

INSTALLATION INSTRUCTIONS

PART NUMBER: L101SAN620

DESCRIPTION: 2022 OUTBACK TRAILER HITCH PANEL

NOTE: This panel is only for use with trailer hitch part number L101SAN000 on the Outback Wilderness Trim vehicle. Do not use with any other trim of the Subaru Outback.

PLEASE READ THESE INSTRUCTIONS CAREFULLY BEFORE YOU START

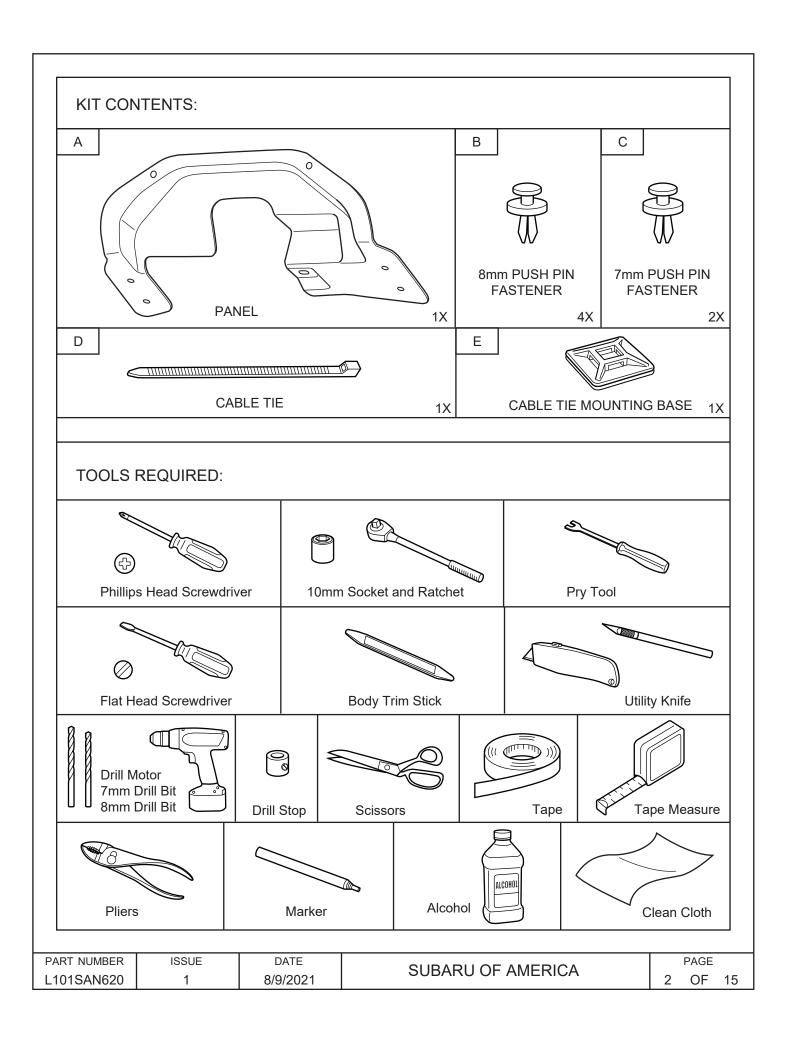
SAFETY PRECAUTION: When installing Trailer Hitch Panel, the use of safety glasses is recommended.

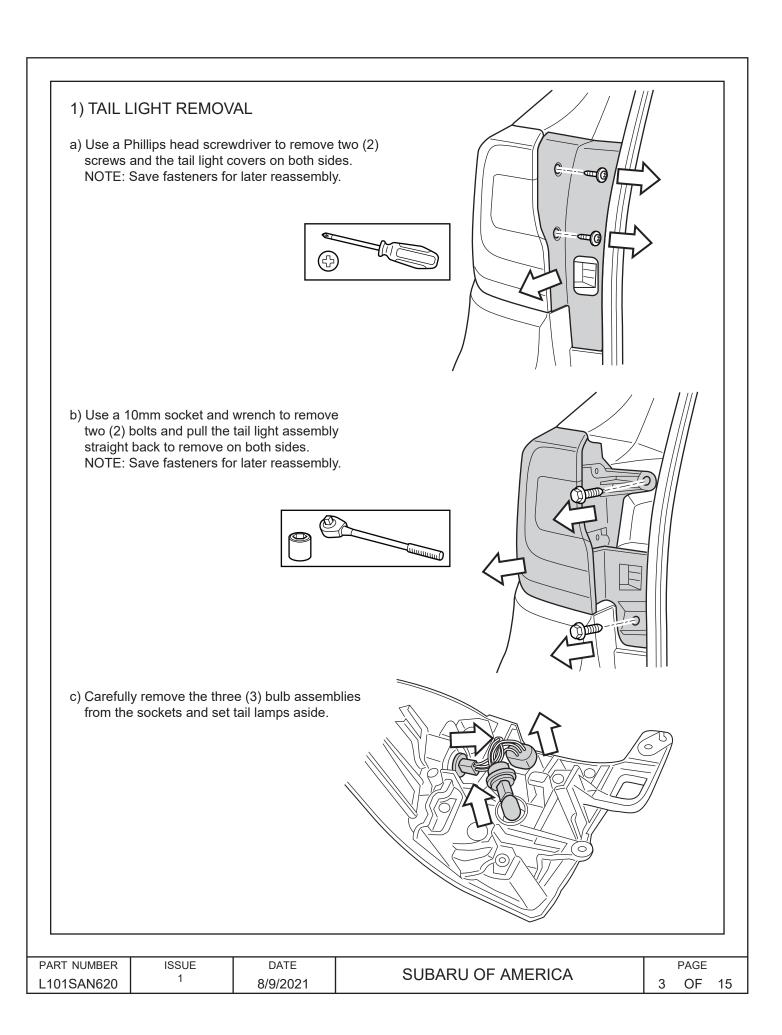
WARNING:

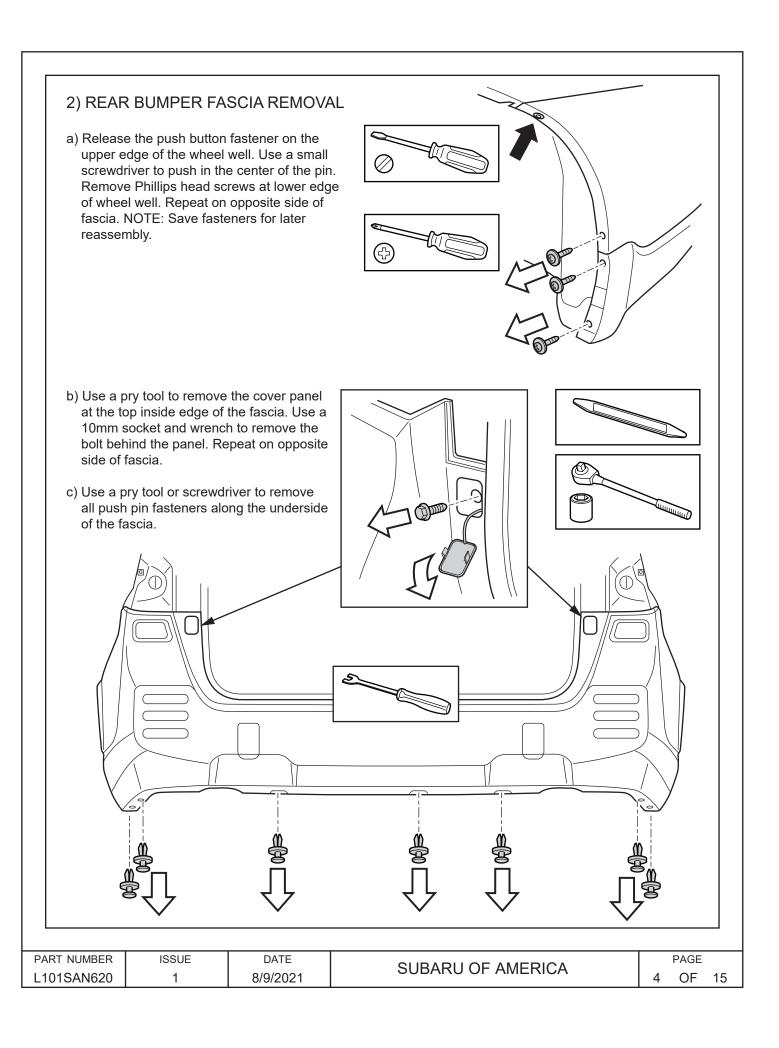
- 1. Always install the accessory following the instructions. Failure to do so may cause damage to the vehicle or the accessory.
- 2. Please also refer to SUBARU SERVICE MANUAL upon removing and re-assembling vehicle components.
- 3. Do not drill, cut or otherwise modify the Trailer Hitch Panel.
- 4. Do not lubricate the bolts and nuts with oil or grease.
- 5. When towing, total vehicle weight must not exceed the Gross Vehicle Weight Rating (GVWR). Also the load distribution on each axle must not exceed the Gross Axle Weight Rating (GAWR). The GVWR and GAWR for your vehicle can be found on the "Certification label" which is located on the left side center pillar of the vehicle.
- 6. For models equipped with RAB, refer to the part which indicated [RAB].
- 7. Ensure all recyclable discarded vehicle accessory components and packaging are recycled following local recycling regulations.
- 8. It is always recommended that this accessory is fitted by a qualified SUBARU technician.
- 9. In the engine bay, disconnect the negative battery terminal.
- 10. Safely store and protect any removed vehicle components.
- 11. Ensure all bare metal surfaces are protected using Automotive Bare Metal Primer and touch-up paint.
- 12. Remove all metal swarf and dust from all vehicle surfaces if surface is used for accessory installation.
- 13. For further information, read vehicle's owner manual or consult your dealer or dealer's service department.
- 14. Subaru accepts no liability for product defects caused by the vehicle owner or other persons and/or incorrect use.

Warranty is granted only when installation is done correctly by your SUBARU dealer. SUBARU reserves the right to change the design of accessories and/or construction, illustration, and text of this manual at anytime without prior notice.

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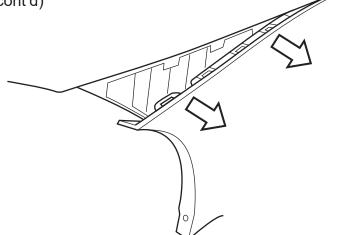






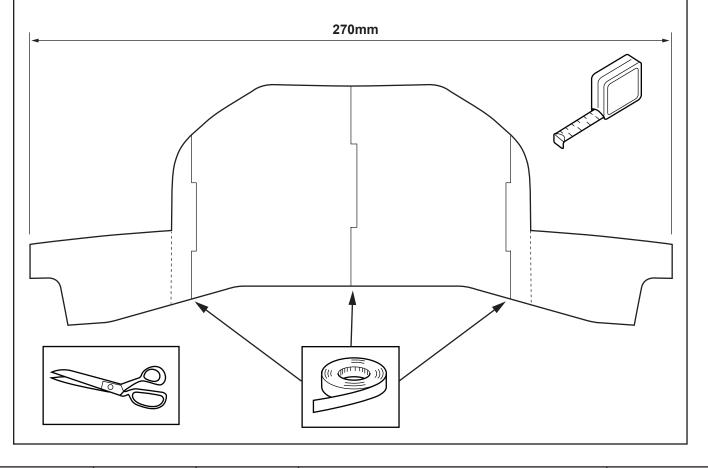
2) REAR BUMPER FASCIA REMOVAL (cont'd)

- d) Using both hands, carefully pull out on the top edge of the fascia behind the wheel well to release the body clips on both sides.
- e) Disconnect any electrical connectors from inner surface of fascia.
- f) Fully remove the rear fascia and place it on a clean work surface.



3) PREPARE TEMPLATE

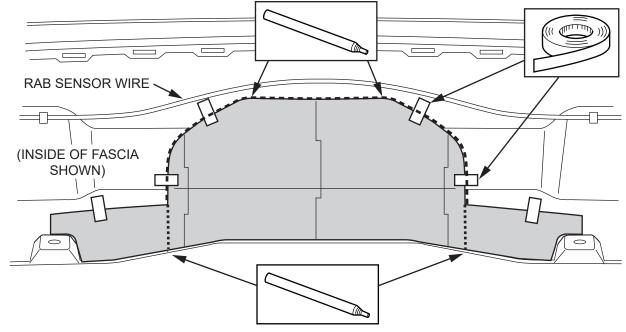
a) Detach the last four (4) pages of this document, verify that the sizing is at proper 100% scale and trim out the template sections as indicated. Tape the four (4) sections together to assemble the complete template and measure overall dimensions again to verify accuracy.



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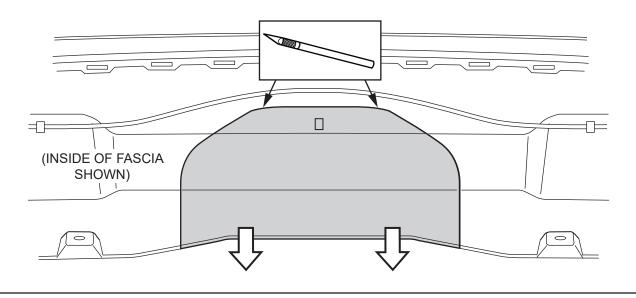
4) POSITION AND MARK TEMPLATE

- a) Unclip the RAB sensor wire from the inside of the fascia and move it away from the cut area.
- b) Place the template on the inside surface of the rear fascia, align it as shown and secure with tape. Carefully mark the edge of the template noting that the cut will travel straight back along the dotted lines at the bottom surface of the fascia.

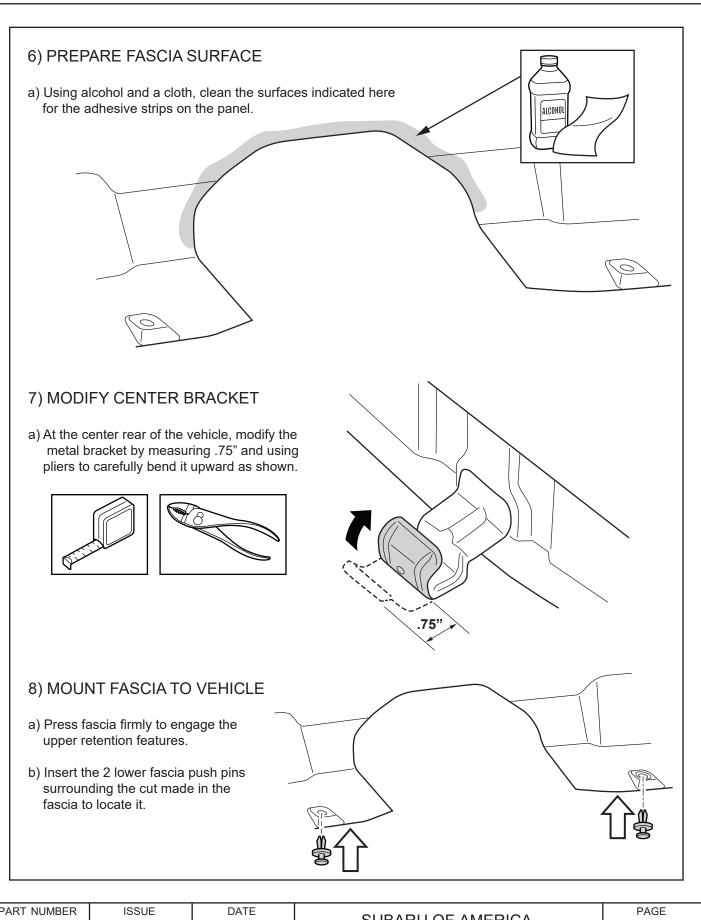


5) CUT FASCIA

a) **REMOVE THE TEMPLATE**. Using a utility knife, carefully follow the marked line to cut away the center section of the fascia.



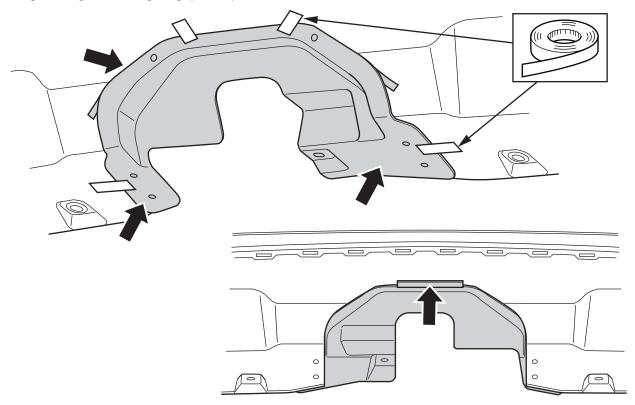
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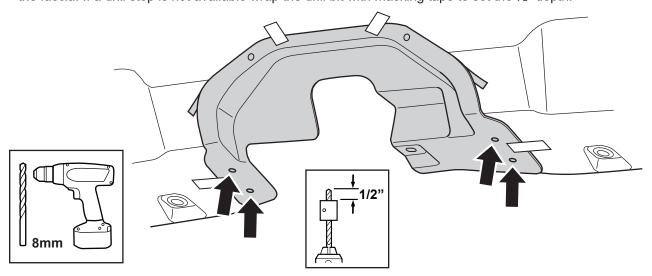
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9) MOUNT PANEL TO FASCIA

a) Place the new hitch panel into the fascia opening. **Be sure the top inside edge of the panel clips into the edge of the fascia.** Using masking tape secure the panel to the rear fascia. Check for fit along the edges assuring no gaps are present.



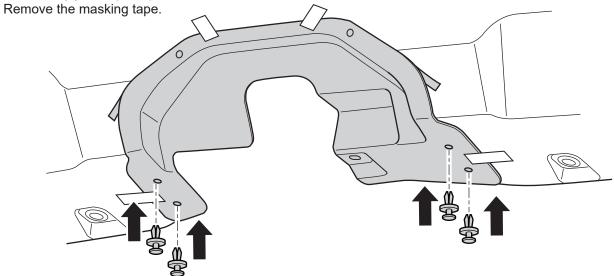
b) Using the panel as a guide, drill (4) holes using an 8mm drill bit. A drill stop set to ½" depth should be used to prevent the drill bit from contacting any wires or sheet metal that may be out of sight behind the fascia. If a drill stop is not available wrap the drill bit with masking tape to set the ½" depth.



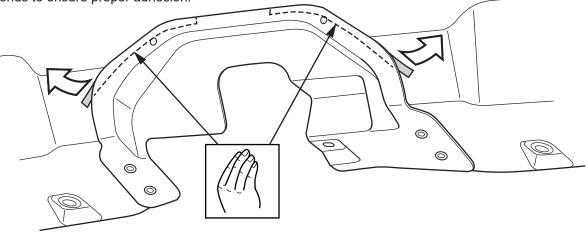
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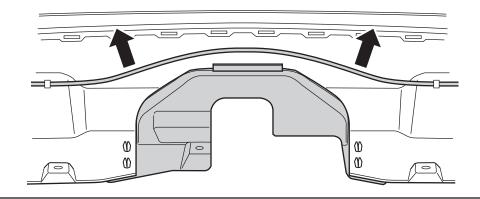
c) Insert the (4) 8mm push pins into the drilled holes to hold the lower surface to the fascia.



d) Remove the adhesive backing strips and apply 15 lbs of pressure along the edge of the panel for 10 seconds to ensure proper adhesion.



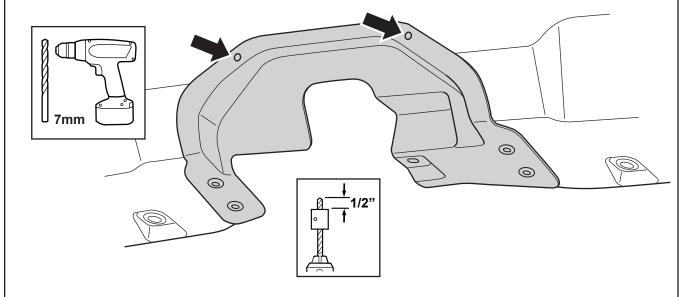
e) IMPORTANT: Move the RAB sensor harness out of drilling area to prevent damage.



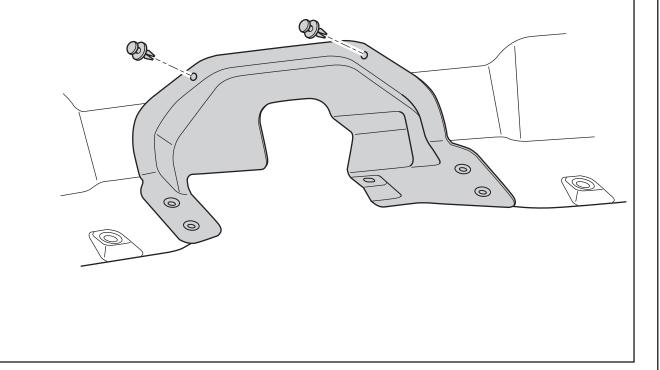
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9) MOUNT PANEL TO FASCIA (cont'd)

f) Using the panel as a guide, drill (2) holes using a 7mm drill bit. A drill stop set to ½" depth should be used to prevent the drill bit from contacting any wires or sheet metal that may be out of sight behind the fascia. If a drill stop is not available wrap the drill bit with masking tape to set the ½" depth.



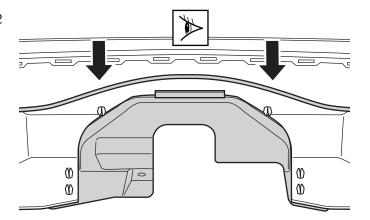
g) Insert the (2) 7mm push pins into the drilled holes ensuring they engage the bumper fascia.



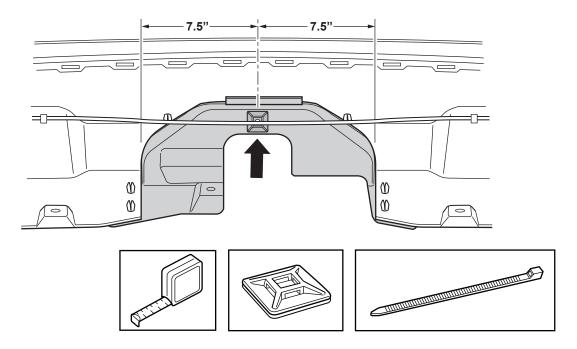
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10) REMOVE FASCIA PANEL

- a) Remove the (2) push pins from step 8
- b) Remove the rear fascia as described in step 2
- c) Inspect RAB sensor wire for any damage possibly caused by the drilling of the holes. If RAB sensor wire is nicked during drilling it could still function but should be replaced to guarantee proper functioning and longevity.



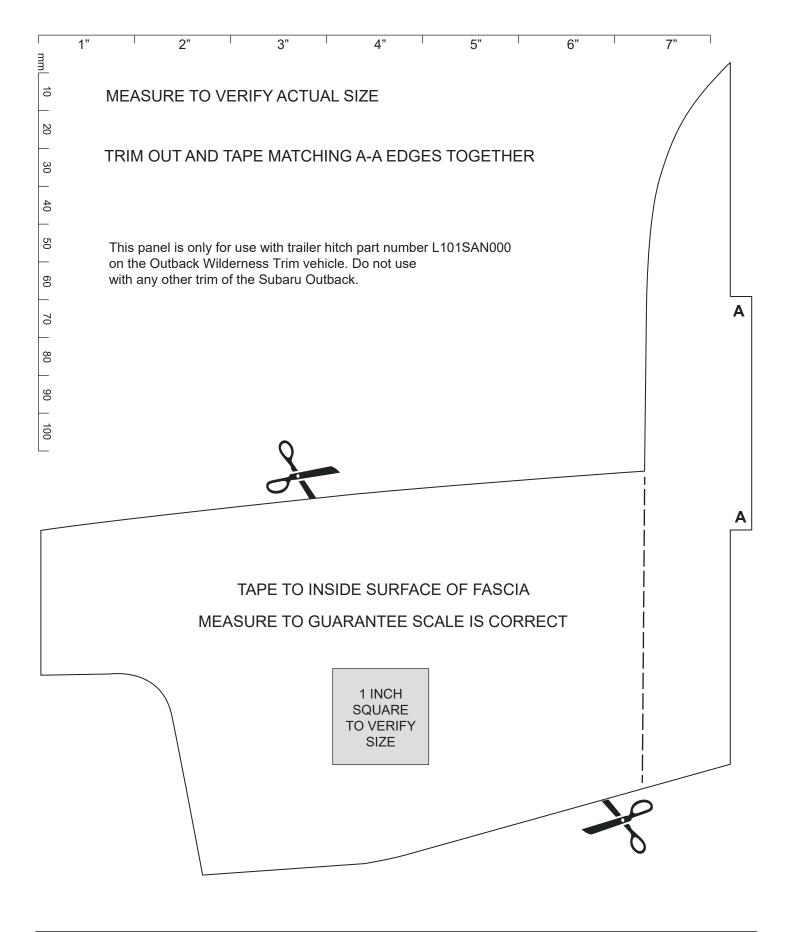
d) Measure the inside of the panel to determine center. Peel off the adhesive backing and apply the cable tie mounting base to the inside of the panel as shown. Use the cable tie to secure the wire harness to the cable tie mounting base.



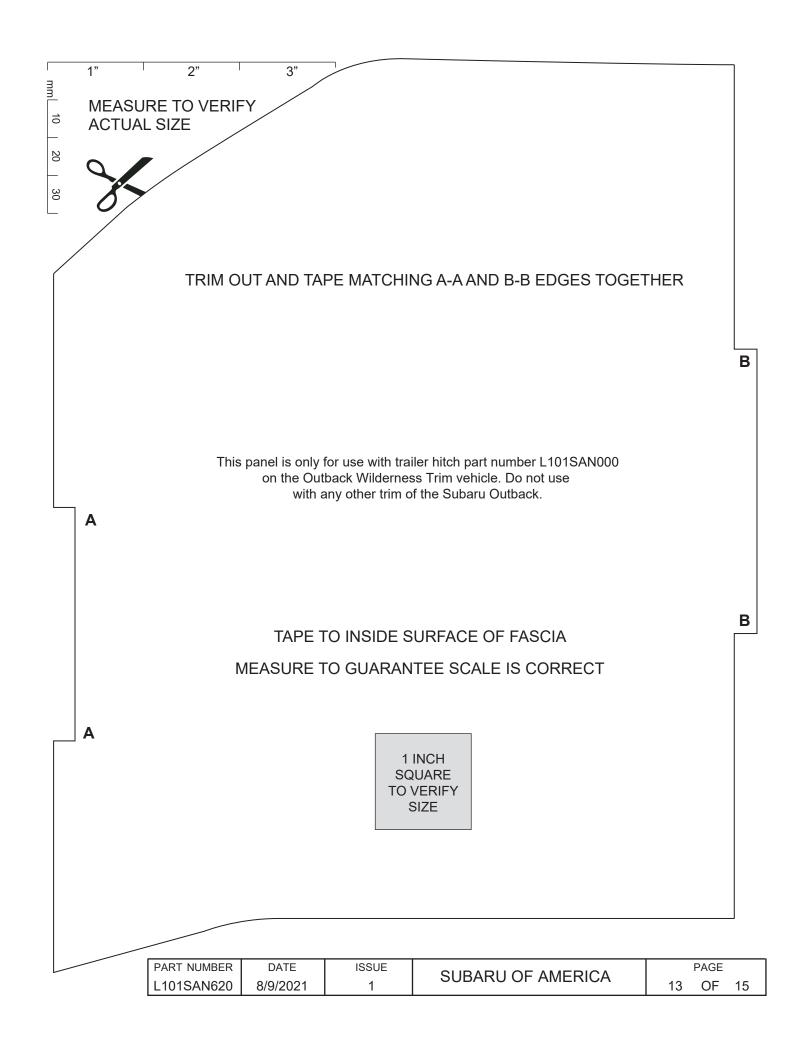
11) REINSTALL FASCIA TO VEHICLE

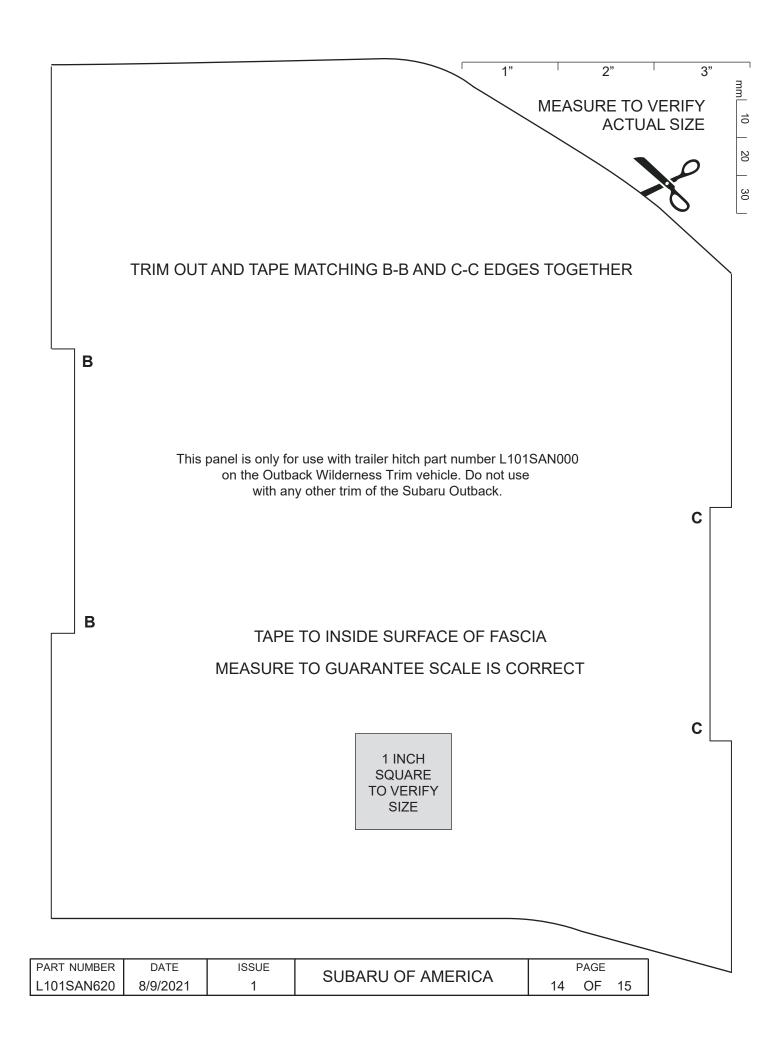
a) Reverse procedures in Step 2) REAR BUMPER FASCIA REMOVAL and Step 1) TAIL LIGHT REMOVAL to reinstall all the vehicle components. Press fascia firmly to engage the upper retention features.

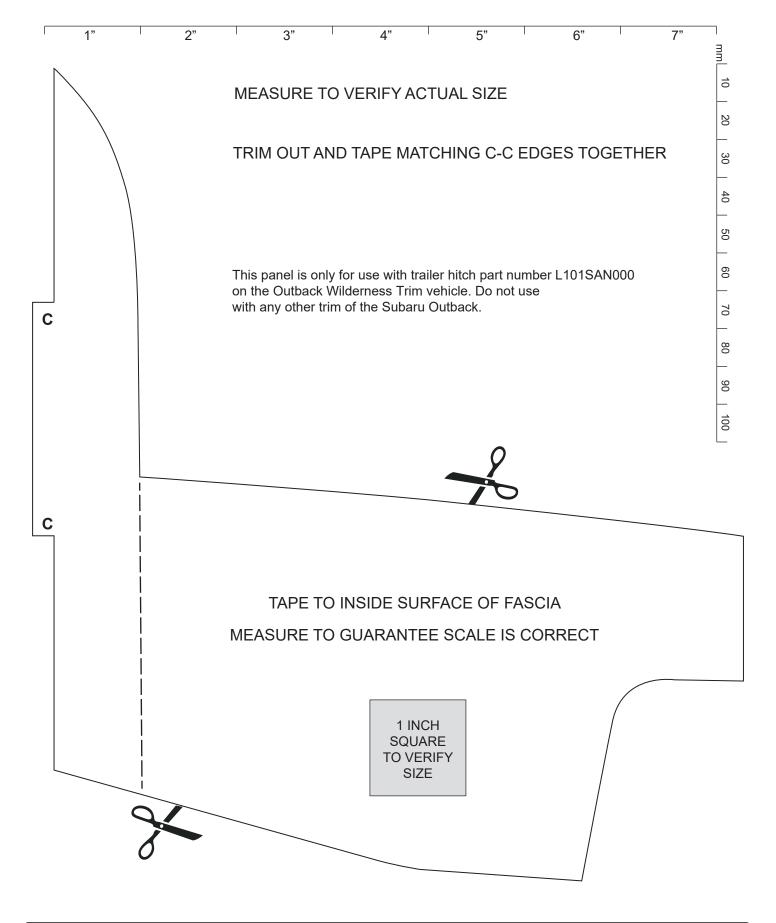
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