

E330: MX Engine Replacement Labeling and Programming Requirements

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Number

E330

Subject

MX Engine Replacement Labeling and Programming Requirements

Date

10/7/2025

Revision

6/12/2026: The attached procedure has been updated to improve clarity.

Condition

If an MX engine is replaced, a TCS365 case must be opened to get a replacement engine emissions compliance label and expert level rights for resetting and programming the engine control module.

Following the procedure below will maximize uptime by ensuring the process is completed accurately and efficiently.

Chassis Affected

Any PACCAR MX-powered chassis that received a long or short block , or a complete engine replacement (new, remanufactured, or used).

Action

Information Only

If a customer comes into your dealership and demonstrates the condition noted above, follow the attached procedure to open a TCS365 case to replace the engine emissions label, reset, and program the engine control module.

Following the procedure below will maximize uptime by ensuring the process is completed accurately and efficiently.

Parts

The following part is available through the Vehicle Support Center. The part number below is standard for ordering a Complete or Block Label.

Part Number	Part Description	Quantity
MXENGINELABEL	Label Part Number	1

Refer to bulletin [E007](#) for engine rerate part number.

Background

Description of Label Types:

- **Complete Label:** Replacement Engine Emissions Compliance Label
- **Block Label:** Replacement Block Emissions Compliance Label

Procedure



WARNING!

Repair or maintenance procedures may pose a safety risk in limited circumstances. You must read all procedure steps before performing any work and follow all dealership safety procedures or precautions. Failure to comply may result in death, personal injury, equipment damage, or property damage.

Please see the Links section below for procedures on MX engine replacement labeling and programming requirements.

Links

[E330 MX Engine Replacement Labeling and Programming Requirements Repair Procedure](#)

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