

Subject: Improvements in Trunk Lid Closing Bulletin Type: Field Fix Conditional

Bulletin No: TS35-FC-2602

PQR No: 500000008070

Rev No: 00

Ref. No: 700004982

Vehicle Model and Number of Vehicle:
TS35 - 83

Flat Rate Time / Code: 5 hours

* You can check whether your vehicle is within the scope via TT-DOC.

Date of issue: 11.03.2026

Modify Before: 11.03.2029

What to do with off coming parts:

- Scrap
Return
Use with additional parts
On consignment
No off coming parts

What to do with outstanding parts of previous revision:

- Scrap
Return
Use with additional parts
On consignment
No outstanding parts

Explain technical summary of the modification implemented:	The ventilation vents inside the vehicle have been removed. New ventilation vents have been added to the floorboard assembly.
Under what conditions is this service bulletin applicable?:	This procedure will be implemented if complaints are received regarding trunk lids not closing.

Bulletin Responsible: Kurtuluş Taş

Published & Approved By: Esin Arısoy

SAFETY INSTRUCTIONS

1. Mechanical Requested Dress Code

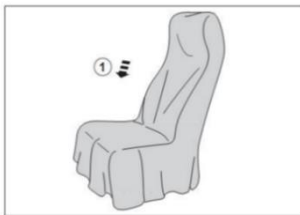


WARNING:

- Dress properly to avoid personal injury and damage to the vehicle

- ✓ Always wear protective clothing
- ✓ Do not wear any worn or loose-fitting clothing
- ✓ Remove jewelry before starting to work
- ✓ In case of long hair, use hairnet
- ✓ The illustration on the left shows some of the correct and incorrect clothing
- ✓ Sharp edged items should be avoided in order not to scratch vehicle (i.e. belts, watches, necklace)

2. Protect Seats when Mechanic Starts Working

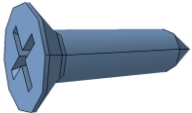



- ✓ Seats, trimming, upholstery stuff and carpeting should be protected with appropriate coverings.

3. Welding on the Chassis

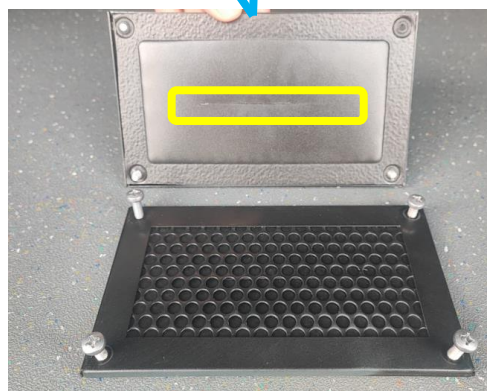
- a. Always disconnect the batteries (starting with the negative lead).
- b. Disconnect the connectors of electrical and electronic equipment (electronic control units, sensors and actuators) if they are less than 2 meters away from the chassis part to be welded or the earth terminal of the welding equipment.
- c. The earth terminal should never be attached to vehicle components such as engine, axles and springs. Arcing on these parts is not permitted, because of the risk of damage to bearings, springs, etc.
- d. The earth terminal must make good contact and be placed as close as possible to the part to be welded.
- e. Plastic pipes, rubber parts and parabolic springs should be well protected against welding spatter and temperatures higher than 70°.
- f. The contact switch must not be in the accessory or contact position. The contact key should be removed.
- g. Reconnect in reversed order of disconnecting. Ensure that a good earth connection is made between chassis, engine and cab.

INCLUDED PARTS LIST

No	Part No	Part Name	Picture	Qty	Unit of Measure
1	MF453615Y	SCREW (4,2X16 - 5.6)		24	Pieces
2	A70300730A001Y	AIR-VENT		12	Pieces

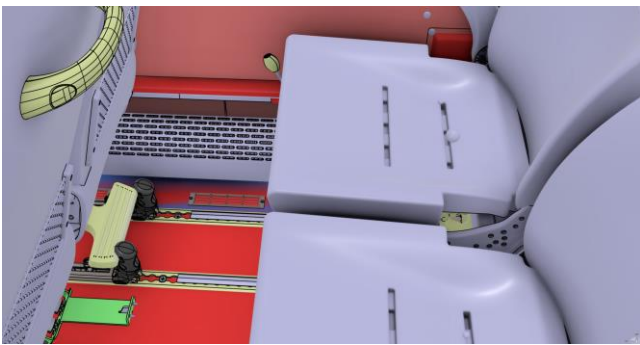
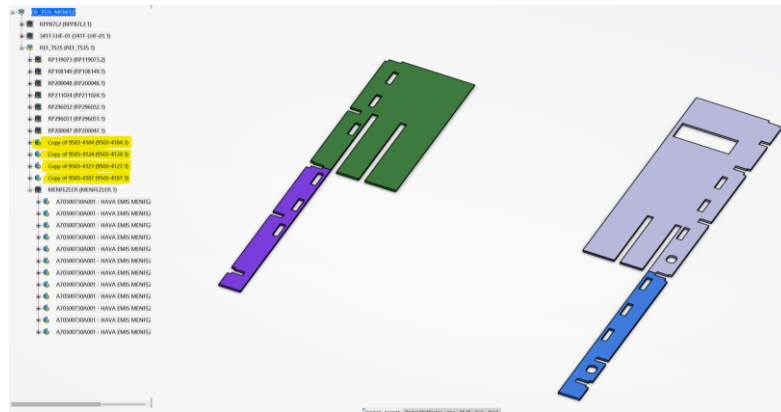
TECHNICAL INSTRUCTION

1. The two air vents on the vehicle will be removed. The gap will be sealed by applying sealant to the area marked in yellow in the image below. The vents will then be reinstalled.

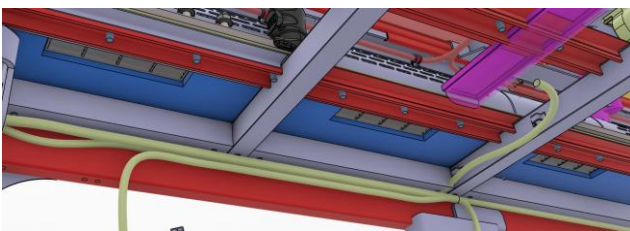


View from the vehicle for ventilation

- New vents are required to be added, positioned on the inner side of the luggage compartment covers, mounted on the floor panels. Inside the vehicle, they will be located at floor level beneath the convector. Three vents will be added to each cover, resulting in a total of 12 new vents across the vehicle. The locations of these ventilation openings can be observed in both the technical drawings and the corresponding vehicle views provided in the following figures.



View from inside the vehicle

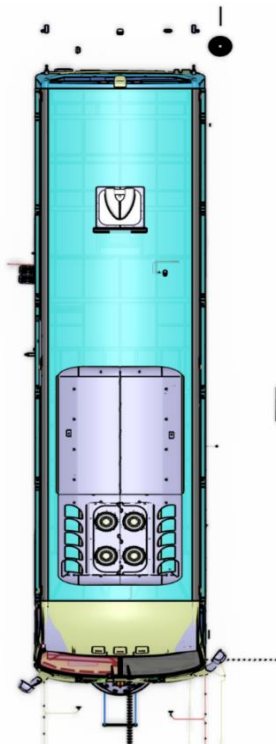
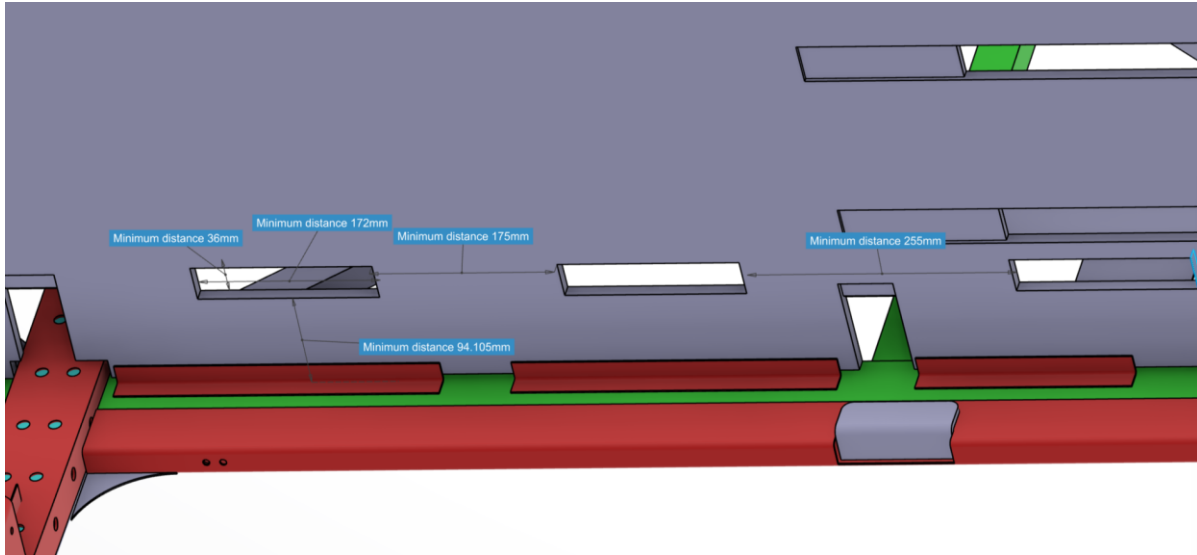


View from inside the luggage

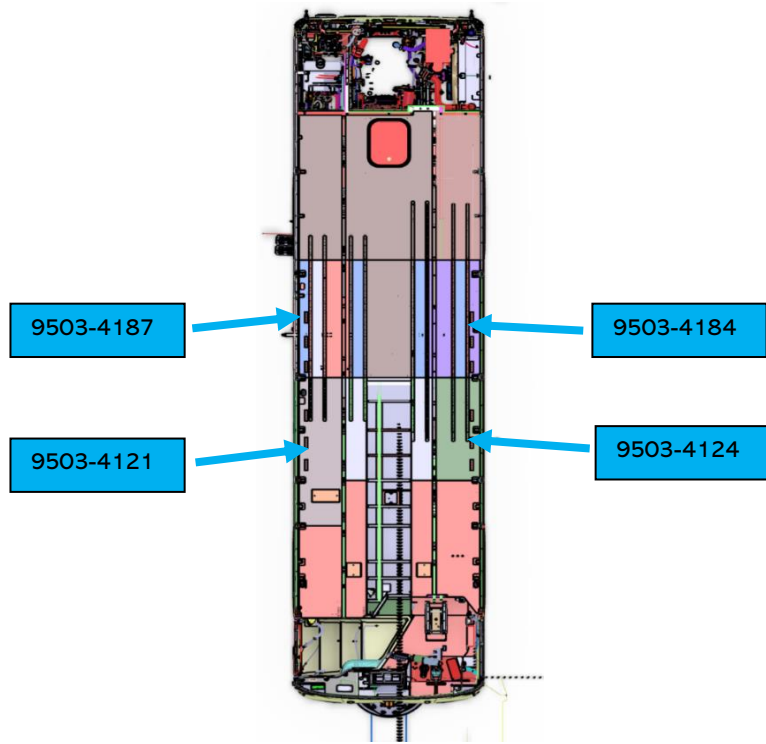
Assemblies to be modified:

- RP200048Y – Floor Board and Trim Assembly (Without Lift)
- RP200047Y – Floor Board and Trim Assembly (With Lift)
- RP167014Y – Battery and Tank Compartment Panel Assembly (TS35)
- RP200031Y – Luggage Compartment Trim and Floor Board Assembly

3. The dimensional specifications for creating the vent openings on the floor board assembly, corresponding to parts (9503-4121, 9503-4124, 9503-4184 and 9503-4187) are indicated in the provided visual reference.



Top View of the Vehicle



Base Board Section

4. Cut wooden bases to the specified dimensions for the ventilation holes in the luggage compartment. Do the same for the tarpaulin. Place the vents into the ventilation holes created inside the vehicle and secure them with screws.



View of the vents from luggage compartment



View of the vents from inside the vehicle