



SUBARU

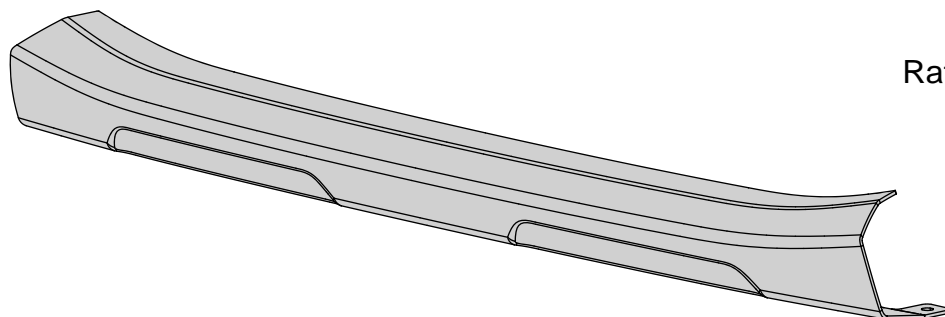
INSTALLATION INSTRUCTIONS

PART NUMBER: E551SXC020

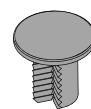
DESCRIPTION:

2019- Subaru Ascent Front Bumper Under Guard

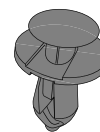
KIT CONTENTS:



Front Bumper Under Guard x1



Ratchet Rivet x4

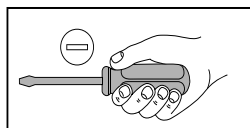


Retainer Plug x1

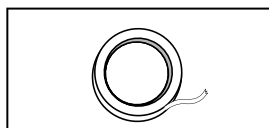


Alcohol Wipe x2

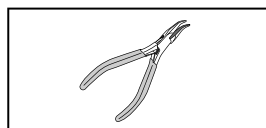
TOOLS REQUIRED:



Slot Drive
Screwdriver



Masking Tape



Needle Nose
Pliers

MEANING OF CHARACTERS:



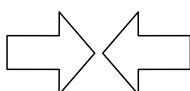
: Remove



: Install



: Disconnect



: Connect



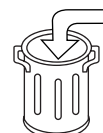
: Location of Clip or Screw

T

: Tightening Torque



: Loosen



: Discard



: Reuse

DESCRIPTION

2019- Subaru Ascent Front Bumper Under Guard

ISSUE

01

DATE

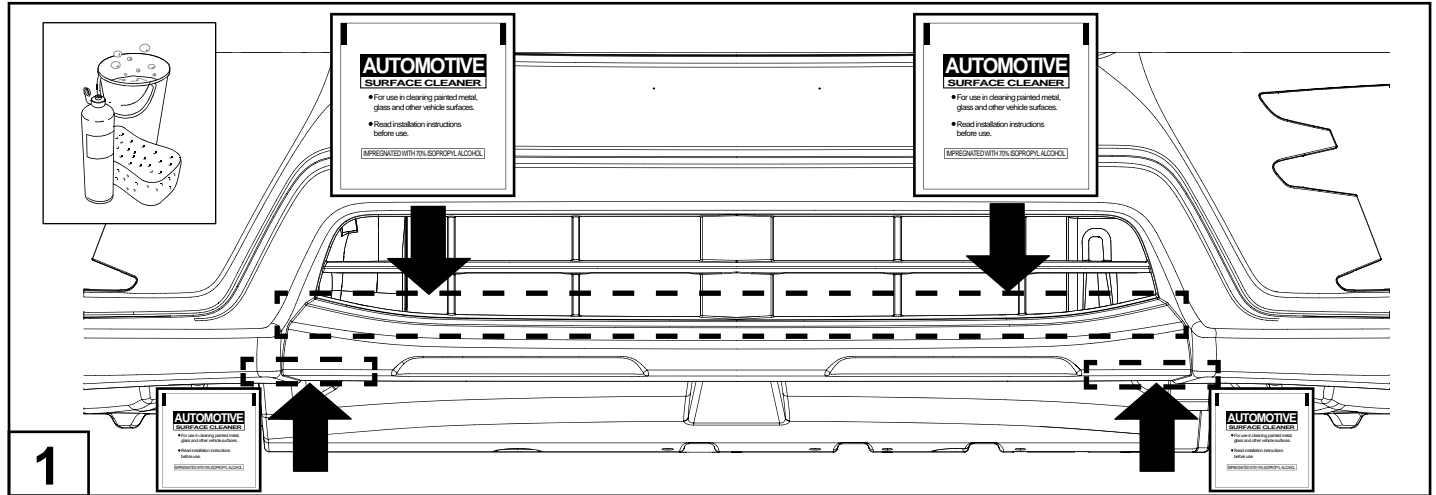
02-21-18

SUBARU OF AMERICA

PAGE

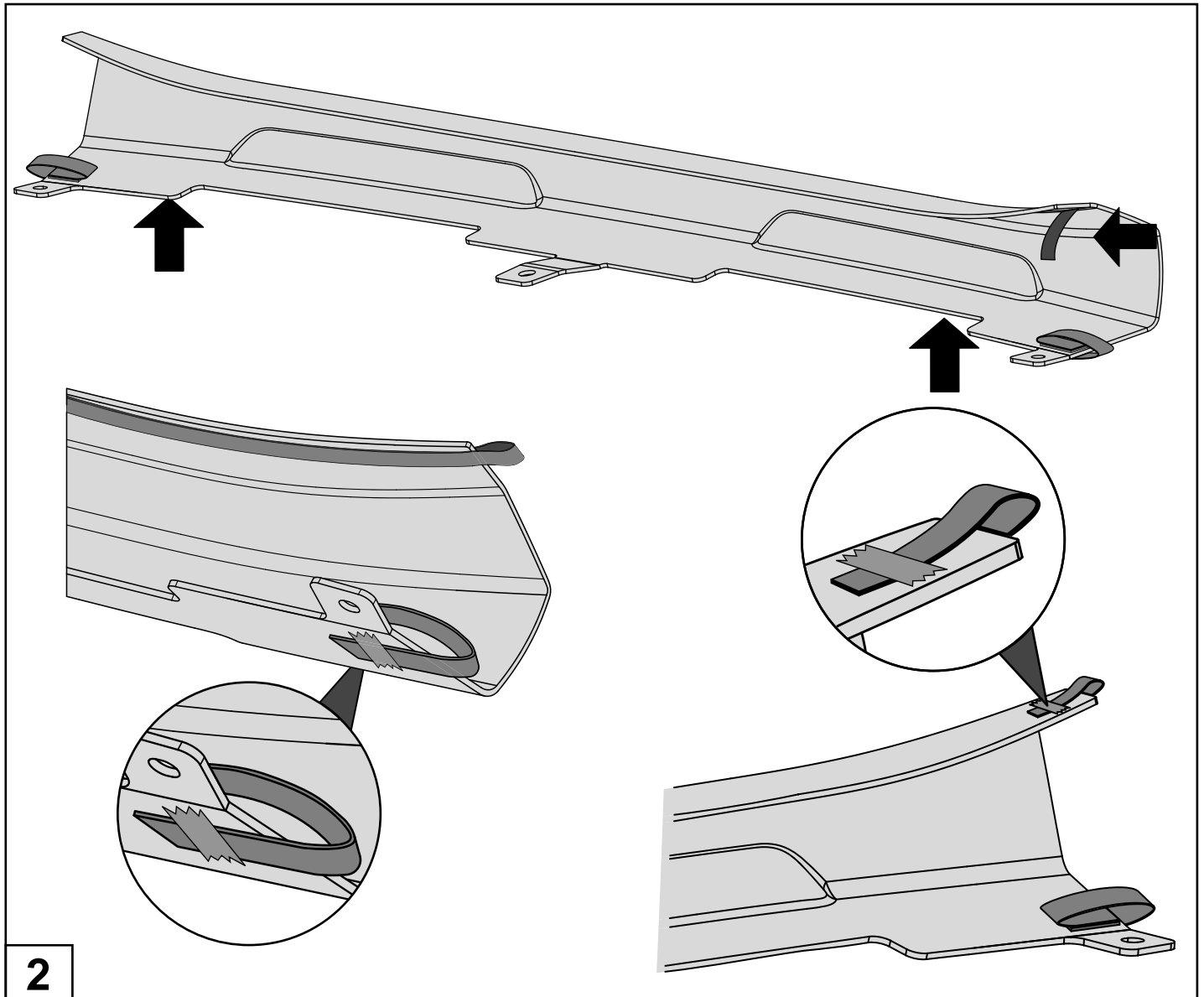
1/5

Surface Preparation



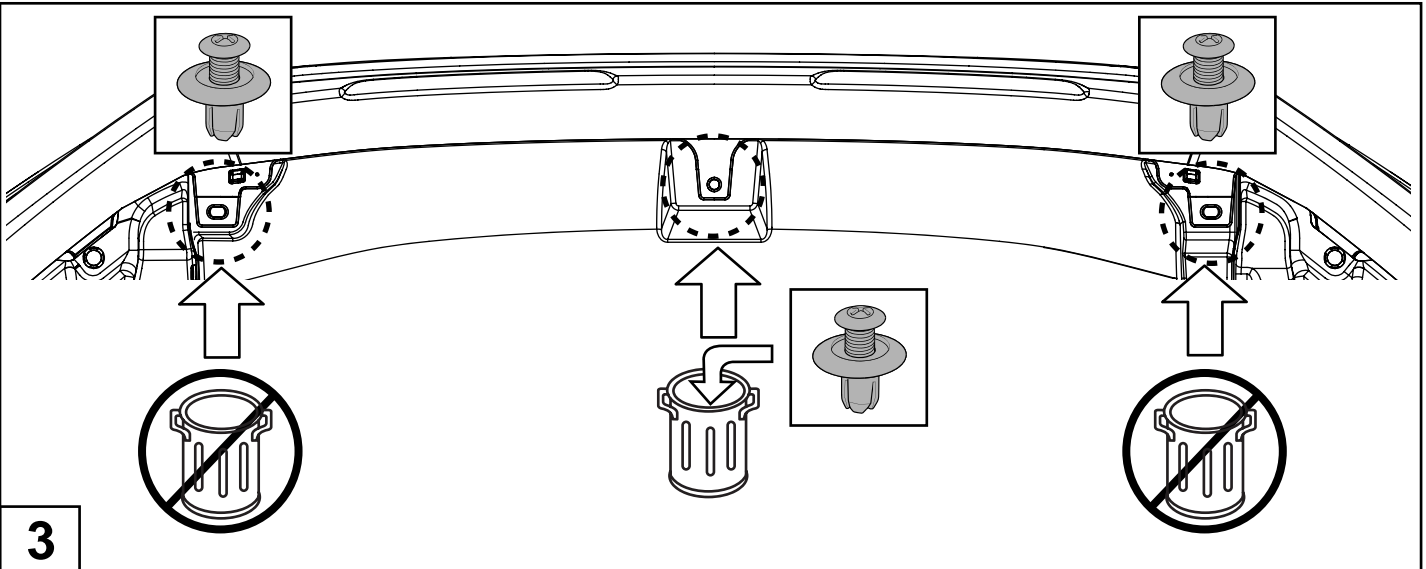
Make sure that all installation surfaces are clean, free of dirt, grease and debris using soap and water solution. Clean the indicated tape adhesion area with the alcohol wipe (provided). Ensure bumper is dry before proceeding with installation.

Front Bumper Under Guard Installation

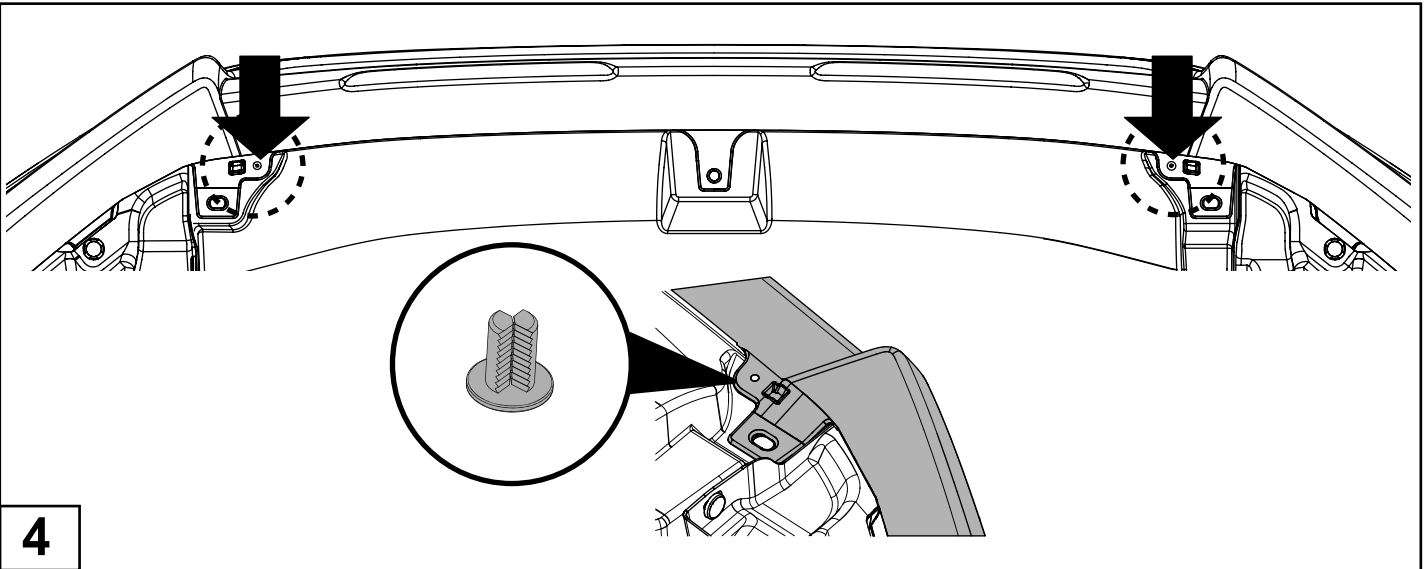


Use masking tape to hold tape leaders. Top tape, leader is held on top. Bottom 2 tape, leader is bent back over itself and held on bottom outer corner.

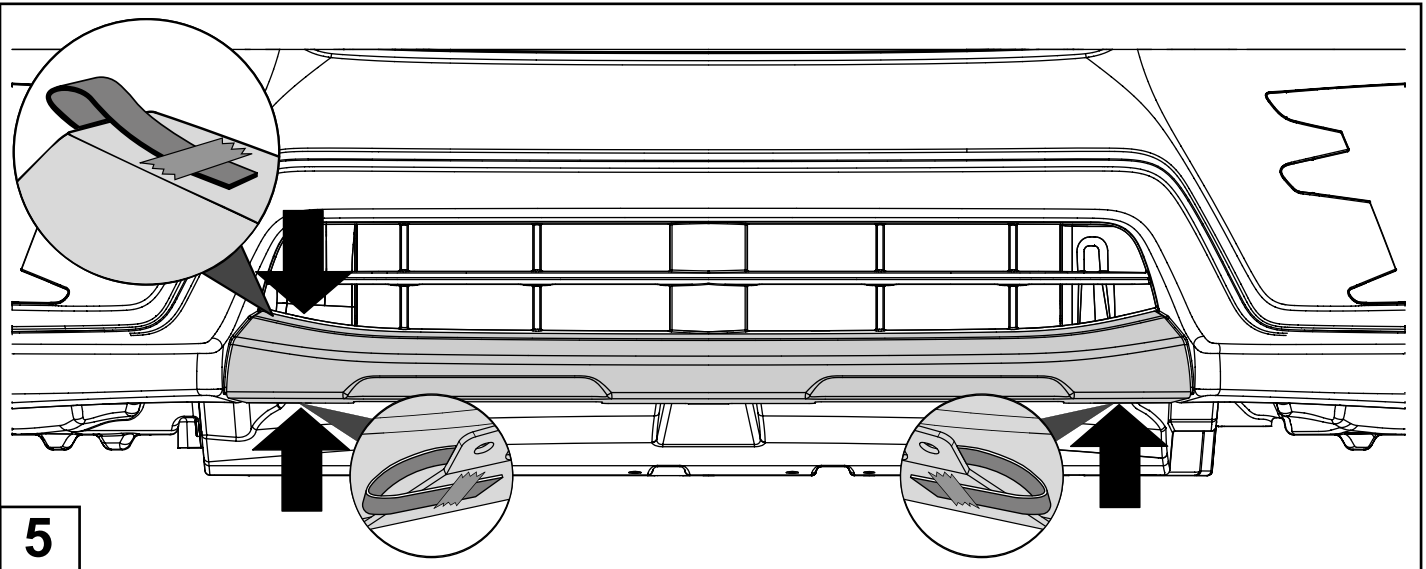
DESCRIPTION	ISSUE	DATE	SUBARU OF AMERICA	PAGE
2019- Subaru Ascent Front Bumper Under Guard	01	02-21-18		2/5



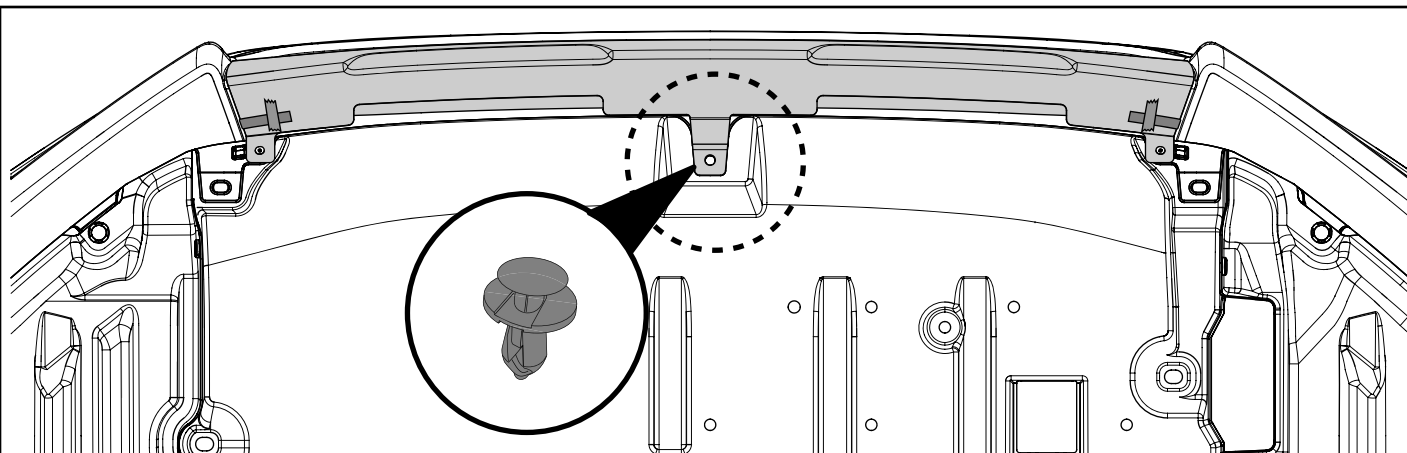
Identify the (3) locations of the factory retainers in underside of bumper and remove with either Slot Drive screwdriver or plastic pry bar. Discard the center retaining rivet and retain the (2) side rivets for later re-installation.



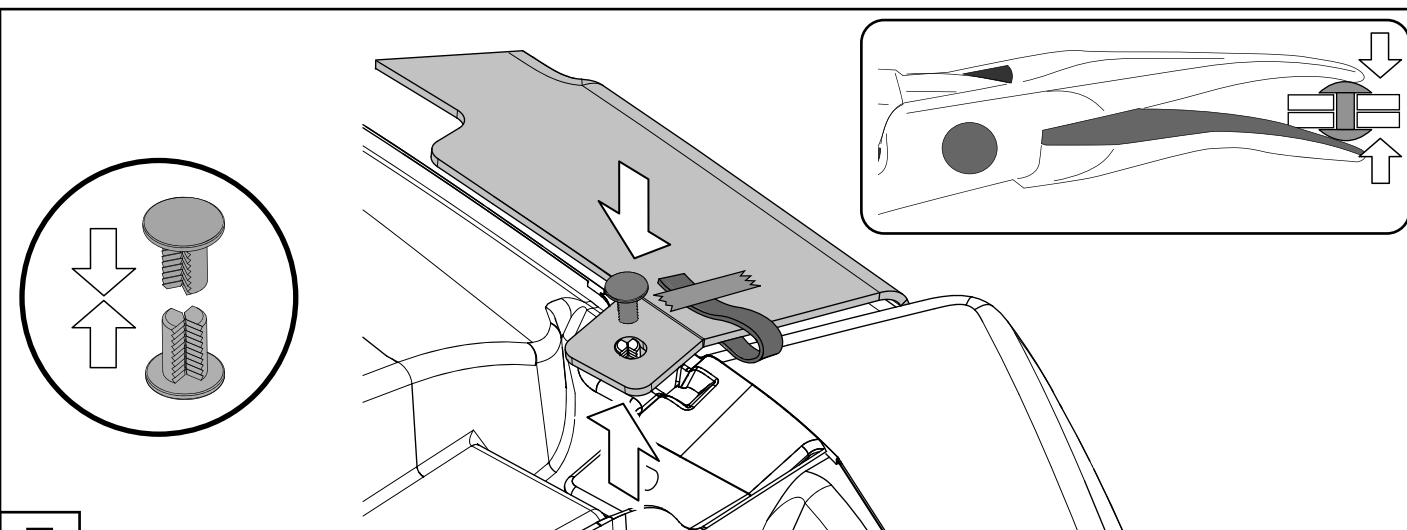
Insert left and right side rivets above the bumper fascia in the hole shown, by pulling down on the bumper fascia and sliding the rivet between the bumper fascia and engine under cover.



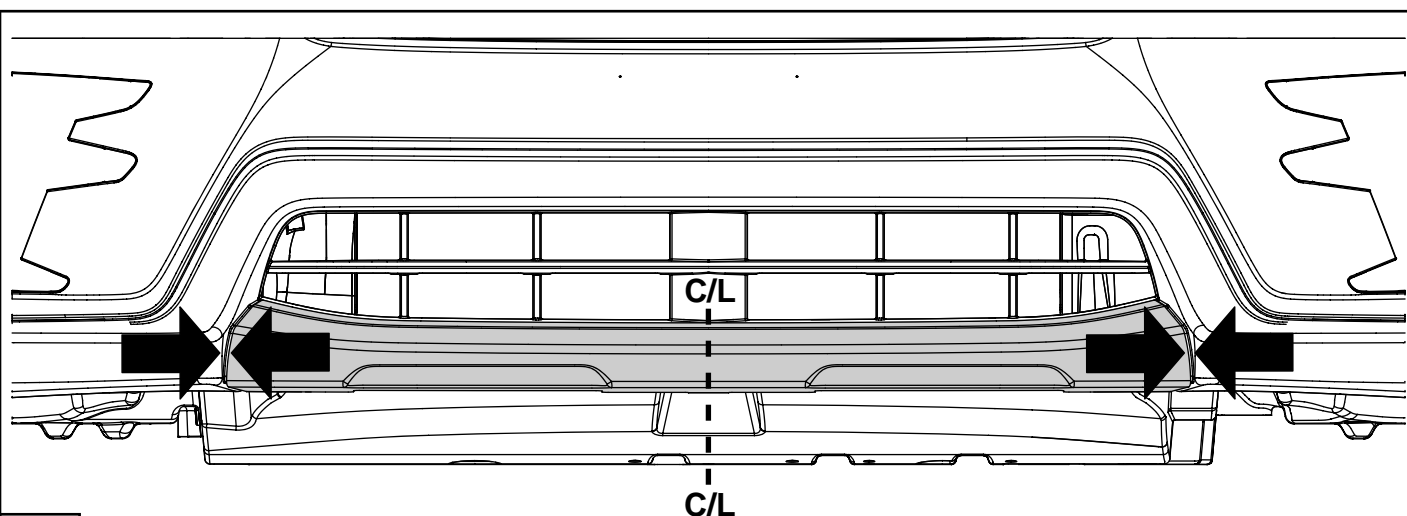
Install Front Bumper Under Guard in position of best fit ensuring that folded liners remain outside.


6

Install (1) Retainer Plug in Front Bumper Under guard center.

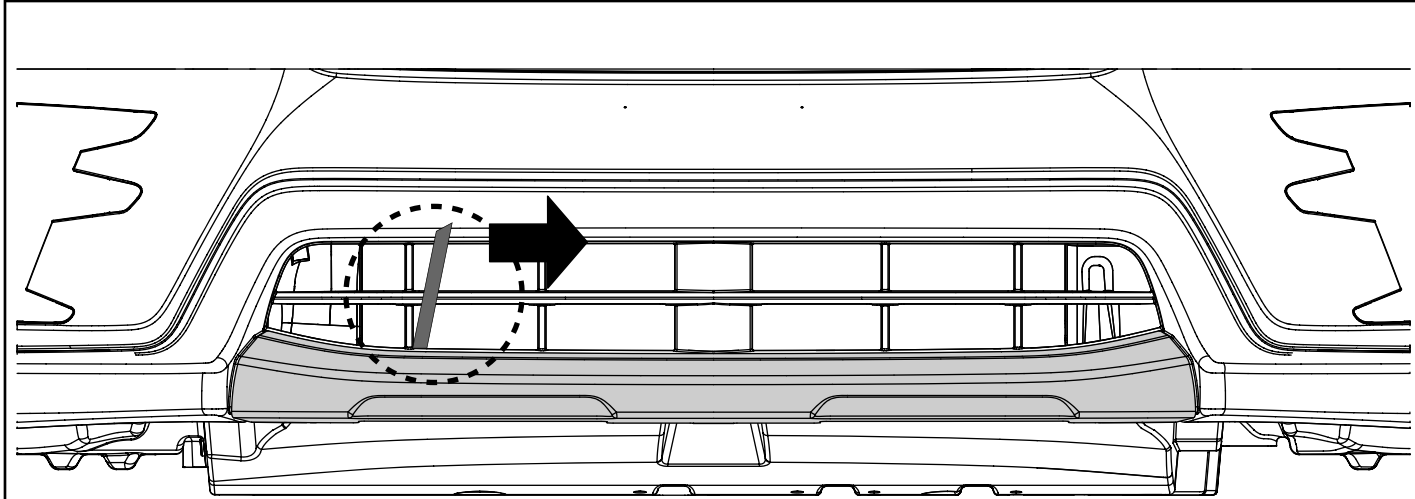

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Insert two outer rivets by pulling down on the bumper fascia, and using needle nose pliers to secure 2 part rivet.


8

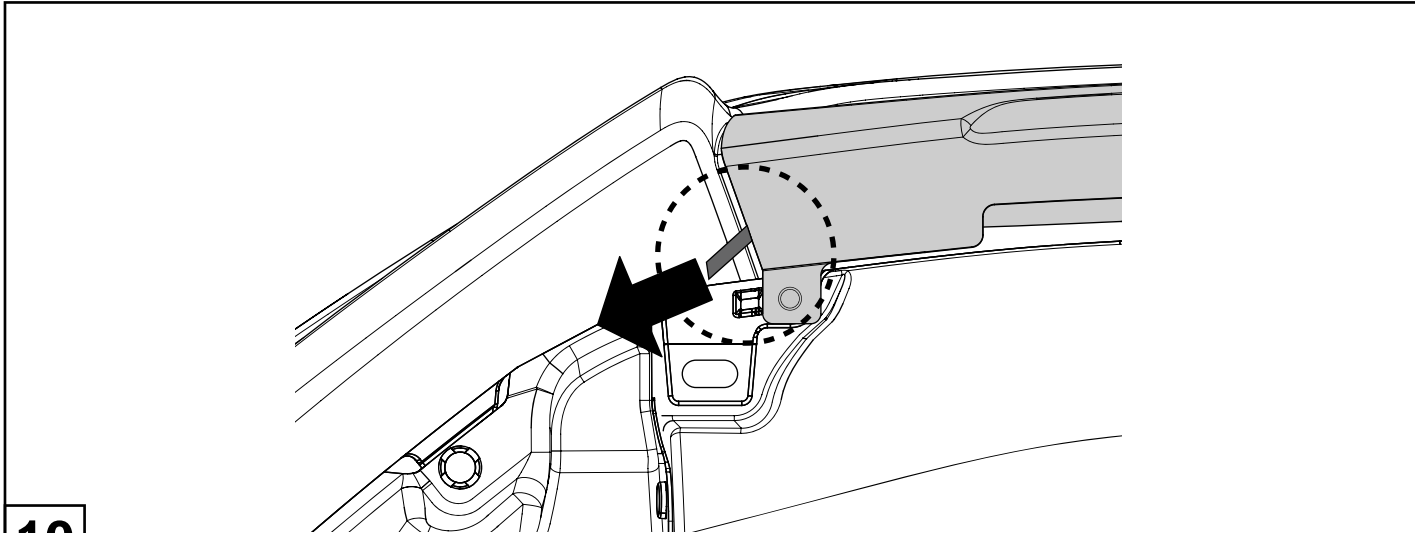
Center Front Bumper Guard in grill opening. Ensure the gap on the left and right is even.

DESCRIPTION	ISSUE	DATE	SUBARU OF AMERICA	PAGE
2019- Subaru Ascent Front Bumper Under Guard	01	02-21-18		4/5



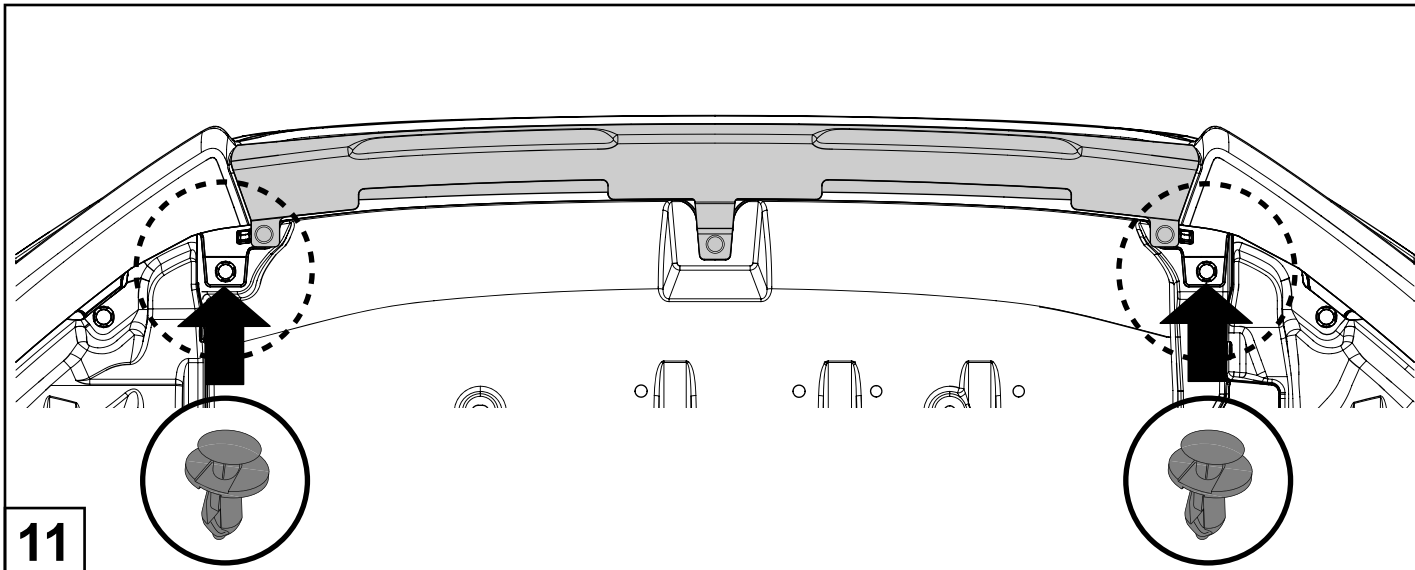
9

Center Front Bumper Guard in grill opening. Apply light forward pressure for product best fit to bumper, then pull tape liner towards opposite end of Front Bumper Under Guard. With a clean, dry microfiber towel, apply pressure to taped surface of Front Bumper Under Guard to ensure proper tape adhesion is achieved.



10

Pull (2) remaining lower tape liners outboard sides of Front Bumper Under Guard. With a clean, dry microfiber towel, apply pressure to taped surface to ensure proper tape adhesion is achieved.



11

Re-install (2) previously removed OE rivets to two previous outboard mounting holes.