

Model Series 192 - AMG GT - Creaking Sounds From The Side Window Panes

Topic number	LI67.30-P-078468
Version	2
Function group	67.30 - Side windows
Date	7/1/26
Validity	Model series 192 up to production number 1835995
Reason for change	Validity revised

Complaint

Creaking/cracking sounds detectable in upper area of the side window panes

Cause

A locating rivet used during vehicle production to hold the side window pane in the correct position relative to the body-in-white.

Remedy

The rivet can be removed as follows:

1. Loosen upper molded part of seal from B-pillar bar and body-in-white flange → CAREFUL: Do not pull off too far (attachment 1).
2. Secure rivet set on back with butyl ball so that it does not become lost during next operation steps. Protect glass using doubled-up adhesive tape (attachment 2).
3. Bore rivet head from outside (drill bit diameter 8mm) and suction off shavings at the same time → CAREFUL: Avoid shavings falling between B-pillar bar and seal (attachment 3). Drive remaining rivet inward with a punch (d=3mm) (attachment 4) and remove. The butyl ball from Step 2 prevents it from falling down.
4. Seal opening formed by bored rivet head with a butyl ball d=4mm from inside to outside (attachment 5). Seal sanding spot at B-pillar bar against corrosion with black touch-up paint pen.
5. Fix seal in place at B-pillar bar again.

Attachments	
File	Description
1 Formteil der Dichtung abziehen.jpg	1. Detach molded part of seal



[2 Glas schützen.jpg](#)

2. Protect glass



[3 Nietkopf abbohren und Späne absaugen.jpg](#)

3. Bore rivet head and suction off shavings



[4 Durchschlag d=3mm den Niet nach innen durchtreiben.jpg](#)

4. Drive the rivet inward



5 Loch von Innen und Außen verschließen.jpg



5. Seal opening

Disclaimer

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Symptoms

Overall vehicle > Power supply > Alternator > Noises

Operation numbers/damage codes

XENTRY Tips

Op. no.	Operation text	Time	Damage code	Note
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