



Installation Manual

CENTER CONSOLE LID - ULTRASUEDE

Genuine Part Number : J1310VC623

Applicable Model : WRX (2022MY~)

For Installation Operator

This manual describes how to install and handle the INPANE PANEL.

Please make sure to read this manual before installation for the correct installation.

Please hand this manual to the customer after the installation.

⚠ Precautions

1. For your safety, stop the vehicle on a flat place, turn off the engine switch and ensure that the parking brake is applied before starting the installation process.
2. Since connector to be detached and attached, make sure to disconnect the power cord of battery (-) negative side before handling electrical components such as the connector. Follow the instructions in the latest service manual for removing and installing the cord of (-) negative side.
3. When installing, be careful not to damage the vehicle and the Center Console Lid parts with tools.
4. Follow the items described using **⚠ Caution** mark in the "Installation procedure" on the following pages for installation.

Advice

This document uses the **👉 Advice** mark to indicate items to be followed and useful tips for the products.

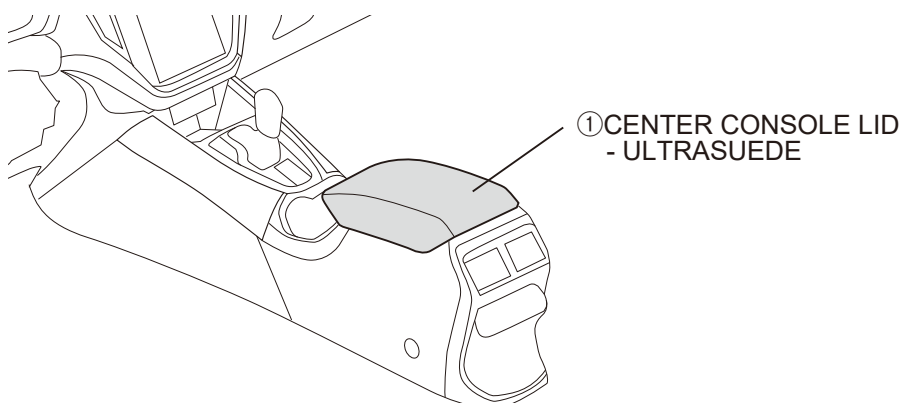
Component Part

No.	Component Part No.	Quantity
①	CENTER CONSOLE LID - ULTRASUEDE	1

Tools to be used

• Handy remover • Phillips screwdriver • Box wrench (M10)

Completion drwing



Installation procedure

Installation of Console Lid

Caution : Since connector to be detached and attached, make sure to disconnect the power cord of battery (-) negative side before handling electrical components such as the connector.

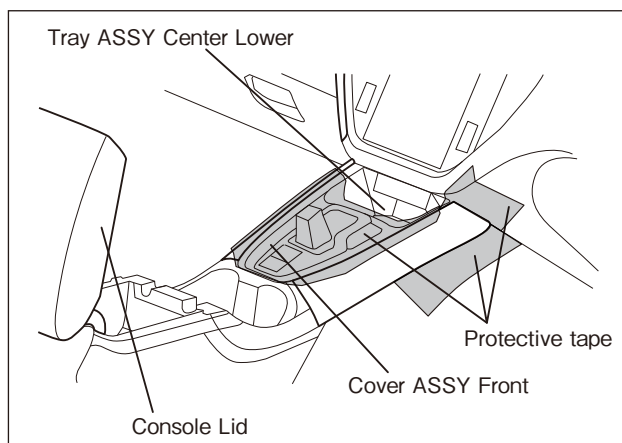
Reference : Set the select lever to the "N" position before removing the negative terminal of the battery.
For vehicles with a power seat, move the seat to the front most position before removing the negative terminal of the battery.

1. Remove the Cover ASSY Front.

(1) Remove the Tray ASSY Center Lower.

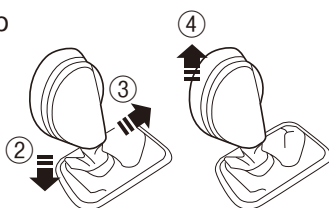
Caution

Tray ASSY Center Lower consists of Mat and base material.
Be careful not to remain the base material on the vehicle.
Tip portion of the base material is inserted into the Instrument Panel.

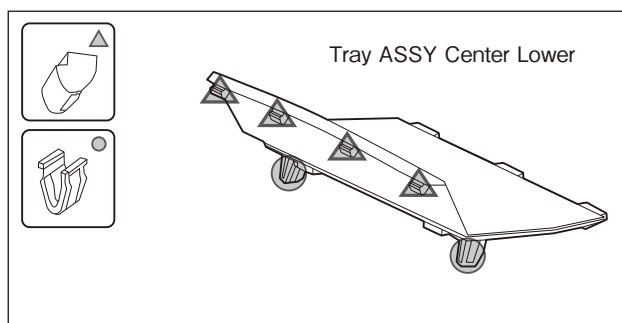


(2) Remove the shift knob according to the procedure shown in the figure below.

Shift knob



- ① Release the shift lock using a screwdriver, etc. Shift the select bar to "N range".
- ② Push the shift boot downward to remove it.
- ③ Pull out the pin.
- ④ Pull out the shift knob upward.



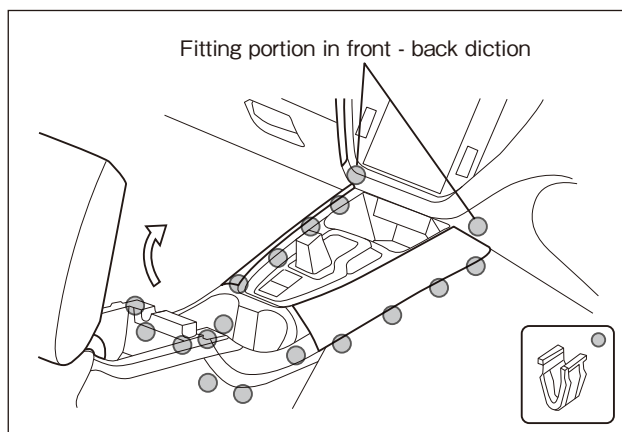
(3) Open the Console Lid, pull up the Cover ASSY Front, and disengage the clips (18 places).

Advice

Please pull the Cover ASSY Front upward from the rear end of cup holder and rotate it as shown by the arrow in the illustration to disengage the clip.
Since the Instrument Panel is overlapped, pull it out backward after the clips are disengaged.

Caution

Tip of the Cover ASSY Front is engaged with the Instrument Panel in the front-rear direction, so pulling the tip straight up may damage parts.
(Notes in the illustration)



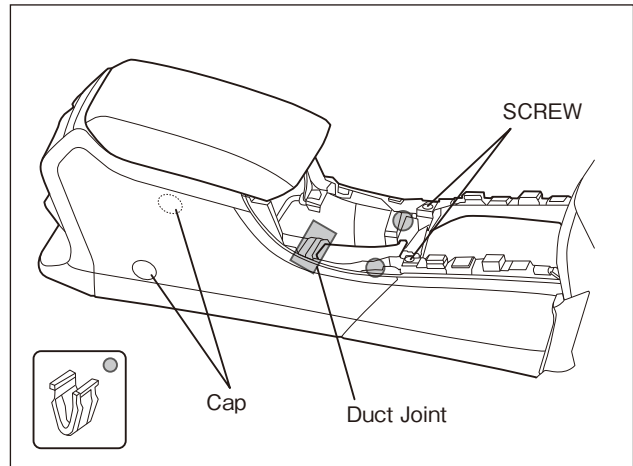
(4) Remove each connector and remove the Cover ASSY Front.

2. Remove the Console Box ASSY from the vehicle.

- (1) Remove the screws (2places) at the front end of the Console Box ASSY.
- (2) Remove the cap on the side of the Console Box ASSY and remove the bolts.
- (3) Pull up the tip of the Console Box ASSY and remove the clip engagement (2places).

⚠ Caution

The duct attached to the Console Box ASSY is on the vehicle side. (■ in the illustration)
The duct can be bent slightly, but keep the clip engagement to the minimum when pulling up the tip.

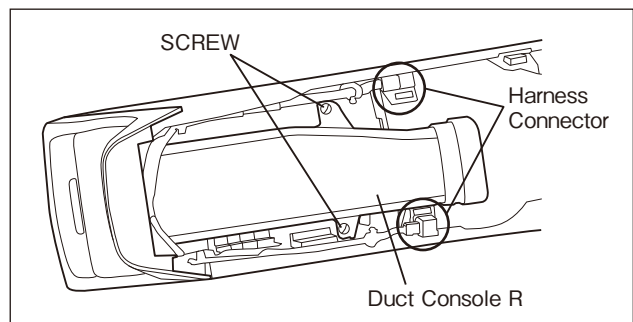


- (4) Pull out the Console Box ASSY backward and remove it from the vehicle.

3. Remove the connector of the harness on the vehicle side, which is connected to the Console Box ASSY, and remove the Console Box ASSY. Then, remove the screws (2places) and remove the Duct Console R.

⚠ Caution

Be careful not to pull the Console Box ASSY too much before removing the harness as it may damage the harness.



4. Remove the Console Box R from the Console Box ASSY.

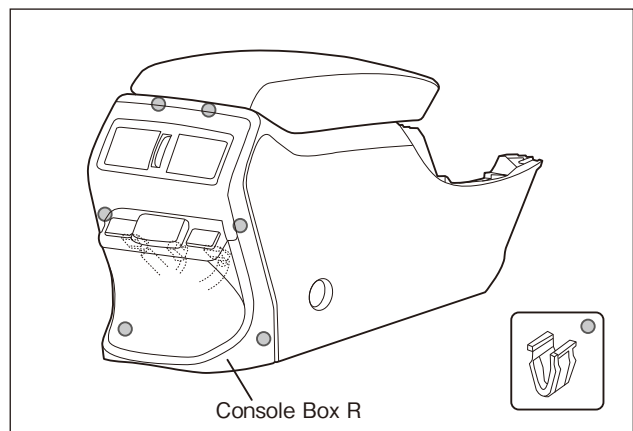
- (1) Pull the Console Box R backward, and remove the clip engagement (6places).

⚠ Caution

A harness is connected to the SW of the Console Box R.
Be careful not to damage the harness when removing.

👉 Advice

The clips on the Console Box R are engaged in an oblique direction, so pull them diagonally upward to remove them.

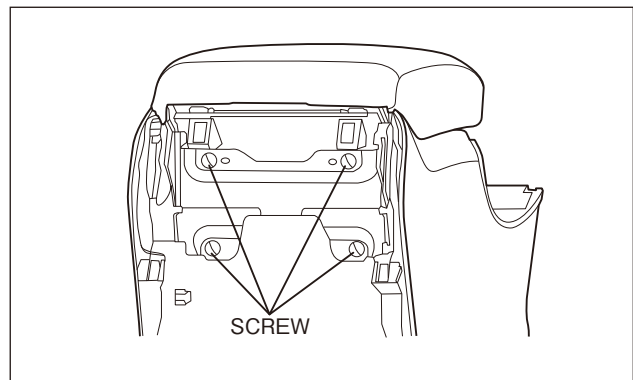


- (2) Remove the harness, which is connected to the SW, and remove the Console Box R.

5. Remove the screws (4places) and remove the Console Lid from the Console Box ASSY.

⚠ Caution

Please keep the removed screw in a safe place as it will be used when assembling.

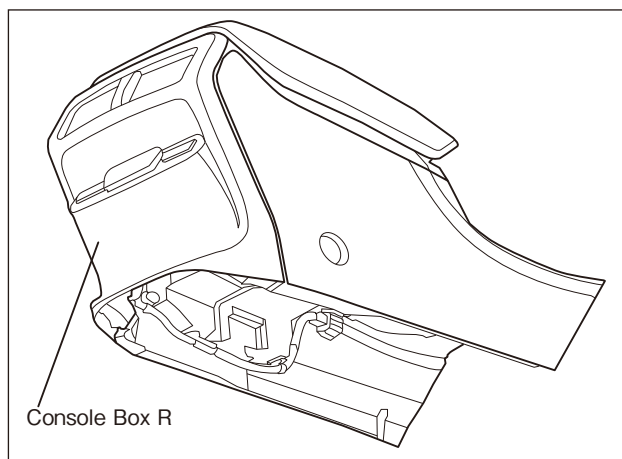


6. ① Attach it to the Console Box ASSY in the reverse order of removing the Console Lid.

7. Attach it to the Console Box ASSY in the reverse order of removing the Console Box R.

⚠ Caution

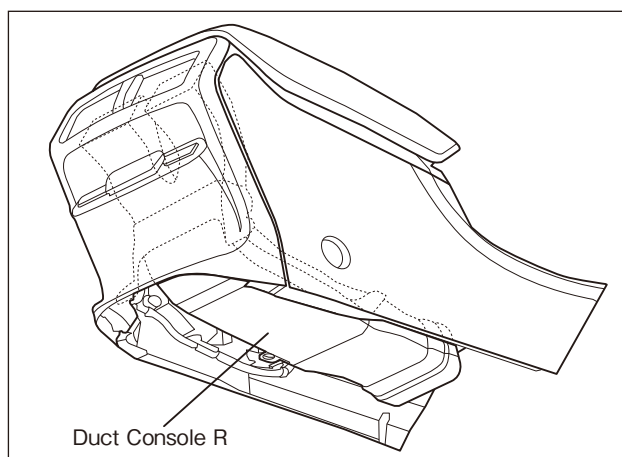
Be careful not to forget to connect the harness to Switches.



8. Attach it to the Console Box ASSY in the reverse order of removing the Duct Console R.

⚠ Caution

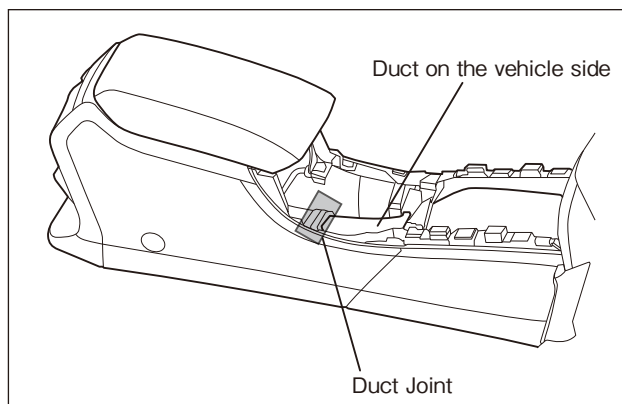
Make sure to insert the Duct Console R into the duct of the Console Box R.



9. Restore the Console Box ASSY in the reverse order of removal.

⚠ Caution

When restoring, be sure to insert the duct of the Console Box ASSY into the duct on the vehicle side.
Be careful not to forget to connect the harness.

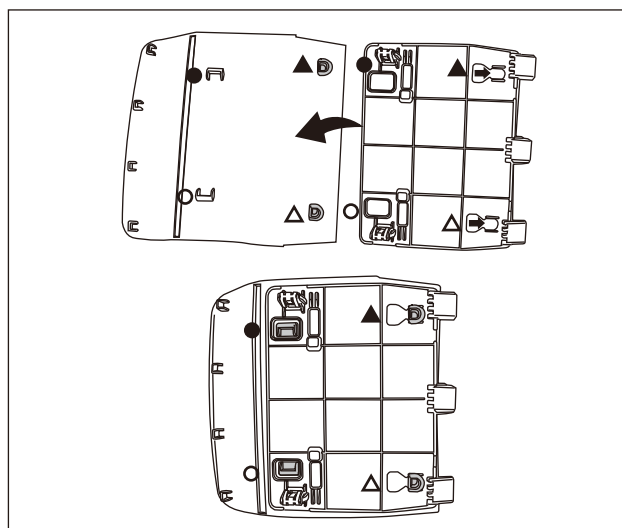


10. Restore the Cover ASSY Front in the reverse order of removing.

11. Restore the Tray ASSY Center Lower in the reverse order of removing.

⚠ Caution

Pay attention to the positions of the circles and triangles markings on the mat and base material of the Tray ASSY Center Lower.



12. The work is completed by restoring the Shift Knob work in the reverse order of removing.
13. Make sure that there are no assembly mistakes or scratches on the removed and restored vehicle parts.
14. Connect the removed battery terminal to the battery.
15. After confirming the operation of each electrical component to which the connector has been attached and detached, the work is completed.

⚠ Caution

If the setting is back to a default by removing the battery terminal or the data is lost, please re-enter the data.

