

WINDOWS

Purpose

This document outlines the procedure for replacing broken or missing window clips on Thor-specific 3000 Series window frames.

Safety

⚠ CAUTION

The “CAUTION” symbol above is a sign that a safety risk is involved and may cause personal injury and/or product or property damage if not safely adhered to and within the parameters set forth in this manual.

⚠ CAUTION

Moving parts can pinch, crush or cut. Keep clear and use caution.

Resources Required

- Screwdriver or other flat tool
- Wood block
- Rubber mallet

Procedure

1. Identify the corner(s) which have the missing or broken clip (Fig. 1).

NOTE: For a broken clip, lift at the tab with a screwdriver to remove (Fig. 2, Fig. 3).

NOTE: The top of the frame is differentiated from the bottom by corner structure. The top of the frame has square, or 90 degree corners, and the bottom of the frame has radius corners.

Fig. 1



Fig. 2

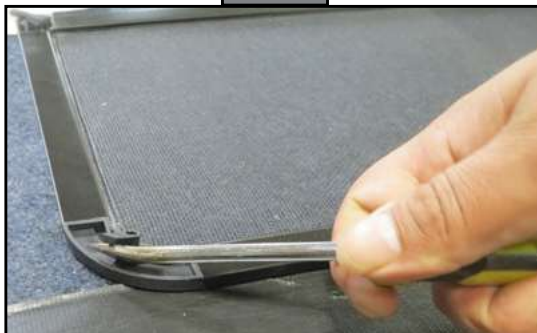
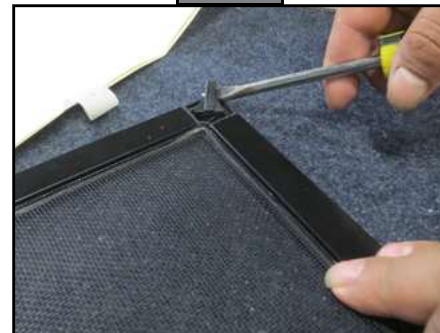


Fig. 3



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NOTE: The interior side of the frame has a ridge or lip (Fig. 4) and the exterior side is flat (Fig. 5).

Fig. 4



Fig. 5



2. The top corner clip repair will use the part shown in Fig. 6.
3. Working from the outside of the screen, insert the barrel into the hole (Fig. 7) making sure the tab is pointing to the outer corner of the frame.
4. Using a wood block or rubber mallet, press or tap the clip until it "clicks" securely into place (Fig. 8).

Fig. 6



Fig. 7



Fig. 8



5. The bottom corner clip repair will use the parts shown in Fig. 9.
6. Working from the outside of the screen, insert the barrel of the tab into the hole making sure the tab is pointing towards the outer edge of the frame (Fig. 10).
7. Working from the inside of the screen, insert the clip of the tab (Fig. 9) into the barrel of the previously inserted tab, making sure the tab is pointing towards the outer edge of the frame (Fig. 10).
8. Using a wood block or rubber mallet, press or tap the clip until it "clicks" securely into place (Fig. 8).

Fig. 9



Fig. 10

