



SIB 18 01 25

DISCOLORIZATION OF EXHAUST SYSTEM REAR SILENCER

2026-05-11

This Service Information Bulletin (Revision 1) replaces SI B18 01 25 **dated February 2024.**

What’s New:

- F74 Added

☐	THIS REPAIR IS MOBILE FRIENDLY
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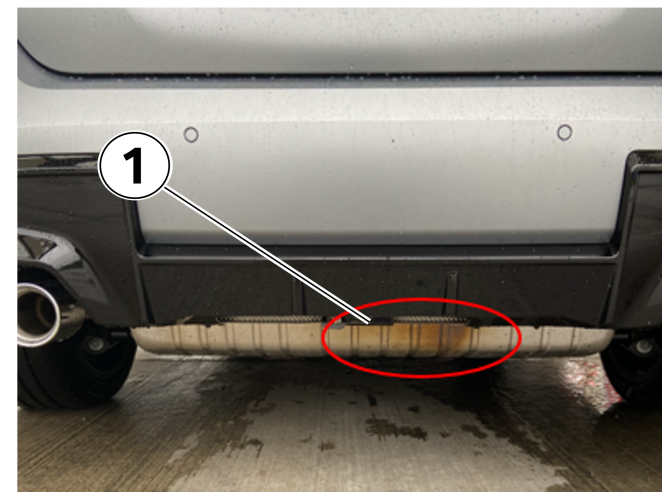
MODEL

U11 (X1 Sports Activity Vehicle)	U10 (X2 Sports Activity Vehicle)	F74 (2 Series Coupe)
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SITUATION

The rear silencer is discolored.

CAUSE



Tarnishing of the metal (1) on the rear silencer is caused by the heating and cooling of the exhaust.

CORRECTION

Inform the customer this is a normal occurrence when the metal of the exhaust system gets to operating temperatures.

It does not affect the functionality, or the durability of the exhaust system.

This is not rust/corrosion.

CLAIM INFORMATION

This Service Information Bulletin provides technical information.

FEEDBACK REGARDING THIS BULLETIN

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Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal

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