



**Pleasure-Way**

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**\*\*Serial number of original and replacement AC must be provided\*\***

When removing the Aventa AC shroud, be very careful not to put too much torque on the bolts when removing or re-installing or they may spin the nut out of position. The shroud mounting screws are a Torx #25 or #30, back them out using a slow speed on your drill or by hand. Impact should not be used to remove the shroud. When re-installing the shroud, screw in the bolts 80% of the way. Then using a calibrated torque wrench set to .96 ft lb / 1.3 nm, hand tighten each of the screws until the torque wrench clicks or until the head of the screw makes contact with the plastic cover. It is important not to exceed this torque rating.

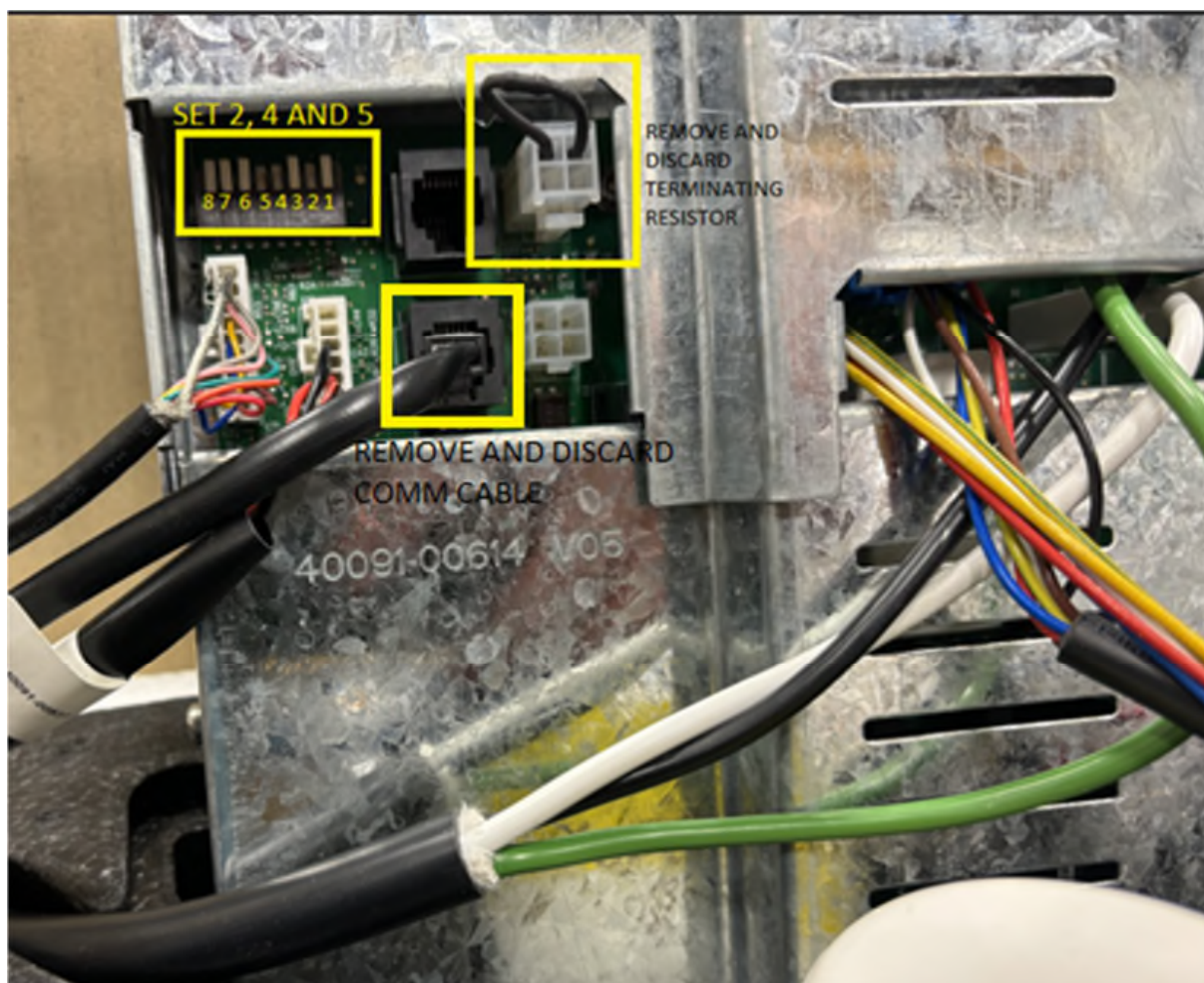
You will have to transfer the RV-C harness from the existing AC onto the new one. Make sure to retain this harness from the original AC.



On the new Aventa AC, you will need to configure this for the Spyder Controls interface. Remove the cover on the air conditioner and perform the following:

1. Dip switch settings 2,4 and 5 need to be pressed in. Note the order is from right to left, not left to right.
2. Remove the inline terminating resistor and discard. Our network communication cable will plug into this port when replaced.

3. Remove the communication cable with the phone jack end and discard.



The 120v is connected through a wago connector. I would recommend to have Wago installation tool 210-719 on hand for this. If you do not have this tool, you can use a precision driver inserted into the square opening to open up the clamp jaws securing the wire.

