



Wheel Arch Trim Set

Installation Manual

This section covers installation of the wheel arch trim set.

Note:

Before performing installation, be sure to read this Manual. Perform installation properly in accordance with the instructions.

CAUTION

Please refer to the precautions below before beginning work, in order to install this product safely and accurately. Please also refer to the vehicle Service Manual.

- During installation, take care not to scratch the car body with tools, etc.
- Before starting installation, switch the engine OFF and ensure the parking brake is set.
- If the outdoor temperature is 15°C / 59°F or lower, use a dryer to warm the product and the double-sided tape affixing surface on the car body to between 16°C / 61°F and 43°C / 109°F. However, avoid using an industrial drier for this purpose.
- The double-sided tape will stick only if pressed. Also, the adhesiveness of the tape will decrease markedly if it is removed and affixed again. To avoid having to reposition the tape, affix it after determining its proper position. Never leave the double sided tape uncovered for an extended length of time.
- Once affixed, the double-sided tape gradually increases in adhesiveness.
- Avoid washing the car for 24 hours after installing the product.
- When the car must be washed or waxed on the same day that installation was performed, wait for at least one hour before beginning, and use tape or other material to cover the areas where double-sided tape is affixed, to prevent contact with water.
- Also take care to not place unreasonable force on installed parts.
- When performing air blowing after installing the product, keep the blower exhaust opening to at least 300 mm (12 in.) away from the parts. Moving the blower too close may cause parts to detach.
- During installation, take care to avoid breakage or warping of car body parts. Refer to your car's service manual regarding installation procedures for car body parts.
- This manual covers both right- and left-side installation. Confirm the shape of parts to be installed when proceeding.
- Requires splash guards for proper fit.
- This product will not fit vehicles with door edge guards installed.

Preparations

For safe and proper installation, park the vehicle in a flat location and set the parking brake.

Use a neutral detergent (or alcohol wipes) and shop cloth to wipe the wheel arch trim installation surfaces of the vehicle body free of dirt, and let the surfaces dry thoroughly.

Use a shop cloth to clean off any sand or mud on the bumper and fender flanges as well.

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GENUINE PARTS

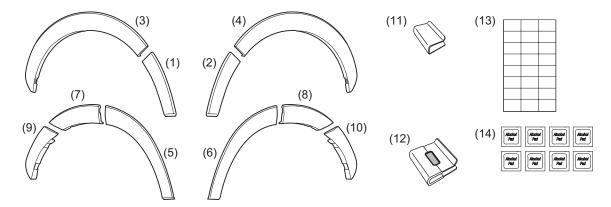
Genuine Part Number:	Applicable car models:	
E201SSG000	Forester, all models	2017 Model year
E20133G000	Forester (XT), only	2016 Model year

Component parts

No.	Part Description	Quantity	No.	Part Description	Quantity
(1)	Arch trim F bumper RH	1	(8)	Arch trim R fender LH	1
(2)	Arch trim F bumper LH	1	(9)	Arch trim R bumper RH	1
(3)	Arch trim F fender RH	1	(10)	Arch trim R bumper LH	1
(4)	Arch trim F fender LH	1	(11)	Metal clips (short)	14
(5)	Arch trim R door RH	1	(12)	Metal clips (long)	10
(6)	Arch trim R door LH	1	(13)	Protective tape (24-piece sheet)	1
(7)	Arch trim R fender RH	1	(14)	Alcohol Wipes	8

RH or Passenger Side

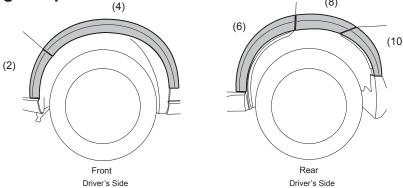
LH or Driver's Side



Required tools

Shop cloth, neutral detergent, (or cleaning agent), masking tape, water-based marker.

Figure illustrating completed installation $^{(4)}$

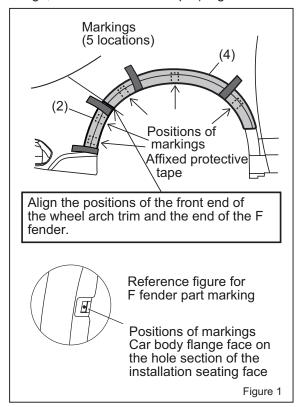


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Front end installation procedures

This figure depicts installation on the LH (Driver's) side.

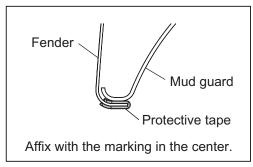
- Place the wheel arch trim (2) and (4) against the installation position, and hold it in place temporarily with masking tape. Figure 1
- 2. Using the holes for the metal clips and the shape of the seating face as guides, make markings with the water based-marker. (3 locations of the F fender flange, 2 locations for F bumper) Figure 1



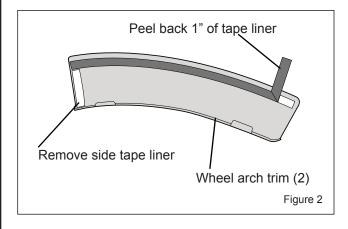
- 3. Remove the wheel arch trim and, using the markings as guides, affix the protective tape (13). The protective tape (13) is provided as a 24-piece sheet. Peel off and use one piece at a time.
- 4. Place wheel arch trim (2) and (4) against the installation location again and confirm that the hole configuration of the seating face and the tape affixing positions match.

NOTE:

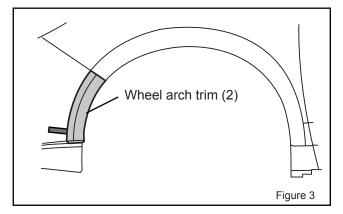
 When affixing the protective tape to the F fender, be sure to wrap the tape around to the back side of the sheet metal.



- If the tape is difficult to affix, gently push up on the mud guard on the car body.
 Do not push any more than necessary.
- Check with your car's service manual for details on handling car body parts.
- 5. On the backside of wheel arch trim (2) remove side tape liner. Peel back 1" of tape liner from top of wheel arch trim (2). Figure 2

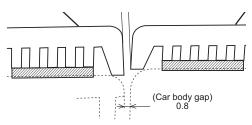


6. Temporarily affix the wheel arch trim (2) to the car body using light pressure on exposed tape. Figure 3

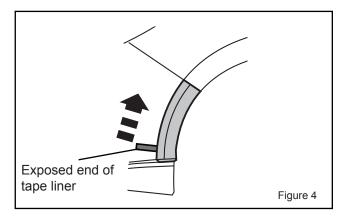


NOTE:

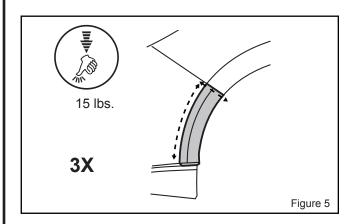
 When temporarily affixing the parts, align the gaps in the trim divider parts to the gaps in the car body parts to prevent misalignment of the wheel arch trim exterior.



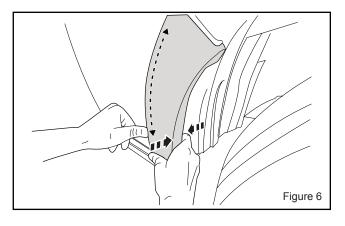
- * The values for the gaps are design values.
- 7. Grasp exposed end of tape liner and pull to remove . Figure 4



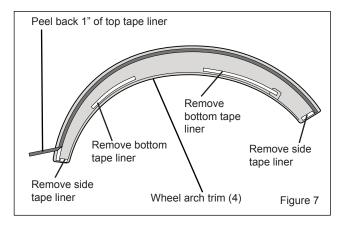
8. Apply pressure along area where tape is located. See dotted lines Figure 5



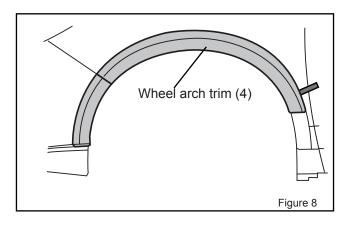
 Reach inside of the fender splash shield to gain access to the back side of the bumper cover. At the lower section of the bumper, squeeze the wheel arch molding (WAM) and bumper cover together to ensure complete tape 'wet out" adhesion at the lower section of the bumper. Figure 6



On the backside of wheel arch trim (4) remove bottom and side tape liners. Peel back
of tape liner from top of wheel arch trim (4).
Figure 7

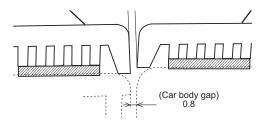


11. Temporarily affix the wheel arch trim (4) to the car body using light pressure on exposed tape. Figure 8



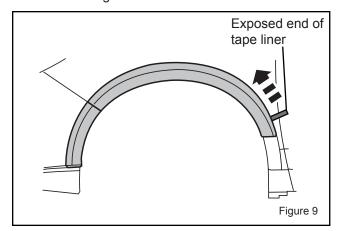
NOTE:

 When temporarily affixing the parts, align the gaps in the trim divider parts to the gaps in the car body parts to prevent misalignment of the wheel arch trim exterior.

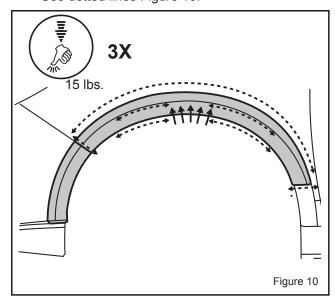


* The values for the gaps are design values.

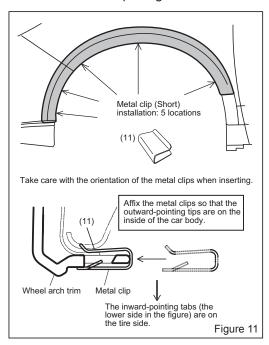
12. Grasp exposed end of tape liner and pull to remove . Figure 9



13. Apply pressure throughout the center of the part and area where tape is located. Press up on the center of the part for proper tape "wet out". See dotted lines Figure 10.



14. Attach the metal clips. Figure 11



NOTE:

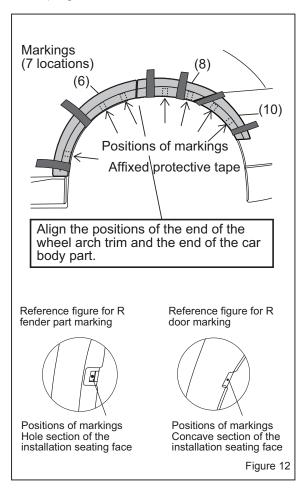
- Insert the metal clips until the tabs catch, and confirm that the clips do not rattle.
- 15. After the procedure is complete, wipe off any dirt on the outer surface using a shop cloth. Install the product on the RH side in the same way.

The above completes the procedure for the front end.

Rear end installation procedures

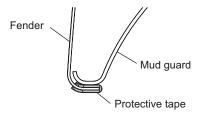
This figure depicts installation on the LH (Driver's) side.

- 1. Press the wheel arch trim (6),(8), and (10) to the installation position, and hold it in place temporarily with masking tape. Figure 6
- Using the holes for installation and the shape of the seating face as guides, make markings with the water-based marker. (2 locations on the car body R fender flange, 2 locations on the car body R door inside) Figure 12



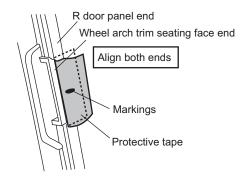
- Remove the wheel arch trim and, using the markings as guides, affix the protective tape (13). The protective tape (13) is provided as a 24-piece sheet. Peel off and use one piece at a time.
- 4. Place the wheel arch trim (6), (8), and (10) against the installation location again, and confirm that the hole configuration of the seating face and the tape affixing positions match.

NOTE:



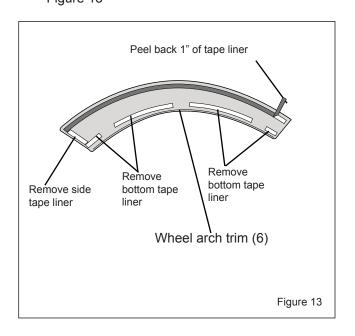
Affix with the marking in the center.

Tape affixing position on the R fender part

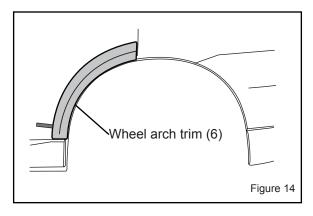


Tape affixing position on the R door part

5. On the backside of wheel arch trim (6) remove bottom and side tape liners. Peel back 1" of tape liner from top of wheel arch trim (6). Figure 13

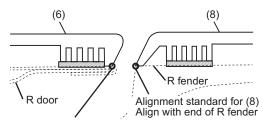


6. Temporarily affix the wheel arch trim (6) to the car body using light pressure on exposed tape. Figure 14



NOTE:

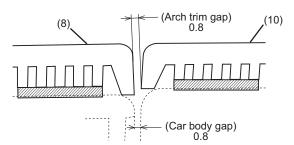
- When temporarily affixing the parts, align the gaps in the trim divider parts to the gaps in the car body parts to prevent misalignment of the wheel arch trim exterior.
- After installing the wheel arch trim (6) for the R door, open and close the door to confirm that there is no interference between parts.
- Confirm that the divider alignment between the wheel arch trim R door (6) and the wheel arch trim R fender (8) is as shown in the figure below.



Alignment standard for (6) R stop of R door

Carefully install the trim end so it does not protrude from the car body part.

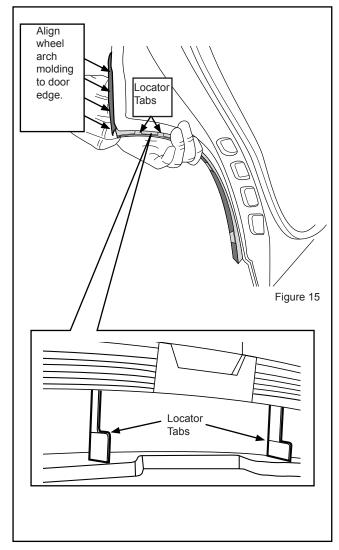
 When temporarily affixing the parts, align the gaps in the trim divider parts to the gaps in the car body parts to prevent misalignment of the wheel arch trim exterior.



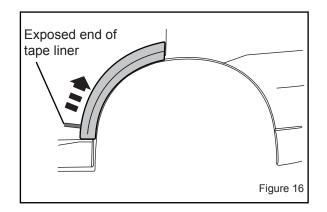
* The values for the gaps are design values.

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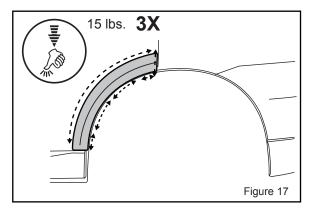
 Align rear door wheel arch molding to rear door edge of vehicle, the (2) inner locator tabs on the wheel arch molding should rest against the bottom edge of the rear door as shown below. Figure 15



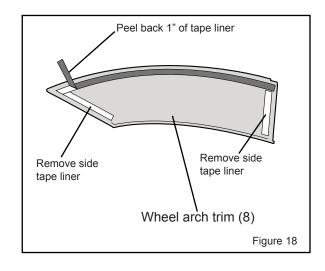
8. Grasp exposed end of tape liner and pull to remove. Figure 16



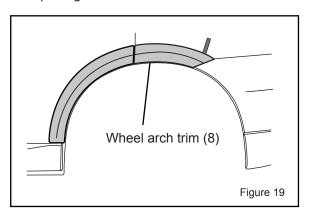
Apply pressure along area where tape is located. See dotted lines Figure 17.



10. On the backside of wheel arch trim (8) remove side tape liners. Peel back 1" of tape liner from top of wheel arch trim (8). Figure 18

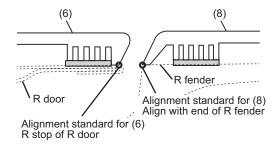


11. Temporarily affix the wheel arch trim (8) to the car body using light pressure on exposed tape. Figure 19



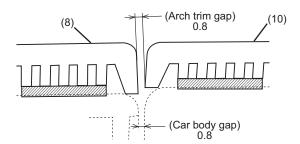
NOTE:

- When temporarily affixing the parts, align the gaps in the trim divider parts to the gaps in the car body parts to prevent misalignment of the wheel arch trim exterior.
- After installing the wheel arch trim (6) for the R door, open and close the door to confirm that there is no interference between parts.
- Confirm that the divider alignment between the wheel arch trim R door (6) and the wheel arch trim R fender (8) is as shown in the figure below.



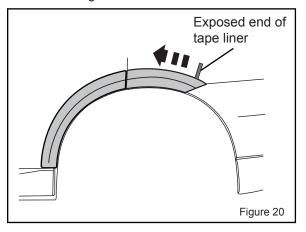
Carefully install the trim end so it does not protrude from the car body part.

 When temporarily affixing the parts, align the gaps in the trim divider parts to the gaps in the car body parts to prevent misalignment of the wheel arch trim exterior.

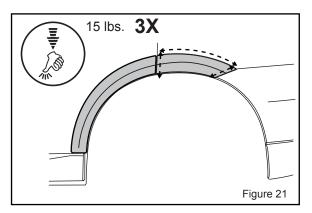


* The values for the gaps are design values.

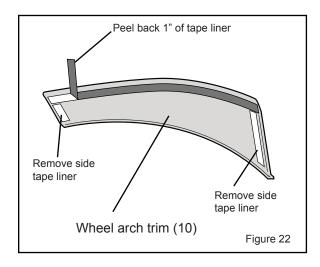
12. Grasp exposed end of tape liner and pull to remove . Figure 20



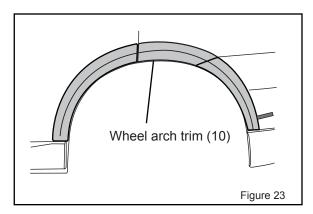
13. Apply pressure along area where tape is located. See dotted lines Figure 21.



14. On the backside of wheel arch trim (10) remove side tape liners. Peel back 1" of tape liner from top of wheel arch trim (10). Figure 22

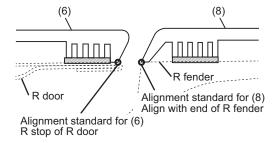


15. Temporarily affix the wheel arch trim (10) to the car body using light pressure on exposed tape. Figure 23



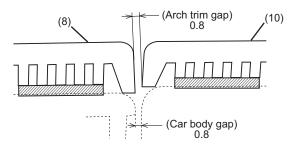
NOTE:

- When temporarily affixing the parts, align the gaps in the trim divider parts to the gaps in the car body parts to prevent misalignment of the wheel arch trim exterior.
- After installing the wheel arch trim (6) for the R door, open and close the door to confirm that there is no interference between parts.
- Confirm that the divider alignment between the wheel arch trim R door (6) and the wheel arch trim R fender (8) is as shown in the figure below.



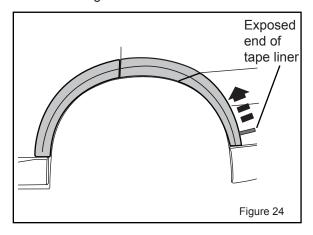
Carefully install the trim end so it does not protrude from the car body part.

 When temporarily affixing the parts, align the gaps in the trim divider parts to the gaps in the car body parts to prevent misalignment of the wheel arch trim exterior.

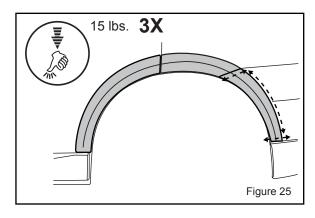


The values for the gaps are design values.

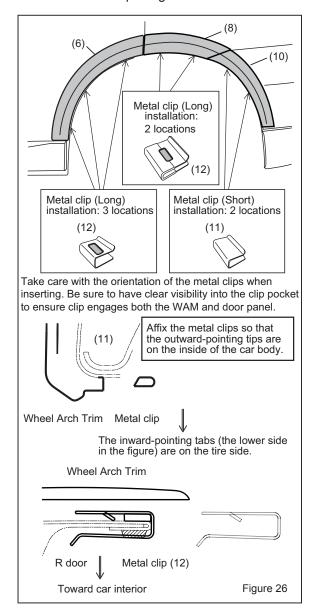
16. Grasp exposed end of tape liner and pull to remove . Figure 24



17. Apply pressure along area where tape is located. See dotted lines Figure 25



18. Attach the metal clips. Figure 26



NOTE:

- Insert the metal clips until the tabs catch, and confirm that the clips do not rattle.
- Take care with the shape of the metal clips and the part in use.



Metal clip short

- For F bumper partFor F fender part
- · For R bumper part



Metal clip long

- For Door part
- For R fender part

19. After the procedure is complete, wipe off any dirt on the outer surface using a shop cloth or alcohol wipes. Install the product on the RH side in the same way. The above completes the procedure for the rear end.

