



AIR OUTLET GARNISH

Installation Manual

Genuine Part Number: E7110CC000

Applicable Model: BRZ (ZD) A~

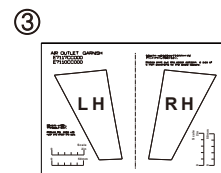
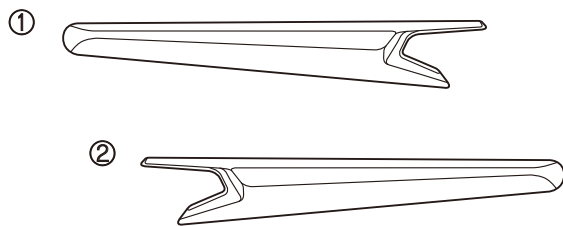
Components

(Be sure to check the components before starting work)

No.	Part Description	Quantity
①	Air outlet garnish RH	1
②	Air outlet garnish LH	1
③	Paper Pattern	1

Repair part model number

- E7110CC001 RH
- E7110CC002 LH



Tools



Waste cloth



Cleaning agent

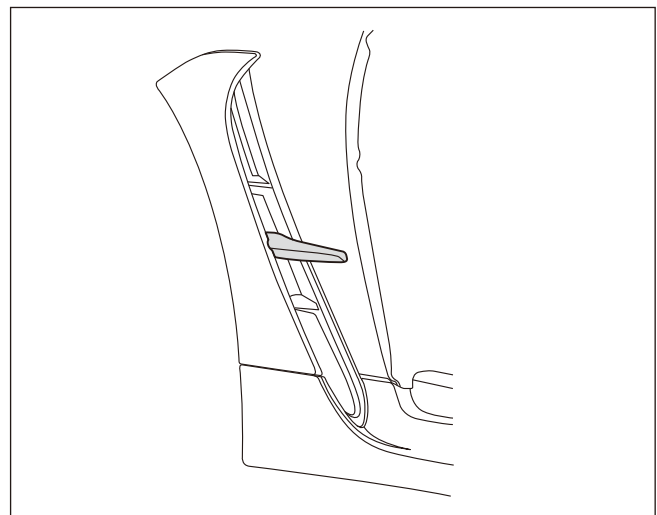


Masking tape

Use nonane as a cleaning agent.

Installation Completion Illustration

Thank you for purchasing the air outlet garnish. Before installing this product, please read this manual carefully to ensure proper installation.



AIR OUTLET GARNISH


For installation workers

This manual explains how to install and handle the air outlet garnish.

Request

Before installing this product, please ensure to read this manual and carry out proper installation.

Precautions

1. When attaching this product to a car, park the car on a flat surface and securely apply the parking brake before carrying out the work.
2. When attaching this product to a car, handle it with great care and do not drop it or step on it, otherwise it may get damaged.
3. Before starting the installation work, wash the car and use nonane and a waste cloth to wipe off dirt, oil films, etc. adhered to around the fenders. If cleaning is insufficient, it may cause this product to peel.
4. The adhesive strength of the double-sided tape attached to this product decreases when the air temperature is 15°C or lower. Before attaching this product, use a hair dryer to warm up the double-sided tape and the surface of the area where this product will be attached.
5. Do not use thinner or other solvents on the coating surfaces of the air outlet garnishes, or the surfaces may become deteriorated. Keep them away from fire; otherwise, they may become deformed.
6. Do not forcibly bend the air outlet garnishes or rub them with something sharp; otherwise, the coating surfaces may become damaged.
7. The air outlet garnish does not provide sufficient adhesive strength when it is reattached to a car. Therefore, carry out the work with care to prevent the need for reattachment work. Moreover, absolutely avoid getting the car wet by washing it, etc. within 24 hours after the installation work is complete. Otherwise, it may cause the adhesive to peel.
8. During the installation work, pay careful attention not to damage the car.
9. In particular, we ask you to strictly observe the "Precautions" in order to carry out the installation work safely and securely without physically damaging components, etc.
10. After completing the attachment of this product, ensure that there is no peeling in the attached area or no adhesive joint failure, including separation.
11. When a car has undergone a body coating treatment including glass coating, this product cannot exhibit its original adhesive performance.
Please confirm whether or not a body coating treatment is applied to the car.
Moreover, ensure to remove dirt, oils and fats, etc. adhering to the surface on which the product is to be attached, and also use sufficient pressure to attach it to the car.

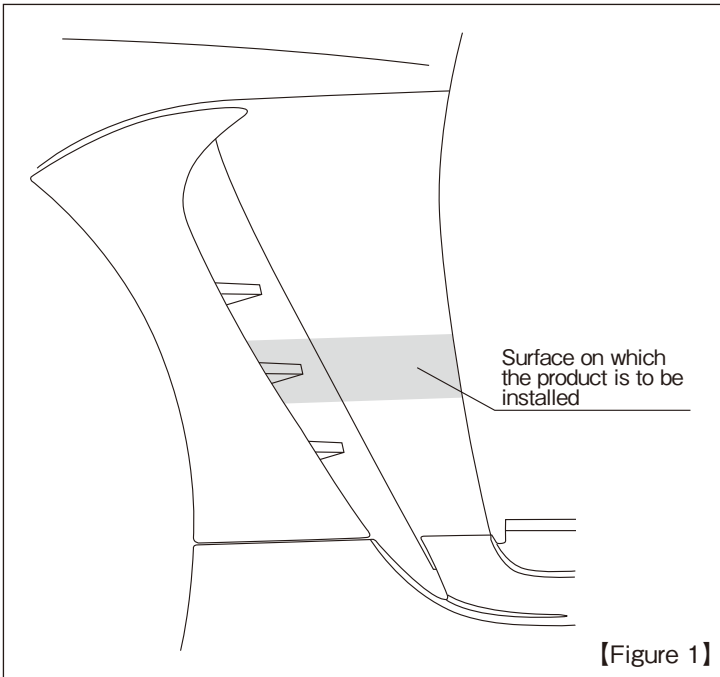
<<How to remove a body coating film and confirm the removal>>

- Use a fine-grained compound agent (so as not to affect the car's paint) to rub the coating film off the area on which the product is to be attached.
- After polishing the area, spray water on it. You can confirm that the coating film has been removed when there is no repelling of water on the area.

Installation guidelines

This drawing shows how to install the product on the LH side.

(1) Cleaning and degreasing the surface on which the product is to be installed



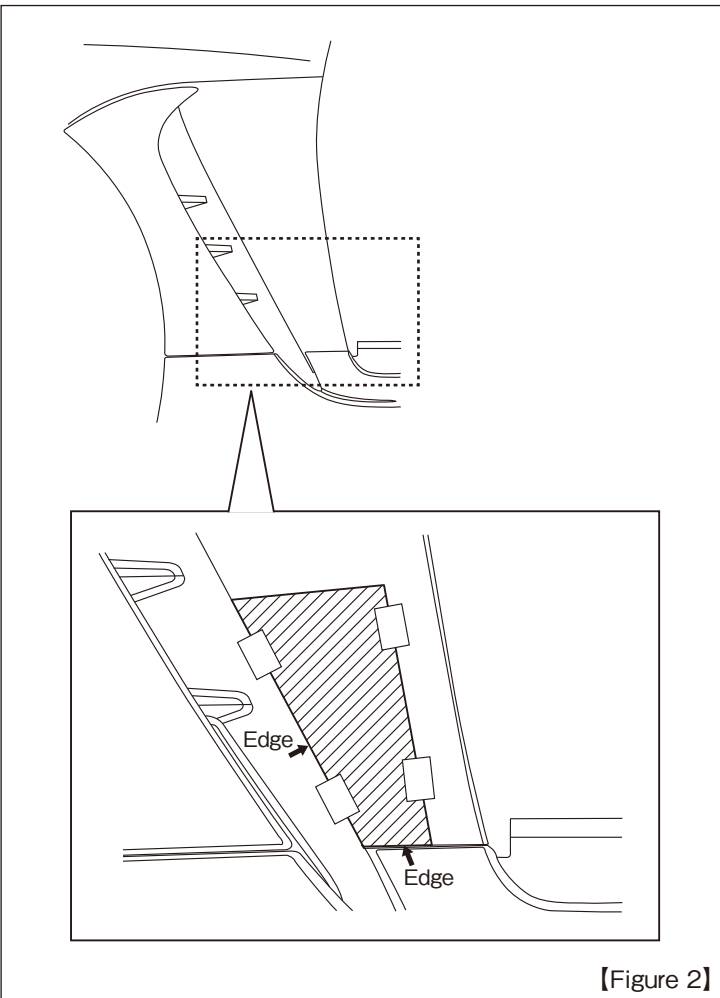
Remove any dirt by washing the entire surface, shown in the figure on the left, on which the air outlet garnish is to be installed, and degrease the surface with a cleaning detergent.

After degreasing the surface prior to installation, pay attention to prevent the adherence of dirt or dust. Carry out the installation work after the surface is completely dry. [Figure 1]

⚠ Caution

When using a cleaning detergent, be careful with fire and carry out the installation work in a well ventilated area.

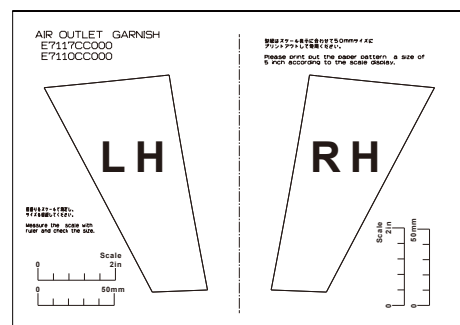
(2) Preparing paper patterns and attaching them to the car



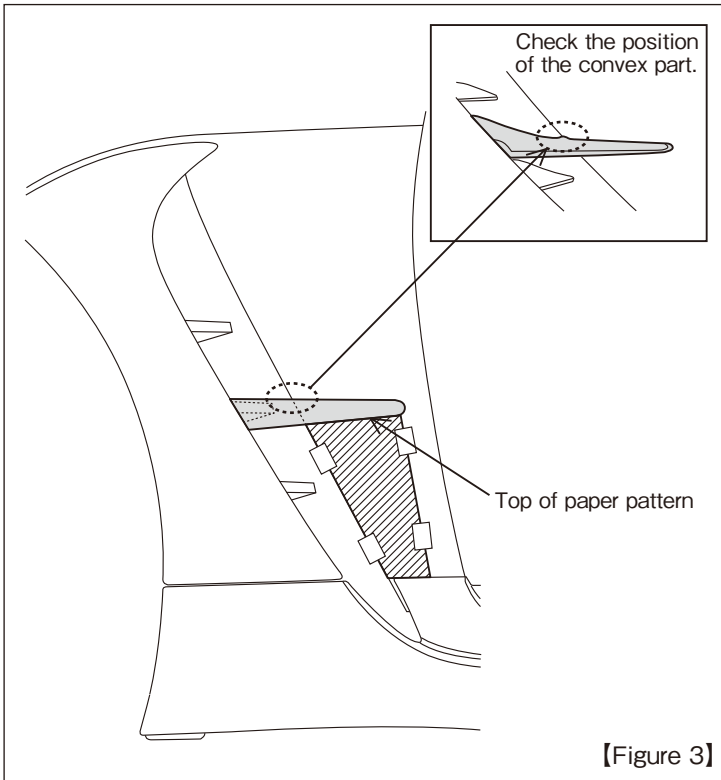
Use a pair of scissors to cut out the paper patterns printed on the supplied paper.

(The paper patterns shown in this manual are identical to those shown in the supplied paper.)

Place the paper pattern to align its edges with the fender's edges, and attach it with masking tape, etc.



(3) Temporary alignment of the air outlet garnish

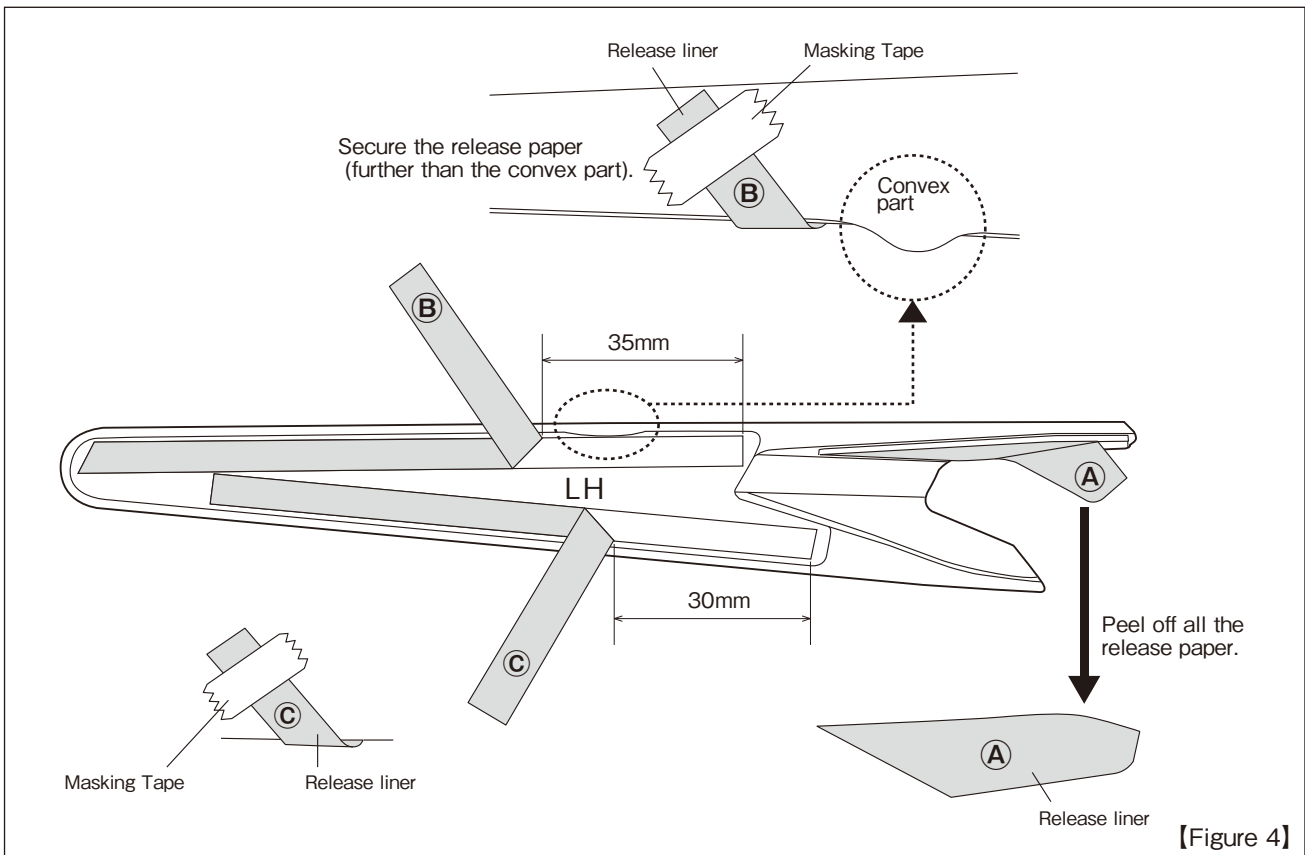


Insert the V-shaped part of the air outlet garnish while aligning it with the projection of the liner design. Align the bottom edge of the garnish with the top edge of the paper pattern and confirm that it is correctly positioned. Also, check the position of the convex part.

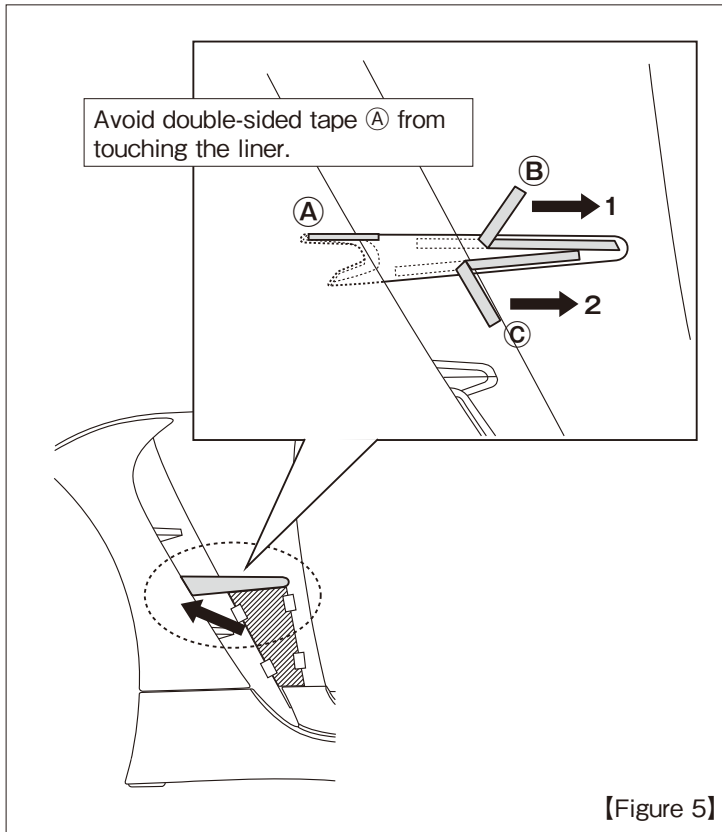
(4) Temporary peeling of the liners of double-sided tape

Temporarily peel the liners of double-sided tape attached to the back of the air outlet garnish as shown in the figure below.

Peel off all the release paper from (A).【Figure 4】



(5) Attaching the air outlet garnish



Insert the V-shaped part of the air outlet garnish while aligning it with the projection of the liner design. Check also the alignment of the convex part and then attach (A) with the double-sided tape.

Temporarily attach (B) and (C) with the double-sided tape while aligning the bottom edge with the top edge of the paper pattern.

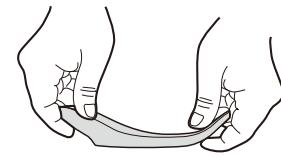
[Figure 5]

⚠ Caution

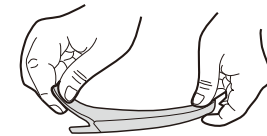
Avoid holding this product only by their ends to prevent it from being twisted or bent.

Removing this product from the liner after temporarily attaching it with the double-sided tape may cause wrinkles, breaks, or cracks on its coating surface.

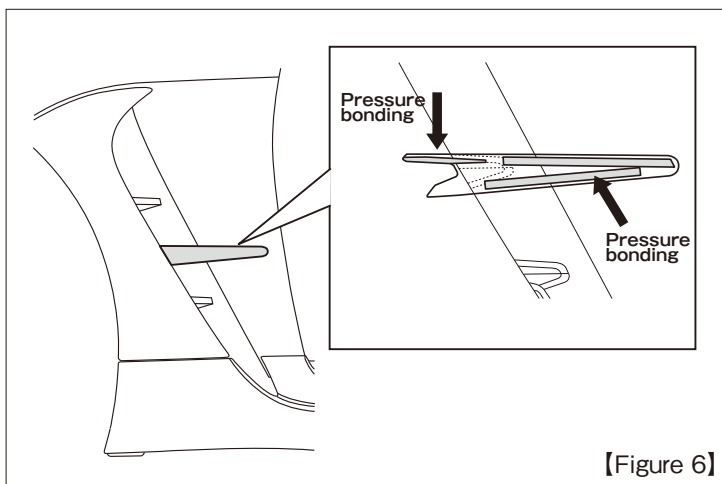
NG



NG



(6) Pressure bonding and completion check



The installation work is complete when the air outlet garnish is attached by applying pressure (approx. 5 kgf) and securely fixed to the car body.

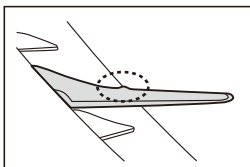
Ensure that there is no peeling in the attached area or no adhesive joint failure, including separation. [Figure 6]

Avoid getting the car wet by washing it, etc. within 24 hours after the work is complete. Otherwise, it may cause the adhesive to peel. After completing the pressure bonding, remove the installation support from the car.

⚠ Caution

Make sure not to misalign the garnish with or allow it to protrude from the paper pattern.

Inspection Methods



Please confirm that there is not the gap and runover with the paper pattern.

In the illustration range, please confirm that there is not a gap.

When the surface is soiled after the completion of the work, wipe the surface clean with a waste cloth.

Do the same for the right side.

Revised contents

△	Details of the work	date
00	Newly created document	2021.04.02