

June 2026



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Hopper Door Pressure Reducing Manifold & Surface Cracks in Hopper Door Cylinder Buckets

Notice
XXXXX

PN: 206L20-A7 & A9 Hoppers 206F18, 206G06, 206J08 & 206H99
PN:5226177 & 5226178- Only A7 & A9 3CR12 Hoppers 206G06 & 206J08

Hopper Door Pressure Reducing Manifold Notice

- **What**-Full system pressure at the hopper door cylinders can cause deformation of the hopper door hinges/hardware upon closing especially if an obstruction/object causes the door not to be able to fully close, such as when a door prop is in place and the door is closed.
- **Why**-The door cylinder hydraulic circuit was set at full system pressure for open and close
- **Immediate Required Action**- Contact Schwarze Warranty department immediately for parts and to verify unit serial number. Follow instructions on and install field update kit 206L20 to implement a pressure reducing valve into the door cylinder hydraulic system. Inspect door hinges (526494) and door hinge hardware. Replace if damaged
- **Impacted Units**
 - Any A7 or A9 variations with a T4F auxiliary engine or Single Engine sweeper that has dual exterior roof mounted hopper door cylinders manufactured between February 2026 and June 2026. Hopper assemblies: 206F18, 206G06, & 206J08

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Schwarze Industries, Inc.
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PN: 206L20-All New Design A7 & A9 T4F & SE Hoppers
PN:5226177 & 5226178- Only A7 & A9 T4F & SE 3CR12 Hoppers

Hopper Door Pressure Reducing Manifold Notice

- **Serial Numbers By Hopper Assembly**
- **206F18-A7 Mild Steel**
 - 7320252, 7937587, & 7938966
- **206G06-A7 3CR12**
 - 8005392, 8018148, 8021443, 8021447, 8021450, 8033246, 8040119, 8040124, 8040682, 8040765, 8059173, 8073659, 8076233, 8118670, & 8135871
- **206J08-A9 3CR12**
 - 7789251, 7885581, 7937755, 8006693, 8040308, 8040408, 8040410, 8040413, 8040421, & 8040814

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Hopper Door cylinder Bucket Surface Cracks

- **What**-Surface cracks have been found in the base material and paint on some A7 & A9 T4F 3CR12 hoppers along the interior bends of the hopper door cylinder buckets.
- **Why**-The issue resulted from a combination of an incorrect bend radius used during forming and a batch of material with higher-than-expected rigidity/hardness. Note, not all batches or materials are impacted.
- **Immediate Required Action**-All units with the hopper assemblies listed below need to be inspected for cracks immediately. If cracks are found, to prevent propagation, paint should be removed from the bends and the metal should be prepared for welding with the use of abrasives and a needle scaler. The entire length of the interior bend should be welded over to ensure proper penetration into the base metal. Once cooled, the surface should be prepared for paint and painted.
- **Impacted Units**-Potentially any A7 or A9 variations with a T4F auxiliary engine or Single Engine sweeper that has a 3CR12 hopper with dual exterior roof mounted hopper door cylinders manufactured between February 2026 and June 2026. Hopper assemblies: 206G06 & 206J08. Mild steel hoppers are not impacted

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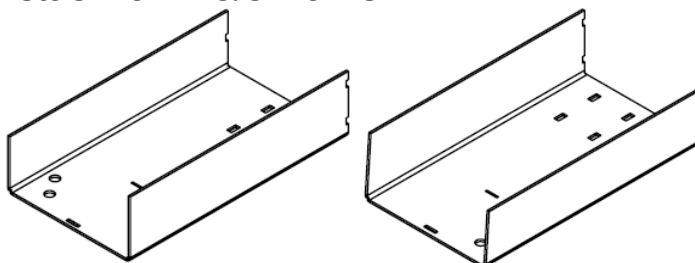
**Notice
XXXXX**

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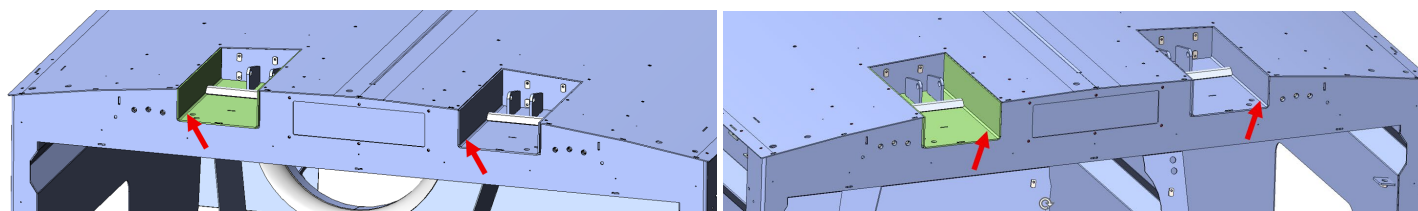
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Hopper Door cylinder Bucket Surface Cracks

- Door Cylinder Buckets 5226177 & 5226178:



- Bends to Inspect:



- Example of Cracks:



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