



# STI Side Under Spoiler

## Installation Manual

Genuine part number : E2610CC000

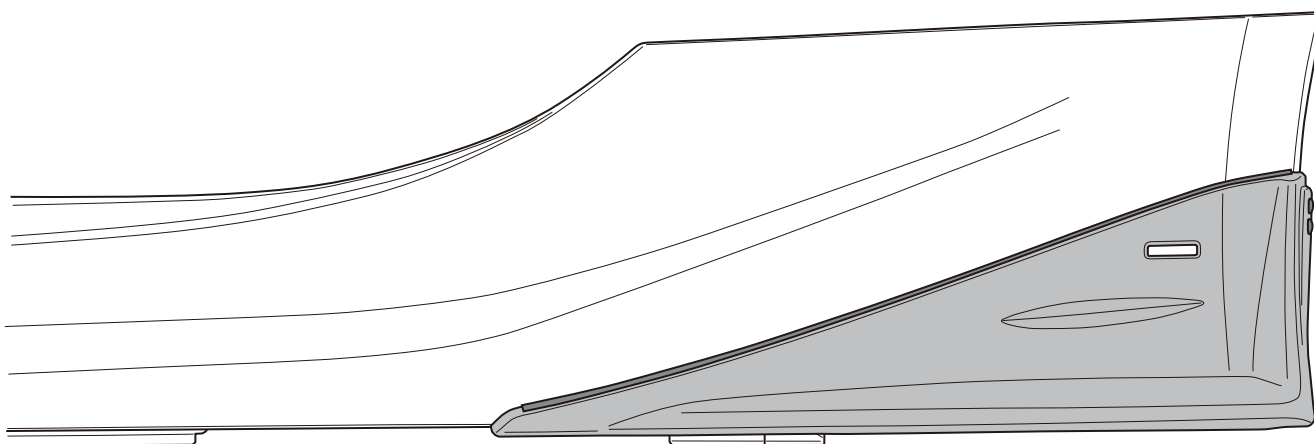
Applicable model : BRZ (ZD) , A Type~

- This manual describes how to install and handle the STI Side Under Spoiler.
- Read this manual carefully before work and make sure to install it correctly.

### Precautions

- Install the STI Side Under Spoiler by reading the Installation Manual carefully.
- Handle the STI Side Under Spoiler with care and do not let it fall.
- Do not install or use this product in any way other than described in this manual.
- We do not assume any responsibility for any trouble arising from failure to comply with the instructions in this manual.
- Double-sided tape is used to attach the STI Side Under Spoiler. Attach it with care as once it is attached, it is extremely difficult to remove.

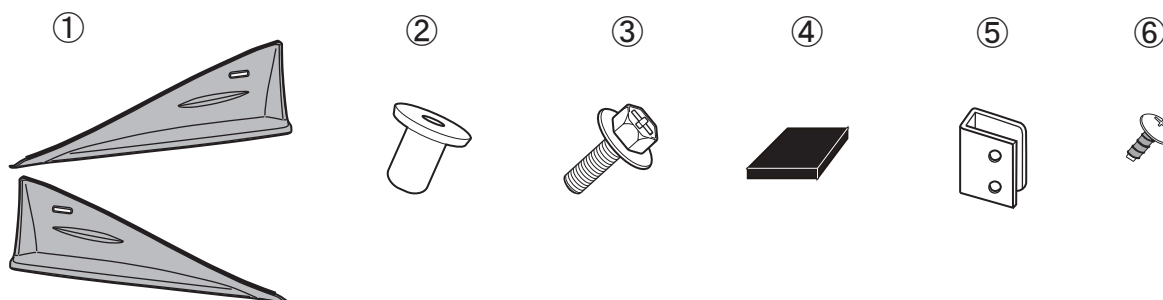
### Installation Completion Illustration



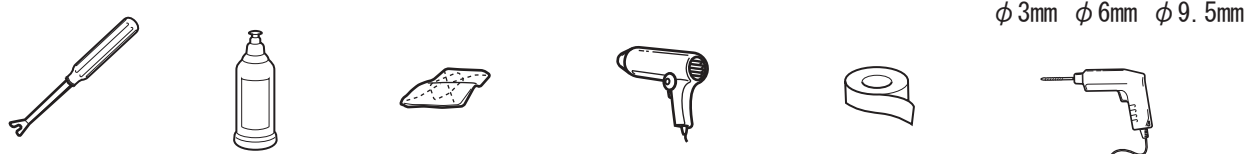
## Components

- Make sure to check the components below before installation.

No.	Part Name	Qty
①	STI Side Under Spoiler	RH:1 /LH:1
②	Well Nut	4
③	Bolt	4
④	Sponge	2
⑤	BRKT	2
⑥	Screw	4



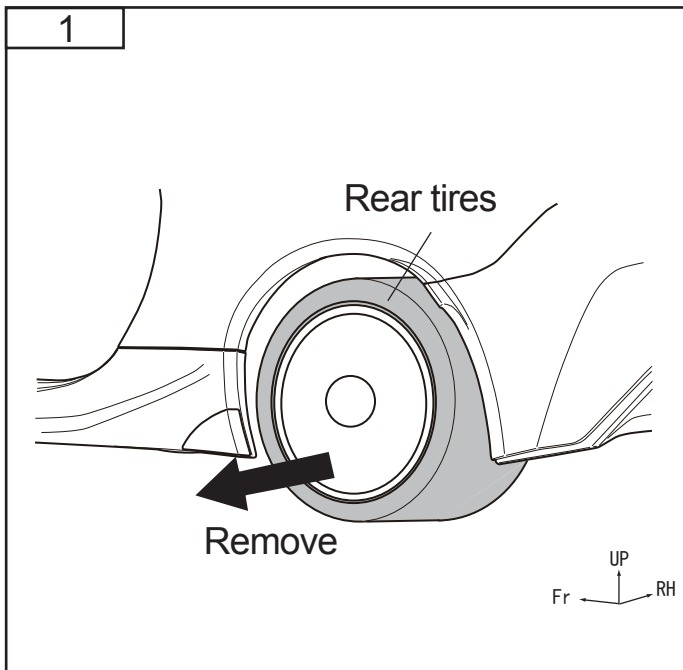
## Tools



## Before Work

- When installing this product, park the car on a level ground and apply the parking brake.
- When installing this product, be sure not to damage the car body.
- Before installing this product, wipe off any dirt or oil film from the Spoiler ASSY-Side attachment surface with a soft waste cloth dampened in a neutral detergent. Then, let it dry completely before work.
- The adhesive strength is weakened significantly when the temperature is 15°C or lower. In this case, use a dryer to warm up the double-sided tape before attachment. (Do not warm up excessively as doing so may result in deformation.)
- Be extremely careful not to let this product get wet by washing, etc. for 24 hours after attaching it. Dosing so may cause the product to come off.
- To protect yourself from burns, make sure to stop the engine and let it cool completely before work.
- When jacking up the vehicle, be sure to keep the ground level and a hard place where the jack does not bite, and be sure to support it with a rigid rack before carrying out the work.

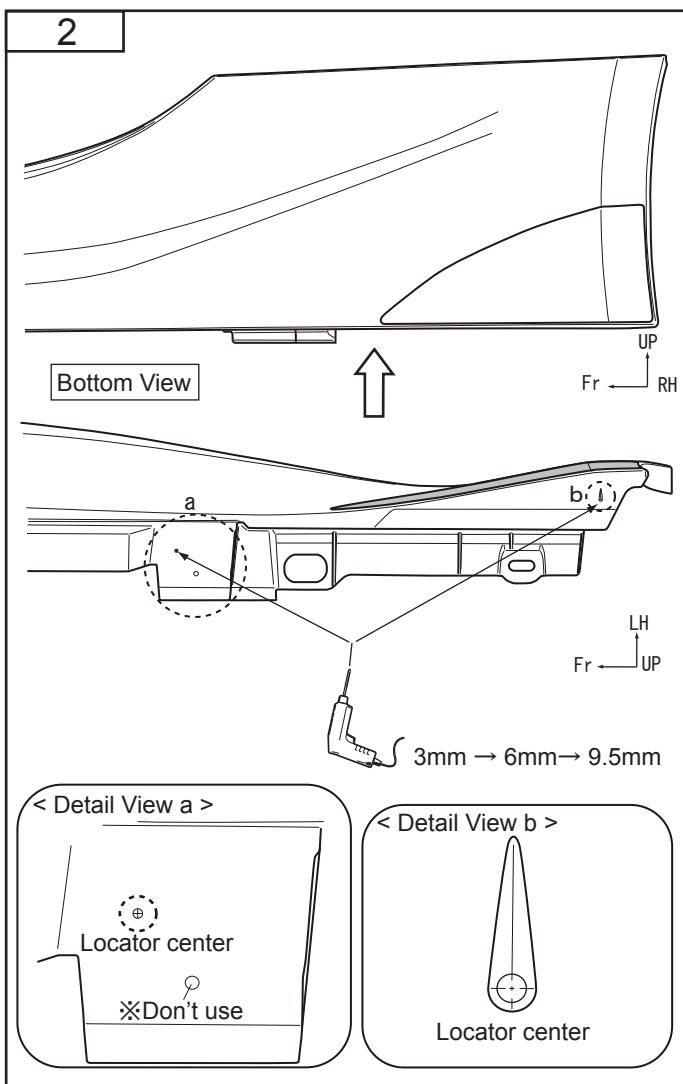
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## Remove the Rear tires

1. Refer to the service manual and remove the rear tires from the vehicle.  
(1 places each for RH and LH, 2 places in total)

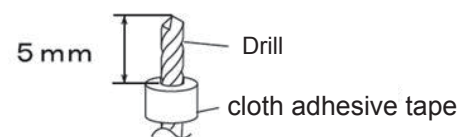
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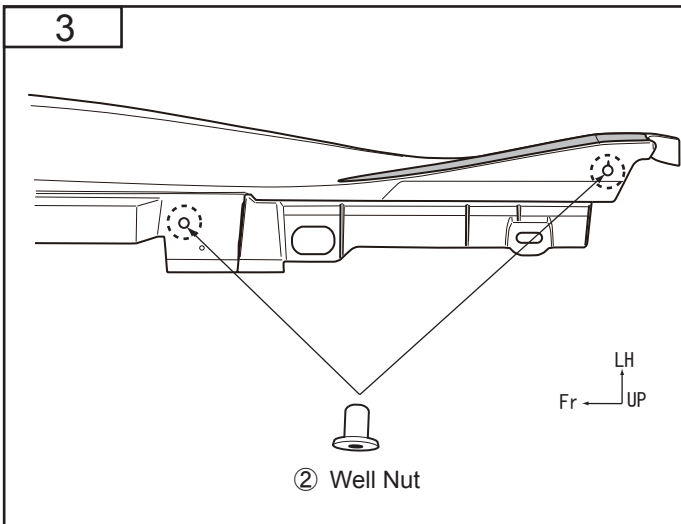
## Drilling holes in the Spoiler ASSY-Side

1. As shown in Fig. 2, apply a drill to the center of the Spoiler ASSY-Side bottom locator, make pilot holes in the order of 3 mm and 6 mm, and finally make a 9.5 mm hole  
(2 places for each of RH and LH, 4 places in total)

Before drilling, make a stopper with cloth adhesive tape at a point about 5 mm from the tip of the drill so that the drill does not interfere with it.

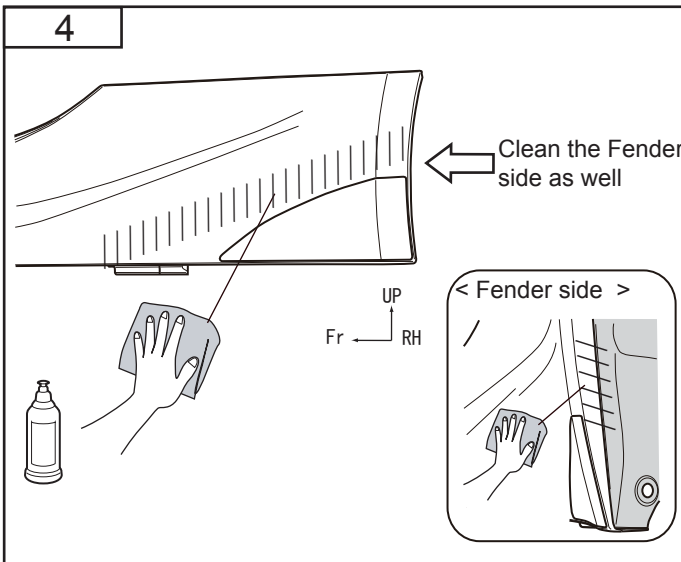


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2. Insert the ② Well Nut into the 9.5 mm hole.  
(2 places each for RH and LH, 4 places in total)

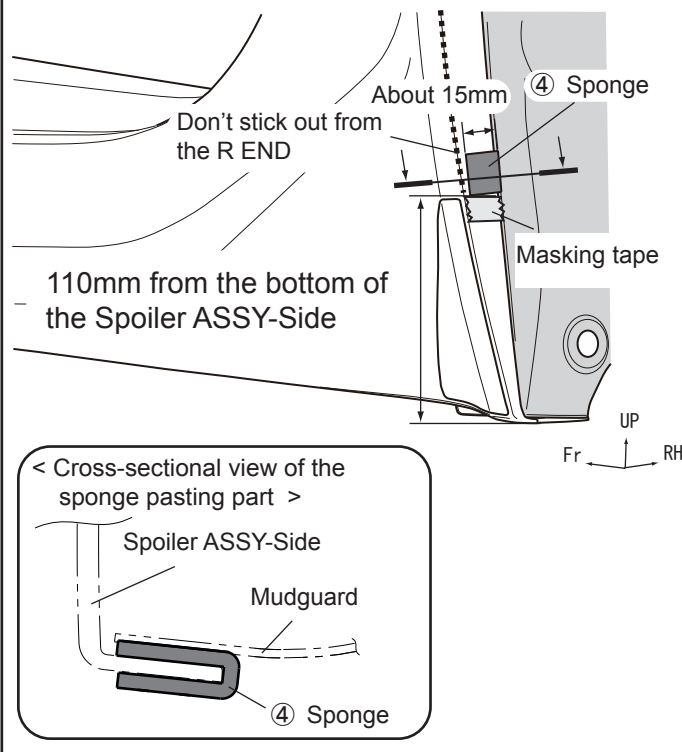
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Degrease the Spoiler ASSY-Side

1. Degrease the shaded area in Fig. 4.

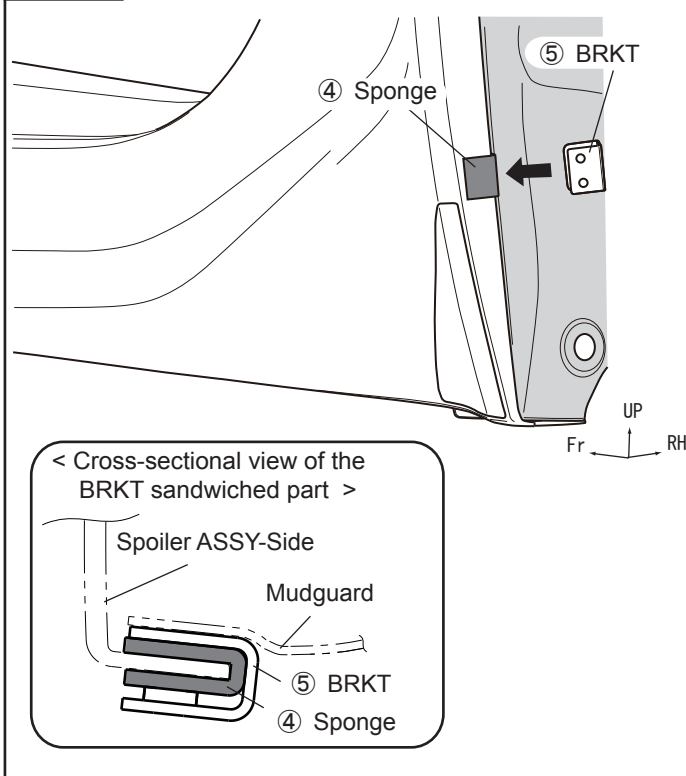
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## Sticking the Sponge

1. As shown in Fig. 5, attach masking tape to a height of 110 mm from the lower end of the Spoiler ASSY-Side to mark it.
2. Insert the sponge into the back of the Spoiler ASSY-Side, determine the height position using masking tape as a guide, and attach it so that it does not protrude from the R END of the broken line.  
(1 places each for RH and LH, 2 places in total)
3. Peel off the attached Masking tape.

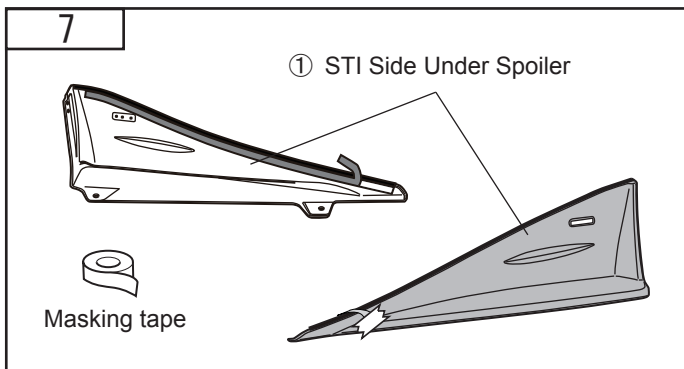
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4. Insert the ⑤ BRKT into the ④ Sponge as shown in Fig. 6.  
(1 places each for RH and LH, 2 places in total)

Insert ⑤ BRKT firmly as far as it will go.

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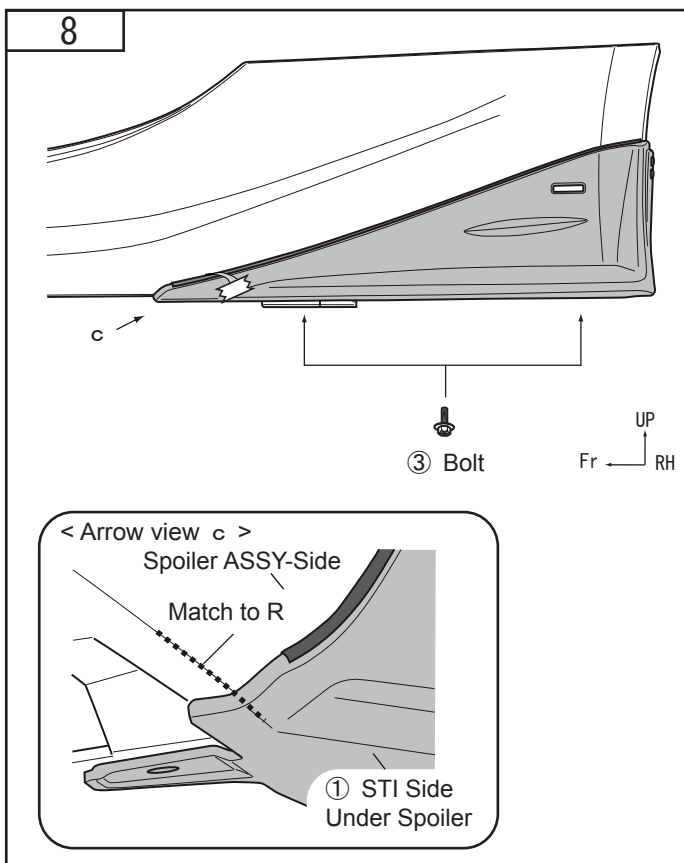


## Installing the STI Side Under Spoiler

1. Peel off the double sided tape release paper of the ① STI Side Under Spoiler by about 30 mm and fix it on the front side with masking tape.  
(1 places each for RH and LH, 2 places in total)

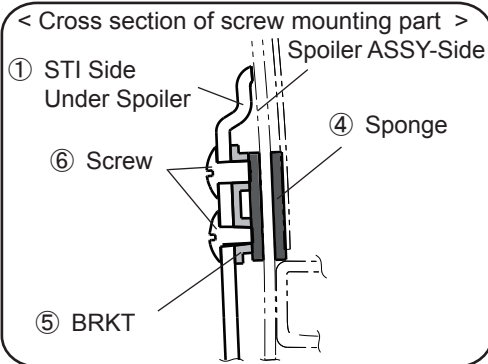
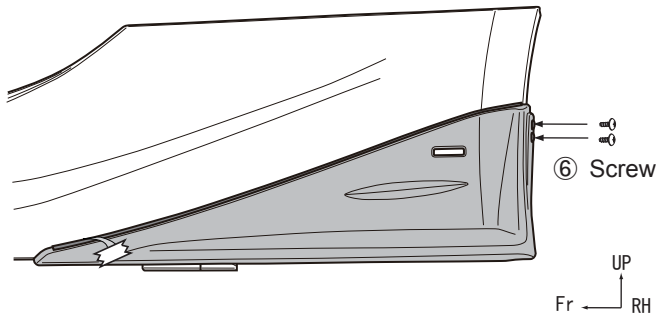
Do not remove the release paper more than necessary.  
The double-sided tape clings to the peripheral parts, which makes it difficult to position them.

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2. As shown in Fig. 8, apply ① STI Side Under Spoiler and temporarily fix it with ③ Bolt.  
Determine the position by aligning the broken line R in the same way as arrow c.  
(2 places each for RH and LH, 4 places in total)

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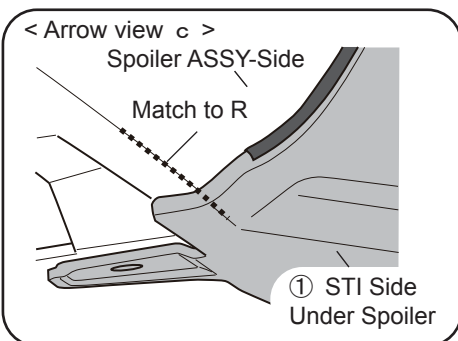
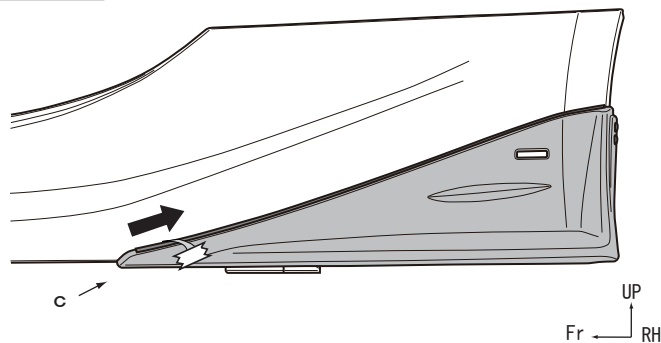


3. As shown in Fig. 9, fix the ① STI Side Under Spoiler to ⑤ BRKT with ⑥ Screw.  
(2 places each for RH and LH, 4 places in total)

Reference tightening torque  
: 1.0 N · m (0.1 kgf · m).

⑥ Screw cannot be reused because they use screw lock material.

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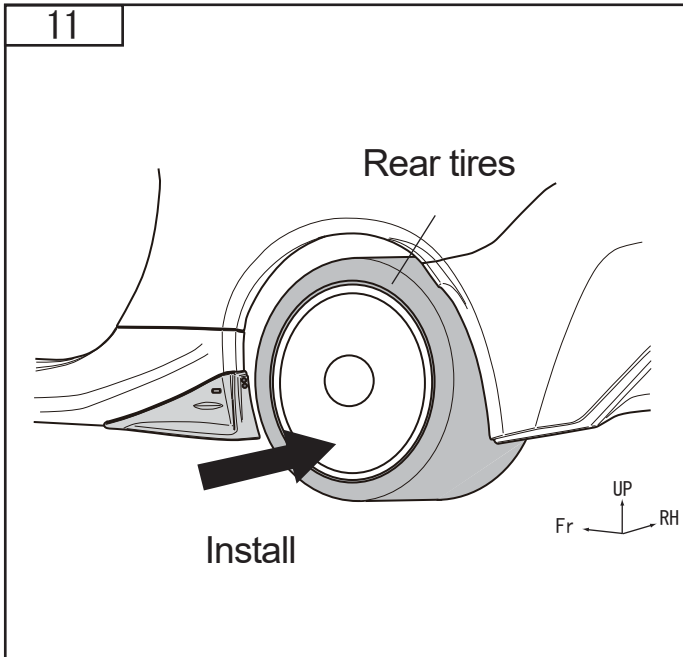
4. As shown in Fig. 10, crimp the double-sided tape part while slowly pulling it out in the direction of the arrow so that the paper pattern does not break in the middle.

If the release paper is difficult to pull out, slowly pull it out using radio pliers.

When pulling out the paper pattern, make sure that the Protector does not turn over.

5. Fully re-bond the double-sided tape with 49N or more.

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## Install the Rear tires

1. Refer to the service manual and Install the rear tires on the vehicle.  
(1 places each for RH and LH, 2 places in total)

This is the end of work.