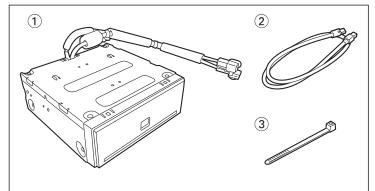
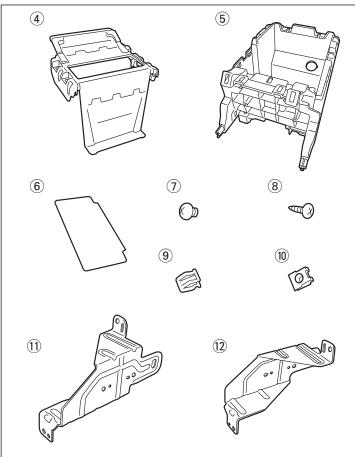


## COMPONENTS CVT •CD PLAYER CVT H0010VC755



No.	Name	Qty
1	CD PLAYER	1
2	Relay harness	1
3	Cable tie	10

## **●FITTING KIT CVT H0010VC700**



No.	Name	Qty
4	Panel deck	1
5	Pocket (for deck)	1
6	Mat	1
$\overline{\mathcal{I}}$	Truss screws (M5x6)	4
8	Screws (M5x16)	4
9	Plastic clips	6
(10)	Spring nuts	4
11	Bracket RH	1
12	Bracket LH	1

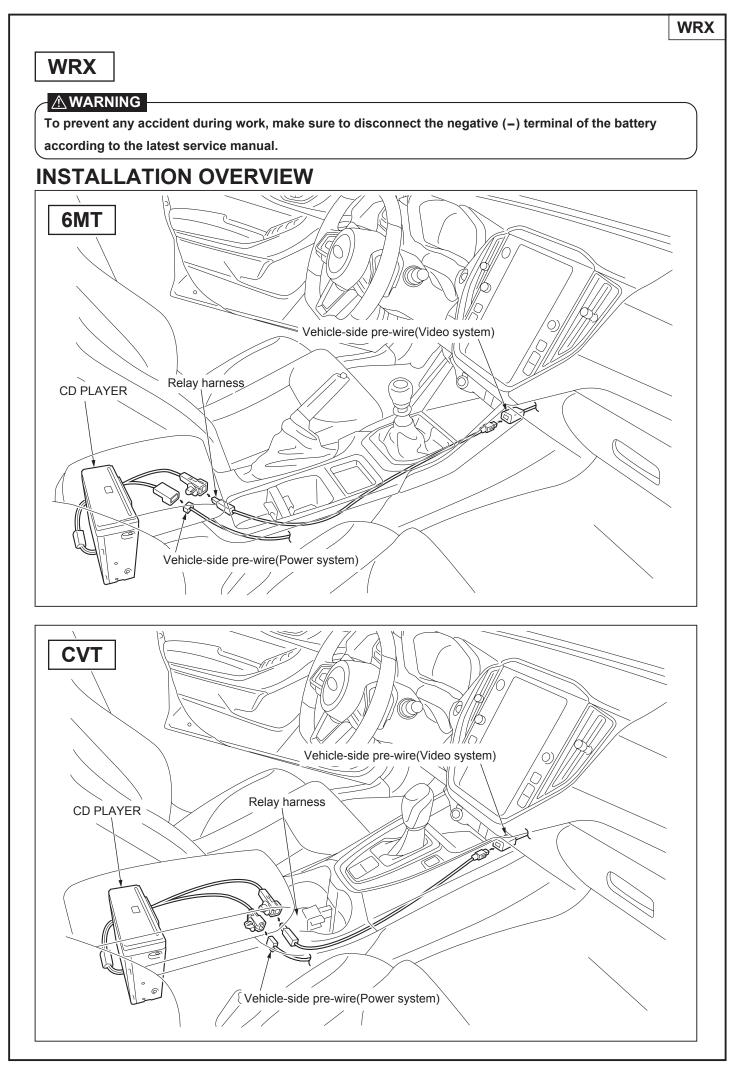
## **TOOLS USED**

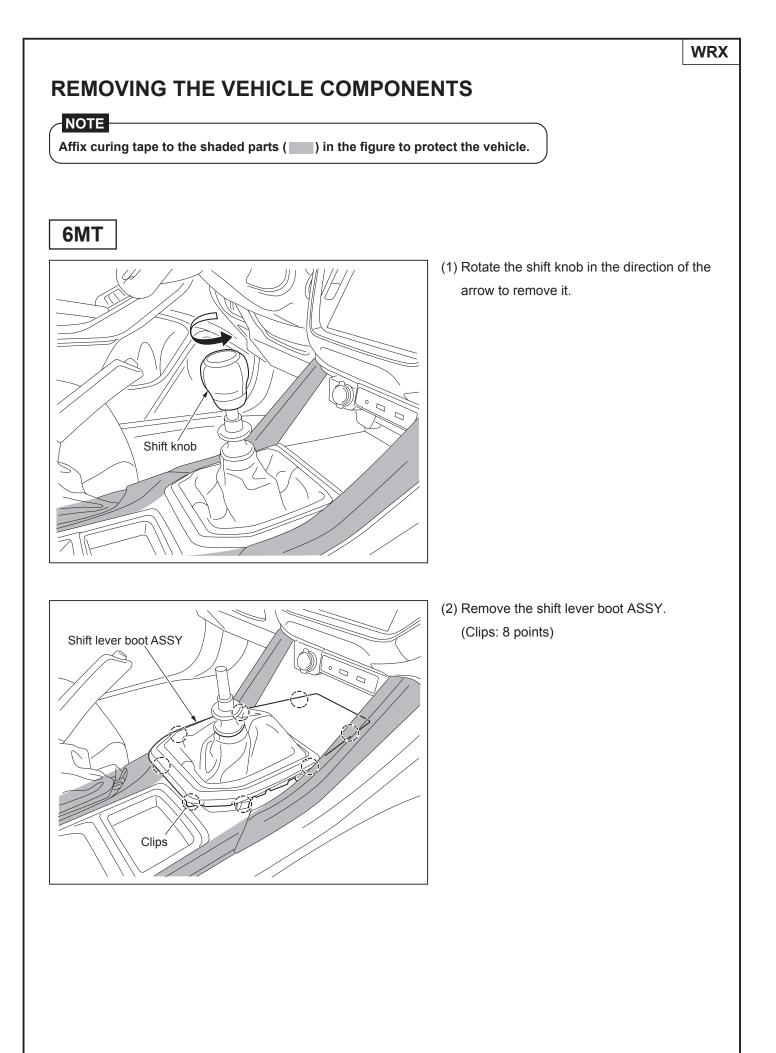
Philips screwdriver, Flathead screwdriver, Clip remover, Trim removal tool, Nose pliers, Nipper, Cutter knife, Plastic tape, Curing tape

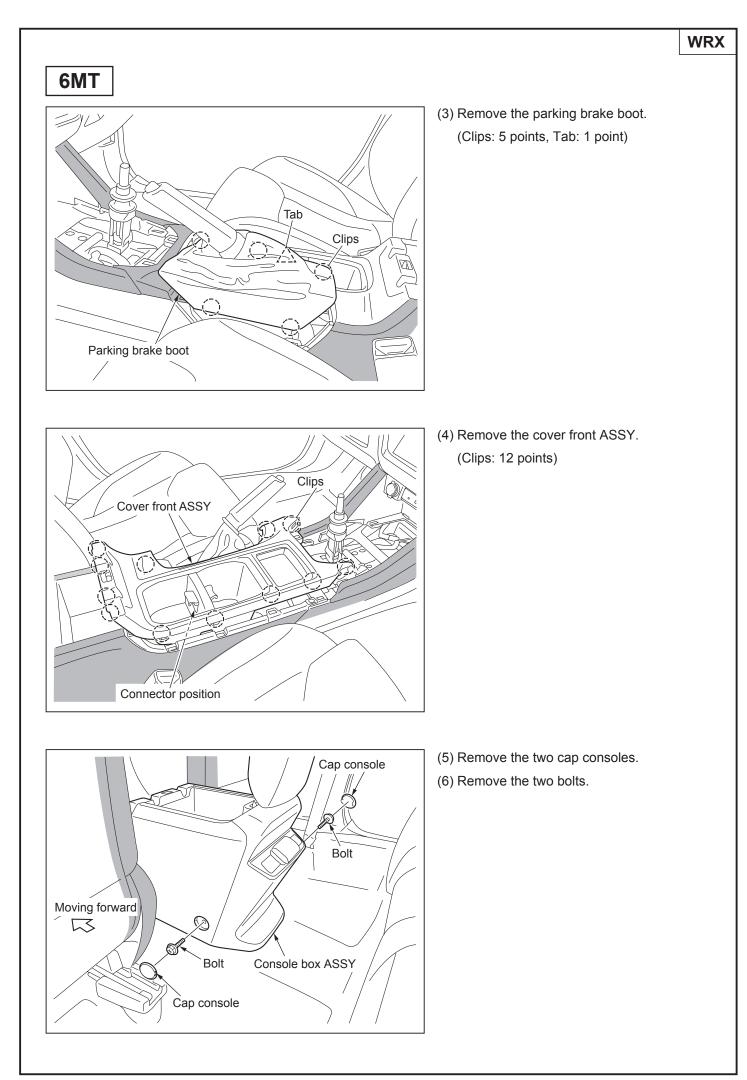
## PRECAUTIONS

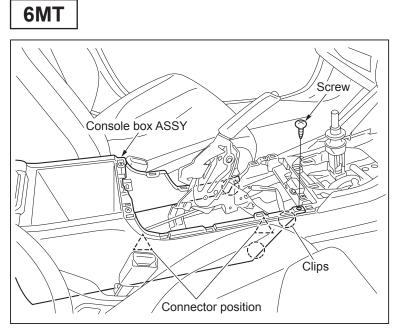
- Please refer to the precautions below before you begin work, in order to install the product safely and accurately Please also refer to the vehicle Service manual.
- This manual shows typical installation procedures on LHD vehicle. Installation will be mirror image for RHD vehicles.

ATTENTION					
	<ul> <li>Please disconnect the battery cable while conducting wiring operations. Failure to do so may result in electrical shock or injury.</li> </ul>				
	<ul> <li>Please confirm that the electrical components of the vehicle operate normally. Also, please make an note of data in the memory of the electrical components such as the radio. This will help avoid problems that may arise when performing the repair check after the installation.</li> </ul>				
	<ul> <li>When tightening bolts or screws, use the proper tools and the proper size, and comply for the specified torque specified for the part.</li> <li>Failure to securely tighten the bolt and nut may cause them to loosen and fall off, causing damage.</li> </ul>				
	<ul> <li>When removing the connector from the vehicle, remember to remove the lock that holds the main body of the connector, instead of pulling the lead line. This protects against a lead wire cuts, etc.</li> </ul>				
	<ul> <li>Please be sure to properly connect the connector and terminal. This helps to avoid a poor connection.</li> </ul>				
Cut	<ul> <li>When wiring the harness(wiring), clamp the wires together along with the wiring harness of the vehicle. This protects the harness from becoming entangled or causing strange sounds.</li> </ul>				
<sup>1</sup> <sup>1</sup> <sup>1</sup> <sup>1</sup> <sup>1</sup> <sup>1</sup> <sup>1</sup> <sup>1</sup>	<ul> <li>When connecting or disconnecting parts or installing or removing the finisher, etc, be careful not to let the harness be hooked or pulled from the back. This protects against a cut wire or shorts.</li> </ul>				
	<ul> <li>Be careful not to forcefully pull the wiring harness of the vehicle. This helps prevent the connector from being disconnected, and the wires from being cut or damaged.</li> </ul>				
	<ul> <li>After installing the wiring, perform an operations check on the newly installed parts before reassembling. This helps prevent mis-wiring.</li> </ul>				



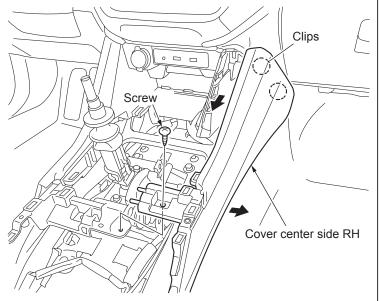






- (7) Remove the screw, disconnect each connector, and remove the console box ASSY.
  - (Clips: 3 points)

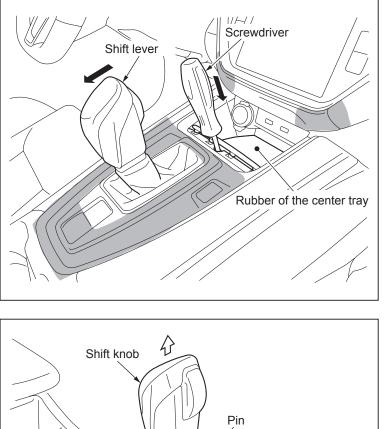
(8) Remove the screw, and then remove the cover center side RH.(Clips: 2 points)



### NOTE

Affix curing tape to the shaded parts ( ) in the figure to protect the vehicle.

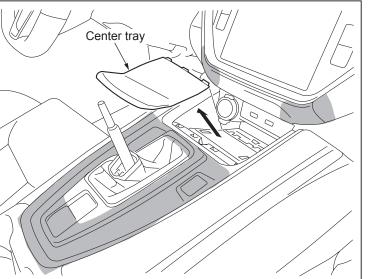
# CVT



(1) Turn over the rubber of the center tray, insert the screwdriver into the position in the figure, and while inserting it to the depth, lower the shift lever.

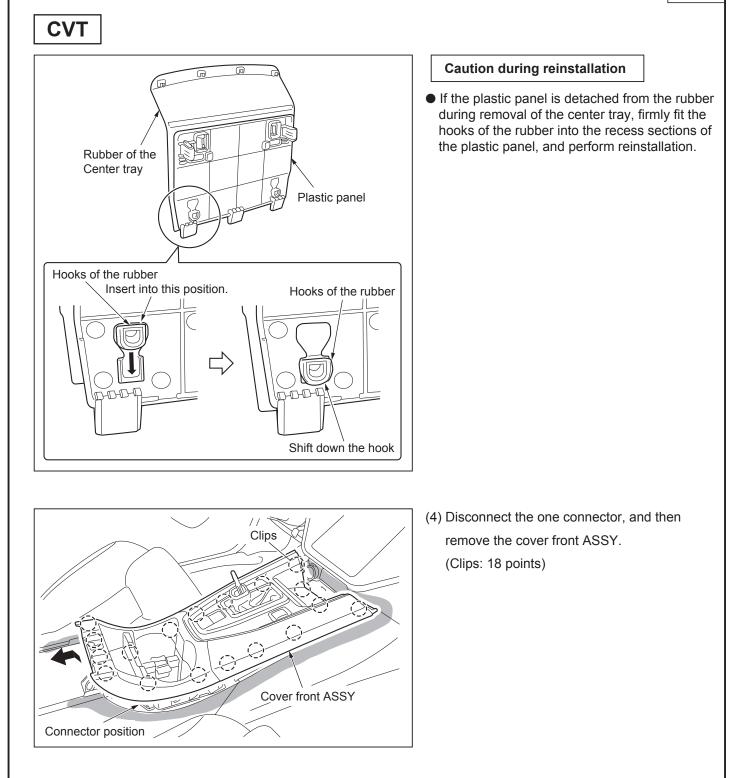
WRX

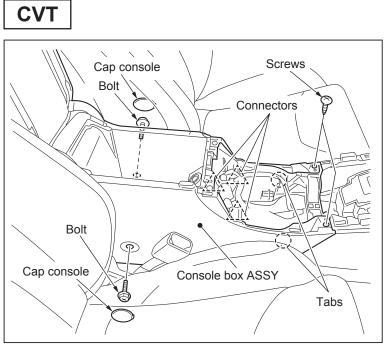
(2) Lower the shift lever boot, and pull out the pin to remove the shift knob.



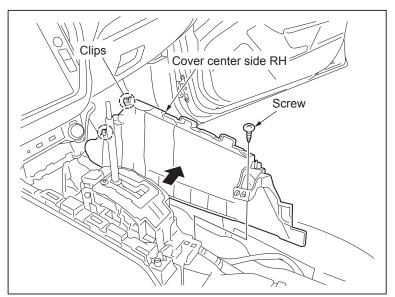
Shift lever boot

(3) Remove the center tray.

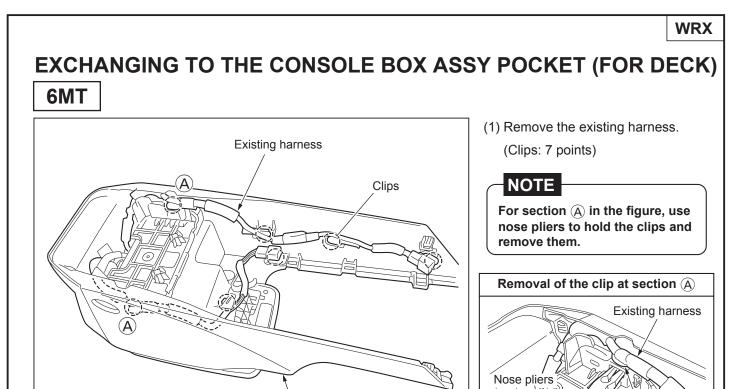




- (5) Remove the two points of the cap console.
- (6) Remove the two bolts and two screws, and while disconnecting the three connectors, remove the console box ASSY.
  - (Tabs: 2 points)



(7) Remove the screw, and then remove the cover center side RH.(Clips: 2 points)



Console box ASSY

the floating state.(Clips: 6 points)(3) Release the clips (2 points) of the existing harness, and then remove the console box rear.

(2) Remove the console box rear and set it to

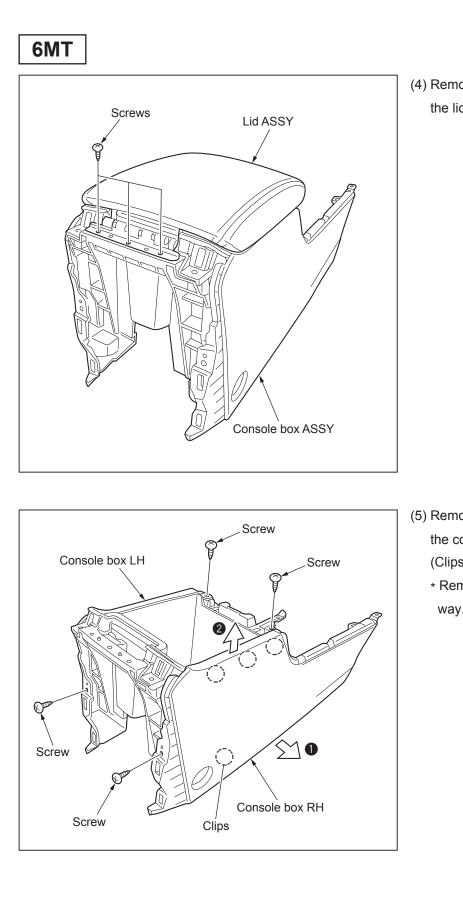
Clip

Console box ASSY

Clips

Console box Rear

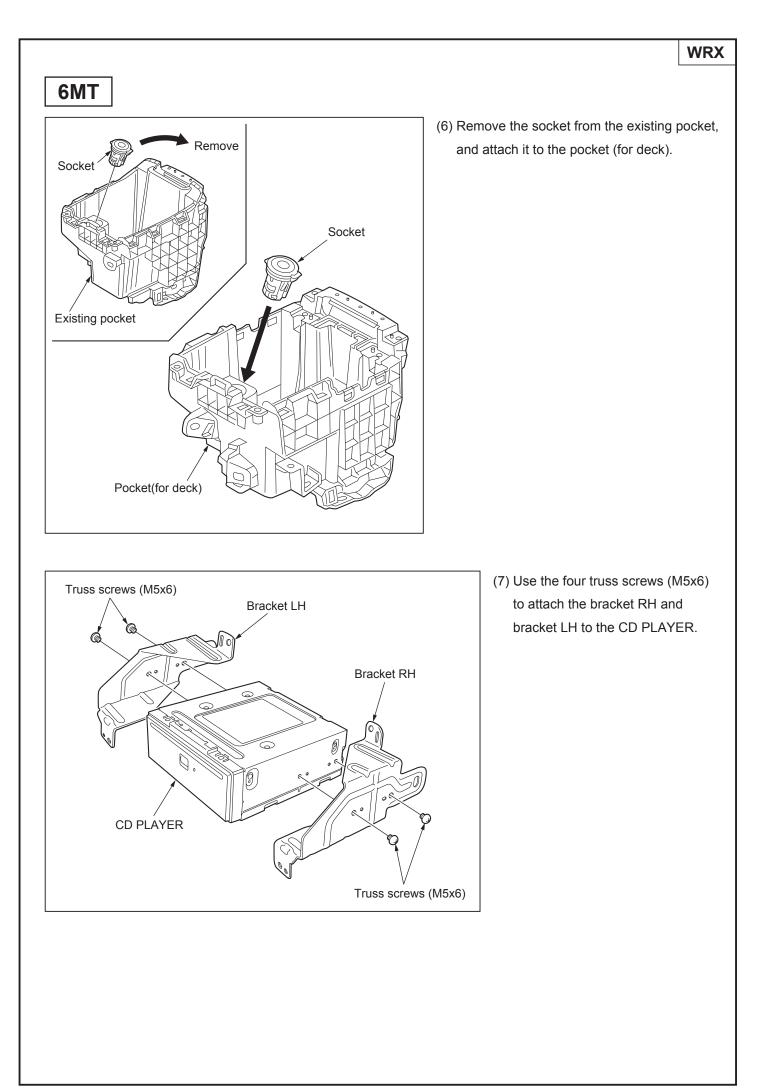
Console box Rear

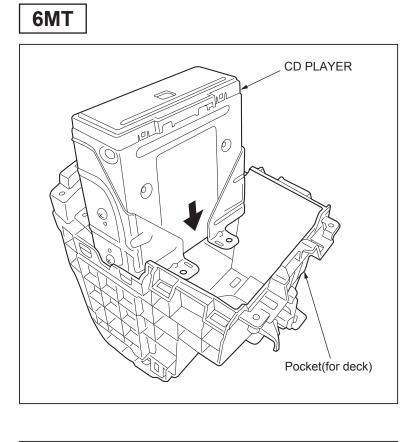


(4) Remove the three screws, and then remove the lid ASSY.

WRX

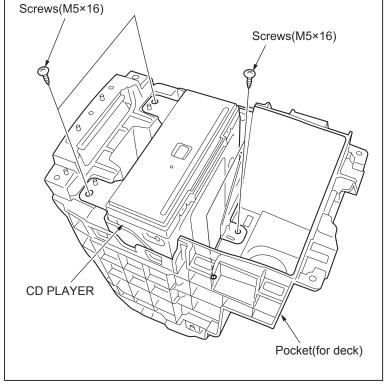
- (5) Remove the two screws, and then remove the console box RH in the order of ① and ②.(Clips: 4 points)
  - \* Remove the console box LH in the same way.

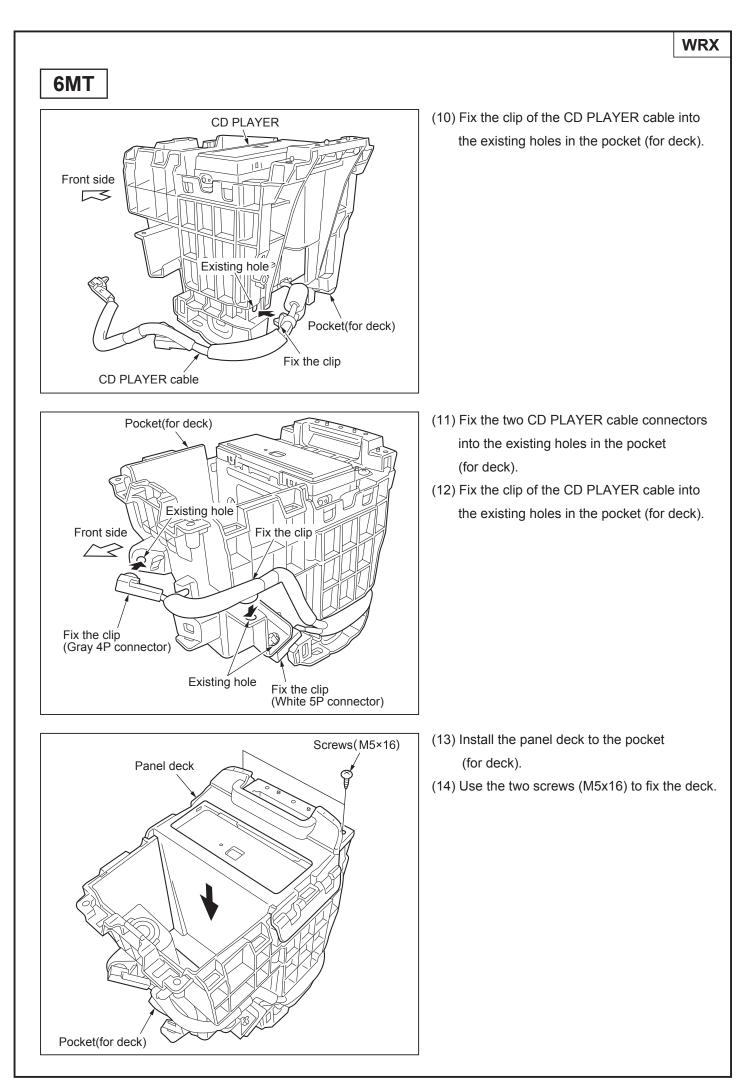


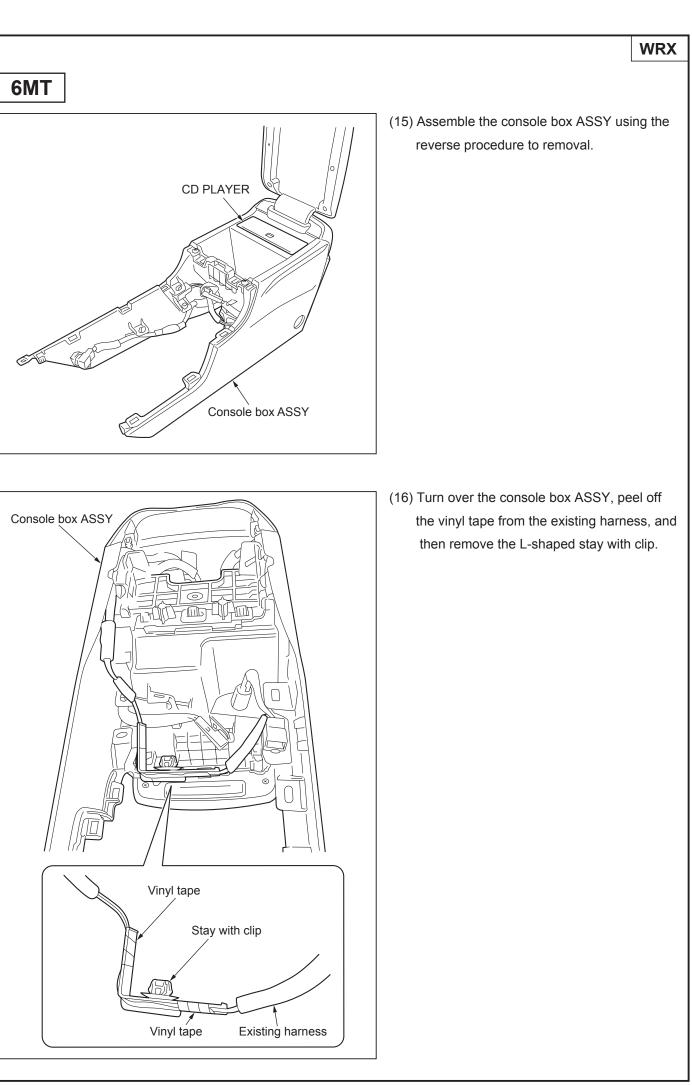


(8) Install the CD PLAYER while passing the CD PLAYER cable through the hole in the pocket (for deck).

(9) Use the four screws (M5x16) to fix the CD PLAYER to the pocket (for deck).







(17) Aligning with the end of the sponge of existing harness, attach the two urethane sheets and fold them back.

(18) Use a cable tie to fix the indicated position of the existing harness to the pocket (for deck).

6MT

Urethane sheet

(attach one sheet)  $\exists$ 

Fold back

Align

40mm

ì7Ci

 $\Box$ 

Existing harness

0

C

Existing harness

D

n,

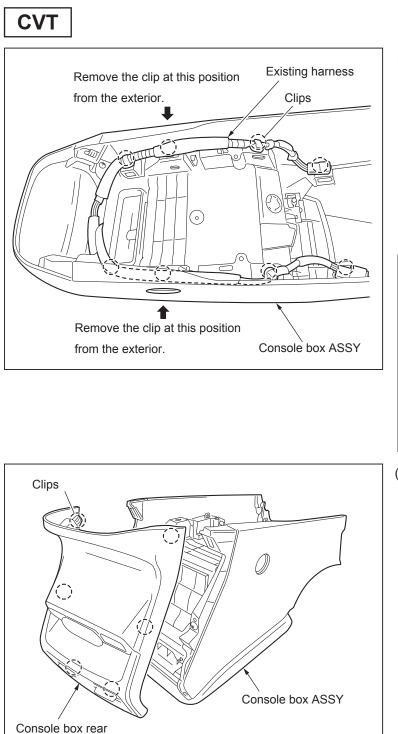
Align

Urethane sheet / (align the length and cut)

//////

Cable tie

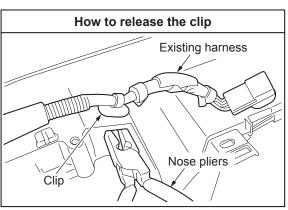
 $|\Gamma|$ 



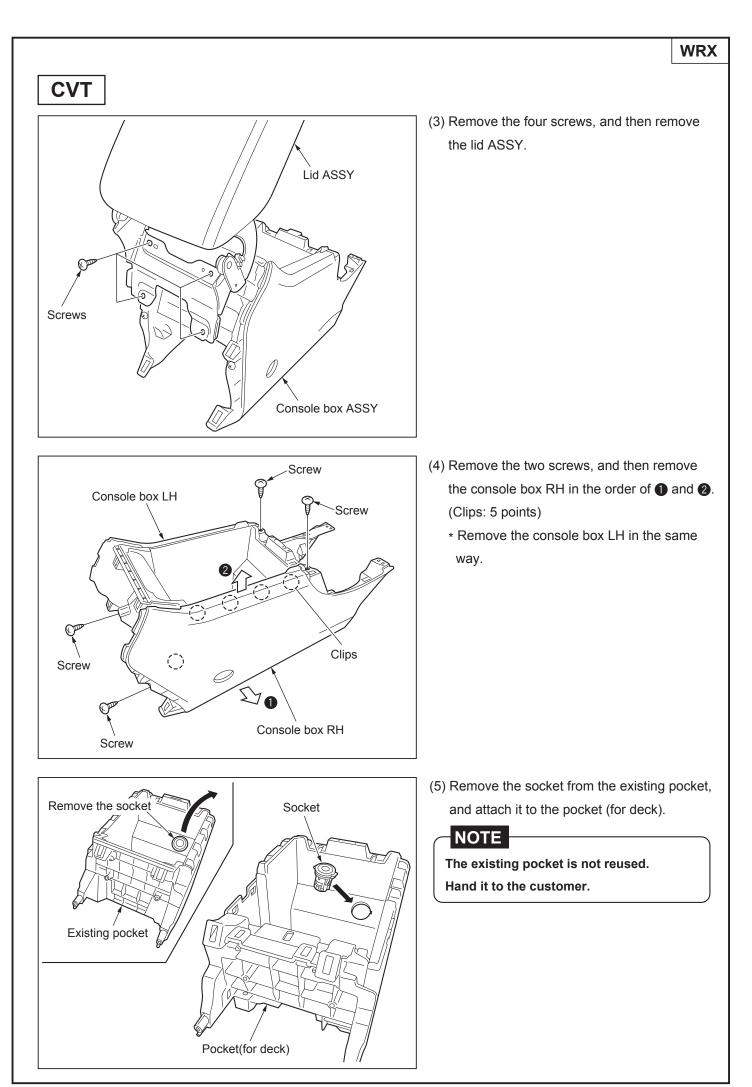
(1) Remove the existing harness.(Clips: 8 points)

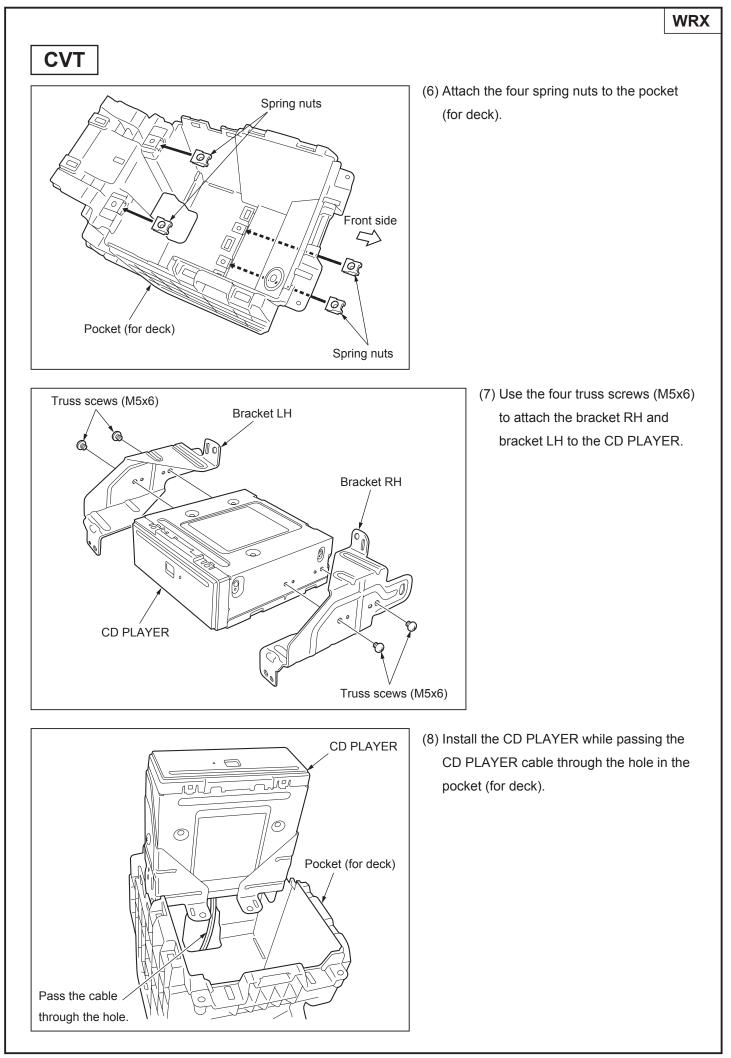
# NOTE

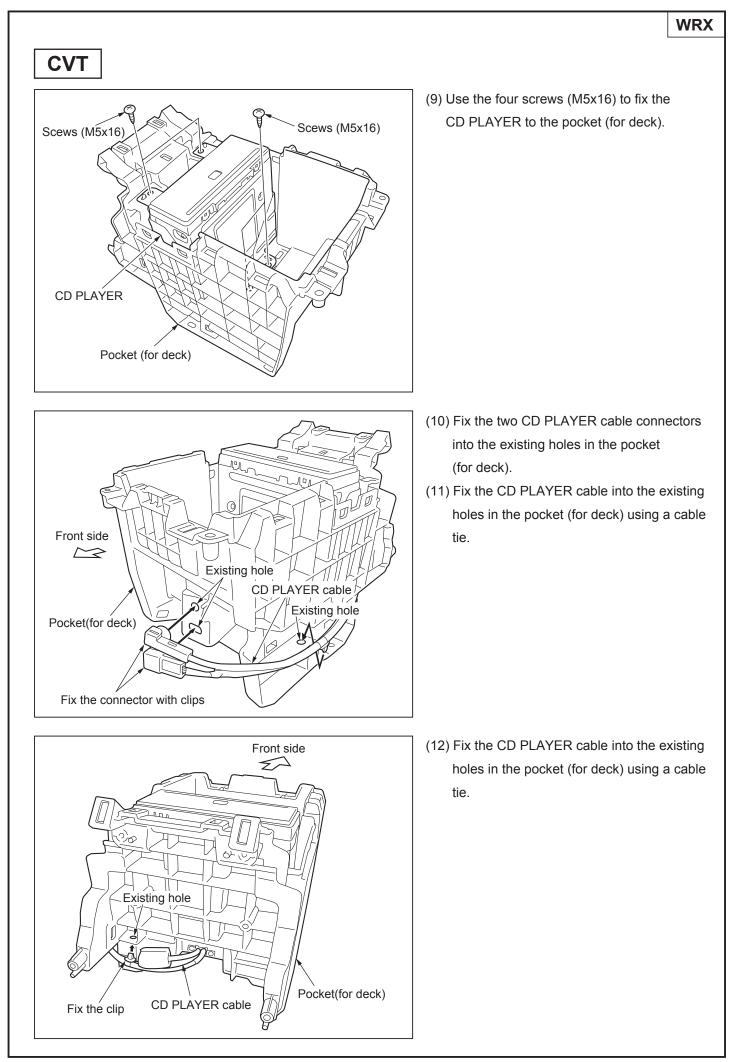
Use nose pliers to pinch the six clips on the existing harness and release them. Release the two clips shown by the arrows in the figure from the exterior of the console box ASSY.

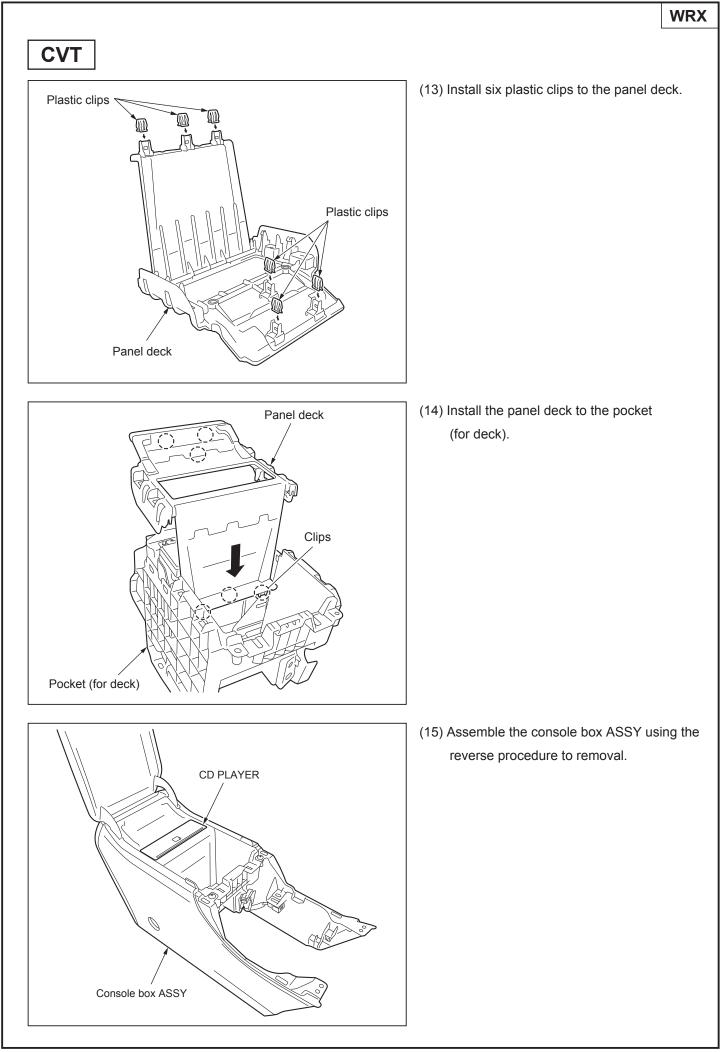


- (2) Remove the console box rear.
  - (Clips: 6 points)



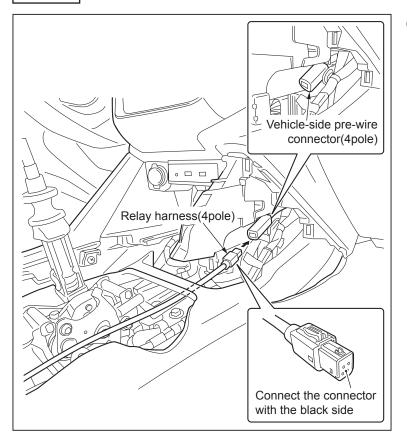






# WIRING OF RELAY HARNESS

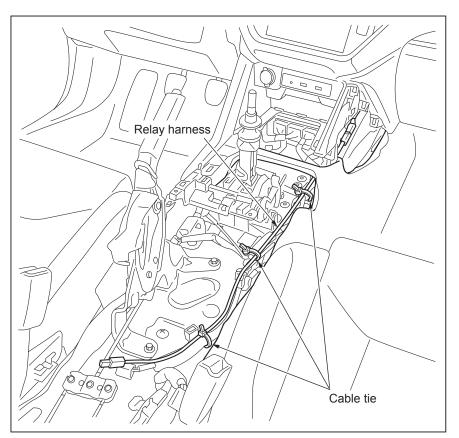
6MT



 Connect the connector with the black connection side of the relay harness to the vehicle-side pre-wire connector.



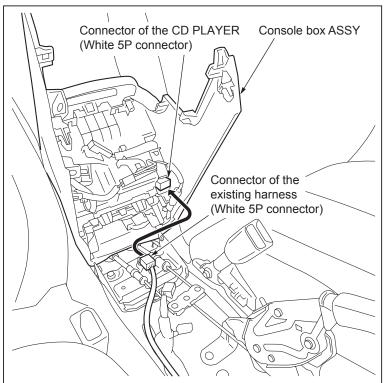
To prevent damage to the vehicle-side connector, make sure not to connect the gray-surface connector of the relay harness.



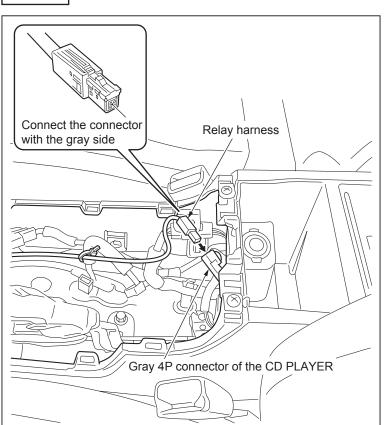
(2) Wire the relay harness along the vehicle harness, and fix it with a cable tie.

#### WRX

- 6MT
- (3) Peel off the vinyl tape and take out the white5P connector of the existing harness.



- (4) Connect the white 5P connector of the existing harness to the white 5P connector of the CD PLAYER installed in the console box ASSY.
- (5) Reinstall the console box ASSY in the vehicle using the reverse procedure to removal.



6MT

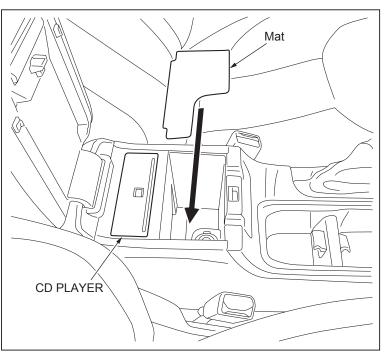
(6) Connect the relay harness to the gray 4P connector of the CD PLAYER.



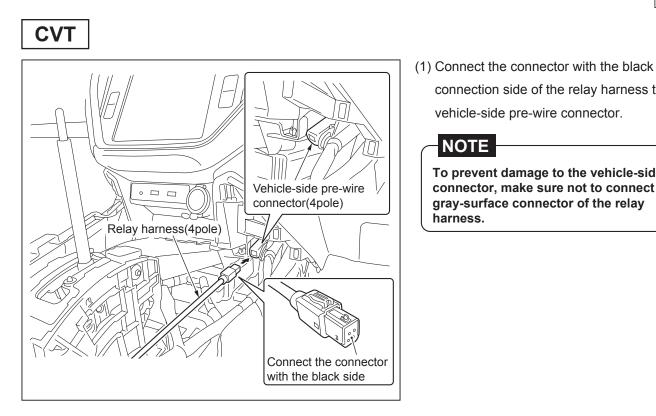
To prevent damage to the vehicle-side connector, make sure not to connect the black-surface connector of the relay harness.

- Relay harness Existing harness Existing harness Cable tie Connector of the existing harness (White 5P connector)
- (7) Fix the harnesses with cable ties as shown in the figure.

# 6MT



(8) After reinstalling the vehicle components, attach the mat in the console box ASSY.



(2) Wire the relay harness along the vehicle harness, and fix it with a cable tie.

connection side of the relay harness to the

To prevent damage to the vehicle-side connector, make sure not to connect the

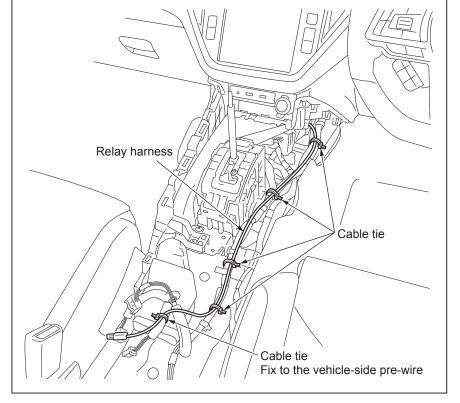
gray-surface connector of the relay

vehicle-side pre-wire connector.

NOTE

harness.

(3) Reinstall the console box ASSY in the vehicle using the reverse procedure to removal.



(4) Connect the connectors of the relay harness and vehicle-side pre-wire to the CD PLAYER cable connectors.



CD PLAYER cable

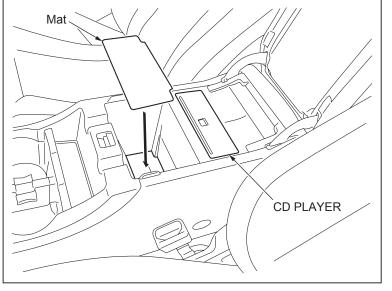
CD PLAYER cable connector (White 5P)

 $\bigcirc$ 

 $\bigcirc$ 

connector (Gray 4P)

To prevent damage to the vehicle-side connector, make sure not to connect the black-surface connector of the relay harness.



CVT

Connect the connector

with the gray side

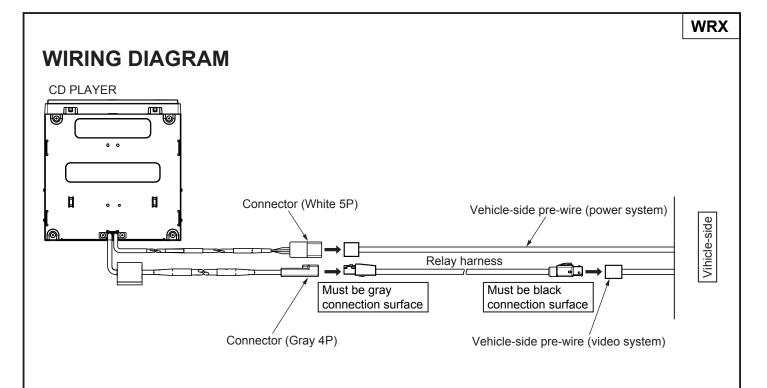
Relay harness

Vehicle-side pre-wire

 $\langle \rangle$ 

(White 5P)

(5) After reinstalling the vehicle components, attach the mat in the console box ASSY.



## **Operation Check**

- (1) Referring to the wiring diagram, connect all wires.
- (2) Connect the battery, and turn on the engine switch.
- (3) Insert a CD medium into the deck, and check for EJECT/Loading/Playback output.

# **REVISION HISTORY**

	Content	Date
⊿0	Newly established	10 / 2021
⊿1	Part number change	8 / 2023
Δ		