



July 13, 2026

Product Change Notice – Titan Leveling Brackets & Supports

Dear Valued Customer:

Please be advised that Lippert intends to modify the requirements for leveling supports on Titan leveling systems. This design change includes replacing the existing $\frac{1}{4}$ " plate material on either side of the brackets that function as structural support. In place of the plate material, a new, single XMC style support will be used. The new support is installed in between the brackets; see example on page 2.

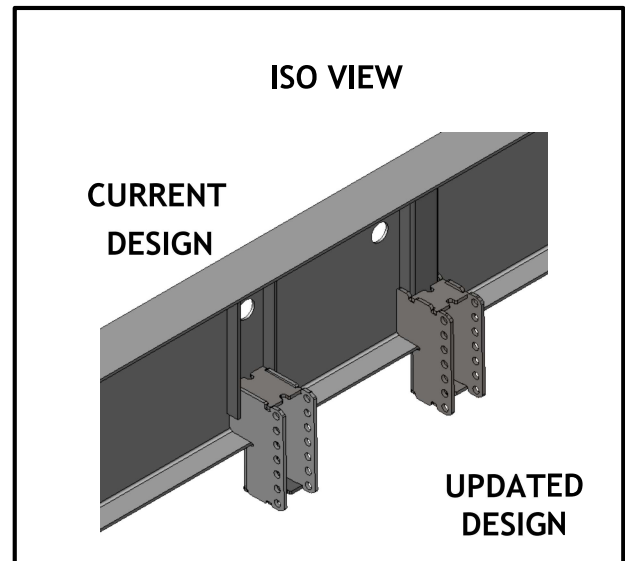
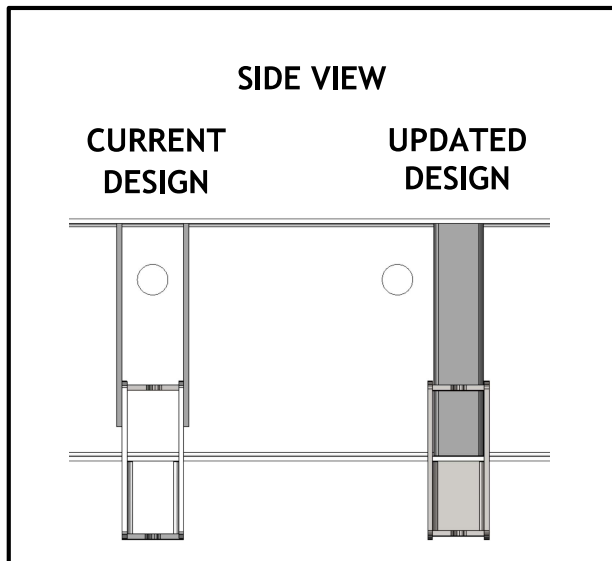
This updated design creates a more robust support system by fully connecting the beam flanges near the brackets for improved strength while improving production efficiency and reducing the overall footprint when compared to the current design.

As a result of the design change, new part numbers have been created to support transitioning from the current design to the new design. To manage existing inventory, Lippert will be transitioning to the new Titan brackets as a running change starting with 12" beam with remaining beam sizes to follow as existing inventory is depleted. This may result in some frames receiving both designs until all beam sizes have been converted – this will not negatively affect Titan performance in any way.

Due to the supports relocating to inside the brackets, any customers with plumbing holes currently inside the brackets will be required to relocate the holes to either side of the bracket to support the change.

Below is a chart to cross reference for Lippert SKUs:

CURRENT PART NUMBER	NEW PART NUMBER	DESCRIPTION / NOTES
2023030221	2026080260	TITAN LVL, W/CRUSH TUBE NOTCH, WIDE FLANGE, SA
2023030222	2026080261	TITAN LVL, W/CRUSH TUBE NOTCH, SA
2023030224	2026080262	TITAN LVL, W/X-SHAFT, SA
2023030225	2026080263	TITAN LVL, W/X-SHAFT, WIDE FLANGE, SA
2023030226	2026080264	TITAN LVL, W/X-SHAFT, CRUSH TUBE NOTCH, WIDE FLANGE, SA
2023030227	2026080265	TITAN LVL, W/X-SHAFT, CRUSH TUBE NOTCH, SA
771250	2026065184	(2) PLATE LEVELING SUPPORTS REPLACE W/(1) XMC SUPPORT FOR 12" BEAM
771251	2026065185	(2) PLATE LEVELING SUPPORTS REPLACE W/(1) XMC SUPPORT FOR 10" BEAM
771252	2026065186	(2) PLATE LEVELING SUPPORTS REPLACE W/(1) XMC SUPPORT FOR 8" BEAM
2023054152	2026071133	BRACKET TIE PLATE REPLACED 1:1



If you have any questions, please feel free to call me directly or your Lippert representative. We value and appreciate your business and partnership.

Sincerely,

Mark Kessen

Director of Manufacturing Engineering

Lippert

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Frequently Asked Questions:

1. **Will a new part number be required?** Yes, brackets, plates and supports and will be replaced with new part numbers as necessary.
2. **Does the price change for the item?** No.
3. **Is the new part wholly interchangeable with the previous version of the part?** All bracket designs are compatible with existing Titan leveling systems; however, the new bracket components are not compatible with existing bracket design due to differences in the leveling supports.
4. **Does the customer need to replace inventory?** No – updated frame prints will be provided as they are updated. The change is anticipated to begin in August 2026 for 12" beams with other beam sizes following as inventory is depleted.