

Condition

Model(s)	Year(s)	VIN Range	Vehicle Specific Equipment
e-tron GT, and RS e-tron GT	2022 - 2024	All	Not applicable

REVISION HISTORY		
Revision	Date	Purpose
3	-	Revised <i>Service</i> (Updated repair information) Revised <i>Warranty</i> (Updated Labor operations)
2	02/12/2026	Revised <i>Condition</i> (Added model table) Revised <i>Service</i> (Added campaign handling information)
1	05/05/2025	Initial publication

Customer states:

Complaint regarding high-voltage battery assembly.

Workshop findings:

The high-voltage battery assembly must be replaced.

Technical Background

The previous high-voltage battery assembly for the e-tron GT with the part number **9J1.915.100.*** is no longer available for delivery. For this reason, part number **9J1.915.590.*** must be used if a replacement battery is required. A small number of attachments must be replaced (Figure 1) and several steps listed under Measure must be observed.



Figure 1. Overview of attachments.

Production Solution

Not applicable.

Service

If the high-voltage battery assembly **9J1.915.100.*** needs replacing, proceed as follows.



Begin by entering the VIN number in the electronic parts catalogue and order the correct high-voltage battery for the vehicle and the following additional parts for the replacement:

Part number	Designation	Quantity
9J1122293K	Coolant connection (right side)	1
9J1122293J	Coolant connection (left side)	1
9J1413357B	Link for stabilizer (left side) (side panel)	1
9J1413358B	Link for stabilizer (right side)	1
9J1407129J	Reinforcement plate	1
N10831701	Screw with int. serrations for front stabilizer link	2
N10435506	Self-locking hexagon collar nut for stabilizer link bolts	2

N10782201	Hexagon bolt for side panel ONLY RIGHT SIDE	1
N10435506	Self-locking hexagon collar nut for side panel ONLY RIGHT SIDE	1
N91244301	Hexagon collared bolt with hexagon socket head (duo), bolt with washer for bottom of side panel	2
N91006202	Hexagon bolt head (combi) for stabilizer clamp	4
N10664503	Hex collared bolt Z for mounting bracket on front axle	4
971411313K	Rubber bush	4
9J1010003B	Notice (E test mark)	1

Removing faulty high-voltage battery according to ELSA

- Removing and installing high-voltage battery:

>> *Electric drive motor 0EG, 0EM; Rep. gr. 93; High-voltage battery unit; Removing and installing high voltage battery unit 1 AX2.*

- Remove rear bracket (a) 9J1.804.695/.696 and set aside for later use:

>> *Electric drive motor 0EG, 0EM; Rep. gr. 93; High-voltage battery unit; Assembly overview – installed high-voltage battery*

Conversion of new high-voltage battery **9J1.915.590.***

- Place new high-voltage battery on scissor-type lifting table:

>> *Electric drive motor 0EG, 0EM; Rep. gr. 93; High-voltage battery unit; Lifting high-voltage battery 1 AX2*

- Fit attachments for front coolant connection (b): **9J1.122.293.J** and **9J1.122.293.K**
- Affix notice **9J1.01.003.B** (E test mark) next to high-voltage battery type plate (Figure 2).
- Print KBA-92109 label using a label printer and affix it next to the high-voltage battery type plate.



The KBA-92109 label is currently being created and will soon be available with a part number. Until then, please use a label printer/labelling machine in the workshop. A label with the text “KBA-92109” but be applied on the high-voltage battery next to the type plate.

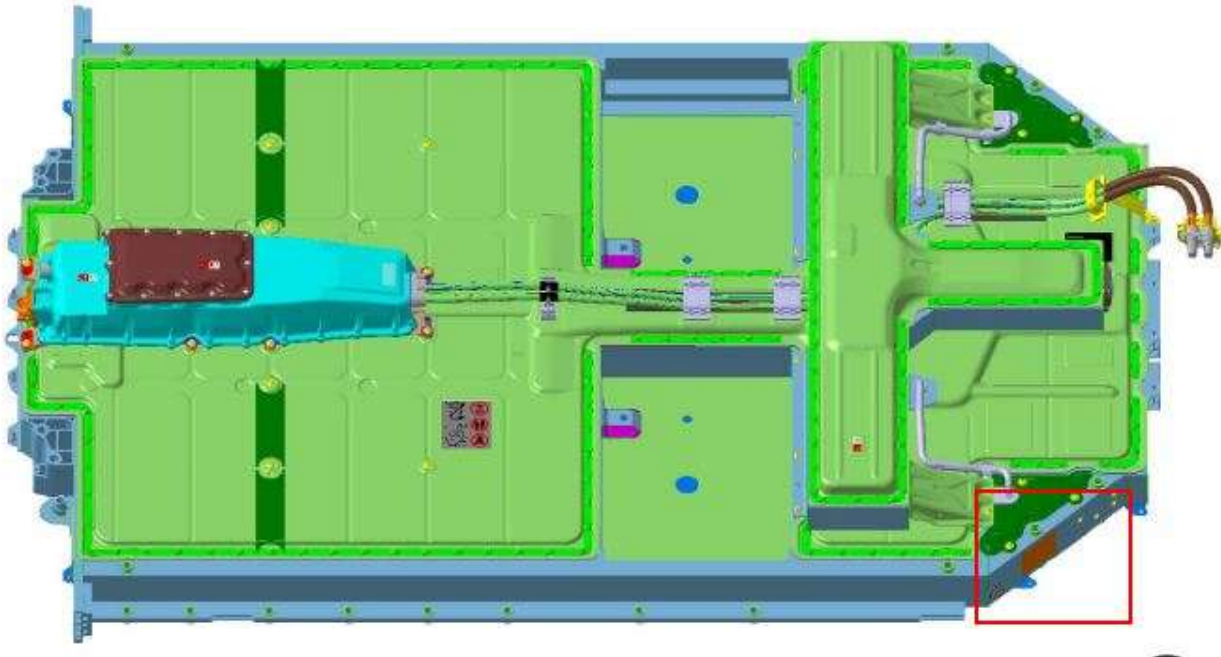


Figure 2. Label position location.

Changes to the vehicle

- Replace stabilizer links (both sides) to the geometry of the e-tron GT PU

>> Running gear, axles, steering; Rep. gr. 40; Subframe; Removing and installing subframe bracket

- Replace stabilizer link (left side) **9J1.413.357.A** with **9J1.413.357.B**
- Replace stabilizer link (right side) **9J1.413.358.A** with **9J1.413.358.B**
- Replace bolts (stretch bolts) and check rubber bushes for wear; replace if necessary

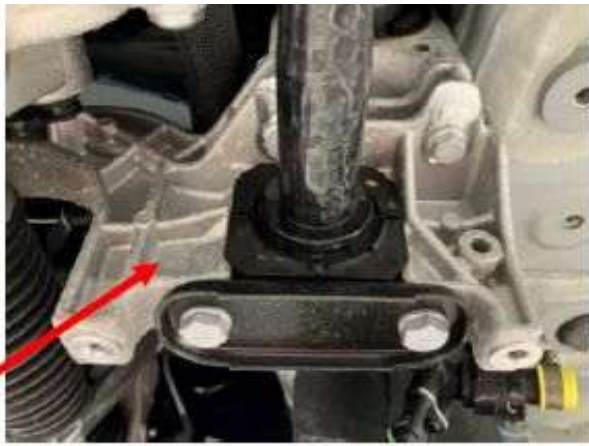


Figure 3. Stabilizer link.



Figure 4. Rubber bush.

Fitting rear brackets 9J1.804.695/.696 (a) to high-voltage battery and torque to specification.

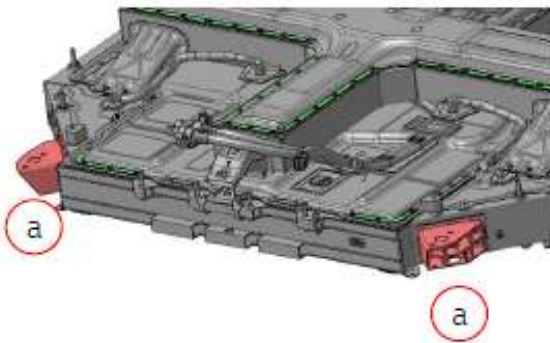


Figure 5. Bracket.

Installing high-voltage battery 9J1.915.590.*

- Perform work according to Workshop Manual “Removing and installing high-voltage battery 1 AX2” **until** the step “**Re-energizing high-voltage system**”:
- The high-voltage system is subsequently re-energized by entering the following SVM codes times.

Replacing reinforcement plate

- Replace reinforcement plate for geometry of e-tron GT PU:

>> Running gear; Rep. gr. 40; Subframe; Assembly overview – Removing and installing rear subframe reinforcement

- Replace reinforcement plate **9J1.407.129.F** with **9J1.407.129.J**



Figure 6. Reinforcement plate.

Re-energizing high-voltage battery and entering SVM codes

- Entry via “Flash” mode
- SVM – Authorized Multiple Code Entry
- Entry: **XCHG1HVBGTPA,XCHG2HVBGTPA,DUCHISRES008CEGT**

Handling of open field campaigns

- Check all open field campaigns
- If one of the following field campaigns has not yet been marked as processed, it must be marked manually as completed:
 - 931B
 - 931A
 - 931D
- If this is not possible or there are further queries, a ticket must be created in the WISH system (campaign coordination).

Warranty

Claim Type:	• If the vehicle is outside of any warranty, this Technical Service Bulletin is informational only.
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Service Number:	9303		
Damage Code:	0040		
Labor Operations:	Drain and fill coolant	1938 1700	See SRT with associated operations
	Remove and install high-voltage battery	9303 1950	See SRT with associated operations
	Replace high-voltage battery	9303 55XX	See SRT with associated operations
	Remove and install 2 subframe brackets.	4007 2099	80 TU
	Rework high-voltage battery (Coolant connection both sides, affix label/type plate)	9303 4999	30 TU
	Software update	0151 0060	Time stated on the diagnostic protocol
Claim Comment:	As per TSB 2077772/3		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Please note the information on predecessors and items that are included and excluded in the repair operations as well as any associated tasks.

Required Parts and Tools

The part numbers mentioned in this TSB are different than the ones listed in ETKA. Only use parts listed in this TSB, this includes superseding part numbers!		
Part number	Part Description	Quantity
9J1122293K	Coolant connection (right side)	1
9J1122293J	Coolant connection (left side)	1
9J1413357B	Link for stabilizer (left side) (side panel)	1
9J1413358B	Link for stabilizer (right side)	1
9J1407129J	Reinforcement plate	1
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N91244301	Hexagon collared bolt with hexagon socket head (duo), bolt with washer for bottom of side panel	2
N91006202	Hexagon bolt head (combi) for stabilizer clamp	4
N10664503	Hex collared bolt Z for mounting bracket on front axle	4
971411313K	Rubber bush	4
9J1010003B	Notice (E test mark)	1
See ETKA	High-voltage battery	1

Additional Information

All parts and service references provided in this TSB (**2077772**) are subject to change and/or removal.

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