

<b>Job Code:</b>	M920033 – 26-006	<b>Product:</b>	Lineage LVT
<b>Date:</b>	5/20/2026	<b>Repair Time:</b>	0.20

## Purpose

This bulletin describes the procedure to install a rubber adhesive-backed door track landing pad that limits how far the sliding door opens on affected Lineage LVT units. Limiting the door travel prevents the interior door panel from rubbing against the exterior side pod, which over time can damage the paint.

*NOTE: Actual color and finish of components may differ from those depicted in this document.*

## Background

Grand Design RV has received a small number of customer reports related to the interior panel that finishes the interior side of the sliding door rubbing on the exterior side pod. If the door opens too far, the interior panel can contact the exterior panel, and over time this contact can damage the paint. This condition was identified in the factory and resolved on all units built after a certain date. This procedure limits the exposure of the interior and exterior panels rubbing on units that exhibit this condition.

## Safety

This document provides general instructions. Many variables can change the circumstances of any procedure, including the degree of difficulty involved in the service operation and the ability level of the individual performing the operation. In the event the skill level required is too advanced or the procedure too difficult, a certified technician should be consulted before performing the operation. Failure to correctly install, remove, or service the system may result in voiding the warranty, inflicting injury, or even death.

### WARNING

The "WARNING" symbol indicates a procedure has a safety risk involved and may cause death, serious personal injury, or severe product and/or property damage if not performed safely and within the parameters set forth in this document.

### CAUTION

The "CAUTION" symbol indicates a procedure has a safety risk involved and may cause personal injury or product and/or property damage if not performed safely and within the parameters set forth in this document.

### CAUTION

**PINCH HAZARD.** The sliding door is heavy and will be opened, closed, and repositioned several times during this procedure. Keep hands and fingers clear of the door jamb and pinch points when moving the door.

<b>Job Code:</b>	M920033 – 26-006	<b>Product:</b>	Lineage LVT
<b>Date:</b>	5/20/2026	<b>Repair Time:</b>	0.20

## Affected Units

This procedure applies to Lineage LVT units identified in the affected population for this campaign that exhibit the sliding door panel rubbing condition. Confirm unit eligibility before performing the repair.

**Affected models:** Lineage LVT1 built prior to 11.4.2035 – 2.2.2026

**Affected serial / VIN range:** 1FDBF6XG4SKA12992 (TEE00180) - 1FDBF6XG8SKA12946 (TEE00255)

## Claim Information

Submit warranty claims using the following job code and labor time.

<b>Job Code</b>	M920033
<b>Repair Time</b>	0.20
<b>Pre-Auth Required</b>	Yes

## Resources Required

The following tools and materials are required to complete this procedure:

- Measuring tape
- Masking tape (an 8"–10" piece is used during measurement)
- Vehicle wash supplies (to clean the work area before installation)

## Required Components

*The following parts are included with this campaign.*

Callout	Part #	Qty	Description
A	180006	1	Rubber adhesive-backed door track landing pad
B	Shop Supply	1	Alcohol swab

*\*Part images not to scale relative to each other.*

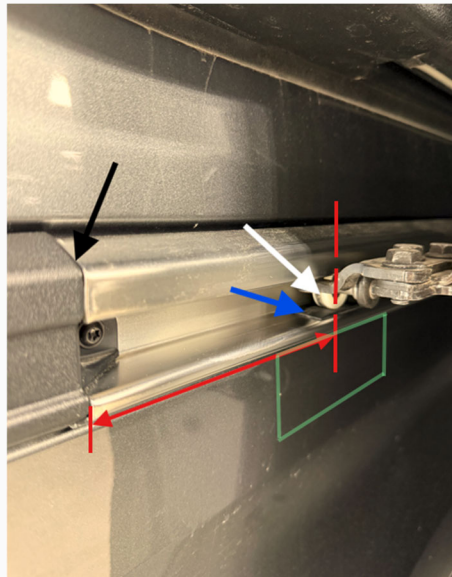
<b>Job Code:</b>	M920033 – 26-006	<b>Product:</b>	Lineage LVT
<b>Date:</b>	5/20/2026	<b>Repair Time:</b>	0.20

## Instructions – Measure for Proper Installation

### NOTE

Important! For best results, wash the right (passenger) side of the van before beginning, focusing on the area covered by the sliding door when it is open. The landing pad adhesive will not bond properly to a dirty surface.

**Step 1** — Place an 8"–10" piece of masking tape in approximately the location indicated in the reference photo (green rectangle).



**Fig. 1.1** — Sliding door track with rubber door track landing pad installed — masking tape location, roller center mark, and landing pad position.

**Step 2** — Fully open the sliding door.

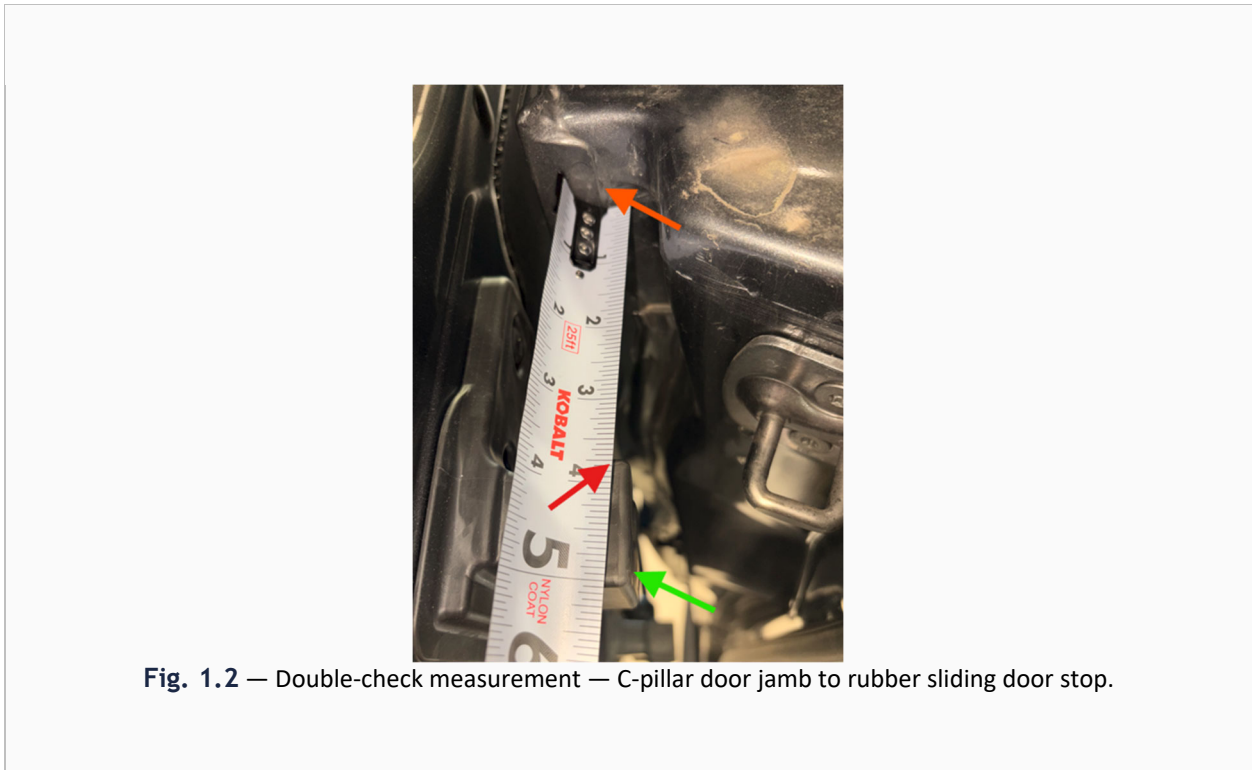
**Step 3** — With the door fully open, mark the center of the sliding door roller on the masking tape applied in Step 1.

**Step 4** — Reposition the sliding door until the interior panel just starts to contact the exterior panel.

<b>Job Code:</b>	M920033 – 26-006	<b>Product:</b>	Lineage LVT
<b>Date:</b>	5/20/2026	<b>Repair Time:</b>	0.20

**Step 5** — With the door in that position, measure the distance from the C-pillar door jamb to the rubber sliding door stop. Record this dimension.

*Note: Example: 3-3/4".*



**Fig. 1.2** — Double-check measurement — C-pillar door jamb to rubber sliding door stop.

**Step 6** — Add 1/2" to the recorded dimension. This result is the dimension used to locate the landing pad.

*Note: Example: 3-3/4" + 1/2" = 4-1/4".*

**Step 7** — Shut the van door and make the center mark on the masking tape. This center line should measure 1/2" closer to the front of the van than the roller center mark from Step 3.

**Step 8** — Double-check the mark: measure from the black door roller track end to the center mark. The center mark and the measurement should align.

*Note: If the measurement does not reach the mark, use the mark. If the measurement is beyond the mark, make a new mark using the measurement.*

<b>Job Code:</b>	M920033 – 26-006	<b>Product:</b>	Lineage LVT
<b>Date:</b>	5/20/2026	<b>Repair Time:</b>	0.20

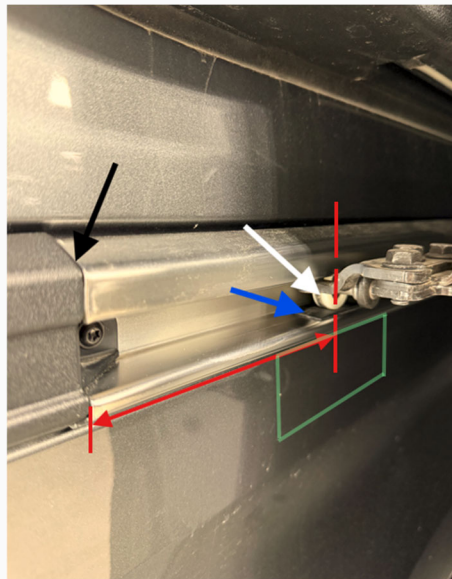
## Instructions – Install the Landing Pad

**Step 1** – With the sliding door closed, use the alcohol swab to clean an area of the landing surface roughly the length of the masking tape applied in Section 1.

*Note: Allow the cleaned surface to dry fully before applying the pad.*

**Step 2** – Remove the protective cover to expose the adhesive back of the rubber landing pad.

**Step 3** – Hold the landing pad just above the landing surface with the middle of the pad aligned to the center mark, then press it firmly in place.



**Fig. 1.1 (ref)** – Landing pad pressed in place, middle aligned to the center mark.

## Verification

Before returning the unit to service, verify the following:

- The landing surface was cleaned with the alcohol swab and allowed to dry before the pad was applied.

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<b>Job Code:</b>	M920033 – 26-006	<b>Product:</b>	Lineage LVT
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- The middle of the landing pad is aligned with the verified center mark.
- The landing pad is pressed firmly and fully adhered along its length.
- With the pad installed, the sliding door stops before the interior panel contacts the exterior side pod.
- Open and close the sliding door several times to confirm the door travel is limited and no panel rubbing occurs.