NOTE: Use a new flange nut during reassembly.



19. Remove the 3 nuts (A) mounting the lower control arm to the ball joint.

During installation, loosely install new flange nuts, then torque to **64 N·m (47 lb-ft)**.



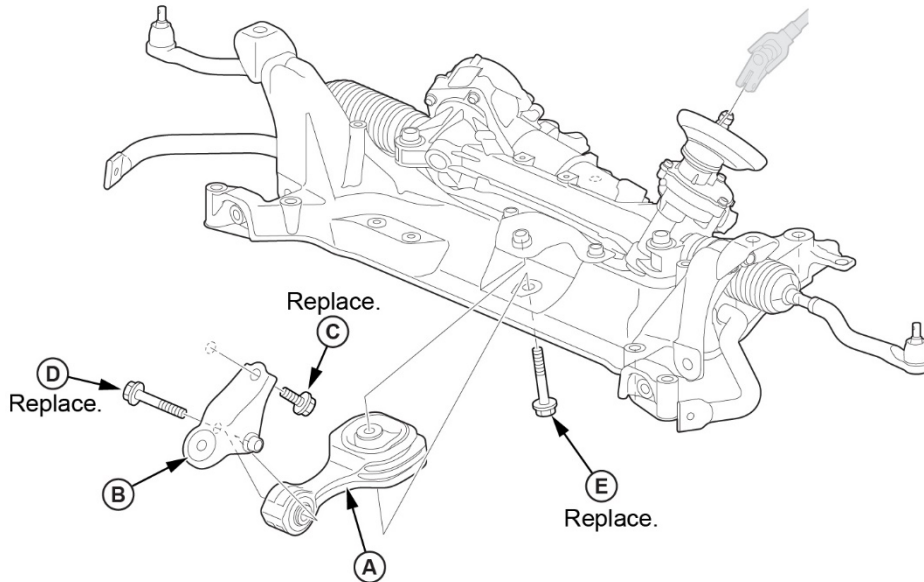
20. Remove the right-side driveshaft.

During installation, use a new inner CV joint circlip.

21. Remove the CKP sensor cover and disconnect the CKP sensor.
22. Remove the lower torque rod (A), then remove the lower torque rod bracket (B).

During installation:

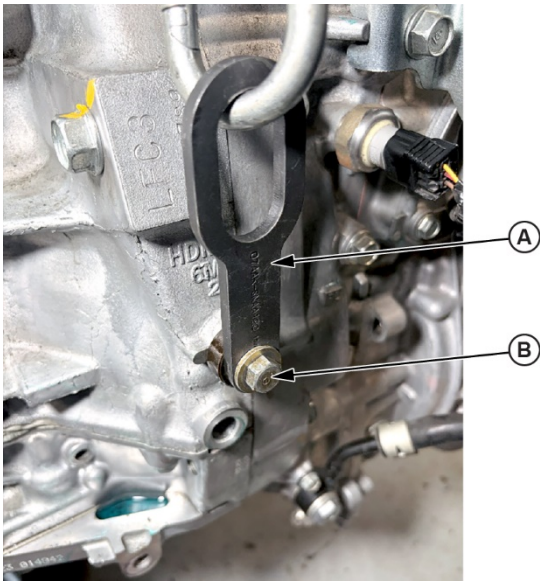
- Install the lower torque rod bracket and torque the new mounting bolts (C) to **90 N·m (66 lb-ft)**.
- Use new bolts (C, D, & E) during installation.
- Tighten the torque rod mounting bolts until snug but do not final torque at this time. Final torque will be done during the cylinder head installation steps.



23. Lower the vehicle and use the floor jack to support the engine.
24. Remove the chain from the lifting eyelets on the engine.
25. Move the engine support hanger tool over to the transmission and attach the chain to the transmission hanger, then tighten to support the transmission weight.



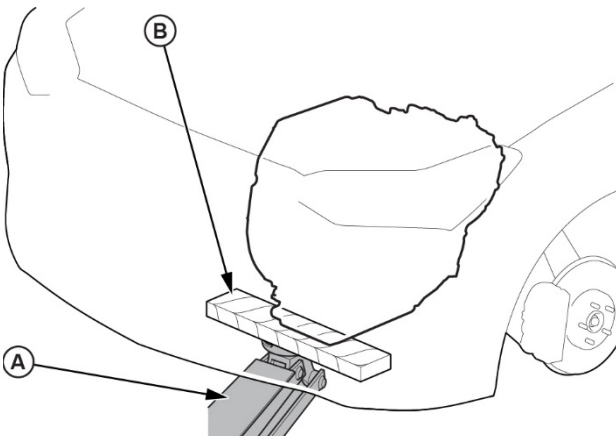
26. Install another lifting eyelet (T/N 07AAK-SNAA120) (A) to the EGR cooler mounting bolt location (B) using a **20 mm** bolt, then tighten until the eyelet is snug to the block.



27. Attach the chains from the engine leveler to the lifting eyelets on the engine as shown, then lift the engine hoist to support the engine weight.



28. Remove the floor jack (A) from under the engine and position it under the transmission. Lift and support the transmission with the floor jack and a wood block (B).



29. Remove the 3 transmission mounting bolts from the front of the engine.



30. Separate the engine from the transmission.

NOTE: Use a prybar or screwdriver between the drive plate and the torque converter to ensure the torque converter stays with the transmission.

31. Lift the short block to clear the engine compartment.

NOTE: Make sure the torque converter does not come off the transmission.

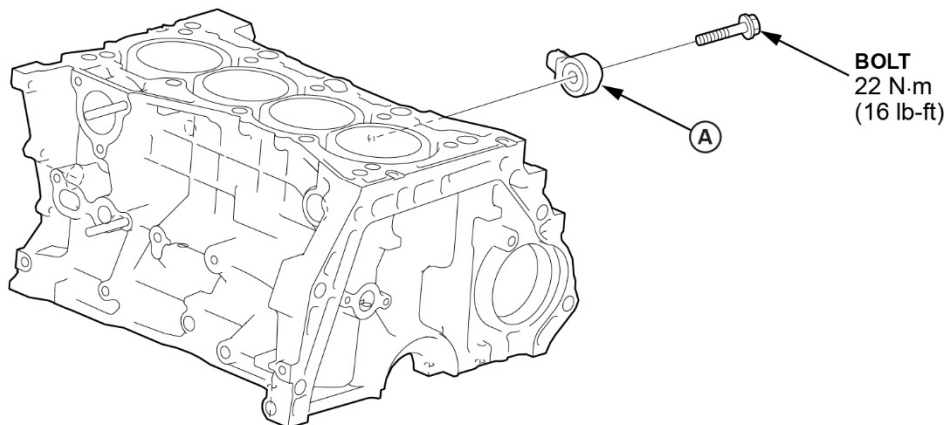
32. Lower the short block to the ground.

33. Transfer the following parts to the new short block:

33.1 Drive Plate – torque to **74 N·m (55 lb-ft)**.

NOTE: Tighten the eight bolts in a crisscross pattern in at least two steps.

33.2 Knock Sensor (A).



33.3 CKP Sensor (A) – Install with a new seal and torque to **12 N·m (9 lb-ft)**.



33.4 Dowel pins (if applicable).

- 34. Transfer the lifting eyelets from the original engine to the new engine, installing in the same locations.
- 35. Use the engine hoist and leveler to install the new short block into the vehicle.
- 36. Complete the Short Block Replacement by installing the remaining parts in the reverse order of removal.

Is the cylinder head also being replaced?

YES – Go to [Repair Procedure #2 - Cylinder Head Replacement](#).

NO – Go to [Repair Procedure #1 – Head Gasket Only](#) to install the cylinder head and complete the repair.